

Setting the standard for quality & value



ESTABLISHED 1930

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#### Service

Our reputation for great service has been earnt over the last 90 years, and our highly trained in-store and after sale service teams will ensure this continues for years to come.

#### Stock

Our dedicated purchasing department are committed to sourcing innovative from the world's leading manufacturers, ensuring that our valued customers receive high-quality products at affordable prices.

## **Quality Control**

Trained technical staff thoroughly check every shipment to ensure quality and reliability. With a fully equipped workshop available for modifications and pre-delivery testing.

## Training

Product training programmes are available to machine operators, led by our skilled after sales support team.

## **Spare Parts**

Set up to help assist you when you need it the most, our spare parts division will get you back in the workshop as fast as possible. We keep in stock a massive range of HAFCO spares, to limit any down time.

When you purchase a machine from Hare & Forbes Machineryhouse, it's not just a sale it's a partnership.

MACHINERY

ARESEOR



Hare & Forbes Machineryhouse is an Australian owned

family business that has supplied new and used

Workshop and Engineering Equipment since 1930.

Since our beginnings, our foundation principles have not

changed. We aim to offer Australia's most extensive range of workshop, sheet metal and fabrication machinery,

machine tools and accessories at the best possible price.

We service Australia's machinery needs, with branches

in Sydney, Brisbane, Perth, Melbourne and now Adelaide,

with our new store opening in June 2024.



GAIN ACCESS TU: ONLINE PROMOS EXCLUSIVE OFFERS TRACK YOUR ORDERS BIRTHDAY REWARDS PAPERLESS WARRANTY NEWSLETTERS LATEST RELEASES COMPETITIONS

Note: Discount vouchers are valid for online purchases only

# **Quick Guide**



Can't find what your looking for? Visit WWW.machineryhouse.com.au for the most up-to-date information, products and prices



## X2 Large Cut Indexing System

The X2 is an upgrade to any existing ArcDroid that increases the X axis cutting width to over 1220mm cutting envelope without sacrificing the ease of use and portability that you've all come to know and love.

Using a custom encoder and a set of slide rails the X2 allows you to stitch together cuts into one big cut easily. Simply slide to the left and cut the first half then slide to the right and cut the rest.

- MULTIPLY THE EFFECTIVE CUTTING AREA OF YOUR ARCDROID™
- Full depth edge to edge cutting on a 1220 wide sheet!
- A specialised encoder and rail system as well as updates to our Simple Trace<sup>™</sup> Operating System allow easy and automatic splitting and re-stitching of larger size cut files
- Simple low-profile system easily retrofitted to your Existing ArcDroid™ without sacrificing portability
- Mount flush to a surface or use the supplied brackets to support on the side of a table

 CODE
 ex GST
 inc GST

 P8994
 \$599
 \$658.90

X2 System with mounting brackets,

shown with optional Arcdroid CNC Robot

# **CNC - Plasma Robot**

## **EARCOROIDE** Plasma Packages

Don't own a plasma to go with your ARCDROID?

We have you covered! Choose from our Unimig or Hypertherm range of plasma's to suit your needs & your budget.

# LINIMIG

Unimig Plasma Cutters are engineered for maximum cutting power and speed. With Pilot-Arc start standard on all machines, stability has never been easier.

# Hypertherm

The Powermax series is a next-generation professional grade air plasma cutter that dramatically simplies system operation for cutting. Designed and built in the USA for maximum performance & productivity.



#### Our package price shown includes:

- Plasma unit of choice
- Arcdroid CNC Robot
- Universal CNC cable

UNIMIG plasma packages are supplied with a plasma hand torch capable of use in the ARCDROID as well as manual hand cutting. If you preferred you can option a machine torch from the below machine accessories

MODEL		Cut 45	Cut 80	Cut 120
Voltage	V	240	415	415
Amps		15	20	32
Duty Cycle		25%@45A	40%@80A	60%@120A
Order Code		K4050	K4051	K4052

Machine Accessories

#### Corner / Centre Wizard

Use these simple tools to align your ArcDroid™ to your material. The Corner Wizard lets you set you Zero Point to the edge of your workpiece, the Center Wizard lines you up with a center punch mark.

A quick and easy way to get your material and your ArcDroid<sup>™</sup> lined up before you cut.

CODEex GSTinc GSTP8991\$60\$66

#### **Optional UNIMIG Machine Torch**

The machine torch for Unimig Razor 45, 80 & 120 is designed to be installed on a cutting table, with the quick connect torch function you can easily disconnect the torch from the plasma for storage or to use your hand torch with your plasma for another project

				-
MODEL	CODE	ex GST	inc GST	
CUT 45 & 80	P9123	\$650	\$715	
CUT 120	P9124	\$870	\$957	



 MODEL
 45XP
 65 SYNC
 85 SYNC
 105 SYNC
 125

 Voltage
 V
 240
 415
 415
 415
 415

as an additional cost option. For plasma cutting capacities see page 9.

Order Code		K4055	K4056	K4057	K4058	K4059
Duty Cycle		50%@45A	50%@65A	60%@85A	80%@105A	100%@125
Amps		32	15	20	2	~
Voltage	V	240	415	415	415	415

HYPERTHERM plasma packages are supplied with a machine torch, if you require a

hand torch for manual hand cutting we can supply a genuine Hypertherm hand torch

#### Laser Stylus - Simple Trace

This Laser can be used as an upgrade of the standard Simple Trace™ stylus, Improve your tracing with laser accuracy! Features alloy steel tip for greater durability.

No need to re-calibrate simply replaces your original stylus.



Universal CNC Cable Suits Razor Cut & Hypertherm Models





# **CNC - Waterjet Cutting**



the world's first desktop waterjet.





#### Go from design to cutting, fast

WAZER's web-based software WAM is fast and easy. Load your design file into WAM and prepare your cut in minutes. There is no need for a dedicated PC, WAM is compatible with Chrome, Internet Explorer, Safari, Firefox web browsers.

#### Material

WAZER can cut through sheets of any material including metal, stone, glass, ceramic,composites, plastic, rubber, and foam. For a list of example materials please visit our website



WAZER is the first desktop water jet that cuts any hard or soft material with digital precision. The high velocity jet uses a combination of high pressure water and abrasive particles to cut through the work piece. With WAZER, we're bringing this advanced technology to any size workshop.

- Cuts Any Material: Metal, Stone, Glass, Ceramic, Composite, Plastic, Rubber & Foam
- Compact size fits in any work space
- Brings professional-grade fabrication into any workshop
- Ideal for on demand cutting of custom parts
- In-house capabilities reduces costly outsourcing
- Great for prototyping, manufacturing, fine art, & instruction
- Simple set up. Just connect to standard electricity, water & drain
- Cold cutting. No heat. No fumes. No need for ventilation
- Quickly go from design to cutting. Takes any DXF or SVG file
- Assembled in the USA

# *Now cut* anything with digital precision using high-pressure water







Wazer Specifica	ations			
Cutting Table Capa	acity	305 x 460mm		
X Axis Travel		305	ōmm	
Y Axis Travel		460	)mm	
Z Axis Travel		Ma	nual	
Rapid Traverse (X &	& Y Axis)	1500	m/mm	
Absolute Positionin	ng Accuracy	0.0	Bmm	
Max Pump Pressur	re	460	00psi	
Max Water Usage		1.9L/min		
CNC System		WAZER		
Nesting Software		WAZER WAM		
Drawing File		.dxf, .svg		
Garnet Delivery		150g/min		
Garnet Hopper Ca	pacity	13.5kg		
Power		2 x 240VAC 10amp plugs		
		Desktop	Standup	
Order Code		W08720	W08720S	
PRICE	ex GST	\$14,650	\$16,250	
PRICE	inc GST	\$16,115	\$17,875	

# **Deburring Machine**

## DEBURR1380

- 1300 x 800mm table with vacuum area to secure small parts in place
- Table trim can be lowered to accommodate workpieces larger than the worktable
- Easy-to-use swinging arm and weight compensation
- Grinding head rotates 180° ensuring a quick and easy switch between processing steps
- Variable speed allows for easy speed adjustment to suit the tool and process
- · Dust extraction outlet fitted to rear of cabinet allows for connection of dust extraction machine
- · Storage cupboard with shelf to store accessories
- A range of different types of pads and brushes for deburring, edge rounding, finishing, laser oxide removal and heavy slag removal are available for processing of steel, stainless steel, aluminium and plastic







#### **Optional Accessories**

Deslagg	ing Br	ush			Non-Wo	ven Ab	rasive	Pad		
DIA (mm)	CODE	ex GST	inc GST		TYPE	COD	E ex G	ST inc GST		6
150	P7873	\$350	\$385	12.00	Coarse Brow	wn <b>P787</b>	'6 <mark>\$1</mark> 8	<b>\$19</b> .80	ALC: N	
					Fine Blue	P787	′8 <mark>\$18</mark>	\$19.80		
Backing	Disc H	look &	Loop		Non-Wo	ven Ab	rasive	Disc		
SPEED RATING	CODE	ex GST	inc GST	0	SPEED RATING	CODE	ex GST	inc GST 🤞	(1)	6
2200rpm	P7875	\$110	\$121		1600rpm	P7885	\$140	\$154	-	111
Oxide Re	emova	l Wire	Brush		Felt Pad	Polish	ing Di	SC		
SPEED RATING	CODE	ex GST	inc GST	300	SPEED RATING	CODE	ex GST	inc GST		•

SPEED RATING	CODE	ex GST	inc GST	3
700rpm	P7880	\$230	\$253	N. S.



TYPE	CODE	ex GST	inc GS
Coarse Brown	P7876	\$18	\$19.80
Fine Blue	P7878	\$18	\$19.80

SPEED RATING CODE ex GST inc GST 700rpm





P7882 **\$220** \$242



ETALMASTER

Made in Taiwan



Deburing Head 90 Degree

MODEL		Deburr1380
ORDER CODE		P7870
Table Size	mm	1300 x 800
Vacuum Area	mm	350 x 250
Min. Workpiece Dimensio	n mm	Approx. 80 x 50
Max. Workpiece Height	mm	150
Table Working Height	mm	920
Work Table Load Capacit	y kg	110
Tilting Head	deg	180°
Spindle Speed	rpm	Variable 240-1500
Motor Power	kW/hp	1.5/2
Voltage	V/amp	415 / 10
Shipping Dim. (LxWxH)	cm	153 x 108 x 161
Weight	kg	340
PRICE	ex GST	\$13,450
PRICE	inc GST	\$14,795

#### **Deburring Discs**

TYPE	GRIT	CODE	ex GST	inc GST	Aluminium Oxide
Standard Aluminium	80	P7890	\$140	\$154	Oxide
Oxide	120	P7892	\$140	\$154	
Standard	80	P7895	\$150	\$165	
Zirconia	120	P7897	\$150	\$165	
Standard	80	P7900	\$160	\$176	Zirconia
Silicon Carbide	120	P7902	\$160	\$176	00
Professional Aluminium	80	P7905	\$170	\$187	
Oxide	120	P7907	\$170	\$187	
Professional	80	P7910	\$180	\$198	Silicon
Zirconia	120	P7912	\$180	\$198	Carbide
Professional Silicon	80	P7915	\$180	\$198	0
Carbide	120	P7917	\$180	\$198	

# **CNC - Plasma Cutting Machines**



Swift-Cut PRO Tables Price Includes Powermax 45 XP System						
ex GST	inc GST					
\$34,900	\$38,390					
\$38,550	\$42,405					
\$42,850	\$47,135					
\$57,600	\$63,360					
	Powermax 45 X ex GST \$34,900 \$38,550 \$42,850					

# www.machineryhouse.com.au

Hypertherm 65 SYNC

85 SYNC

105 SYNC

125 Cutting capacity shown page 5

Upgrade Your Plasma Cutting Power

Upgrade

Price

ex GST

\$1,700

\$3.850

\$6,150 \$10.600 inc GST

\$1,870

\$4,235

\$6,765

\$11.660

Powermaxions



powered by

<b>.</b>			Software
Order Code		P9055 Standard	P9056 Advanced
DXF / DWG drawing Import		<ul> <li>✓</li> </ul>	~
JPEG Image import	<ul> <li></li> </ul>	~	
Parametric shapes library	~	~	
Advanced drawing importer	~	~	
Sheet trim function	<ul> <li></li> </ul>	~	
Sheet rotation function	<ul> <li></li> </ul>	~	
Program cut recovery function	<ul> <li></li> </ul>	~	
Favourite programs shortcuts	<ul> <li>✓</li> </ul>	~	
Multiple user assignable referenc	e points	<ul> <li>✓</li> </ul>	~
Automatic cutting calculations (vo	olts, amps, air)	<ul> <li></li> </ul>	~
Automatic cutting path applicatio	n (lead in/out)	<ul> <li></li> </ul>	~
Auto Arc voltage capture		<ul> <li></li> </ul>	~
Dry run for program testing		<ul> <li>✓</li> </ul>	~
Manual nesting of parts		<ul> <li>✓</li> </ul>	~
Automatic advanced part in part	nesting	~	<ul> <li>✓</li> </ul>
PRICE	ex GST	Included	\$2,950
PRICE	inc GST	included	\$3,245

Additional SwiftCAM software licenses can be purchased



Multiple Work Piece Nesting



Swift-Marker Pro 2020





SwiftCAM software is the most advanced software available in its class, with built in automation of many functions & settings ensures that anyone with a basic knowledge of computers will be capable of operating the CNC plasma cutting system.

The Standard software supplied with every Swiftcut PRO series table boasts features such as automated control of the plasma cut settings as well as

real-time feedback on the CNC of air pressure, amps and arc voltage monitoring, In fact the SwiftCAM software is so intuitive it automatically senses the arc voltage based on real-time feedback and applies this to the digital torch height system for the highest quality cutting results on any material.

The Hypertherm Plasma is 100% controlled by the CNC so there is no need to make any manual settings.

SwiftCAM as standard has a library of over 80 parametric shapes, all you have to do is adjust the sizes and cut the part, great for quickly processing flanges, baseplates, brackets etc.. If your looking to cut more advanced shapes the advanced drawing importer assists you to import your drawing and automatically analyses & cleans up any drawing errors, this can then be saved as a clean drawing in the parts library.

Sheet setup is easy with the laser assist system coupled with the sheet rotation function saving any manual shifting or alignment of the sheet.

#### SwiftCAM Software - Advanced

Are you planning to cut a large array of different parts in 1 sheet? If so the SwiftCAM advanced upgrade has the features to automate this for you, import multiple drawings simultaneously and then automatically nest these drawings using the advanced Automatic Part in Part nesting feature. This will give you the best sheet utilisation and automation of nesting saving you valuable material and time.

## Marking Option

#### SWIFT MARK MK4 - Swift-Marker Pro 2020 (P9064)

All in one plasma cutter and metal scriber / engraver from Swiftcut. Swift-Marker pro unit – integrated pneumatic marker. Can be used to automatically mark text, fold lines and centre marks on components prior to profiling to avoid costly second operations. Great for part numbering or serial numbering of parts.

CODE	ex GST	inc GST
P9064	\$2,950	\$3,245

The Powermax SYNC<sup>™</sup> is a next-generation professional grade air plasma cutter that dramatically simplifies system operation for cutting. Features automated system process set-up via advanced RFID-enabled SmartSYNC<sup>™</sup> torches and a revolutionary single-piece cartridge consumable that provides trackable utilisation data. The Powermax SYNC maximizes productivity through reductions in downtime, optimised cut quality performance and streamlined consumable inventory management.

Hypertherm Model	Mild Steel	Stainless Steel	Aluminium	Duty Cycle
Powermax45 XP	12mm	12mm	10mm	50% @ 45A 60% @ 41A 100% @ 32A
Powermax65 SYNC	16mm	12mm	12mm	50% @ 65A 100% @ 46A
Powermax85 SYNC	19mm	16mm	16mm	60% @ 85A 100% @ 66A
Powermax105 SYNC	22mm	20mm low use	20mm	80% @ 105A 100% @ 94A
Powermax125	25mm	20mm	25mm	100% @ 125A

# **CNC - Plasma Cutting Machines**

# Swift-Cut Extra Performance Plasma

The XP series is designed with production cutting in mind piercing up to 32mm, work in conjunction with the Hypertherm MAXPRO200, with a liquid cooled mechanised torch mounted to a heavier duty gantry providing a sturdy platform for high amperage cutting, this allows for improved cut speeds, with mixed gas cutting, The increased clearance height from bed to gantry allows up to 150mm box section to be cut.

- Down Draft extraction table for efficient control of sparks and fumes. Requires separate extraction system, not included
- Magnetic breakaway head eliminates damage to torch and improves safety
- High precision Linear motion guideways on X &Y Axis
- AC Servo motors with Dual drive Y-axis
- Helical Rack and pinion drive system
- Cut metal up to 32mm thick using a Hypertherm MAXPRO200 system
- Digital Torch-Height Control (DTHC) Quick response for improved cut quantity and improved torch consumable life
- Standard with SwiftCam advanced nesting software

MODEL		Swift-Cut 3000XP	Swift-Cut 4000XP
Cutting Table Capacity	mm	3000 x 1500	4000 x 2000
Maximum Cutting Thickness	s mm	32	32
Duty Cycle	Typical	100% @ 200A	100% @ 200A
Fume Management	Туре	Downdraft System	Downdraft System
Cutting Gas	Туре	Air, O2, N2	Air, O2, N2
Plasma Unit Input Voltage	V	415V with Neutral	415V with Neutral
Weight	kg	1000	1000
Order Code		P9048	P9049
PRICE	ex GST	\$100,950	\$114,500
PRICE i	nc GST	\$111,045	\$125,950

# High Definition Plasma Cutting Machines

# BPL-H

# Bankal, BPS & BPL-H CNC Plasma

• Cutting Width: 1500 ~ 4200mm

Swift-Cut

- Cutting Length: 3000 ~ 28800mm
- Plasma Power Supply: Hypertherm
- Plasma Power: 300 ~ 800amp
- Cad & Nesting Software Lantek
- True Hole Technology: Optional
- Multi-Head Gantry: Optional
- Gas Cutting Heads: Optional







Tube Processing Options





**Power Source Selection** 

Designed and built for maximum performance and productivity in mechanized cutting operations, the versatile HyPerformance HPR plasma systems deliver the ultimate in HyPerformance mild steel cutting, plus aluminium capability and unmatched stainless steel cut quality.





HYPERTHERM MODEL	CURRENT OUTPUT	MILD STEEL CAPACITY	STAINLESS CAPACITY	ALUMINIUM CAPACITY
XPR170	30-170Amp	40mm	22mm	25mm
XPR300	30-300Amp	50mm	38mm	38mm
HPR400XD	30-400Amp	50mm	45mm	45mm
HPR800XD	30-800Amp	50mm	75mm	75mm

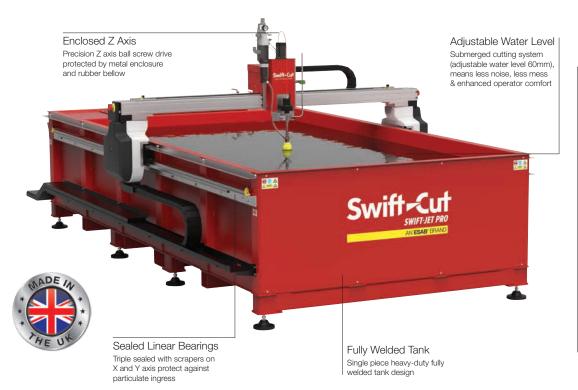
# **CNC - Waterjet Cutting Machines**

# Swift-Cut Swift-Jet Pro

The Swift-Jet Pro has been designed by our skilled team of engineers to provide an all-encompassing waterjet cutting solution with industry leading features as standard. The Swift-Jet Pro is bringing the incredible capabilities of waterjet cutting to the masses with a table that has combined high-quality software with our robust table build and made it affordable. If you never thought you could cut anything but metal within your budget, that is all about to change.

The Swift-Jet Pro series Waterjet is rich with Hi-technology but at the same time extremely user friendly, The machines are equipped with many standard features such as built-in material databases, Hi / Low pressure control for piercing brittle materials, auto garnet delivery system and adjustable water level for submerged cutting to name a few.

The powerhouse of the Swift-Jet Pro is the German built direct drive pump which outputs 3,400bar / 50,000psi at 100% duty cycle whilst maintaining unrivaled energy savings. These machines are manufactured in Europe and are unbelievably good value.





Software IGEMS industry leading programming software and Swift-Cuts powerful CNC control package



High Pressure Pump - The heart of the system is the highly advanced German built variable speed direct drive pump, creating up to 3400bar / 50000psi pressure at 100% duty cycle using the standard 0.25mm orifice. The pump boasts a unique filtering system making it suitable for tap water quality saving you money on additional equipment and maintenance costs. Maintenance costs are also further reduced with the pump having a 1000hr service interval compared to an intensifier pump which is 500hrs.

## It Cuts Virtually Anything!



Metal Stone Glass Ceramic Composites Plastic Rubber Foam Smooth edge finish, no heat affected zone

MODEL		Swift-Jet Pro 1500	Swift-Jet Pro 3000
Cutting Table Capacity	mm	1524 x 1524	3048 x 1524
Maximum Cutting Thickne	ss mm	Water 100 / Abrasive 50	Water 100 / Abrasive 50
High Pressure Pump	Туре	Direct Drive Plunger	Direct Drive Plunger
Max Pump Pressure	psi	50,000	50,000
CNC Motion System		Servo System	Servo System
Software		SwiftCNC / iGEMS	SwiftCNC / iGEMS
Garnet Delivery		Automatic	Automatic
Garnet Hopper Capacity	Kg	200	200
Max Current	Amps	30	30
Order Code		W08706	W08705
PRICE	ex GST	POA	\$134,950
PRICE	inc GST	POA	\$148.445

# CNC - Mills



**"Training Packages Available"** Learn the function, operation, preparation, diagnostic & maintenance of the machine \*CNC training is additional and will be guoted on request



Carousel type) - F150E



Handwheel Dial: Electronic, Portable - F80TC



Tool Changer: for 10 Tools F80TC

# 

# Precision • Price • Performance

Designed and Engineered in Germany the OPTIMUM CNC range is a market leader in Europe and is now available in Australia through Hare and Forbes Machineryhouse. Offering exceptional value for money the OPTIMUM range can have you set up for in house CNC machining at a fraction of the financial outlay previously required.

## **OPTI**<sup>MI</sup> CNC Machining Centres

- Main spindle drive with servo motor
- All linear guides with stainless steel covers
- Automatic central lubrication of the machine
- Integrated machine lamp
- Access doors very generously designed to reduce cleaning time and maintenance time to a minimum
- Servo drive in all axes
- Siemens Sinumerik 808D on PC for free (computer workstation)
- Including 2-year Siemens warranty

# OPTImill F80TC X: 400, Y: 250, Z: 400

- Table size 800mm x 260mm
- Table load capacity 200kg
- Tool changer carousel type 12 tool stations
- BT40 10,000rpm spindle
- Integrated 160 litre coolant tank
- Full CE Safety enclosure with Safety PLC
- 100-550mm spindle nose to table

# OPTI mill' F150E X: 750, Y: 500, Z: 500

- Table size 900mm x 500mm
- Table load capacity 350kg
- Tool changer carousel type 16 tool stations
- BT40 10,000rpm spindle
- Integrated 210 litre coolant tank
- Full CE Safety enclosure with Safety PLC
- 100-600mm spindle nose to table

# SIEMENS SINUMERIK 808AD

SINUMERIK 808D ADVANCED brings impetus into basic turning and milling machines. CNCs from the global technology leader, teamed-up with a revolutionary operating concept make the SINUMERIK 808D ADVANCED the perfect entry into the world of CNC.





# 

## Precision • Price • Performance

## **OPTitum** CNC Lathes

- Bed guide ways inductively hardened (HRC 42-52) & precision ground
  - Central lubrication system
  - Incremental position encoder for spindle positioning (thread cutting)
  - Precision ground ball screw
  - · Easy to maintain protective covers
  - Full CE Safety enclosure with Safety PLC
  - · Servo motors made by SIEMENS
  - Siemens Sinumerik 808D on PC free of charge (Computer workstation)
  - Including 2-year Siemens warranty

## OPTitum L33HS 330mm Swing x 600mm

- 6 station auto turret with 16mm tooling
- 4,000rpm main spindle speed
- 150mm 3 jaw chuck A2 mount
- 42mm Spindle bore
- 275mm maximum turning capacity
- Tailstock with MT3
- Constant surface speed control
- Flood coolant system
- Full CE Safety enclosure with Safety PLC

# OPTItum L40HS 400mm Swing x 900mm

- 8 station auto turret with 20mm tooling
- 2,500rpm main spindle speed
- 200mm 3 jaw chuck A2 mount
- 60mm Spindle bore
- 400mm maximum turning capacity
- Tailstock with MT4
- · Constant surface speed control
- Flood coolant system
- Full CE Safety enclosure with Safety PLC

# **JESCO** CNC Lathes

- · From small to very large capacities
- · Heavy duty gearbox spindle drives
- Extra large spindle bore and rear chuck options

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· Automatic turrets and C Axis & Milling options

#### Capacities

Man

- Swing over bed up to 1600mm
- Distance between centres up to 6000mm
- Spindle bore up to 380mm





Gearbox

L40HS Lathe

Turret & C-Axis Options



Large Spindle Bores



# TEZ WARSAN Robotic Machine Tending

A

CubeBOX CNC automation system by Tezmaksan Robot Technologies is a revolutionary robotic automation solution designed to enhance manufacturing processes and reduce operator involvement in machine tending.

With its ability to work non-stop, cost-effectiveness, and flexibility, the CubeBOX system empowers manufacturers to increase productivity, reduce downtime, and stay competitive in the ever-evolving industrial automated landscape.

Let's explore the benefits of CubeBOX in more detail:

#### 1. Continuous operation and efficiency

The core advantage of the CubeBOX system lies in its ability to work non-stop. Ensuring uninterrupted production even during night shifts, this continuous operation leads to a remarkable 50 per cent increase in night shift efficiency compared to traditional setups that rely heavily on manual labour for CNC machine tending. Manufacturers can now maximize their production output, resulting in higher productivity and reduced lead times

#### 2. Easy Setup

Traditionally, the setup of robot peripherals in a system required expert knowledge of robot programming, prolonged changeover times and dependency on skilled personnel. The CubeBOX system changes this paradigm with its user-friendly interface that allows operators to exchange parts effortlessly without any prior knowledge of robot programming. Fast loading and unloading of the workpieces, enhances flexibility and agility in the production process, enabling quick adaptation to changing production requirements.

#### 3. Hassle free robot programming with RoboCAM

The foundation of all CubeBOX systems is RoboCAM, the intelligent automation software also developed by Tezmaksan. By simply uploading product drawings, RoboCAM translates them into a robot-friendly language, enabling seamless communication and execution of tasks eliminating the need for prior robot programming expertise.

#### 4. Flexible structure and mobility

The CubeBOX system boasts a flexible structure that enables easy transportation between different machines within the factory. This mobility ensures optimal utilisation of the system across various workstations, eliminating the need for separate robotic setups for each machine.



- 6 axis Industrial Robot with 12kg or 25kg payload
- Portable Cell
- 5 Drawer Stacker (Draws 600 x 800mm)
- Suitable for Round Workpiece
- Suitable for Hexagonal Workpiece
- Suitable for Cast and Pressed Workpiece
- Suitable for Tending the Second Machine after OP1
- 3-Colour Industrial Signal Tower
- Configurable with Single Gripper
- Configurable with Multiple Grippers
- RoboCAM Smart Automation Software
- Cleaning with Air Blow Nozzle
- Easy and Quick set-up
- Suitable for tending up to 2 CNC Machines
- CE Regulation





# **CNC - Automation**

# RABA<mark>cam</mark>

Thanks to our user-friendly ROBOCAM software, developed in-house by our dedicated software team, the complexities of robotics programming are now a thing of the past. This leap in technology not only simplifies the operator's tasks but also significantly reduces the time spent on robot reference definition processes.

10.7

## How to Use ROBOCAM?

Embracing ROBOCAM is straightforward, requiring just five quick steps:

- Input part dimensions: Begin by providing the dimensions of the part you intend to process. ROBOCAM streamlines this step, eliminating the need for intricate measurements.
- Specify robot tooling: Define the attached tools on the robot. This step is intuitive and user friendly, making it accessible to operators with varying levels of experience
- Upload CAD inlay drawing: Incorporate the CAD drawing of the inlay. ROBOCAM's intelligent software ensures a seamless integration of this data into the workflow
- Configure workflow: Detail the workflow by specifying the stations the robot needs to access. This step is a breeze, thanks to ROBOCAM's automation capabilities
- Press "start": With all parameters in place, all that remains is to begin the workflow and ROBOCAM sets the robot in motion





#### **Gripping Systems**

High quality and reliability for your production

Originally started with pneumatic grippers, SCHUNK now offer over 4,800 versions of grippers, the large SCHUNK gripping technology portfolio meets the individual requirements of different industries.

We customise each CUBEBOX setup to suit the individual customers production with maximum precision & productivity.





# **CNC - Turning Centres**

## **DN Solutions**



PUMA DNT 2600LM

## Lynx 2100/2600 Series Compact - Turning Centres

#### Features

- Ultra fast rapid traverse to minimise non cutting time
- High speed Servo turrets available with milling
  - Y Axis milling and Sub spindles available to greatly reduce the need for second operations
  - Advanced technological features to provide exceptional value

#### Capacities

- Turning diameter up to 380mm 
   Turning length up to 610mm
- Chuck diameter 6, 8, 10"
- Bar capacity up to 81mm
  - Optional Y-Axis



Puma DNT Series Global Standard - Turning Centres

#### Features

- Fast rapid traverse to minimise non cutting time
- Utilises box slide ways for heavy duty &
- interrupted cutting
  - High speed Servo turrets available with milling
  - Advanced technological features to provide exceptional value

#### Capacities

- Turning diameter up to 481mm
- Turning length up to 1245mm
- Chuck diameter 210 ~ 305mm
- Bar capacity up to 102mm





## Puma 2100/2600/3100

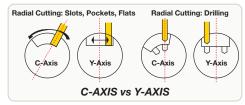
High Performance - Turning Centres

#### Features

- Fast rapid traverse to minimise non cutting time
- Utilises Box Slide ways for heavy duty & interrupted cutting
- Y Axis milling and Sub spindles available to greatly reduce the need for secondary machining
- Advanced technological features to provide exceptional value

#### Capacities

- Turning diameter up to 525mm
- Turning length up to 3125mm
- Chuck diameter 210 ~ 380mm
- Bar capacity up to 102mm



# **CNC - Turning Centres**





Big Bore & Chuck Options

# Puma 4100/5100 Large Capacity - Turning Centres

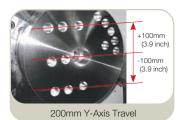
#### Features

- Super heavy duty Box Slide ways for heavy duty and interrupted cutting
- · Large bore capacity for oil country operations
- Y Axis milling available to greatly reduce the need • for secondary machining
- Advanced technological features to provide exceptional value

#### Capacities

- Turning diameter up to 650mm
- Turning length up to 3065mm
- Chuck diameter 305 ~ 610mm
- Bar capacity up to 275mm





# Puma 2100/2600/3100 High Performance - Turning Centres

#### Features

- · Ultra heavy duty Box Slide ways for heavy duty & interrupted cutting
- · Large bore and extra-long turning capacity for shaft work
- Y Axis milling available to greatly reduce the need for secondary machining
- · Many options for steady rests and large boring bars available

#### Capacities

- Turning diameter up to 900mm Turning length up to 5000mm
- Chuck diameter 450 ~ 800mm Bar capacity up to 375mm



**FANUC** 

eZ Guide *i* 

eZ Guide i conversational programming, One simple, yet powerful interface for programming, setup, operation and program checking.

- 3D animated simulation for program checking
- Comprehensive library of cycles
- One single screen provides handy operation guidance for programming through to machine operation



# **CNC - Turning Centres**

# **DN Solutions**





#### Features

- Multi-task milling/turning centre designed for heavy & interrupted cutting
- High speed tool change, combined with fast rapid traverse rates minimize non-cutting time
- C-axis contouring, Y-axis off-centre and B-axis any-angle milling/drilling allow for single set-up completion of highly complex work-pieces
- Multi-tasking capabilities increase productivity and provide for just-in-time production requirements by reducing lead time, changeover time, set-up time, and time between operations

#### Capacities

- Machining diameter up to 760mm
- Machining length up to 1540mm
- Chuck diameter 170 ~ 305mm
- Bar capacity up to 102mm



## Puma ST Series Swiss Type Turning Centres

#### Features

- Ultra high precision Swiss type lathe
- Optimized for mass-turning small and complex parts such as watch components and medical devices
- Main and sub spindles driven with built-in type motors for high-precision machining
- Up to 27 tools can be utilised for complex machining

#### Capacities

- Machining diameter up to 38mm
- Machining length up to 320mm
- Mountable tools up to 30
- Main spindle speed up to 10000rpm



**Puma VT/VTR** Vertical Turning Centres

#### Features

- Heavy duty vertical turning centre's featuring high-rigidity turret type or ram-type spindle.
- Box way construction providing outstanding vibration absorption and a stable high-rigidity structure that enables long hours of heavy duty cutting
- Milling available to greatly reduce the need for secondary machining
- The world's first dual axis machine with a ram tool indexing system delivering four times greater tooling efficiency through 90° indexing capability

#### Capacities

- Turning diameter up to 2500mm
- Turning length up to 1900mm
- Chuck/table diameter up to 2000mm
- Spindle capacity up to >10000kg



# **DN** Solutions

# **CNC - Machining Centres**



## **DNM** High Performance Vertical Machining Centre

#### Features

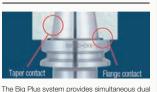
- High speed & High precision roller linear guideways
- Available in BT40 or BT50 spindle taper for heavy duty cutting
- State of the art direct drive spindle technology with "BIG PLUS" Dual contact spindles
- Built ready to accept additional 4th or 4/5th axis for complex machining processes

#### Capacities

- X Axis travel up to 2160mm
- Y Axis travel up to 762mm
- Z Axis travel 650mm
- Spindle speed up to 12000rpm



## Dual contact (BIG PLUS) Std.



tool-holder contact at the tapered side and the nose face of the spindle.





Super Heavy Duty Castings







## MYNX Heavy Duty Vertical Machining Centre

#### Features

- Oversized heavy duty box guideways for superior rigidity
- BT40, BT50, gearbox & built in drive spindle options
- "Big Plus" dual contact spindle
- Built ready to accept 4th or 4/5th axis for complex machining processes

#### Capacities

- X Axis travel up to 2500mm
- Y Axis travel up to 950mm
- Z Axis travel up to 850mm
- Spindle speed up to 12,000rpm



# **CNC - Machining Centres**



# 5 Axis Series Versatile Machining Centres

#### Features

- · Ultra-high precision simultaneous 5-axis control for aviation and medical parts
- Also available as 4+1-axis control for economical machining of multi-facet/complex shapes
- · High performance built-in or direct drive spindles
- Auto pallet changer available for "lights out" production

#### Capacities

- Table diameters up to 800mm
- X Axis travel up to 1000mm
- Y Axis travel up to 900mm •
- Z Axis travel up to 685mm
- Spindle speed up to 2000rpm









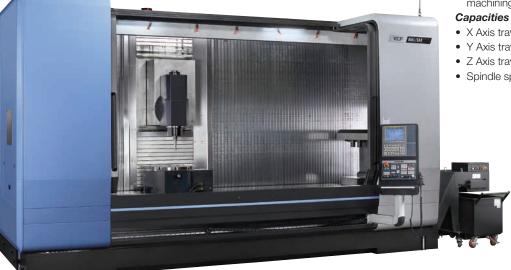




#### Features

- Multi-purpose machining centre, with a flexible machining area
- Providing 3, 4 or 5 axis simultaneous capability to satisfy a wide range of applications
- The milling spindle has a +/-110 deg continuous tilting B axis with built in motor to achieve the optimum performance and versatility
  - Embedded and top-mounted type rotary tables are available to satisfy a diverse range of machining applications

- X Axis travel up to 6000mm
- Y Axis travel up to 1100mm
- Z Axis travel 800mm
- Spindle speed up to 12000rpm



# **CNC - Machining Centres**



# **CNC - Machining Centres**



# Hartford \_

**LG** High Efficiency Series Vertical Machining Centres

#### Features

- High speed cost effective job shop or production machines
- BT40 and BT30 spindle options
- · Integral, direct drive or belt drive spindle options to suit specific applications
- · Built ready to accept additional 4th axis for complex machining processes

## Capacities

- X Axis travel up to 1000mm
- Y Axis travel up to 510mm
- Z Axis travel up to 510mm
- Spindle speed up to 20000rpm



High Speed Arm Type ATC





High Speed Machining



High Material Removal Rates

turned



Hi Torque Gear Head Options



## HCMC Super Heavy Duty Series Vertical Machining Centres

#### Features

- Super heavy duty box guideway construction, high table load capacity
- BT40 and BT50 spindle options
- Direct drive or gearbox drive spindle options to suit specific applications
- Built ready to accept additional 4th axis for complex machining processes

#### Capacities

- X Axis travel up to 2100mm Y Axis travel up to 1020mm
- Z Axis travel up to 820mm Spindle speed up to 12000rpm



# Hartford

# **CNC - Machining Centres**



MATERIAL: 1020M/S 25MM

## Hartford

**Sword** Dual Column Series Dual Column Machining Centres

#### Features

- Box guideway or linear guideway options
- Direct drive or gearbox drive spindle options to suit specific applications
- Massive work piece weight and dimensional capacities
- Multiple head & AHC options
- 5 face machining options
- Universal head options

#### Capacities

- X Axis travel up to 8000mm
- Y Axis travel up to 3600mm
- Z Axis travel up to 1200mm
- Spindle speed up to 12000rpm

## HartCAM DXF NC Code Programming

 Import your workpiece drawings directly to the Hartrol Plus controller & it can generate your G-code program

# Hartrol plus New Controller Technology

#### Features

- 19" Touch Screen
- 32GB SSD Hard Drive
- 2.5D CAM Software
- USB + Ethernet
- 678 Block Look Ahead Standard (2000 Block Optional)
- Onboard productivity apps
- Adaptive feedrate control
- Onboard E Book Manuals
- Plus many more features





HARE FORBES

HartCAM



DEVELOPED BY: HARTFORD SUPPORT BY: HARE & FOR

Hartford \_

## , **PBM** Horizontal CNC Boring Machines

#### Features

- Multi-purpose, high-speed, and high-precision horizontal boring machines
- · High-torque spindle head for heavy duty cutting
- Semi or full splash guarding options to keep you safe
- High table load capacity

#### Capacities

- X Axis travel up to 4000mm
- Y Axis travel up to 2500mm
- Z Axis travel 2000mm
- W Axis travel up to 700mm
- Quill diameter 110~130mm





# Drills





# **Drills**



# METALMASTER DMF-44

- 31.5mm drill capacity with 120mm spindle travel
- 28mm end mill & 80mm face mill capacities
- 6 drilling speeds 95-1650rpm
- Mill head tilts to ±90°
- Swivel mill head left to right
- Thread tapping function
- Micro down feed adjustment
- Rack & pinion wind-up drill head & work table
- Adjustable & accurate depth stop
- Swivel safety drilling chuck guard
- Concertina slide way cover on Y-AxisForward/reverse & safety stop switches
- Forward/reverse & safety stop switche
  Rack & pinion drill head & table
- Includes: Drill Chuck 🗸 Safety Chuck Guard 🗸

Drill Drift Tool 🗸 Draw Bars 🗸 Coolant Pump System 🗸

# MAFCO GHD-22

- 31.5mm drill capacity with 120mm spindle travel
- 8 drilling speeds 105 2900rpm
- High/low with forward & reverse switch
- Helical cut gears for quiet & smooth operation
- Thick walled column ensuring greater rigidity
- Rack and pinion wind-up drill head & work table
- T-slotted work table rotates 360°
- Drilling depth stop setting with scale
- Swivel safety drilling chuck guard
- Drill ejector lever

Includes: Drill Chuck & Arbor ✓ Safety Chuck Guard ✓ Chuck Key ✓ Drill Drift Tool ✓

# MAFCO GHD-30V

- 31.5mm drill capacity with 125mm spindle travel
- Geared head drilling machine with low, medium, & high selector
- Variable speed from 50-2850rpm with digital display
- Automatic start drill function for repetition work
- Automatic Power Feed with range of (0.06, 0.09, 0.12mm/rev)

240V

- Thread tapping with auto reverse
- Digital readout depth gauge mounted on front panel
- Adjustable accurate depth setting for increased productivity
- Swivel safety chuck guard

Includes: Drill Chuck & Arbor ✓ Safety Chuck Guard ✓ Chuck Key ✓ Drill Drift Tool ✓

HAFCO GHD-32

- 4MT geared head machine
- Automatic feed range (0.1, 0.18, 0.26mm/rev)
- Thread tapping with auto reverse
- Micro down feed adjustment
- Tilting / swivel head ±90°
- Rack & pinion table & drill head
- Adjustable & accurate depth stop
- Forward/reverse & safety stop switches
- Swivel safety drilling chuck guard
- Tilting & rotating rectangle work table
- 12 drilling speeds 95-3300rpm

Includes: Coolant Pump System ✔ Drawbar ✔ Drill Chuck & Arbor ✔ Safety Chuck Guard ✔ Chuck Key ✔ Drill Drift Tool ✔



# **Geared Head**



# **Drills**

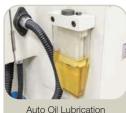
# **Radial Arm Drilling Machines**





- 16 speed automatic down-feed (0.04 ~ 3.2mm/rev)
- Oil-bath lubricated gearbox with hardened & ground gears
- Fine grain cast iron with ribbing ensures extremely low vibration
- Motorised arm height adjustment via vertical leadscrew

Includes: Box Table 🗸 Safety Chuck Guard 🗸 Light 🗸





MODEL ORDER CODE		RAD-900 D165	Z3050x16 D166
Duty	Туре	Industrial	Industrial
Drill Capacity	mm	38	50
Tapping Capacity	metric	M20	M36
Spindle Taper	MT	4	5
Spindle Travel	mm	200	315
Quill Diameter	mm	70	80
Spindle to Column (MinMa	x.) mm	290-910	350-1600
Spindle to Box Table Max.	mm	785	750
Spindle to Base Max.	mm	1110	1250
Table Type	0/□		
Box Table Size (LxWxH)	mm	550 x 405 x 315	620 x 500 x 500
T-Slot Size	mm	20	20
Auto Quill Feed	mm/rev	0.05, 0.09, 0.15	16 (0.04-3.2)
Work Light	~ / 🖌	<ul> <li></li> </ul>	<ul> <li></li> </ul>
Coolant System	~ / 🗸	✓	<ul> <li></li> </ul>
Spindle Speed Steps	No.	6	16
Spindle Speed Range	rpm	88-1500	25-2000
Motor Power	kW / hp	1.5 / 2	4 / 5.3
Voltage	V	415	415
Weight	kg	1270	4000
PRICE PRICE	ex GST inc GST	<b>\$15,950</b> \$17,545	<b>\$20,450</b> \$22,495



n87

CE approved Compact design Heavy duty magnet Made in Taiwan









MODEL ORDER CODE		HFLP-35 D9506	HF-42 D950	HF-50 D9508	HF-750 D9507
Hole Capacity	mm	12-35	12-42	12-50	12-75
Maximum Thicknes	s mm	35	50	50	50
Magnetic Holding	kg/f	1500	1529	1733	3263
Drilling Speed	rpm	390	330	300	90, 120, 180, 230
Motor Power	kW/V	1.1 / 240	1.1 / 240	1.1 / 240	1.8 / 240
	ex GST nc GST	<b>\$990</b> \$1,089	<b>\$1,050</b> \$1,155	<b>\$1,180</b> \$1,298	<b>\$2,090</b> \$2,299

## **Broach Cutters - HSS**

- Ultra hardened high speed steel universal cutter, use with a magnetic base drill
- Ø19mm universal shank to suit screw type or quick release chucks

30mm Drill De From	epth	ex \$35	inc \$38.50	50mm Drill De From	pth	ex \$40	inc \$44	3	
SIZE	CODE	SIZE	CODE	SIZE	CODE	SIZE	CODE	HSS C	oun
12mm	D9512	24mm	D9524	14mm	D9550	30mm	D9568	• 3-30	Dmm
13mm	D9513	25mm	D9525	16mm	D9552	32mm	D9570	CODE	ex
14mm	D9514	26mm	D9526	18mm	D9554	34mm	D9572	D9590	\$59
16mm	D9516	28mm	D9528	20mm	D9556	35mm	D9574		
17mm	D9517	30mm	D9530	22mm	D9558	38mm	D9576		6 - A
18mm	D9518	32mm	D9532	24mm	D9560	40mm	D9578	Broac	h Lo
20mm	D9520	34mm	D9534	25mm	D9562	44mm	D9580	SUITS	COD
22mm	D9522	35mm	D9535	26mm	D9564	48mm	D9582	30mm	D95
23mm	D9523			28mm	D9566	50mm	D9584	50mm	D95

## **HAFCO** Features

Hafco Magnetic base drills are designed to meet productivity & safety expectations. On-site hole cutting in steel plates, H-Beams shaped bars, framework, ship building, bridge construction and repair, steel reinforcements, and many other metal working and construction jobs.

# **HAFCO** HFLP-35

- Low profile & compact machine Drills up to Ø35mm through 35mm plate
- · LED work light helps locate drill centre
- · Quick action broach drill lock release chuck
- Sturdy feed handle with quick release can be used on left or right side of machine
- 1100W/1.46hp, 240V motor
- · Includes chip guard, safety strap & blow mould case

## HAFCO HF-42

- · Quick release chuck for broach cutters
- · Compact design with heavy duty magnet
- Drills up to Ø42mm through 50mm plate
- Sturdy feed handles
- 1100W/1.46hp, 240V motor
- Includes guick release chuck, 13mm drill chuck & adaptor, coolant tank kit, safety chain & blow mould case

## HAFCO HF-50

- 2 x drilling speed selection Quick release chuck for broach cutters
- Compact design with heavy duty magnet Sturdy feed handles
- Drills up to 50mm diameter through 50mm plate
- 1100W/1.46hp, 240V motor
- Includes quick release chuck, 13mm drill chuck & adaptor, coolant tank kit, safety chain & blow mould case

## **HAFCO** HF-750

- 3MT spindle taper 19mm shank broach holder & bracket
- 4-speed gearbox
   Full load speeds: 90, 120, 180, 230rpm
- Forward/reverse for tapping Ø75mm drilling capacity through 50mm plate
- Bronze dovetail slides Can be used with 3MT drills up-to 31.5mm
- 1800W/2.4hp, 240V motor
- Includes 3MT spindle taper, 4 speed gearbox, coolant tank kit, safety chain & blow mould case



# Mills





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Variab	le Spinc		d &

Spindle DRO



Quill Depth Digital Readout

# OPTIMUM° BF-20AV

- Electronic infinitely variable speed
- Tilting head to ± 90° from vertical
- 3MT spindle taper
- Dovetail vertical Z-Axis
- 2 speed gearbox (high / low)
- Adjustable dovetail slideway on Z-Axis
- Adjustable drill length stop
- Rear slideway cover
- Metric dial graduations

Includes: 3MT x JT6 drill chuck arbor 🗸 Safety cutter guard 🗸 Bracket kit for optional digital readout 🗸 1/2° x 12tpi whitworth drawbar 🗸

**OPTIMUM<sup>®</sup> Lathe & Mill Head** Combination Package Deals



## (TU-2506V + BF-20AV) \$3,245 inc GST (K147)

\$209 AVF



TU-3008G-20M (TU-3008G + BF-20AV)						
\$4,490	\$4,490 ex GST \$4,939 inc GST (K149)					
	SAVE \$209 RRP					

MODEL		BF-16V	BF-20LV	MH-28V	BF-20AV
ORDER CODE		M649	M650	M652	M647
Table Size (LxW)	mm	400 x 120	700 x 180	730 x 210	-
Spindle Taper	MT	3	3	3	3
Longitudinal Travel (X-Axis)	mm	220	480	430	-
Cross Travel (Y-Axis)	mm	160	175	220	-
Vertical Travel (Z-Axis)	mm	210	280	355	280
Spindle to Table	mm	270	350	465	-
Spindle Travel	mm	50	50	70	50
Spindle to Column	mm	170	185	210	185
Drilling Capacity (Ø)	mm	16	16	20	16
End Milling Capacity (Ø)	mm	20	20	28	20
Face Milling Capacity (Ø)	mm	63	63	70	63
T-Slot Size	mm	10	12	14	-
Spindle Speeds	steps/rpm	Variable / 100-3000	Variable / 90-3000	Variable / 100-2500	Variable / 90-3000
Motor Power	kW/hp	0.50 / 0.66	0.85 / 1.13	1.1 / 1.5	0.85 / 1.13
Voltage	V	240	240	240	240
PRICE PRICE	ex GST inc GST	<b>\$1,250</b> \$1,375	<b>\$2,090</b> \$2,299	<b>\$2,690</b> \$2,959	<mark>\$990</mark> \$1,089

# Mills





# Mills

# **Turret Milling Machines**





- NT30 vertical spindle that is hardened & ground
- Tilting mill head ±90°
- Swivel work table ±45°
- 450mm horizontally sliding & rotating ram ±180°
- Precision-ground dovetail slide-ways and table
- Precision milling table incorporating machined T-slots
- Forward and reverse button switch
- Fine hand wheel operated quill feed
- Metric dial graduations @ 0.02mm for X , Y & Z-Axis
- Vertical dial graduations on hand wheel @ 0.05mm

Includes: 3 Axis DRO V X-Axis Power-feed V Spindle Guard with Micro V LED Lamp V Coolant System V Swarf Tray V Slideway Covers V Drill Chuck & Arbor V NT30 x 3MT Adaptor V 3MT x 2MT Adaptor V Horizontal Arbor Support V 1" & 1-1/4" Horizontal Arbors V M12 x 1.75mm Drawbar V





Control Panel With Digital Speed Readout HM-54GV



# **Turret Milling Machines**



# METALMASTER BM-23A

- 3hp 240V motor, 8-speeds V-belt drive system
- NT30 Spindle taper with a chrome hardened & ground quill
- Hardened & ground work table & slide-ways
- Mill head tilts 4-ways, left~right & forward~back
- Meehanite casting for high strength & minimal deformation
- The ram incorporates a tail lug (spigot) to accept a slotting
   attachment
- High / neutral and low gear selection lever to maximise torque
- X-Axis power-feed with adjustable micro switch feed stops
- Automatic quill feed 0.04, 0.08, 0.15mm/rev with automatic cut off depth stop on quill
- Metric dial graduations @ 0.02mm for X , Y & Z Axis
- One-shot oil lubrication pump and reservoir for slideways

Includes: 3 Axis DRO Fitted with X & Y Scales Only ✓ X-Axis Power-feed ✓ Halogen Lamp ✓ Coolant System ✓ Spindle Guard with Micro ✓ Swarf Tray ✓ Slideway Covers ✓ M12 x 1.75mm Drawbar ✓







\* Note: X & Y travels maybe reduced due to digital readout scales and safety stops



Feed Selection Handle BM-23A



X-Axis Power Feed Unit BM-23A



Spindle Speed Chart BM-23A



Safety Cutter Guard BM-23A



MODEL		HM-51B	HM-54GV	BM-23A
ORDER CODE		M577	M579	M595D
Digital Readout	Optional / 🗸	<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>
Work Table Area (LxW)	mm	1000 x 240	1000 x 240	1066 x 230
Spindle Taper (Vertical)	NT	30	30	30
Spindle Taper (Horizontal)	NT	~	30	~
Longitudinal Travel (X-Axis)	mm	580 *	600 *	585
Cross Travel (Y-Axis)	mm	190 *	200 *	295
Vertical Travel (Z-Axis)	mm	350	340	400
Spindle to Table Max.	mm	390	375	480
Spindle Travel / Diameter	mm	125/90	120/90	127/86
Throat Depth (Max.)	mm	550	640	545
Tilting Head (Left ~ Right)	deg	±90°	±45°	±90°
Tilting Head (Forward ~ Back)	deg	Fixed	Fixed	±45°
Power Feed - Quill	mm/rev	Manual	Manual	0.04, 0.08, 0.15
Power Feed - Longitudinal (X)	mm/min	20 - 2000	20 - 2000	20 - 2000
Power Feed - Cross (Y)	mm/min	Optional *	Optional *	Optional
Power Feed - Vertical (Z)	mm/min	Optional *	Optional *	Optional
T-Slot Size	mm	14	14	16
Work Table Capacity	kg	175	160	250
Spindle Speeds (Vert.)	steps / rpm	9 (220-2400)	Variable (100-2000)	8 (65-2330)
Spindle Speeds (Hor.)	steps / rpm	~	9 (60-1350)	~
Motor Power (Vertical)	kW / hp	2.2 / 3	2.2 / 3	2.2 / 3
Motor Power (Horizontal)	kW / hp	~	1.5 / 2	~
Voltage	V	240	240	240
Weight	kg	850	900	1150
PRICE PRICE	ex GST inc GST	<b>\$6,450</b> \$7,095	<b>\$8,190</b> \$9,009	<b>\$9,250</b> \$10,175

# Mills

# **Turret Milling Machines**



# MAFCO BM-30A

- 3hp 240V motor, V-belt drive system
- NT30 Spindle taper with a chrome hardened & ground quill
- · Hardened & ground work table & slide-ways
- Mill head tilts 4-ways, left~right & forward~back
- · Meehanite casting for high strength & minimal deformation
- · The ram incorporates a tail lug (spigot) to accept a slotting attachment
- · High / neutral and low gear selection lever to maximise torque
- · Align CE-300S X-Axis power-feed with adjustable micro switch feed stops
- Turcite "B" coated X & Y-Axis slide-ways reduces friction for smooth operation
- One-shot oil lubrication pump & reservoir for slideways
- Automatic guill feed 0.015, 0.04, 0.08mm/rev with automatic cut off depth stop on quill
- Metric dial graduations @ 0.02mm for X , Y & Z Axis

Made in Taiwan

Includes: 3 Axis DRO Fitted with X & Y Scales Only 🗸 X-Axis Power-feed 🗸 Halogen Lamp 🗸 Coolant System 🗸 150mm Machine Vice 🗸 Clamp Kit 🖌 Spindle Guard with Micro 🗸 Swarf Tray 🗸 Slideway Covers 🗸 M12 x 1.75mm Drawbar 🖌





X-Axis Power Feed Unit BM-30A & BM-40V



Automatic Quill Feed BM-30A & BM-40V

# METALMASTER BM-40V

- 3hp 415V motor, Infinitely variable speed drive system
- NT30 Spindle taper with a chrome hardened & ground quill
- · Hardened & ground work table & slide-ways
- Mill head tilts 4-ways, left~right & forward~back
- Meehanite casting for high strength & minimal deformation
- The ram incorporates a tail lug (spigot) to accept a slotting attachment
- · High / neutral and low gear selection lever to maximise torque Align AL-500S X-Axis power-feed with adjustable micro
- switch feed stops
- One-shot oil lubrication pump & reservoir for slideways
- Turcite "B" coated X & Y-Axis slide-ways reduces friction for smooth operation
- Automatic quill feed 0.015, 0.04, 0.08mm/rev with automatic cut off depth stop on quill
- Metric dial graduations @ 0.02mm for X , Y & Z Axis



🖌 Includes: 3 Axis DRO 🗸 Halogen Lamp 🗸 Coolant System 🗸 X-Axis Power-Feed 🗸 150mm Machine Vice 🗸 Clamp Kit 🗸 Spindle Guard with Micro 🗸 Swarf Tray 🗸 Slideway Covers 🗸 M12 x 1.75mm Drawbar y







### **Turret Milling Machines**



### METALMASTER BM-53VE

- 5hp 415V motor, Infinitely variable speed drive system
- NT40 Spindle taper, 86mm chrome hardened & ground quill
- Hardened & ground work table & slide-ways, Slide-way covers Y & Z-Axis
- Mill head tilts 4-ways, left~right & forward~back
- Square construction slides for Y & Z-Axis to maximise rigidity
- Powered elevating motor for Z-Axis
- Meehanite casting for high strength & minimal deformation
- High / neutral and low gear selection lever to maximise torque
- X & Y-Axis power-feed with adjustable micro switch feed stops
- Micro switch on the manual knee handle for additional operator safety
- Automatic quill feed 0.04, 0.08, 0.15mm/rev automatic cut off depth stop on quill
- One-shot oil lubrication pump and reservoir for slideways

Includes: 3 Axis DRO ✓ X & Y-Axis Power-feed ✓ Halogen Lamp ✓ Coolant System ✓ 150mm Machine Vice ✓ Spindle Guard with Micro ✓ Clamp Kit ✓ Slideway Covers ✓ Swarf Tray ✓ M16 x 2.0mm Drawbar ✓











MODE





MODEL		BM-30A	BM-40V	BM-53VE
ORDER CODE		M603D	M607D	M597D
Digital Readout C	Optional / 🗸	<ul> <li>Image: A set of the set of the</li></ul>	<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>
Work Table Area (LxW)	mm	1270 x 254	1370 x 254	1370 x 254
Spindle Taper (Vertical)	NT	30	30	40
Longitudinal Travel (X-Axis)	mm	760	860	890
Cross Travel (Y-Axis)	mm	360	360	400
Vertical Travel (Z-Axis)	mm	430	425	415
Spindle to Table Max.	mm	505	505	465
Spindle Travel / Diameter	mm	127 / 86	127 / 86	127 / 86
Throat Depth Max.	mm	740	735	635
Tilting Head (Left ~ Right)	deg	±90°	±90°	±90°
Tilting Head (Forward ~ Bac	k) deg	±45°	±45°	±45°
Power Feed - Quill	mm/rev	0.015, 0.04, 0.08	0.015, 0.04, 0.08	0.04, 0.08, 0.15
Power Feed - Longitudinal ()	() mm/min	20 - 2000	20 - 2000	20 - 2000
Power Feed - Cross (Y)	mm/min	Optional	Optional	20 - 2000
Power Feed - Vertical (Z)	mm/min	Optional	Optional	Rapid
T-Slot Size	inch / mm	5/8"	5/8"	16
Work Table Capacity	kg	250	300	350
Spindle Speeds (Vertical)	steps / rpm	8 (80-2720)	Variable (70-3500)	Variable (50-3550)
Motor Power (Vertical)	kW / hp	2.2 / 3	2.2 / 3	3.75 / 5
Voltage	V	240	415	415
Weight	kg	1100	1300	1545
PRICE	ex GST	\$13,250	\$14,750	\$13,250
PRICE	inc GST	\$14,575	\$16,225	\$14,575

## Mills



Digital Spindle Speed Readout BM-70VE

240V

Made in

Taiwan

Automatic Oil Lubrication

BM-63VE



### METALMASTER BM-90HV

- 5hp 415V motor on vertical spindle, inverter control variable speed
- 5hp 415V motor on horizontal spindle, speeds control by gear selection levers
- NT40 vertical spindle taper with a 110mm chrome & ground quill
- NT40 horizontal spindle taper
- Servo controlled feed motors on X & Y-Axis ensures constant torque
- Ballscrew X & Y-Axis providing smooth and accurate operation
- Mill head tilts 2-ways. Left~right
- Japanese quality "Yaskawa" spindle speed controller
- Turcite "B" coated X & Y-Axis slide-ways reduces friction
- Meehanite casting for high strength & minimal deformation
- Pneumatic operation draw bar system
- Powered elevating motor for Z-Axis
- Hardened & ground work table & slide-ways with square slides X & Z-Axis
- Automatic oil lubrication pump & reservoir for slideways
- Steel slide-way cover Y-Axis



Includes: 3 Axis DRO V Halogen Lamp V Spindle Guard with Micro V Coolant System V Slideway Covers V Horizontal Arbor Supports V 1" Horizontal Arbor V M16 x 2.0mm Drawbar V Automatic Lubrication V





Ballscrew System X & Y-Axis BM-90HV



Servo Feeds on X & Y Axis BM-90HV



NT40 Horizontal Spindle Taper BM-90HV



Air Power Drawbar BM-90HV



Selectors BM-90HV



MODEL		BM-63VE	BM-70VE	BM-90HV
ORDER CODE		M599D	M630D	M633D
Digital Readout	Optional / 🗸	<ul> <li>Image: A set of the set of the</li></ul>	<ul> <li>Image: A start of the start of</li></ul>	<ul> <li>Image: A set of the set of the</li></ul>
Work Table Area (LxW)	mm	1370 x 254	1500 x 305	1470 x 370
Spindle Taper (Vertical)	NT	40	40	40
Spindle Taper (Horizontal)	NT	~	~	40
Longitudinal Travel (X-Axis)	mm	890	1050	1120
Cross Travel (Y-Axis)	mm	400	420	520
Vertical Travel (Z-Axis)	mm	400	400	440
Spindle to Table Max.	mm	450	460	505
Spindle Travel / Diameter	mm	127 / 105	155 / 105	140 / 110
Throat Depth Max.	mm	740	750	785
Tilting Head (Left ~ Right)	deg	±90°	~	~
Tilting Head (Forward ~ Back)	deg	±45°	~	~
Power Feed - Quill	mm/rev	0.04, 0.08, 0.15	0.04, 0.08, 0.13	0.035, 0.07, 0.14
Power Feed - Longitudinal/Cross	(X/Y) mm/min	20 - 2000	30 - 3000	30 - 3000
Power Feed - Cross (Y)	mm/min	20 - 2000	~	~
Power Feed - Vertical (Z)	mm/min	Rapid	Rapid	Rapid
T-Slot Size	inch	16	5/8"	18
Work Table Capacity	kg	400	500	600
Spindle Speeds	steps / rpm	~	Inverter (70-4200)	Inverter (60-3600)
Spindle Speeds (Vertical)	steps / rpm	Variable (50-3550)	~	~
Spindle Speeds (Horizontal)	steps / rpm	~	~	9 (65 - 1500)
Motor Power	kW / hp	~	3.75 / 5	3.75 / 5
Motor Power (Horizontal)	kW / hp	3.75 / 5	~	3.75 / 5
Voltage	V	415	415	415
Weight	kg	1555	1800	2725
PRICE PRICE	ex GST inc GST	<b>\$15,250</b> \$16,775	<b>\$26,500</b> \$29,150	<b>\$44,950</b> \$49,445

## Mills



Includes: 3 Axis DRO ✓ LED Lamp ✓ Coolant System ✓ Spindle Guard with Micro ✓ Swarf Tray ✓ Slideway Covers ✓ Horizontal Arbor Supports ✓ 1" Horizontal Arbor ✓ M16 x 2.0mm Drawbars ✓



Includes: 3 Axis DRO ✓ LED Lamp ✓ Coolant System ✓ Spindle Guard with Micro ✓ Swarf Tray ✓ Slideway Covers ✓ M16 x 2.0mm Drawbar ✓ MAFCO BM-GEVS250

- Vertical spindle, Yaskawa inverter variable speed drive 60 3600rpm
- Horizontal spindle, 40-980rpm speeds controlled by gear selection levers
   with oil bath lubrication
- 5HP vertical & 3HP horizontal spindle motors provide exceptional machining power
- 1100 x 250mm hardened & ground worktable with ±45° left & right swivel
- Vertical mill head swivels ±45° to left and right
- Pneumatic draw bar system for quick and effortless tool change
- Heavy duty gear driven X Axis power-feed
- Z-Axis powered elevating motor
- Meehanite castings for superior rigidity
- Hardened and ground dovetail guideways
- Turcite-B coating on X & Y-Axis ways for wear resistance & smooth operation
- Auto lubrication system maintains proper lubrication to all slideways

## METALMASTER BM-EVS300

- Yaskawa inverter variable speed drive, 60 3600rpm
- 5HP 415V spindle motor provides exceptional machining power
- 1270 x 300mm hardened and ground worktable
- Zero backlash preloaded ball screw to X & Y-Axis
- Servo feeds on X & Y-Axis
- Z-Axis powered elevating motor
- NT40 spindle taper with Ø105mm chrome hardened and ground quill
- Vertical mill head swivels  $\pm 45^{\rm o}$  to left and right
- Pneumatic draw bar system for quick and effortless tool change
- Meehanite castings for superior rigidity
- Hardened and ground dovetail guideways on the X-Axis & square guideways on Y & Z-Axis
- Turcite-B coating on X & Y-Axis ways for wear resistance
   & smooth operation
- Auto lubrication system maintains proper lubrication to all slideways

ORDER CODE MODEL		M586D BM-GEVS250	M584D BM-EVS300
Digital Readout	Optional / 🗸	<ul> <li>Image: A set of the set of the</li></ul>	<ul> <li>✓</li> </ul>
Туре		Vertical & Horizontal	Vertical
Table Size	mm	1100 x 250	1270 x 305
Spindle Taper - Vertical		NT40	NT40
Spindle Taper - Horizontal		NT40	~
Longitudinal Travel (X-Axis)	mm	700	940
Cross Travel (Y-Axis)	mm	250	350
Vertical Travel (Z-Axis)	mm	440	445
Type of Slides		Dovetail (X, Y & Z)	Dovetail (X) Square (Y & Z)
Ram Travel	mm	300	490
Spindle to Table	mm	470	495
Spindle Travel / Diameter	mm	127 / 105	127 / 105
Throat Depth (max.)	mm	500	660
Tilting Head (	Left ~ Right)	±90°	±90°
Power Feed - Quill	mm / rev	0.037/0.076/0.152	0.04/0.08/0.15
Power Feed - Longitudinal (X-Ax	is) mm / min	0.02 - 0.20	Yes
Power Feed - Cross (Y-Axis)	mm / min	Optional	Yes
Power Feed - Vertical (Z-Axis)	mm / min	Rapid	Rapid
Table T-Slot Size	inch	5/8	5/8
Work Table Load Capacity	kg	300	300
Spindle Speeds Vertical	No. / rpm	Inverter (60 - 3600)	Inverter (60 - 3600)
Spindle Speeds Horizontal	No. / rpm	6 (40 - 980)	~
Motor Power - Vertical Spindle	kW / hp	3.75 / 5	3.75 / 5
Motor Power - Horizontal Spindle	e kW/hp	2.25 / 3	~
Voltage / Amperage	V / amp	415	415
Nett Weight	kg	1350	1650
PRICE PRICE	ex GST inc GST	<b>\$33,950</b> \$37,345	<b>\$31,950</b> \$35,145







## METALMASTER Features

- NT50 universal head swivels 360° & tilts vertical to horizontal position
- Hardened & ground slideways and work table
- Robust transmission with hardened and ground gears & slide-ways
- High grade casting for additional strength & minimal deformation
- Quality electrics & overload protection in an easy access enclosure
- Table trays each end of work table

### METALMASTER Features: BM-1600

- 1600 x 360mm slotted work table
- Mechanical Clutch handle wheels on X, Y & Z-Axis
- Slideways to X & Z-Axis are dovetail & Y-Axis square
- Swivel table left & right with graduated scale
- One-Shot lubrication pump & reservoir for slideways

#### Includes: 3 Axis DRO 🗸 LED Lamp 🗸 Coolant System 🛚

Spindle Guard with Micro 🗸 Swarf Tray 🗸 Slideway Covers 🗸 ER40 Collet Chuck & 8 Collets 🗸 Horizontal Arbor Support 🗸 27 & 32mm Horizontal Arbors 🗸 40mm Face Mill Arbor 🗸 M24 x 3.0mm Drawbars 🗸

### METALMASTER Features: BM-2000

- Large 2000 x 500mm slotted work table
- MPG Electronic handwheel on X, Y & Z-Axis
- Servo controlled feed motors on X, Y & Z-Axis
- ensures constant torque
- Ballscrew X, Y & Z-Axis
- Slideways to X-Axis are dovetail & Y & Z-Axis square
- Automatic oil lubrication pump & reservoir for slideways

Includes: 3 Axis DRO 🗸 LED Lamp 🗸 Coolant System 🗸 Spindle Guard with Micro 🗸 Swarf Tray 🗸 Slideway Covers 🖌 ER40 Collet Chuck & 8 Collets 🗸 40mm Face Mill Arbor 🗸 M24 x 3.0mm Drawbar 🗸

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MODEL ORDER CODE		BM-1600 M638D	BM-2000 M640D
Digital Readout	Optional / 🖌		
Work Table Area (LxW)	mm	1600 x 360	2000 x 500
Spindle Taper	NT	50	50
Spindle Taper (Horizontal)	NT	50	50
Longitudinal Travel (X-Axis)	mm	1310	~
Cross Travel (Y-Axis)	mm	300	700
Vertical Travel (Z-Axis)	mm	410	570
Spindle to Table Max.	mm	150 - 560	50 - 550
Spindle Travel / Diameter	mm	130 - 300	
		~	~
Throat Depth Max.	mm	45 - 745	45 - 745
Power Feed - Quill	mm/rev	~	~
Power Feed - Longitudinal / Cross (X	(/Y) mm/min	30 - 750	10 - 1000
Power Feed - Vertical (Z)	mm/min	15 - 375	5 - 500
T-Slot Size	inch	18	18
Work Table Capacity	kg	1800	1800
Spindle Speeds	steps / rpm	12 (60 - 1750)	27 (30-2050)
Spindle Speeds (Horizontal)	steps / rpm	12 (60 - 1800)	~
Motor Power	kW / hp	4 / 5.5	~
Motor Power (Horizontal)	kW / hp	7.5 / 10	7.5 / 10
Voltage	V	415	415
Weight	kg	4500	4700
PRICE	ex GST	\$28,500	\$57,950
PRICE	inc GST	\$31,350	\$63,745





#### **OPTIMUM<sup>®</sup>** Features: TU Series

- Electronic infinitely variable speed
- Ribbed prism bed made of grey cast iron
- · Inductively hardened and ground bed guideways
- Forward & reverse spindle direction switch •
- Automatic longitudinal feed

Includes: Chuck Guard 🗸 Toolpost Guard 🗸 Dead Centre 🗸 Change Gears For Threading 🗸 3-Jaw Chuck With Reversible Jaws 🗸 Swarf Tray 🗸 Rear Splash Guard 🗸

### **OPTIMUM<sup>®</sup> Features: TU-1503V**

- 150 x 300mm turning capacity
- · Easy to read digital readout speed display
- Spindle nose accuracy 0.015mm
- 3 Jaw chuck running accuracy 0.05mm

### **OPTIMUM<sup>®</sup> Features: TU-2004V**

- 200 x 300mm turning capacity
- · Easy to read digital readout speed display
- Spindle nose accuracy 0.009mm
- 3 Jaw chuck running accuracy 0.04mm
- Metric & Imperial thread cutting



#### **OPTIMUM**<sup>®</sup> Features: TU-2506V

- 250 x 550mm turning capacity
- Spindle nose accuracy 0.009mm
- 3 Jaw chuck running accuracy 0.04mm
- Metric & Imperial thread cutting
- Enclosed feed and threading gearbox •





Variable Speed Controls TU-2004V & TU-2506V



Safety Chuck Guard TU-2004V & TU-2506V





Thread Chasing Dial TU-2004V & TU-2506V

c GST \$66 \$55 \$88	\$1			
\$99	TYPE	SIZE mm SUITS -OPTi Turn Lat	he CODE	ex GST

TYPE	SIZE mm	SUITS -OPTi Turn Lathe	CODE	ex GST	inc GST
4 Jaw Independent Chuck	Ø80	TU-1503V	L6855	\$120	\$132
4 Jaw Chuck & Back Plate	Ø100	TU-2004V	L6875	\$160	\$176
Back Plate	Ø125	TU-2506V	L6893	<b>\$60</b>	\$66
4 Jaw / D1-4 Independent Chuck	Ø200	TU-3008G	C252	\$290	\$319

### **Optional Accessories**

TYPE	SUITS -OPTi Turn Lathe	CODE	ex GST	inc GS
Fixed Steady	TU-1503V	L6856	<b>\$60</b>	\$66
Travelling Steady	TU-1503V	L6857	\$50	\$55
Fixed Steady	TU-2004V	L6876	<b>\$80</b>	\$88
Travelling Steady	TU-2004V	L6877	<b>\$90</b>	\$99
Fixed Steady	TU-2506V	L6896	<b>\$90</b>	\$99
Travelling Steady	TU-2506V	L6897	<b>\$90</b>	\$99
Fixed Steady	TU-3008G	L6916	<b>\$90</b>	\$99
Travelling Steady	TU-3008G	L6917	<b>\$90</b>	\$99

### **Geared Head Bench Lathe**



## **OPTIMUM<sup>®</sup> Features: TU-3008G**

- 300 x 700mm turning capacity
- Geared headstock for quick change speeds
- Large 38mm spindle bore
- Hardened and ground bed guideways
- Spindle nose accuracy 0.009mm
- 3 Jaw chuck running accuracy 0.04mm
- Automatic cross & longitudinal feed
- Metric & Imperial thread cutting
- Enclosed feed and threading gearbox
- D1-4 camlock spindle for quick and accurate chuck removal

Includes: Chuck Guard 🗸 Toolpost Guard 🗸 Change Gears For Metric & Imperial Thread Cutting 🗸 2 Dead Centres 🗸 3-Jaw Chuck With Reversible Jaws 🗸 Swarf Drip Tray 🗸 Rear Splash Guard 🗸



#### **OPTIMUM**° Lathe Stands



D695 **\$340** 

\$374





TU-3008G



38mm Through Spindle Bore TU-3008G



TU-3008G

MODEL		TU-1503V	TU-2004V	TU-2506V	TU-3008G
ORDER CODE		L685	L687	L689	L691
Tool Height to Suit	mm	8	10	10	16
Distance Between Cent	res mm	300	300	550	700
Swing Over Bed	mm	150	200	250	300
Swing Over Cross Slide	mm	82	140	150	190
Centre Height	mm	75	100	125	150
Spindle Bore	mm	11	21	26	38
Spindle Nose	Туре	Fixed	Fixed	Fixed	D1-4
Headstock Taper	MT	1	3	4	5
Tailstock Taper	MT	1	2	2	3
Cross Slide Travel	mm	55	75	110	150
Compound Slide Travel	mm	40	55	70	65
Leadscrew	Туре	Metric	Metric	Metric	Metric
Longitudinal Feed (Z)	mm/rev	0.05-0.1	0.1-0.2	0.07-0.4	0.085-0.83
Metric Thread Range	steps / mm	8 (0.5-1.5)	14 (0.25-3)	21 (0.2-4)	18 (0.2-3.5)
Imperial Thread Range	steps / TPI	~	12 (8-44)	21 (8-56)	21 (8-56)
Three Jaw Chuck Ø	mm	80	100	125	160
Four Jaw Chuck Ø	mm	Optional	Optional	Optional	Optional
Spindle Speeds	steps / rpm	Vari. / 160-3000	Vari. / 150-2500	Vari. / 150-2500	12 / 125-2400
Motor Power / Voltage	hp / V	0.6 / 240	0.8 / 240	1.6 / 240	2 / 240
Weight	kg	26	75	156	280
PRICE PRICE	ex GST inc GST	<b>\$850</b> \$935	<b>\$1,350</b> \$1,485	<b>\$2,150</b> \$2,365	<b>\$3,690</b> \$4,059



D697

\$70

\$77

D694

\$40

\$44











Fixed & Travelling Steadies AL-320G





MODEL		AL-51G	AL-250G	AL-320G
ORDER CODE		L160	L149	L141
Tool Height to Suit	mm	12	16	12
Distance Between Centres	mm	500	500	600
Swing Over Bed	mm	230	250	320
Swing Over Cross Slide	mm	127	150	210
Centre Height	mm	115	125	160
Spindle Bore	mm	20	26	38
Spindle Nose	Туре	Threaded	Fixed	Fixed
Bed Width	mm	114	140	160
Headstock Taper	MT	3	4	5
Tailstock Taper	MT	2	3	3
Cross Slide Travel	mm	108	145	150
Compound Slide Travel	mm	48	75	100
Leadscrew	Туре	Imperial	Metric	Metric
Cross Feed (X)	mm/rev	~	0.017-0.187	0.022-0.15
Longitudinal Feed (Z)	mm/rev	0.12-0.3	0.035-0.375	0.1-1.4
Metric Thread Range	steps / mm	11 (0.5-3)	15 (0.25-2.5)	11 (0.5-4)
Imperial Thread Range	steps / TPI	27 (8-56)	~	27 (9-48)
Three Jaw Chuck Ø	mm	100	130	160
Four Jaw Chuck Ø	mm	190	Optional	200
Spindle Speeds	steps / rpm	6 (100-1800)	12 (80-1600)	12 (60-1600)
Motor Power / Voltage	kW / V	0.55 / 240	0.75 / 240	0.75 / 240
Weight	kg	129	185	280
PRICE	ex GST	\$1,630	\$2,490	\$3,190
PRICE	inc GST	\$1,793	\$2,739	\$3,509

Specifications & prices are subject to change without notification, please refer to the website for the most up to date pricing & information





Cross & Long Feed Lever AL-336 & AL-336D









Quick Change Toolpost AL-336D



### METALMASTER AL-336D Deluxe 300 x 900mm

- Gear drive headstock for quick change of spindle speeds & feeds
- Precision 'V'-beds are hardened and ground
- Foot operated spindle brake with safety cut out switch
- Adjustable taper roller bearings support the spindle
- 18 spindle speeds (65-1810rpm)
- Powered longitudinal and cross feeds
- D1-4 camlock spindle for quick and accurate chuck removal
- · Removable gap bed-way for larger diameter jobs
- Dual calibrated dials (except for saddle hand wheel)
- Enclosed quick action gearbox for thread cutting and auto feeding
- Chuck & change gear guards are fitted with micro switches

Includes: 2 Axis DRO ✓ Swarf Tray ✓ Quick Change Toolpost ✓ 3-Jaw Chuck with Reverse Jaws ✓ Leadscrew Covers ✓ Stand ✓ Coolant System ✓ Halogen Lamp ✓ Change Gears ✓ Fixed & Traveling Steadies ✓ Dead Centre ✓ Thread Chasing Dial ✓ Rear Splash Guard ✓ Toolbox ✓ Safety Chuck Guard ✓



### **Centre Lathes**











Quick Change Toolpost CL-410









MODEL		AL-410	CL-38A	CL-410
ORDER CODE		L569D	L191D	L600D
Digital Readout	Optional / 🗸	~	<ul> <li></li> </ul>	<ul> <li></li> </ul>
Quick Change Toolpost	Optional / 🗸	~	~	<ul> <li>✓</li> </ul>
Taper Turning Attachment	~ / 🖌	~	~	~
Leadscrew Covers	~ / 🖌	<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>
Tool Height to Suit	mm	16	20	25
Distance Between Centres	mm	1000	1000	1000
Swing Over Bed / Swing Over	ver Gap mm	400 / 520	410 / 580	410 / 640
Swing Over Cross Slide	mm	250	255	224
Centre Height	mm	200	205	205
Spindle Bore	mm	52	52	58
Camlock Spindle	size	D1-5	D1-6	D1-6
Bed Width	mm	218	250	300
Headstock Taper	MT	6	6	6
Tailstock Taper	MT	4	4	4
Cross Slide Travel	mm	250	210	290
Compound Slide Travel	mm	80	140	128
Leadscrew	Туре	Metric	Metric	Metric
Cross Feed (X)	mm/rev	0.011-0.276	0.025-0.85	0.014-0.784
Longitudinal Feed (Z)	mm/rev	0.0527-1.2912	0.05-1.7	0.031-1.70
Metric Thread Range	steps / mm	32 (0.4-7)	39 (0.2-14)	41 (0.1-14)
Imperial Thread Range	steps / TPI	36 (4-60)	45 (2-72)	60 (2-112)
Three Jaw Chuck Ø	mm	200	200	200
Four Jaw Chuck Ø	mm	200	250	250
Spindle Speeds	steps / rpm	18 (65-2000)	16 (45-1800)	12 (25-2000)
Motor Power	kW / hp	2.4 / 3.2	3.3 / 4.5	5.5 / 7.5
Voltage	V	415	415	415
Weight	kg	850	1550	1580
PRICE	ex GST	\$8,990	\$11,950	\$15,750
PRICE	inc GST	\$9,889	\$13,145	\$17,325



### MAFCO CL Features

- Triple bearings supporting headstock spindle
- Precision hardened & ground 'V'-beds & headstock gears
- One piece cast iron base increases rigidity
- Foot operated spindle brake with safety cut out switch
- Powered longitudinal and cross feeds
- Removable gap bed way
- Universal enclosed gearbox, metric & imperial thread capabilities
- Metric / Imperial graduated dials to apron, cross slide & compound slide

METALMASTER CL-460

METALMASTER CL-560

• 105mm spindle bore

• 80mm spindle bore

HAFCO

• 300mm wide induction hardened heavy duty cast iron bed

• 350mm wide induction hardened heavy duty cast iron bed • 5 position length-stop mechanism for accurate repetitive operation

Includes CL-460 & CL-560: 2 Axis DRO 🗸 Quick Change

Toolpost V Taper Turning Attachment V 3-Jaw Chuck V 4-Jaw Chuck V Faceplate V Leadscrew Cover V Coolant System V Footbrake 🗸 Chuck Guard with Micro 🗸 LED Work Light 🗸 Fixed & Travelling Steadies 🗸 Rear Splash Guard 🗸 Thread Čhasing Dial 🗸

• 5 position length-stop mechanism for accurate repetitive operation

460 x 1000mm 460 x 1500mm

560 x 1500mm

560 x 2000mm

• Automatic lubrication pump oiling slides

• Automatic lubrication pump oiling slides

Dead Centres 🖌 Spindle Reducing Bush 🖌

Quick Change Toolpost CL-460 & CL-560



Safety Chuck Guard CL-460 & CL-560



Taper Turning Attachment CL-460 & CL-560









PRICE

PRICE



\$20,950

\$23,045

\$22,950

\$25,245

\$28,950

\$31,845

\$18,450

\$20,295

\$16,950

\$18,645

ex GST

inc GST

\$31,950

\$35,145

## MAFCO TM Series

The Hafco Metalmaster Toolroom series precision lathes, proudly manufactured in Taiwan, have been a cornerstone of precision machining for over two decades. Renowned for their exceptional quality, reliability, and precision these lathes have earned the trust of engineering companies throughout Australia. With a diverse range of models available catering to various machining needs, they offer unparalleled performance and durability.

#### HAFCO METALMASTER Features

- Triple SKF German made spindle bearings to ensure accuracy & rigidity for heavy cutting
- Thermal treated and precision ground headstock gears
- Induction hardened meehanite cast iron bed with precision ground "V'-beds
- Removeable gap bed way
- One-piece cast iron base increases rigidity and low vibration
- · Foot operated spindle brake with safety cut out switch
- · Cone clutch overload device in apron to ensure safety when operating
- Wear-resistant phosphor bronze lead screw nuts
- · Powered longitudinal and cross feeds
- 4 position length-stop mechanism for accurate repetitive operation
- Universal enclosed gearbox with metric & imperial thread capabilities
- Metric / Imperial graduated dials to apron, cross slide & compound slide
- 2-Axis digital readout system

#### **TM-1740G** 430 x 1000mm **METALMASTER TM-1960G** 480 x 1500mm

- 80mm spindle bore
- 300mm wide induction hardened cast iron bed
- Oil bath lubrication for cross feed screw & nuts provide extra degree of protection and prolong service life
- One shot lubrication pump on saddle oiling slides

#### **TM-2260G** 560 x 1500mm **TM-2290G** 560 x 2200mm

- 105mm spindle bore
- 350mm wide induction hardened cast iron bed
- Heavy clamping two speed H/L tailstock
- Rapid traverse Z-Axis (TM-2290G)
- One shot lubrication pump on saddle oiling slides (TM-2260G)
- Slide-way mechanical lubrication pump driven via the saddle hand-wheel (TM-2290G)



105mm Bore





One Shot Slide Lubrication TM Series



Thread Chasing Dial TM Series



Graduated Compound Scale TM Series



Adjust. 4 Position Length Stop TM Series







							A REAL PROPERTY.
MODEL ORDER CODE		TM-1740G L632D	TM-1960G L634D	TM-2260G L637D	TM-2290G L638D	TM-2680G L639D	TM-26120G L642D
Digital Readout	Opt. / 🖌	<ul> <li>Image: A set of the set of the</li></ul>	<ul> <li>✓</li> </ul>				
Quick Change Toolpost	Opt. / 🖌	Optional	Optional	Optional	Optional	Optional	Optional
Taper Turning Attachment	~ / 🗸	~	~	Optional	Optional	Optional	Optional
Tool Height to Suit	mm	25	25	25	25	30	30
Distance Between Centres	mm	1000	1500	1500	2200	2000	3300
Swing Over Bed	mm	430	480	560	560	660	660
Swing Over Gap	mm	650	690	788	788	890	890
Swing Over Cross-Slide	mm	235	275	340	340	438	438
Centre Height	mm	215	240	280	280	330	330
Spindle Bore	mm	80	80	105	105	120	120
Camlock Spindle	size	D1-8	D1-8	D1-8	D1-8	D1-11	D1-11
Bed Width	mm	300	300	350	350	400	400
Headstock Taper	MT	7	7	7	7	7	7
Tailstock Taper	MT	4	4	5	5	5	5
Cross Slide Travel	mm	250	250	300	300	375	375
Compound Slide Travel	mm	125	125	200	200	200	200
Leadscrew	Туре	Metric	Metric	Metric	Metric	Metric	Metric
Cross Feed (X)	mm/rev	0.02-0.4	0.02-0.4	0.02-0.4	0.02-0.4	0.02-0.4	0.02-0.4
Longitudinal Feed (Z)	mm/rev	0.05-0.82	0.05-0.82	0.05-0.82	0.05-0.82	0.05-0.82	0.05-0.82
Metric Thread Range	steps/mm	17 (0.5-7)	17 (0.5-7)	24 (0.5-14)	24 (0.5-14)	24 (0.5-14)	24 (0.5-14)
Imperial Thread Range	steps/TPI	39 (4-56)	39 (4-56)	44 (2-56)	44 (2-56)	44 (2-56)	44 (2-56)
Three Jaw Chuck Ø	mm	275	275	310	310	310	310
Four Jaw Chuck Ø	mm	320	320	400	400	400	400
Spindle Speeds	steps/rpm	12 (40-2000)	12 (40-2000)	12 (16-1600)	12 (16-1600)	12 (12-1200)	12 (12-1200)
Motor Power	kW/hp	5.5/7.5	5.5/7.5	7.5/10	7.5/10	11.25/15	11.25/15
Voltage	V	415	415	415	415	415	415
Weight	kg	1910	2250	2550	2900	3200	4000
PRICE	ex GST	\$23,250	\$26,450	\$31,950	\$35,750	\$41,750	\$49,950
PRICE	inc GST	\$25,575	\$29,095	\$35,145	\$39,325	\$45,925	\$54,945

### Heavy Duty Centre Lathes



METALMASTER TM-HDX Series

The Hafco Metalmaster TM-HDX Toolroom Series lathes are manufactured in Taiwan and are designed to provide the best available performance, offering high cutting power and versatility for use in a wide range of industries including mining industry, power industry, oil industry, paper plants, and jobbing shops.

Capacities range from 860 up to 1060mm swing over the bed and from 1810mm up to 6310mm between centres with a standard 158mm spindle bore that can be upgraded to 238mm.

The 238mm spindle bore models are available to be specially ordered with inside/outside spindle noses for mounting chucks on both sides of the headstock making these the ideal lathe for monster sized workpieces such as large-diameter oil pipes or hydraulic cylinders.

### METALMASTER Features

- Triple German made SKF spindle bearings supporting headstock spindle
- All gears and shafts made from alloy steel and are hardened & ground
- 510mm wide precision '3V'-bed-way is induction hardened & ground
- One-piece Meehanite cast base increases rigidity
- Overload protection on drive motor and coolant system
- X & Z axis rapid traverse on the saddle
- 12 spindle speeds 8-680rpm

- Universal enclosed gearbox incorporating metric & imperial thread capabilities
- Adjustable 4 position length-stop mechanism for accurate repetitive operation
- Large 158mm spindle bore with A2-11 spindle mount, (Optional 238mm A2-15)
- · Removable gap bed allowing for larger work pieces
- Two speed tailstock with tailstock moving device

Includes: 3-Jaw Chuck ✓ 4-Jaw Chuck ✓ Face Plate ✓ Fixed & Travelling Steadies ✓ Dead Centre ✓ Thread Chasing Dial ✓ Work Light ✓ Spindle Reducing Bush ✓ Rear Splash Guard ✓



MODEL		TM-3370HDX	TM-3390HDX	TM-33130HDX	TM-33170HDX	TM-33210HDX
ORDER CODE		~	~	L645D	L646D	~
Swing Over Bed	mm			860		
Swing Over Cross Slic	de mm			620		
Swing Over Gap	mm			1000		
Width of Gap	mm			475		
Distance Between Cer	ntres mm	1810	2310	3310	4310	5310
Spindle Bore	mm			158 (238 opt.)		
Spindle Nose	size		/	A2-11 (A2-15 opt.	.)	
Bed Width	mm			510		
Headstock Taper	MT			7		
Tailstock Taper	MT			6		
Spindle Speeds s	teps / rpm			12 (8-700)		
Motor Power k	W / hp / V			15 / 20 / 415		
Weight	kg	5700	6100	6800	7600	8400
PRICE	ex GST			\$85,950	\$93,500	
PRICE	inc GST			\$94,545	\$102,850	





## **JESCO** Champion Features

- Toolroom quality precision lathe ideally suited for industry, the toolroom, training and secondary and tertiary education applications.
- Proudly manufactured in Taiwan by the (OEM) manufacturer, one of Europe's leading brands
- 270mm wide induction hardened meehanite cast iron bed with precision ground "V'-beds
- D1-6 camlock spindle with 54mm bore
- Thermal treated and precision ground headstock gears
- Wear-resistant phosphor bronze lead screw nuts
- One shot lubrication system on saddle lubricating slides
- Powered longitudinal and cross feeds
- Feed clutch in apron enabling pressure adjustment in both axis
- Universal enclosed gearbox with wide range of metric & imperial thread capabilities
- Slide out swarf tray for easy access cleaning

### **JESCO** Champion 1550

- 16 spindle speeds (25-2000rpm) in geometric progression
- Foot operated spindle brake with safety cut out switch
- Removable gap bed for work piece to swing up to Ø610mm

# **JESCO** Champion 1530VS & 1550VS

- Constant Surface Speed (CSS) auto spindle acceleration for optimised cycle times and greater tool performance
- Infinitely variable spindle speed drive, 18-2500rpm with integrated digital display
- Dual braking system electromagnetic plus mechanical foot brake for safety

Includes: 2 Axis DRO ✓ 3-Jaw Chuck ✓ 4-Jaw Chuck ✓ Fixed & Travelling Steadies ✓ Safety Chuck Guard ✓ Leadscrew Cover ✓ 4-Way Toolpost ✓ Coolant System ✓ LED Work Light ✓ Dead Centre ✓ Thread Chasing Dial ✓ Spindle Reducing Bush ✓ Slide Out Swarf Tray ✓ Rear Splash Guard ✓ Face Plate (Champion 1550) ✓



JESCO

Speed Control Lever CHAMPION 1530VS/1550VS



One Shot Lubrication CHAMPION Models



CHAMPION

Champion 1550VS

Spindle Speed Levers CHAMPION 1550



SERIES		STUDTURN		CHAMPION	
MODEL		1440VS	1530VS	1550VS	1550
ORDER CODE		L249VS	L252VS	L255VS	L254D
Swing Over Bed	mm	360		390	
Swing Over Cross Slid	de mm	190		240	
Swing Over Gap	mm	560		610	
Width of Gap	mm	150	~	~	150
Distance Between Ce	ntres mm	1000	730	1230	1230
Spindle Bore	mm	42		54	
Spindle Nose	size	D1-5		D1-6	
Bed Width	mm	250		270	
Headstock Taper	MT	5		6	
Tailstock Taper	MT	3		4	
Spindle Speeds	steps / rpm	Vari (35-2500)	Vari (20-2500)	Vari (20-2500)	16 (25-2000)
Motor Power	kW / hp / V	3.75 / 5 / 415		5.5 / 7.5 / 415	
Weight	kg	1100	1200	1500	1500
PRICE	ex GST	\$27,450	\$34,250	\$35,250	\$28,750
PRICE	inc GST	\$30,195	\$37,675	\$38,775	\$31,625







					МА	JOR					
4040											
1840	1000	1000	10120	2040	2060	2000	20120	2240	2260	2200	22120
~	~	~	~	~	~	~	~	~	~	~	~
	46	50			51	10			50	50	
	29	90			34	40			39	90	
	7	10			76	50			8	10	
	220										
950	1450	1950	2950	950	1450	1950	2950	950	1450	1950	2950
					8	0					
					D1	-8					
					34	45					
					7	7					
					6	5					
			16	(20-160	0) / Opti	onal Va	ri (20-200	00)			
					11.25 /	15 / 415					
2050	2300	2650	3800	2250	2500	2850	4000	2500	2700	3050	4200
	Please Call For Competitive Prices										





Optional Sliding Toolpost Guards to Suit JESCO Lathes

## **JESCO** Studturn 1440VS

- Toolroom quality precision lathe ideally suited for industry, the toolroom, training and secondary and tertiary education applications.
- Manufactured in Taiwan for over 30 years
- Variable speed spindle drive, 35-2000rpm with high/low geared selection for maximum torque
- 250mm wide induction hardened meehanite cast iron bed with precision ground "V'-beds
- D1-5 camlock spindle with 42mm bore
- Removeable gap bed way for larger diameter jobs
- Hardened & precision ground headstock gears
- Powered longitudinal and cross feeds
- Universal gearbox provides a comprehensive range of metric, imperial, M.P. & D.P. threading
- One shot lubrication system on saddle lubricating slides

## **JESCO** Major

- 460mm, 510mm or 560mm Swing over bed with removable gap bed
- Distance between centres 1000mm, 1500mm, 2000mm or 3000mm
- 16 spindle speeds from 20-1600rpm in geometric progression
- Optional infinitely variable spindle speed drive, 20-2000rpm
- Soft start spindle by inverter
- NSK adjustable taper roller bearings providing spindle accuracy
- Thermal treated and precision ground headstock gears
- Large 80mm spindle bore, D1-8 camlock spindle for quick chuck removal
- 345mm wide induction hardened meehanite cast iron bed with precision ground "V'-beds
- Wear-resistant phosphor bronze lead screw nuts
- Clutch in apron enabling pressure adjustment for feeding in both axis
- One shot lubrication system on saddle lubricating slides
- Universal enclosed gearbox incorporating metric & imperial thread capabilities
- Foot operated spindle brake with safety cut out switch
- Includes: 2-Axis DRO ✓ 3-Jaw Chuck ✓ 4-Jaw Chuck ✓ Face Plate ✓ Fixed & Travelling Steadies ✓ Leadscrew Cover ✓ Safety Chuck Guard ✓ 4-Way Toolpost ✓ Coolant System ✓ Thread Chasing Dial ✓ Work Light ✓ Spindle Reducing Bush ✓ Dead Centre ✓ Slide Out Swarf Tray ✓









## Tool Holders

### **Quality ISO Standard Tipped**

#### **Turning Tools Holders**

• SCLC Style Positive Rake suitable for low powered machines available in Right Hand or Left Hand. It's 95° approach angle makes it suitable for turning and facing without adjusting the tool post angle.

	-					
	Constant of the	Shank (WxH)	Туре	CODE	ex GST	inc GST
E Startes	120-1-1-	10 x 10	R/H	L012	\$54	\$59.40
1		10 x 10	L/H	L0121	\$54	\$59.40
O	SCLC Style		🔷 Inser	ts to suit	(L060)	

 MTJN/WTJN Style Negative Rake suitable for high powered machines available in Right Hand or Left Hand. It's -5° rake angle makes it suitable for rapid metal removal in turning & facing applications. It's design allows for the use of both sides of the insert.

MTJN	Shank (WxH)	Туре	CODE	ex GST	inc GST
	16 x 16	R/H	L044	\$70	\$77.00
	16 x 16	L/H	L045	\$70	\$77.00
	20 x 20	R/H	L046	\$95	\$104.50
100	20 x 20	L/H	L047	\$95	\$104.50
	25 x 25	R/H	L048	\$105	\$115.50
WTJN	25 x 25	L/H	L049	\$105	\$115.50
	A Inserts to suit	(L064) (10	6mm MTJ	N) (20. 25n	nm WTJN)

#### **Boring Bar Holders**

• SCLC Style Positive Rake suitable for low powered machines. It's 95° approach angle is designed to allow straight boring to a shoulder as well as internal facing cuts.

	D	В	Туре	CODE	ex GST	inc GST
	8	10	R/H	L020	\$60	\$66
	10	12	R/H	L0201	\$60	\$66
SCLC Style	D =	Bar Diamete	er, B = Min Inserts to	,	0	Hand

 MTUN Style Negative Rake suitable for high powered machines and it's - 5° rake angle makes it suitable for rapid metal removal. It's triangular shaped insert & 93° approach angle allows for straight boring to a shoulder as well as internal facing cuts.

	D	В	Туре	CODE	ex GST	inc GST
	20	25	R/H	L0235	\$130	\$143
	25	32	R/H	L024	\$150	\$165
	D =	Bar Diamete	r, B = Mir	n. Bore, R/	H = Right H	Hand
MTUN Style		Δ	Inserts to	suit (L06	4)	

#### Threading Tool Holders

 SER Style Negative Rake available for Right Hand external threading applications. Holders are designed to take 16ER full form or partial profile inserts.

inserts.	Shank (WxH)
	12 x 12
SERT	16 x 16
	20 x 20
SER Style	25 x 25
GENTOLINE	R/I

Shank (WxH)	СН	Туре	CODE	ex GST	inc GST		
12 x 12	12	R/H	L031	\$85	\$93.50		
16 x 16	16	R/H	L032	\$85	\$93.50		
20 x 20	20	R/H	L033	\$90	\$99.00		
25 x 25	25	R/H	L034	\$90	\$99.00		
R/H = Right Hand, L/H = Left Hand							
💩 Inserts to suit (L055 & L056)							

#### Parting Blocks & Blades

• **SBN Style** High quality manufactured parting blocks designed to accept industry standard parting blades. Its design allows for secure & even clamping of the blade to reduce vibration whilst parting or grooving.

0	Centre Height	Suits Blade	CODE	ex GST	inc GST
191	12	26	L027	\$75	\$82.50
	16	26	L028	\$75	\$82.50
	20	26	L029	\$75	\$82.50
	20	32	L029B	\$90	\$99.00
	25	32	L030	\$100	\$110.00

Inserts not included with tool holders. Full list of inserts see p65



 STGC Style Positive Rake suitable for low powered machines available for Right Hand or Left Hand turning. It's design makes it suitable for general purpose machining.

	-				
	Shank (WxH)	Туре	CODE	ex GST	inc GST
	12 x 12	R/H	L015	\$60	\$66.00
D	12 x 12	L/H	L016	\$60	\$66.00
	16 x 16	R/H	L017	\$65	\$71.50
	16 x 16	L/H	L018	\$65	\$71.50
STGC Style	۵	Inserts to	suit (L062	2)	

• *MWLN Style Negative Rake* suitable for high powered machines available in Right Hand or Left Hand. It's -6° rake angle makes it suitable for rapid metal removal in turning & facing applications. It's design allows for the use of both sides of the insert.

	Shank (WxH)	Туре	CODE	ex GST	inc GST
Tool In	20 x 20	R/H	L039	\$85	\$93.50
0	20 x 20	L/H	L040	\$85	\$93.50
	25 x 25	R/H	L041	\$90	\$99.00
	25 x 25	L/H	L042	\$90	\$99.00
MWLN Style	4	👌 Inserts	to suit (L0	53)	

• STFC Style Positive Rake suitable for low powered machines. It's 91° approach angle makes it suitable for general purpose straight boring.

	D	В	Туре	CODE	ex GST	inc GST
	12	16	R/H	L021	\$60	\$66.00
	16	20	R/H	L022	\$65	\$71.50
07	20	25	R/H	L023	\$75	\$82.50
STFC Style	D =		ter, B = M	,	8/H = Right 62)	Hand

• *MWLN Style Negative Rake* suitable for high powered machines and it's - 5° rake angle makes it suitable for rapid metal removal. It's rhomboidal shaped insert & 95° approach angle allows for straight boring to a shoulder as well as internal facing cuts.

	D	В	Туре	CODE	ex GST	inc GST
	20	25	R/H	L415	\$130	\$143
	25	32	R/H	L416	\$150	\$165
	32	40	R/H	L417	\$170	\$187
MWLN Style	D = E	Bar Diamete	,	in. Bore, F to suit (L0	0	Hand

• **SIR Style Negative Rake** available for Right Hand internal threading applications up to a shoulder. Holders are designed to take 16ER full form or partial profile inserts.

form of partial profi	10 11 1001 101					
	D	в	Туре	CODE	ex GST	inc GST
	16 (13 Step)	15	R/H	L036	<b>\$80</b>	\$88.00
. (**)	16	20	R/H	L037	\$80	\$88.00
	20	24	R/H	L038	\$85	\$93.50
SIR Style	D = Bar Dia	meter	, B = Min	. Bore, R/I	H = Right H	land
	A	Inse	rts to suit	t (L057 & I	L058)	

• **SGIH (Kennametal) Style** High quality manufactured parting blades with a unique fixed insert stop design which provides solid seating with every index. Clamping pressure is increased when cutting forces increases providing secure holding power

	BLADE SIZE	INSERTS TO SUIT	CODE	ex GST	inc GST
🕼 20.3mm	26 x 2	L0512	L468	\$90	\$99.00
-	26 x 3	L0513	L469	\$90	\$99.00
	32 x 3	L0513	L4693	\$100	\$110.00
	full li	ist of inserts see	page 63		

1

#### **ISO Tungsten**

	TURNIN	G INS	ER	TS -	KYC	DCE	RA	Pacl	c of 10	)
	TYPE	GRADE	I	d	t	R		CODE	ex GST	inc GST
	CCMT 060204-GK	CA525	6.5	6.35	2.38	0.4	2.8	L060	<b>\$90</b> .00	<b>\$99</b> .00
	CCMT 9T304-GK	CA525	9.7	9.52	3.97	0.4	4.4	L060A	<b>\$130</b> .00	\$143.00
	TCMT 090204-HQ	CA525	9.0	5.56	2.38	0.4	2.8	L0615	<b>\$85</b> .00	<b>\$93</b> .50
	TCMT 110204-HQ	CA525	11.0	6.35	2.38	0.4	2.8	L062	<b>\$85</b> .00	<b>\$93</b> .50
	TCMT 16T304-HQ	CA525	16.5	9.35	3.97	0.4	4.1	L054	<b>\$121</b> .00	<b>\$133</b> .10
	TPMR 110304	CA525	11.0	6.35	3.18	0.4	-	L061	<b>\$75</b> .00	<b>\$82</b> .50
	TPMR 160308	CA525	16.5	9.52	3.17	0.8	-	L063	<b>\$135</b> .00	<b>\$148</b> .50
	TNMG 160404-HQ	CA515	16.5	9.52	4.76	0.4	3.81	L0644	<b>\$115</b> .00	<b>\$126</b> .50
	TNMG 160408-PS	CA525	16.5	9.52	4.76	0.8	3.81	L064	<b>\$109</b> .00	\$119.90
	TNMG 160408-MS	CA6525	16.5	9.52	4.76	0.8	3.81	L0648	<b>\$115</b> .00	<b>\$126</b> .50
O	CNMG 120408-PS	CA525	12.7	12.7	4.76	0.8	5.16	L0602	<b>\$130</b> .00	\$143.00
	WNMG 080408-PS	CA525	8.7	12.7	4.76	0.8	5.16	L053	<b>\$121</b> .00	\$ <b>133</b> .10
	WNMG 080404-HQ	CA515	8.7	12.7	4.76	0.4	5.16	L0534	<b>\$121</b> .00	<b>\$133</b> .10
	WNMG 080408-MS	CA6525	8.7	12.7	4.76	0.8	5.16	L0538	\$121.00	<b>\$133</b> .10

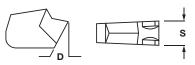
MILI	ING INSE	RTS -	KY	OCEF	RA &	SUMIT	омо	(Pack	of 10)
	TYPE	GRADE	Т	d	t	R	CODE	ex GST	inc GST
O	SEKT 1204-AFEN-S	PR1225	12.7	12.7	4.76	1.7	L065	<b>\$180</b> .00	<b>\$198</b> .00
	TPMN 160308	PR660	16.5	9.925	3.18	0.8	L066	<b>\$110</b> .00	\$121.00
	TPKN 2204-PDTR	PR1225	22	12.7	4.76	1.6/0.7	L069	<b>\$210</b> .00	\$231.00
	APMT 103504PDER-H	ACZ330	11	-	4.76	1.69-0.8	L059	<b>\$150</b> .00	\$165.00

								UALANEOL	
Т	HREAD	NG	IN	SEF	RTS -	HAFC	co (P	ack of	f 5)
	TYPE	L	s	d	PITCH	TPI	CODE	ex GST	inc GST
Ó	11ERM 60° External	11	3.18	6.35	0.5-1.75	48-14	L0546	<b>\$50</b> .00	\$55.00
	16ERM 55° External	16.5	3.67	9.52	~	48-8	L055	<b>\$54</b> .00	<b>\$59</b> .40
D	16ERM 60° External	16.5	3.67	9.52	0.5-3.0	48-8	L056	<b>\$54</b> .00	<b>\$59</b> .40
	16IRM 55° Internal	16.5	3.67	9.52	~	48-8	L057	<b>\$54</b> .00	<b>\$59</b> .40
	16IRM 60° Internal	16	3.67	9.52	0.5-3.0	48-8	L058	<b>\$54</b> .00	<b>\$59</b> .40

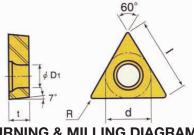
KYOCERA

JAPANESE CARBIDE

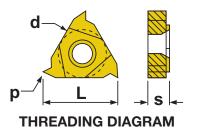
PA	PARTING INSERTS - KENNAMETAL (Pack of 10) TYPE GRADE & RADIUS D CODE ex GST inc GS													
	TYPE	GRADE	s	RADIUS	D	CODE	ex GST	inc GST						
	A2022 N00CR02	K5025	2.2	0.2	7.6°	L0512	<b>\$109</b> .00	\$119.90						
	A2030 N00CR02	K5025	3	0.2	7.6°	L0513	<b>\$109</b> .00	\$119.90						



#### PARTING DIAGRAM



**TURNING & MILLING DIAGRAM** 



#### Grade Selections:

- CA525.....Rough to interruption cutting of steel. Good wear resistance (Coated)
- CA515......High speed finishing of steel. Continuous to light interruption
- CA6525 .......General cutting of stainless steel from finishing to roughing continuous to interruption cutting
- V122.....General purpose for finishing and medium roughing on steels, stainless steels and cast iron (Coated)
- V224......For finishing & light roughing with high fracture toughness (Coated)
- V234......For heavy machining, particular suitable when turning Austenitic stainless steels. Reduces build up on the cutting edge Covers a range from P30-P40 (Coated)
- V134......For heavy machining, particular suitable when turning Austenitic stainless steels. Reduces build up on the cutting edge Covers a range from P25-P40 (Coated)
- S5K ......For severe applications at relatively low cutting speeds on plain carbon, alloy steels & stainless steels
- K5025 .....Suitable for heavy machining, particular suitable when turning Austenitic stainless steels
- ACZ330.......For general purpose milling in steels and stainless steel. Covers a range from P10-P30 (PVD Coated)
- PR1225 .......Superior wear and oxidation-resistant MEGA COAT on micro-grain carbide substrate.
- Applications: General and high feed drilling and milling of steel and stainless steel
- PW30 ......Features stable wear and chipping resistance for milling steel



MODEL	TAPER	POINT TYPE	MAX SPEED	MAX LOAD CAP.	WEIGHT kg	CODE	ex GST	inc GST
LC533	3MT	Standard	4500rpm	500	1.2	C072	\$450	\$495
LC544	4MT	Standard	4000rpm	1000	1.4	C074	\$570	\$627
LC555	5MT	Standard	2500rpm	4000	3.6	C075	\$740	\$814
LC566	6MT	Standard	1800rpm	7000	6.7	C076	\$1,660	\$1,826

300 Series

MODEL TAPER

4MT

5MT

6MT

LC333

LC344

LC355

POINT

TYPE

Standard 4500rpm

Standard 4000rpm

Standard 2500rpm

MAX

SPEED

MAX

LOAD CAP.

500

650

3000

WEIGHT

kg

1.2

1.4

3.6

CODE

C079

C080

GST

\$580

\$850

C081 **\$1,670** \$1,837

inc

GST

\$638

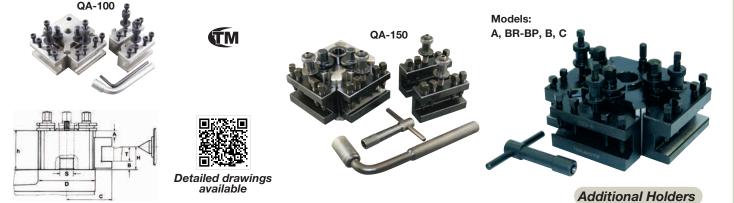
\$935

#### **Quick Change Toolposts**

- All bearing surfaces are precision ground to ensure rigidity
- Handy lathe accessory for tool rooms and general engineering shops
- Ease of operation cuts set-up time by 90% •
- · No shims are required to adjust tools to correct centre height
- Easily fitted to most centre lathes
- Includes tool holders to suit please refer to table below
- Please Note: Some machining required to suit your lathe







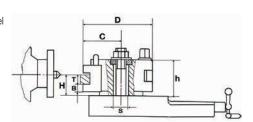
#### **Quick Change Toolpost**

MODEL	CENTRE	А	в	с	D	h	н	s	т	No. of SIDES	No. of HOLDERS	WEIGHT	CODE	ex GST	inc GST	L280A L291A	\$45 \$40	\$49.50 \$44.00
	-									SIDES	HULDERS	kg					1 .	
QA-100	75-115	14	6	50	58	40	18-30	20 & 10	12	2	4	2.72	L280	\$180	\$198.00	L291B	\$55	<b>\$60</b> .50
QA-120	115-125	19	11	52	63.5	57.15	23	14 x 1.5	12	2	4	3.6	L291	\$160	\$176.00	L291C	\$65	\$71.50
QA-140	150-170	5	13	60	66	70	29-50	16	16	2	4	7.8	L292	\$190	<b>\$209</b> .00	L292A	\$45	<b>\$49</b> .50
QA-150	150-170	15	20	60	74	60	28-41	24	16	2	4	5.5	L295	\$600	<b>\$660</b> .00	L295A	\$80	\$88.00
"BR-BP"	202	15	13	90	115	75	38-53	28	25	3	6	17.5	L294	\$690	\$759.00	L294A	\$90	\$99.00
"B"	230	18	15	100	125	85	47-65	30	32	3	5	22	L296	\$700	\$770.00	L296A	\$95	\$104.50
"C"	280	21	19	108	145	94	51-72	38	32	3	5	20	L297	\$870	<b>\$957</b> .00	L297A	\$100	\$110.00

TM

#### **Quick Change Toolposts - 40 positions**

- The system allows a repeat accuracy of 0.01mm with 40 possible angular positions of the tool holder
- Body and tool holder are both made of high quality steel which is hardened and ground Tool holder is clamped against the body by an •
- eccentric bolt
- · Supplied with 3 square tool holders and one vee tool





CODE

inc GST

GST

MODEL	LATHE SWING	в	С	D	h	н	s	т	NO. OF HOLDERS	WEIGHT kg	CODE	ex GST	inc GST	ADDITIONAL HOLDERS	ex GST	inc GST
B2	300-500	14	73	150	76	38-57	32	25	4	9.8	L2994	\$670	\$737.00	L2995	\$150.00	\$165.00
C3	400-700	16	73-103	192-202	107	47-91	40	32	4	14.3	L2996	\$1,190	<b>\$1,309</b> .00	L2997	\$180.00	\$198.00

**T**M

#### Vertical Mill Slide - Small

• 2 x 5mm T-slots

50 x 90mm

- 20mm locating spigot and bush
- Vertical movement: 40mm •
- Base dimensions: 50 x 55mm

40mm



#### Vertical Mill Slide

- Suits Lathes with 125mm or higher centre height
- Can be adapted to most bench lathes



**HAFCO** 

### Lathes

910 x 910mm 10mm Thick



 Ideal for the workshop · Clips together for desired size area needed CODE ex GST inc GST Clips Togeth M805 \$29 \$31.90 **Rubber Floor Mat** HAFCO 505 x 905mm 8mm Thick **RFM-1500**  Ideal to reduce fatigue in your legs, feet & back, while standing on hard surfaces for long periods of time Tapered Edge CODE ex GST inc GST M800 \$40 \$44

HAFCO

Leadscrew Cover Kits

#### LSGC-1000 & LSG Series

- Exposed rotating leadscrew shafts on lathes now can be guarded with these LSGC covers
- Suitable for bench & centre lathes
- Metal concertina covers resistant to swarf and shavings (LSGC-1000)
- Nylon material curtains resistant to swarf and shavings (LSG Series)
- Ease of installation shafts do not need to be removed (LSG Series)
- Includes 1 set of standard brackets, that may require modification to suit your machine



HAFCO



LSGC-1000 KIT

LSG-1000, LSG-1500, LSG-2000, LSG-3000 KITS

SUITS Distance Between Centres	CODE	ex GST	inc GST
Up to 1000mm	G659	\$690	\$759
01///70			
Distance Between Centres	CODE	ex GST	inc GST
Up to 1000mm	G660	\$1,690	\$1,859
Up to 1500mm	G662	\$1,950	\$2,145
Up to 2000mm	G664	\$2,090	\$2,299
Up to 3000mm	G666	\$2,490	\$2,739
	Distance Between Centres Up to 1000mm SUITS Distance Between Centres Up to 1000mm Up to 1500mm Up to 2000mm	Distance Between Centres     CODE       Up to 1000mm     G659       SUITS     CODE       Distance Between Centres     CODE       Up to 1000mm     G660       Up to 1500mm     G662       Up to 2000mm     G664	Distance Between Centres         CODE         EX GS1           Up to 1000mm         G659         \$690           SUITS         CODE         ex GST           Up to 1000mm         G660         \$1,690           Up to 1500mm         G662         \$1,950           Up to 2000mm         G664         \$2,090

#### Specifications & prices are subject to change without notification, please refer to the website for the most up to date pricing & information

## 3-Jaw Self-Centring Lathe Chucks

- Manufactured from cast iron to ISO 9001-2000
- Standard accuracy

Lathe Chucks

#### Standard Backplate Mount

SIZE mm	BAR CAP. mm	RING CAP. mm	BORE mm	MAX. rpm	WEIGHT kgs	CODE	ex GST	inc GST
80	2-22	22-63	16	4000	1.9	C198	\$110	\$121
100	2-30	30-80	22	3500	3.3	C200	\$120	\$132
125	2.5-40	38-110	30	3000	5.6	C202	\$140	\$154
160	3-55	55-145	45	2500	9	C203	\$170	\$187
200	4-85	65-200	65	2000	16	C205	\$230	\$253
250	6-110	90-250	80	1600	26.6	C206	\$300	\$330
320	11.5-145	110-340	100	1200	52.3	C208	\$630	\$693
400	15-210	120-400	145	1000	82	C210	\$990	\$1,089

#### **T**M 4-Jaw Lathe Chucks

202



**Tools & Machine Accessories** 

SIZE mm	BORE	WEIGHT kgs	CODE	ex GST	inc GST
100	22	3	C721	\$170	\$187
125	30	5.1	C722	\$190	\$209
160	45	8.7	C723	\$250	\$275
200	65	17	C724	\$340	\$374

## Independent Chucks Backplate Mount





#### **Camlock Direct Mount**

SIZE mm	BAR CAP. mm	RING CAP. mm	BORE mm	MAX. rpm	WEIGHT kgs	MOUNT	CODE	ex GST	inc GST
160	3-55	55-145	40	2500	9	D1-4	C260	\$290	\$319
200	4-85	65-200	50	2000	16	D1-4	C262	\$390	\$429
200	4-85	65-200	50	2000	15	D1-5	C2625	\$420	\$462
250	6-110	90-250	80	1600	24	D1-6	C263	\$460	\$506
250	6-110	90-250	80	1600	24	D1-8	C264	\$500	\$550
315	11.5-165	110-320	100	1200	46	D1-8	C269	\$950	\$1,045
400	11.5-210	110-400	130	1000	82	D1-8	C2695	\$1,350	\$1,485
400	11.5-210	110-400	135	1000	82	D1-11	C270	\$1,350	\$1,485
500	11.5-210	150-500	190	800	137	D1-11	C2706	\$2,090	\$2,299

ex GST	CODE	WEIGHT kgs	BORE	SIZE mm
\$120	C230	3.2	25	100
\$130	C232	5.1	30	125
\$160	C250	9.2	55	160
\$230	C251	15	70	200
\$300	C255	23	100	250
\$450	C257	40	115	320
\$630	C258	55	125	400
\$990	C259	102	170	500
\$1,650	C259A	159	180	630

#### Independent Chucks Camlock Mount

T inc GST	ex GST	CODE	MOUNT	WEIGHT kgs	BORE mm	SIZE mm
0 \$319	\$290	C252	D1-4	15	56	200
\$330	\$300	C253	D1-5	17.5	56	200
<b>0</b> \$451	\$410	C256	D1-6	23	75	250
\$616	\$560	C256A	D1-8	40.5	95	320
<b>0</b> \$902	\$820	C273	D1-8	78	125	400
90 \$1,309	\$1,190	C274	D1-11	124	160	500
90 \$2,299	\$2,090	C275	D1-11	216	180	630

### **3-Jaw Lathe Chucks**

BAR RING CAP. mm CAP. mm

40-130

55-145

65-200

**Front Mounting** 

3-40

3-55

4-85

SIZE

mm

130

160

200

### **High Precision Self-Centering**

Backplate Mount - Ideal for rotary tables

mm

115

142

180

PITCH Ø BORE MAX.

mm

30

45

65

rpm

3800

2500

2000

Auto Strong are one of the world's leading manufacturers of lathe chucks. The SK Series are manufactured in Taiwan with a high precision gripping accuracy of 0.03mm and with a Meehanite casting body they are suitable for high-speed applications

WEIGHT CODE

C280

C2806

C281

kgs

6

8.9

15

- 3 Jaw self centering lathe chuck
- High precision gripping accuracy of 0.03mm (0.0012") T.I.R
- · 2 Piece hard jaws could be used as internal jaws and external jaws
- Meehanite chuck body suitable for • high speed (Max. 2000rpm)
- Plain back suitable for front or rear back plate mounting
- · Optional bolt on soft jaws are available

e		New Release	
0	C7003		Backplate Mount

GRIPPING RANGE OD mm SIZE mm BORE Ø MOUNTING TYPE GRIPPING RANGE ID mm MAX. SPEED WEIGHT inc CODE GST GST mm rpm kgs \$630 167 45 Back Plate 4 - 160 55 - 150 2000 9 C7003 \$693 200 58 Back Plate 8 - 190 68 - 180 2000 16 C7005 \$790 \$869 232 70 Back Plate 11 - 220 70 - 210 2000 24 C7006 \$1,023 \$930 273 89 **Back Plate** 12 - 260 80 - 250 1800 32 C7007 \$1,250 \$1,375 310 105 Back Plate 15 - 300 90 - 290 1800 46 C7008 \$1,750 \$1,925





#### Soft Jaw Sets

TM • Tongue & groove soft jaws

- to suit Auto Strong Lathe chucks
- Manufactured from S45C steel



Suits Chuck Size	CODE	ex GST	inc GST
SK-6	C7017	\$80	\$88
SK-8	C7019	\$90	\$99
SK-9 & SK-10	C7021	\$100	\$110
SK-12	C7022	\$220	\$242



inc GST

\$198

\$231

\$297

Taiwan



ex GST

\$180

\$210

\$270





Jobber Drill Set	Reduced Shank Drill Set
<ul> <li>170 pieces 1-10mm</li> <li>10 drills each size up to 8mm then 5 per size</li> <li>HSS precision ground flutes - 135° point</li> </ul>	<ul> <li>8 Piece Set</li> <li>Standard 118° point</li> <li>HSS, suitable for metal, wood or plastics</li> </ul>
CODE ex GST inc GST D126 \$180 \$198	SHANK         RANGE         CODE         ex         GST         inc         GST           13mm         13-25mm         D117         \$90         \$99         \$99
Industrial Drill Sets	Reduced Shank Drill Sets <ul> <li>8 Piece</li> </ul>
<ul> <li>Precision ground littles, HSS M2 bright linish,</li> <li>135° split point centre for toolrooms (D1272 &amp; D1282)</li> </ul>	<ul> <li>Industrial quality HSS M2 grade 100% flute length, bright finish, 118° point angle</li> </ul>
PIECE         TYPE         RANGE         INCREMENTS         CODE         ex         GST         inc         GST           51         Metric         1-6mm         0.1mm         D1285         \$120         \$132.00           25         Metric         1-13mm         0.5mm         D1272         \$955         \$104.50           29         Imperial         1/16-1/2"         1/64"         D1282         \$110         \$121.00	SHANK         RANGE         CODE         ex GST         inc GST           13mm         13-25mm         D1171         \$160         \$176           1/2"         9/16-1"         D1181         \$190         \$209
Precision Drill Sets	Morse Taper Shank
<ul> <li>Made from M2 High Speed Steel (HSS) offering the best combination of strength, heat &amp; wear resistance.</li> <li>Bright finish for general purpose applications</li> </ul>	Drill Set - 10 piece • 2MT shank, HSS • 14.5, 15, 16, 17, 18, 19, 20, 21, 22, & 23mm
PIECE         TYPE         RANGE         INCREMENTS         CODE         ex         GST         inc         GST           25         Metric         1-13mm         0.5mm         D123         \$200         \$220           29         Imperial         1/16-1/2"         1/64"         D125         \$200         \$220	CODE ex GST inc GST D119 \$150 \$165
SW10 Spot Weld Drill Bit	Industrial Morse Taper Shank Drill Set
<ul> <li>Ø10mm double ended cutter</li> <li>Hexagonal drive shank - 7mm</li> <li>Retractable centre point</li> <li>AF Quality alloy steel cutter</li> </ul>	<ul> <li>10 Piece</li> <li>2MT shank, 100% HSS M2 grade flute length</li> <li>14.5, 15, 16, 17, 18, 19, 20, 21, 22, &amp; 23mm</li> </ul>
CODE     ex GST     inc GST       D099     \$22     \$24.20	CODE ex GST inc GST D122 \$220 \$242
Industrial Jobber Drill Packs         Industrial M2 grade high speed steel         Ground flute & split point         135° ground drill point         0       10       DB150         1.5       10       DB151       \$10         0.0       10       DB151       \$10       \$11.00         0.20       10       DB152       \$10       \$11.00         0.5       10       DB152       \$10       \$11.00         0.0       10       DB152       \$10       \$11.00         0.5       10       DB153       \$10       \$11.00         0.5       10       DB153       \$10       \$11.00         0.5       10       DB154       \$15       \$16.50         0.5       10       B155       \$18       \$19.80         4.0       10       DB156       \$18       \$19.80	IIIS -         12.5         1MT         D300         \$15         \$16.50         26.0         3MT         D327         \$52         \$57.20           13.0         1MT         D301         \$17         \$18.70         26.5         3MT         D328         \$52         \$57.20           13.5         1MT         D302         \$17         \$18.70         26.5         3MT         D328         \$52         \$57.20           13.5         1MT         D302         \$17         \$18.70         27.0         3MT         D329         \$55         \$60.50           14.0         1MT         D303         \$20         \$22.00         27.5         3MT         D330         \$55         \$60.50
4.5         10         D8157         \$20         \$22.00           5.0         10         D8158         \$24         \$26.40           5.5         10         D8159         \$28         \$30.80           JOBBER DRILL         6.0         10         D8160         \$32         \$35.20           Size         QV         6.5         10         D8161         \$36         \$39.60	17.5       2MT       D310       \$24       \$26.40       31.0       3MT       D337       \$85       \$93.50         18.0       2MT       D311       \$26       \$28.60       31.5       3MT       D338       \$85       \$93.50         18.5       2MT       D312       \$26       \$28.60       32.0       4MT       D339       \$95       \$10.450         19.0       2MT       D313       \$26       \$28.60       32.5       4MT       D340       \$100       \$110.00         19.5       2MT       D314       \$26       \$28.60       33.0       4MT       D341       \$100       \$110.00
120 mm         5         7.0         10         D8162         \$40         \$44.00           7.5         10         D8163         \$42         \$46.20           8.0         5         D8164         \$25         \$27.50	20.5         2MT         D316         \$29         \$31.90         34.0         4MT         D343         \$108         \$118.80           21.0         2MT         D317         \$34         \$37.40         34.5         4MT         D344         \$112         \$123.20
8.5 5 <b>D8165 \$27 \$29.70</b> 9.0 5 <b>D8166 \$35 \$38.50</b> 9.5 5 <b>D8167 \$35 \$38.50</b>	21.5         2MT         D318         \$34         \$37.40         35.0         4MT         D345         \$114         \$125.40           22.0         2MT         D319         \$36         \$39.60         36.0         4MT         D347         \$118         \$129.80           22.5         2MT         D320         \$36         \$39.60         37.0         4MT         D349         \$130         \$143.00
10.0 5 D8168 \$40 \$44.00 10.5 5 D8169 \$40 \$44.00	23.0         2MT         D321         \$40         \$44.00         38.0         4MT         D352         \$135         \$148.50           23.5         3MT         D322         \$45         \$49.50         40.0         4MT         D358         \$140         \$154.00
11.0         5         D8170         \$45         \$49.50           11.5         5         D8171         \$45         \$49.50           12.0         5         D8172         \$50         \$55.00	24.0         3MT         D323         \$45         \$49.50         42.0         4MT         D362         \$150         \$165.00           24.5         3MT         D324         \$45         \$49.50         45.0         4MT         D362         \$150         \$165.00           24.5         3MT         D324         \$45         \$49.50         45.0         4MT         D368         \$195         \$214.50           25.0         3MT         D325         \$48         \$52.80         50.0         4MT         D378         \$242         \$266.20
12.5 5 <b>D8173 \$50 \$55.00</b>	25.5 3MT D326 \$48 \$52.80 52.0 5MT D381 \$290 \$319.00

Drill Chuck Heavy Duty	S - Keye	d				Mors Harde	e Ta ned	aper D & Grou	rill Ch nd	uck	Arbor	S	-
	0005	CCT inte C	ст 🥼			CAPAC	TTY	CODE		T inc G	ST 🖊		
CAPACITY TAPER 0.5-13mm JT6		GST inc G 65 \$71.		200/	Made in	2MT x		D442	\$16			Μ	
0.5-13mm JT6 0.5-16mm JT3		80 \$88.			Taiwan	2MT x		D442 D442A	\$16				
0.5-16mm J13	C290 🎝	<b>80</b> \$88.	00	ile		3MT x		D443	\$20				
Spare Chuck Key				00		3MT x		D443A	\$20				
Suits 13mm Chuck		<b>\$9</b> \$9.9				4MT x		D4454	\$30				
Suits 16mm Chuck	C290A \$	<b>10</b> \$11.	00		Includes: chuck key	4MT x		D454A	\$30				
				•	· · · · · · · · · · · · · · · · · · ·	4MT x		D454A	\$30				-
Drill Chuck Knurled body wit Superior gripping	h superior d 1 - Self tighte	rill griping ening feature				Millin	g D	rill Ch & Groui	uck A				
Positive locking p	prevents loos	sening				CAPACITY	/ Dra	w Bar (	CODE	VY COT	inc GST		
CAPACITY TAPER C		ST inc GS			<b>ETNA</b>	3MT x JT			04436	\$32	\$35.20		
1-13mm JT6 (	C299 <b>\$9(</b>	\$99			<b>E</b> M	3MT x JT			04433	\$32 \$32	\$35.20		
						R8 x JT6			D4433	\$45	\$49.50		
<b>Drill Chuck</b>						R8 x JT6			D444 D445	\$45 \$45	\$49.50 \$49.50		115
Industrial - H	eavy Dut	ty				NT30 x JT			D445 D450	\$45 \$70	\$49.50 \$77.00		De.
Knurled body wit	h superior d	rill griping		1		NT30 x JT			D450 D451	\$70 \$70	\$77.00 \$77.00		in
CAPACITY TAPER C		01 0		a second							\$77.00 \$110.00		
	C292 <b>\$10</b>		Country of	-		NT40 x JT			D446 D448	\$100 \$100			
	5292 \$10 5294 <b>\$12</b>		1.178			NT40 x JT	o N	סווע	0448	\$100	<b>\$110</b> .00		7
	ΨΙΖ	ψτοτ.ου				Mor	se Ta	aper S	leeve	s Har	dene	d & Gr	oun
Suits 13mm	<i>iit:</i> 2921 <b>\$1</b> 3	<b>3 \$1</b> 4.30				CAPACI		CODE	ex G		nc GST		
	2921 <b>513</b>		_		Course Processon	2MT x 1		D420	\$12		\$13.20	<b>G</b> M	
	2941 🏹 🕻	<b>) ]14</b> .30				3MT x 2		D420 D422	\$12		\$13.20 \$19.80		
				677							•		
EDBD-13 E	oriii Sha	rpener				4MT x 2		D423	\$25		\$27.50		
Tough plastic cor	nstruction					4MT x 3		D424	\$25		\$27.50	-	
Single chuck hold				9 (		5MT x 4	VI I	D425	\$60		<b>\$66</b> .00		
Sharpens metric		l drill bits				Extensio	n						
CBN wheel provi				9		0175	OUTSI	IDE INSIE	E CO	-	COT	ine COT	
Grinds two flute of		0				SIZE	TAPE			e)	GST	inc GST	
Capable of split p		0	_ L			2-2	2M1	F 2M1	D4	00	\$35	<b>\$38</b> .50	
118° fixed drill pc		$\sim < \varkappa$	$>$ $\downarrow$	maria	-	2-3	2M1	г змт	D4	01	\$40	\$44.00	
80W, 240V moto		X	point angle			3-3	3M1	г 3M1	D4	)2	<b>545</b>	<b>\$49</b> .50	
,		ſſ	C	$\mathbb{N}^{\ast}$		3-4	3M1	Г 4M1	D4		54	<b>\$59</b> .40	
MODEL CAPA						Drill	Drift	ts Hard	ened &	Black	k Oxidi	sed	-85
EDBD-13 3-13mm -		5kg <b>D07</b>	<b>\$90</b>	\$99	O	CAPACIT		атн со			inc GST		
pare Grinding W						2MT x 3M		Omm D4		10	\$11.00		
WHEEL DRILL B TYPE TYPE	IT SUITS	CODE	ex GST	inc GST	Watch	3MT x 4M		5mm <b>D4</b>		14	\$15.40		
CBN HSS	EDBD-13	D0705		\$24.20	Video	4MT x 5M		0mm <b>D</b> 4		20	\$15.40 \$22.00	~/	
Precision L PP-13C & PP-2 Steel metal const ER20 collet set 3 ER40 collet set 1 CBN grinding wh Can sharpen met	<b>26</b> truction - 13mm (PF 3 - 26mm (F ieel for HSS tric and impe	- P-13C) PP-26) erial drill bits	<	<b>E</b> point angle	e	Drill Setting	Gauge		Sharpenin	g the Drill	Bit	Grinding	Split Pc
Precision grinding Grinds two flute of Chisel point and Angles from 90-1 180W, 240V mot 450W, 240V mot	drills of unlim split point or 35° or (PP-13C) or (PP-26)	nited length perations	rheel		, ados angle	R	D	Precision PP	it Sharpener 26			Collet Se	et Stora
WHEEL DRILL B	іт	0055	ex	inc		1				-			
ТҮРЕ ТҮРЕ	" SUITS	CODE	ex GST	GST									
CBN HSS	PP-13C	D1115	\$140	\$154			-						
SDC Carbide	PP-13C	D1116	\$140	\$154		MODEL	CAPAC	ITY U	SES	WEIGHT	CODE	ex GST	inc
CDNI LISS	DD 06		000	¢000			0.4-	5000		10.001		<b><b><b></b></b></b>	¢.

PP-13C

PP-26

3-13mm

12-26mm

10.66kg

30kg

ER20 Collets

ER40 Collets

D111

D112

\$540

**\$1,220** \$1,342

CBN

SDC

HSS

Carbide

PP-26

PP-26

D1125

D1126

\$200

\$200

\$220

\$220

\$594





New

Release

#### Hand Tap Sets - 3 Piece

- M35 High speed steel with 5% cobalt
- TiCN Coating for increased wear resistance
- Precision ground thread
- ISO 529 Standard

#### Straight Flute

Straight Fi	ute				
SIZE (mm)	PITCH (mm)	TYPE	CODE	ex GST	inc GST
M3	0.5	Coarse	T8200	\$29	\$31.90
M4 x 0.7	0.7	Coarse	T8202	\$29	\$31.90
M5 x 0.8	0.8	Coarse	T8204	\$29	\$31.90
M6 x 1.0	1.0	Coarse	T8206	\$32	\$35.20
M6 x 0.75	0.75	Fine	T8207	\$32	\$35.20
M8	1.25	Coarse	T8208	\$39	\$42.90
M8	1.0	Fine	T8209	\$39	\$42.90
M10	1.5	Coarse	T8211	\$54	<b>\$59</b> .40
M10	1.25	Fine	T8212	\$54	<b>\$59</b> .40
M12	1.75	Coarse	T8215	\$65	<b>\$71</b> .50
M12	1.5	Fine	T8216	\$65	<b>\$71</b> .50
M14	2.0	Coarse	T8219	\$85	<b>\$93</b> .50
M14	1.5	Fine	T8220	\$85	<b>\$93</b> .50
M14	1.25	Extra Fine	T8221	\$85	<b>\$93</b> .50
M16	2.0	Coarse	T8223	\$110	\$121.00
M16	1.5	Fine	T8224	\$110	\$121.00
M20	2.5	Coarse	T8229	\$180	\$198.00
M20	2.0	Fine	T8230	\$180	\$198.00

#### Drill Gauge - Metric & Imperial

- Manufactured from high quality stainless steel
- Metric Size Range:
- 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.5, 6.0, 6.5, 7.0, 7.5, 8.0, 8.5, 9.0, 9.5, 10.0, 10.5, 11.0, 11.5, 12.0, 12.5, 13.0mm

ΤM

Imperial Size Range: 1/16, 5/64, 3/32, 7/64, 1/8, 9/64, 5/32, 11/64, 3/16, 13/64, 7/32, 15/64, 1,4, 25/64, 3/8, 23/64, 11/32, 21/64, 5/16, 19/64, 9/32, 17/64, 13/32, 27/64, 7/16, 29/64, 15/32, 31/64, 1/2"



#### Metric Multi Gauge

\$20

ex GST inc GST

Stainless steel

CODE

M988

 Black anodized coating for a protective anti rust coating

\$22

- Precision laser engraved markings
- Includes 1 x multi gauge, hole gauge (remove from centre) & protective case

 CODE
 ex GST
 inc GST

 Q602
 \$22
 \$24.20

#### Pipe Threading Machines

#### **Beaver Series**

- 240V compact portable design
- Auto die head Includes legs
- Optional bolt threading die head also available

## Asada

					Constant of the second
MODEL		B25-AT	B50-AT	<b>B80-AT</b>	B100-AT
ORDER O	ODE	T0211	T022	T023	T024A
Capacity	inch	1/4" - 1"	1/2" - 2"	1/2" - 3"	1/2" - 4"
Weight	kg	19	44	74	105
PRICE e	ex GST	\$3,100	\$4,790	\$6,990	\$11,250
PRICE in	nc GST	\$3,410	\$5,269	\$7,689	\$12,375

Metric or

imperial dies

available

online

### HSS Spiral Point Tap (Gun Tap)

- M35 High speed steel with 5% cobalt
- TiCN Coating for increased wear resistance
- Precision ground thread
- IDIN 371 Standard

	nt (Gun Tap) -				
SIZE (mm)	PITCH (mm)	TYPE	CODE	ex GST	inc GST
M6	1.0	Coarse	T8306	\$14	<b>\$15</b> .40
M6	1.0	Fine	T8307	\$14	<b>\$15</b> .40
M8	1.25	Coarse	T8308	\$18	<b>\$19</b> .80
M8	1.0	Fine	T8309	\$18	<b>\$19</b> .80
M10	1.5	Coarse	T8311	\$24	<b>\$26</b> .40
M10	1.25	Fine	T8312	\$24	<b>\$26</b> .40
M12	1.75	Coarse	T8315	\$29	\$31.90
M12	1.5	Fine	T8316	\$29	\$31.90
M14	2.0	Coarse	T8319	\$36	\$39.60
M14	1.5	Fine	T8320	\$36	\$39.60
M14	1.25	Extra Fine	T8321	\$36	\$39.60
M16	2.0	Coarse	T8323	\$50	\$55.00
M16	1.5	Fine	T8324	\$50	\$55.00

New

Release

New

Release

#### HSS Spiral Flute Tap

- M35 High Speed Steel with 5% cobalt
- TiCN Coating for increased wear resistance
- Precision ground thread
- DIN 371 Standard

#### Spiral Point (Gun Tap) - Metric

opilar one (dan rap) moulo						
SIZE (mm)	PITCH (mm)	TYPE	CODE	ex GST	inc GST	
M6	1.0	Coarse	T8406	\$14	\$15.40	
M6	0.75	Fine	T8407	\$14	\$15.40	
M8	1.25	Coarse	T8408	\$18	\$19.80	
M8	1.0	Fine	T8409	\$18	\$19.80	
M10	1.5	Coarse	T8411	\$24	<b>\$26</b> .40	
M10	1.25	Fine	T8412	\$24	<b>\$26</b> .40	
M12	1.75	Coarse	T8415	\$29	\$31.90	
M12	1.5	Fine	T8416	\$29	\$31.90	
M14	2.0	Coarse	T8419	\$36	\$31.90	
M14	1.5	Fine	T8420	\$36	\$31.90	
M14	1.25	Extra Fine	T8421	\$36	\$31.90	
M16	2.0	Coarse	T8423	\$50	\$55.00	
M16	1.5	Fine	T8424	\$50	\$55.00	

#### HSS - BSPT Taps

Sold individually

SIZE (TPI)	CODE	ex GST	inc GST
1/8" x 28	T850	\$24	<b>\$26</b> .40
1/4" x 19	T851	\$29	\$31.90
3/8" x 19	T852	\$45	<b>\$49</b> .50
1/2" x 14	T853	<b>\$65</b>	<b>\$71</b> .50

Rod/Bolt Threading Machine

#### BTM25 Pro

- 8-24mm capacity
- Fast right hand bolt threading (left hand model available)
- Includes legs, 2 dies: M12 (M14-M16)
- Oil lubrication & 4 jaw clamping system

MODEL		BTM25 Pro	
ORDER	CODE	T021	
Capacity	mm	8-24	
Motor	hp / V	1.5 / 240	
Weight	kg	45	
PRICE	ex GST	\$5,390	
PRICE i	nc GST	\$5,929	



Asada







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Made in Taiwan

## **ER Collet & Chuck Sets**

- 6 Collets covering metric & imperial range 6-20mm and 1/4" 3-4"
- Hardened and precision ground

COLLET TYPE	TAPER	PCE	RANGE (mm)	COLLET SIZE (mm)	CODE	ex GST	inc GST
ER32	3MT	6	6 - 20	7, 8, 10, 13, 16, 20	C922B	\$210	\$231
ER32	NT30	6	6 - 20	7, 8, 10, 13, 16, 20	C9245	\$220	\$242

## **ER Collet & Chuck Sets**

- Includes collets, chuck, spanner & blow-mould case
- Collets cover imperial sizes respective to the metric range
- Collet chucks meet DIN 2080 taper shank grade AT-3 85% taper contact
- Collet chucks are precision ground and rated to 10,000rpm
- Collets manufactured to DIN standard
- Collets from 2mm have 1mm of movement and covers a range from expanded to compressed
- Collets are listed by their expanded size





C9245



COLLET TYPE	TAPER	PCE	RANGE (mm)	COLLET SIZE (mm)	CODE	ex GST	inc GST
ER32	R8	6	5 - 20	6, 8, 10, 12, 16, 20 (requires 7, 13 to cover imperial shanks)	C923	\$290	\$319.00
ER32	NT40	6	5 - 20	6, 8, 10, 12, 16, 20 (requires 7, 13 to cover imperial shanks)	C925	\$290	\$319.00
ER32	3MT	18	2 - 20	3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20	C926	\$420	<b>\$462</b> .00
ER32	R8	18	2 - 20	3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20	C927	\$450	\$495.00
ER32	NT30	18	2 - 20	3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20	C928	\$430	\$473.00
ER32	NT40	18	2 - 20	3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20	C929	\$450	\$495.00
ER32	BT40	18	2 - 20	3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20	C929A	\$440	\$484.00
ER40	3MT	7	5 - 25	6, 8, 10, 12, 16, 20, 25 (requires 7, 13 & 26 to cover imperial shanks)	C959	\$270	<b>\$297</b> .00
ER40	R8	7	5 - 25	6, 8, 10, 12, 16, 20, 25 (requires 7, 13 & 26 to cover imperial shanks)	C960	\$320	\$352.00
ER40	NT30	7	5 - 25	6, 8, 10, 12, 16, 20, 25 (requires 7, 13 & 26 to cover imperial shanks)	C961	\$320	\$352.00
ER40	NT40	7	5 - 25	6, 8, 10, 12, 16, 20, 25 (requires 7, 13 & 26 to cover imperial shanks)	C962	\$320	\$352.00
ER40	3MT	23	3 - 26	4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26	C963	\$570	<b>\$627</b> .00
ER40	R8	23	3 - 26	4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26	C964	\$630	<b>\$693</b> .00
ER40	NT30	23	3 - 26	4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26	C965	\$630	<b>\$693</b> .00
ER40	NT40	23	3 - 26	4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26	C966	\$630	<b>\$693</b> .00
ER40	BT40	23	3 - 26	4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26	C967	\$630	<b>\$693</b> .00

# **ER Collet Sets**

ER40

ER40

NT30

NT40

C111

C114

\$160

\$160

· Collets from 2mm have 1mm of movement and covers a range from expanded to compressed



COLLET TYPE	PCE	RANGE (mm)	COLLET SIZE (mm)	CODE	ex GST	inc GST
ER20	12	1 - 13	2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13	C850	\$220	\$242
ER25	15	1 - 16	2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16	C860	\$290	\$319
ER32	6	5 - 20	6, 8, 10, 12, 16, 20 (requires 7 & 13 to cover imperial shanks)	C921	\$140	\$154
ER32	18	2 - 20	3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20	C922	\$320	\$352
ER40	7	5 - 25	6, 8, 10, 12, 16, 20, 25 (requires 7, 13 & 26 to cover imperial shanks)	C957	\$200	\$220
ER40	23	3 - 26	4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26	C958	\$550	\$605



**ER25** 

ER32

\$176

\$176

\$154

\$165

C864

C931

25 x 150

32 x 100

\$140

\$150

TM

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Made in Taiwan

# Collets - ER

- Collets manufactured to DIN standard
- Collets from 2mm have 1mm of movement and
- covers a range from expanded to compressed Collete are listed by their expanded siz

ex GST	<b>\$30</b> .00	<b>\$24</b> .00	<b>\$22</b> .00	<b>\$20</b> .00	<b>\$20</b> .0
inc GST	\$33.00	<b>\$26</b> .40	<b>\$24</b> .20	\$22.00	\$22.0
TYPE	ER40	ER32	ER25	ER20	ER16
RANGE mm	CODE	CODE	CODE	CODE	CODE
2 - 1	~	~	C855	C843	C822
3 - 2	~	C903	C8551	C8431	C823
4 - 3	C934	C904	C8552	C8432	C824
5 - 4	C935	C905	C8553	C8433	C825
6 - 5	C936	C906	C8554	C8434	C826
7 - 6	C937	C907	C8555	C8435	C827
8 - 7	C938	C908	C8556	C8436	C828
9 - 8	C939	C909	C8557	C8437	C829
10 - 9	C940	C910	C8558	C8438	C830
11 - 10	C941	C911	C8559	C8439	
12 - 11	C942	C912	C8561	C844	
13 - 12	C943	C913	C8562	C8441	
14 - 13	C944	C914	C8563		
15 - 14	C945	C915	C8564		
16 - 15	C946	C916	C8565	1	STA
17 - 16	C947	C917			17-FF
18 - 17	C948	C918			
19 - 18	C949	C919			
20 - 19	C950	C920			ER25
21 - 20	C951				
22 - 21	C952		ER16		
23 - 22	C953			X	-
24 - 23	C954				Ly
25 - 24	C955				71
26 - 25	C956				1

# ER Spanners & Nuts

	SPANNERS	CODE	ex GST	inc GST
	ER16	C840	\$20	\$22.00
	ER20	C842	\$20	\$22.00
	ER25	C861	\$35	<b>\$38</b> .50
ER16 ER25 ER20 ER32	ER32	C932	\$30	\$33.00
• ER40	ER40	C969	\$40	\$44.00
	NUTS	CODE	ex GST	inc GST
	ER16 Hex Nut	C116	\$30	\$33.00
	ER32 Plain Nut	C117	\$40	\$44.00
	ER40 Ball Bearing Nut	C118	<b>\$65</b>	\$71.50

# Milling Machine Arbors

(3MT, NT30, NT40)



CODE

C999

TM

Stub Mi	DRAW BAR	D	с	G	L	Wt.(kg)	CODE	ex GST	inc GST
3MT	1/2"	25.4	40	M24 x P2	90	1.5	M565	\$90	\$99
NT30	12mm	25.4	40	M24 x P2	90	1.2	M546	\$100	\$110
NT40	16mm	25.4	40	M24 x P2	90	1.2	M557	\$130	\$143

# 5C Collet Chuck - Suits Centre Lathes • Used where a high degree of accuracy is required ЯM • Suits lathes with 5MT headstock spindle taper & minimum 38mm bore Includes 5MT-5C adaptor • 430mm long Drawer tube • 150mm handwheel • Note: Collets not included

CODE ex GST inc GST C980 \$230 \$253

**5C Collet Sets** 

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CODE	C985	C984
Туре	5C	5C
Imperial / Metric	Imperial	Metric
Pieces in Set	17	24
Range	1/16, 1/8, 3/16, 1/4, 5/16 3/8, 7/16, 1/2, 9/16 5/8, 11/16, 3/4, 13/16 7/8, 15/16, 1, 1-1/16"	3, 4, 5, 6, 7, 8, 9, 10, 11 12, 13, 14, 15, 16 17, 18, 19, 20, 21 22, 23, 24, 25, 26mm
ex GST	\$180	\$230
inc GST	\$198	\$253

# **5C Collet Block Set**

\$110

- A simple and effective short-run jig for machining parallel, square, hex shapes and cross-hole drilling at 60°, 90° or 120°.
- Capacity Ø3 Ø26mm with optional 5C collets



# www.machineryhouse.com.au

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RANGE	Ins	ert Qty	SHA	NK SIZE	CODE	ex GST	inc GST	Ø12mm	<b>TYPE</b> END	80mm	Insert Qty 1	CODE M519	ex GST <b>\$60</b>	inc GS \$66.00
5 - 20mm		1		x 65mm	M501	\$54	\$59.40	Ø16mm	END	90mm	2	M520	\$60	\$66.00
20 - 35mn	n	3	25 >	(120mm	M502	\$90	\$99.00	Ø20mm	END	110mm	2	M521	\$65	\$71.50
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32mm	2	-	3MT	M528			\$88	ex GST		\$250		in the second		
50mm	3		3MT	M529			\$121	inc GST SAVE		\$275		<b>EM 100</b>	E90AP10-D	20,10,2
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3mm	4	22mm		\$90	\$99.00							1		1
5mm	5	27mm		\$110	\$121.00							3	4	
00mm	6	32mm		\$130	\$143.00		-	<b>V</b> I	T CODE:	MEDO				
25mm	8	40mm		\$290	\$319.00		E: Inserts	ITEMS	I CODE:		DDE			
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IOTE:       In         IOTE:       In         ITER Ins       Inm         Imm       In         Imm       In	Iow hora apid met sert Qty 4 5 6 6 6 <b>DRAW</b> 1/2' 1/2' 7/16 7/16 7/16 7/16 7/16 2 12mr 2 12mr 2 12mr	sepowe al remove al remove some 22mm 22mm 32mm 32mm 32mm 32mm 32mm 32	er machi oval is red CODE M515 M516 M517 M518 7S ODE e 1562 1535 1536 1535 1536 1537 1540 1542 1544 1545	ex GST \$120 \$130 \$150 \$210 x GST i \$60 \$60 \$60 \$60 \$60 \$50 \$50 \$50 \$50 \$50 \$50	inc GST \$132.00 \$143.00 \$165.00 \$2231.00 nc GST \$66.00 \$66.00 \$66.00 \$66.00 \$66.00 \$55.00 \$55.00 \$55.00 \$55.00 \$55.00	SEHW (L065) Material Hardnes HRC 50	V1204AF ) I; SCM-21 ss )°-55°	Ex GST           inc GST           Milling           • Precision           • Precision           • Precision           • Precision           • Taper           R8 - 2MT           R8 - 3MT           NT30 - 2MT           NT30 - 3MT           NT40 - 2MT	ground fini ground fini version versio	\$2         tors         ish         \$30         \$50         \$50         \$100	2860	CODE M169 M170 M165	st.No. st.No. ex GST \$50 \$50 \$80 \$85 \$100	inc GS \$55.0 \$88.0 \$93.5 \$110.0
IOTE:       In         IOTE:       In         ITER Ins       Inm         Imm       In         Imm       In	Iow hora apid met sert Qty 4 5 6 6 6 7 7 1/2" 7/16 7/16 7/16 7/16 7/16 7/16 7/16 7/16	sepowe al remove al remove some 22mm 22mm 22mm 32mm 32mm 32mm 32mm 32	er machi oval is red ded CODE M515 M516 M517 M518 7S ODE e 1562 1535 1535 1536 1537 1540 1542 1544 1545 1550	ex GST \$120 \$130 \$150 \$210 x GST i \$60 \$60 \$60 \$60 \$60 \$50 \$50 \$50 \$50 \$50 \$50 \$50 \$50 \$50 \$5	inc GST \$132.00 \$143.00 \$143.00 \$165.00 \$231.00 nc GST \$66.00 \$66.00 \$66.00 \$66.00 \$66.00 \$55.00 \$55.00 \$55.00 \$55.00 \$55.00 \$55.00 \$55.00 \$866.00	SEHW (L065) Material Hardnes HRC 50	V1204AF ) I; SCM-21 ss )°-55°	Ex GST           inc GST           Milling           • Precision           • Precision           • Precision           • Precision           • Taper           R8 - 2MT           R8 - 3MT           NT30 - 2MT           NT40 - 2MT           NT40 - 3MT	C CRAW C CRAW	\$2         tors         ish         Sish	2860       286         286       286         287       286         287       286         287	CODE M169 M170 M165 M166 M167 M171	AT.No. ex GST \$50 \$50 \$80 \$85 \$100 \$90	inc GS \$55.0 \$88.0 \$93.5 \$110.0 \$99.0
IOTE: In IOTE: In ITER Ins Omm Omm Omm	Iow hor apid met sert Qty 4 5 6 6 6 7 7 12 7 7 12 7 12 7 12 7 12 7 12	sepowe al remove al remove some 22mm 22mm 27mm 32mm 32mm 32mm 8Arbol 8AR 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	er machi oval is red ded CODE M515 M516 M517 M518 <b>7S</b> ODE e 1562 1535 1536 1536 1537 1540 1542 1544 1545 1550 1552	ex GST \$120 \$130 \$150 \$210 \$210 \$60 \$60 \$60 \$60 \$60 \$50 \$50 \$50 \$50 \$50 \$50 \$50 \$50 \$50 \$5	inc GST \$132.00 \$143.00 \$165.00 \$2231.00 nc GST \$66.00 \$66.00 \$66.00 \$66.00 \$66.00 \$55.00 \$55.00 \$55.00 \$55.00 \$55.00	SEHW (L065) Material Hardnes HRC 50	V1204AF ) I; SCM-21 ss )°-55°	Ex GST           inc GST           Milling           • Precision           • Precision           • Precision           • Precision           • Taper           R8 - 2MT           R8 - 3MT           NT30 - 2MT           NT30 - 3MT           NT40 - 2MT	<b>DRAW</b> 7/16         7/16         12m         12m         16m         16m	\$2         tors         ish         Sish	260       286         286	CODE M169 M170 M165 M166 M167	st.No. st.No. ex GST \$50 \$50 \$80 \$85 \$100	

**ETM** 

Made in

Taiwar

# **BT ER Collet Chucks**

- · ER40 collet chucks come with ball bearing nuts
- DIN 2080 taper shank grade AT-3 85% taper contact

TAPER	SIZE & EXTENSION	RATED RPM	CODE	ex GST	inc GST
BT30	ER32 - 60mm	10,000rpm	T332	\$120	\$132
BT40	ER16 - 70mm	10,000rpm	T203	\$120	\$132
BT40	ER16 - 100mm	10,000rpm	T204	\$130	\$143
BT40	ER20 - 70mm	10,000rpm	T208	\$120	\$132
BT40	ER20 - 100mm	10,000rpm	T209	\$130	\$143
BT40	ER25 - 70mm	10,000rpm	T214	\$130	\$143
BT40	ER25 - 100mm	10,000rpm	T215	\$140	\$154
BT40	ER32 - 70mm	15,000rpm	T220	\$100	\$110
BT40	ER32 - 100mm	10,000rpm	T224	\$140	\$154
BT40	ER40 - 80mm	10,000rpm	T226	\$150	\$165
BT40	ER40 - 100mm	10,000rpm	T228	\$160	\$176

# **BT Face Mill Arbors**

- Manufactured to MAS403BT40 standard
- · Precision ground surfaces

	inc GST	ex GST	CODE	SIZE & EXTENSION	TAPER
	\$110	\$100	T340	Ø22mm - 45mm	BT30
	\$110	\$100	T150	Ø22mm - 45mm	BT40
	\$132	\$120	T151	Ø22mm - 90mm	BT40
The	\$110	\$100	T155	Ø27mm - 60mm	BT40
	\$110	\$100	T158	Ø32mm - 45mm	BT40
	\$154	\$140	T162	Ø40mm - 60mm	BT40

# **BT Side Lock Holders**

TAPER	SIZE & EXTENSION	CODE	ex GST	inc GST
BT30	16mm - 75mm	T348	\$100	\$110
BT30	20mm - 75mm	T349	\$110	\$121
BT40	12mm - 75mm	T164	\$100	\$110
BT40	16mm - 75mm	T165	\$100	\$110
BT40	20mm - 90mm	T167	\$110	\$121
BT40	25mm - 90mm	T169	\$110	\$121
BT40	32mm - 90mm	T171	\$110	\$121



# **BT APU Drill Chucks**

- Precision ground, M16 Pull Stud thread
- Manufactured to MAS403BT40 standard this one piece drill chuck is suitable for high speed CNC drilling

TAPER	SIZE & EXTENSION	RATED RPM	CODE	ex GST	inc GST
BT30	APU13 - 100mm	8000	T344	\$200	\$220
BT40	APU13 - 110mm	8000	T190	\$220	\$242
BT40	APU16 - 120mm	6000	T194	\$240	\$264



# **BT Morse Taper Adaptors**

- Manufactured to MAS403BT40 standard
- · Internal and external precision ground surfaces

TAPER	SIZE & EXTENSION	CODE	ex GST	inc GST
BT40	2MT - 45mm	T175	\$100	\$110
BT40	3MT - 75mm	T177	\$100	\$110
BT40	4MT - 90mm	T179	\$120	\$132



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Made in

Taiwan

BI Pull Studs	ETM 🚺										
		TAPER	TYPE	CODE	ex GST	inc GST		T145	T144		
		BT30	45°, M12	T330	\$18	<b>\$19</b> .80	TAPER	TYPE	CODE	ex GST	inc GST
	Made in Taiwan	BT40	45°, M16	T142	\$18	<b>\$19</b> .80	BT40	M16 DOOSAN	T145	\$30	\$33
T142		BT50	45°, M24	T445	\$40	\$44.00	BT40	M16 OTT SYSTEM	T144	\$40	\$44

# Floating Tap Holders

- Manufactured from top quality SCM-12 alloy steel, hardened and precision ground
- Designed to use standard ER collets
- Ideal for all CNC lathes and machining centres
- Features floating spring cushion for automatic position adjustment, avoiding damaged threads
- Square shank of tap is securely held by four grub screws to prevent twisting (ER32 only)

HANK	COLLET	SHANK LENGTH	EXTENSION	CAPACITY	WEIGHT kg	CODE	ex GST	inc GST
Ø20	ER16	80	50-56	M3-M10	0.72	T006	\$150	\$165
Ø32	ER32	100	86-100	M3-M25	2.16	T008	\$220	\$242
BT40	ER32	-	110-124	M3-M25	2.54	T007	\$320	\$352

**OPTIMUM**<sup>®</sup>

# Mill Starter Tooling Package Deal

- Suits Optimum F80TC
- Includes:
  - 3 x BT30 ER32-60 collet chucks
  - 2 x BT30 SLA20-75, 20mm sidelock holders
  - 1 x BT30 SLA16-75, 16mm sidelock holder
  - 1 x BT30 FMB22-45, face mill arbor 22mm spigot
  - 1 x BT30 APU13-100, quick action drill chuck
  - 8 x BT30 pull studs
  - 1 x ER32 18pcs collet set 3-20mm
  - 1 x ER32 collet chuck spanner
  - 1 x BT30 tool setting stand



# Mill Starter Tooling Package Deal

20mm x ER16

• Suits Optimum F150 & F210 Includes: 3 x BT40 x ER32-70, collet chucks 2 x BT40-SLA16, side lock holders 1 x BT40-SLA20, side lock holder 1 x BT40-FMB27-45, face mill arbor 27mm spigot 1 x BT40-APU16-120, quick action drill chuck 8 x MAS P40T 45° pull studs 1 x ER32 collet set - 18 piece 1 x ER32 collet chuck wrench 1 x BT40 tool setting stand CODE ex GST inc GST M907T **\$1,540** \$1,694

<ul> <li>Suits industria</li> <li>1 x 100mm hi</li> <li>Ball bearing s</li> <li>75kg load cap</li> <li>Powder coate</li> </ul>	al storage cabir nigh drawer slides pacity		<b>stic Ho</b> 800 & BS			TT62E	• T s h a	he new u tand now olding po nd pull st Nanufactu	nivers inco sition uds r ired fr	Stand sal Toolma rporates b is allowing nore efficie rom high-g	ster V oth ve you t ently. rade	ertical o char cast in	& horiz 1ge to	zonta	0	¢۳	Made in Taiwan
ORDER CODE Taper Tool Capacity Size PRICE PRICE	No. mm ex GST inc GST	<b>T762E</b> NT-40/BT- 18 100 Dept <b>\$150</b> <b>\$165</b>					• V M VH VH			T31	ng pos E 7 B		) ; ) ;	nc GS \$198 \$198 \$297			0 0
Straight Used in the tu CNC lathes to	Sleeves urrets of o hold boring		rse Ta	<b>per A</b>		tors	TM A	MODI CHR 16 CHR 20	<b>EL</b> 5-32 0-32	TYPE Set Screws Set Screws	<b>OD</b> 32 32	<b>ID</b> 16 20	<b>L</b> 86 86	L1 -	CODE D822 D823	\$70 \$70	\$77.00 \$77.00
<ul> <li>bars &amp; other of</li> <li>Precision grou</li> <li>&amp; externally</li> </ul>	-	•		12	· · ·		Made in Taiwan	CHR 25 CHR 32- CHR 32- CHR 16 CHR 16	2MT 3MT 6-40	Slot Plain Plain Set Screws Set Screws	32 32 32 40 40	25 2MT 3MT 16 20	86 88 88 96 96	56 - - -	D824 D825 D8253 D826 D827	\$70 \$80 \$80 \$80 \$80	\$77.00 \$88.00 \$88.00 \$88.00 \$88.00
D829			D825					CHR 25 CHR 32 CHR 40 CHR 40	2-40 -3MT	Set Screws Slot Plain Plain	40 40 40 40	25 32 3MT 4MT	96 96 88 88	- 66 - -	D828 D829 D8293 D8294	\$80 \$80 \$90 \$90	\$88.00 \$88.00 \$99.00 \$99.00
Serration pitcl			6 S 10 W	EIGHT CI			• Ø • A	ccuracy:	arden 05mr	ied & groui m	nd ba	ll end j	orobe			Beep	
<ul> <li>Serration pitcl</li> </ul>	3       S-4       S-5       S-6       S         3       S-4       S-5       S-6       S         0       12       5       18       S         7       14       5       22       S         2       16       5       27       S         8       21       5       28       Extra Long So         8       -       -       -       -	es <b>5-7 S-8 S</b> aws 20 38 M 25 46 M 30 50 M 30 60 M	110         15           112         24           112         30           116         39	kg 1.4 C 2.56 C 4 C 6.32 C 5.60 C	ODE GS 796 \$9 798 \$1 800 \$1 802 \$2 7981 \$2	Taiwan x inc ST GST	C C C C C C C C C C C C C C C C C C C	110mm h: ccuracy: 0mm sha 56mm loo DDE ex 6990 \$ 7-Axis Magnetic Red lamp 50mm he coDE ex	arden 05mr ink ng GST B5 Pre base illum		<b>aug</b> et-up en tou	r <b>e - I</b>		tro	nic	Red Li	ght
Serration pitcl         SIZE S-1       S-2       S-3         6"       73       31       30         8"       95       35       37         10"       110       40       42         12"       129       48       48         8"       150       35       48         10"       150       40       48         95       25       57       TH         8       25       10       30       10	ch 1.5 x 60° 3 S-4 S-5 S-6 3 Standard J 0 12 5 18 7 14 5 22 2 16 5 27 8 21 5 28 Extra Long Soo 8 57    	es <b>5-7 S-8 S</b> aws 20 38 M 25 46 M 30 50 M 30 50 M 30 60 M ft Jaws       S1 S1 60 S160 S160	1-9       S-10         110       15         112       24         112       30         116       39         -       -         -       -         -       -         -       -         S-0       -         S-1       -         S-1       -         S-2       -         S-3       -	kg 1.4 C 2.56 C 4 C 6.32 C 5.60 C	ODE GS 796 \$9 798 \$1 800 \$1 802 \$2 7981 \$2	Taiwan x inc GST GST 90 \$99 00 \$110 40 \$154 50 \$275 20 \$242	C Q A 2 1 C M Z C M Z C M Z C C M Z C C C C C C C C C C C C C	210mm ha         accuracy:         0mm sha         56mm loo         256mm loo         200 \$         20 \$         20 \$         2	arden 05mr nk ng GST B35 Pre base illum ight CST 220 Pre	inc GST \$93.50 eset Ga for easy s inates whe • Accurac inc GST	aug et-up nn tou y: 05r aug rator tion	ched mm	Elec Dial	<b>Typ</b> unt o	De f over t	Red Li	ght



TYPE	CODE	ex GST	inc GST
4 Matched Pairs	M250	\$70	\$77.00
9 Matched Pairs	M252	\$130	\$143.00
9 Matched Pairs	M253	\$290	\$319.00



M252

Manufactured from close grain casting seasoned against distortion

# Clamp Kits - 58 piece

- Rolled threads
- Black oxide finish, tool steel, heat treated
- Includes compartment storage holder •
- Note: Wooden base holder (C098 & C099)

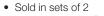
## Workshop Range

MODEL	SLOT	STUD	CODE	ex GST	inc GST
HF-1/2	1/2"	3/8"UNC	C090	\$85	<b>\$93</b> .50
HF-5/8	5/8"	1/2"UNC	C091	\$100	<b>\$110</b> .00
HF-10	10mm	M8x1.25	C0945	\$85	<b>\$93</b> .50
HF-12	12mm	M10x1.25	C0955	\$90	\$99.00
HF-14	14mm	M12x1.75	C0965	\$100	<b>\$110</b> .00
HF-16	16mm	M12x1.75	C0966	\$120	\$132.00

## Industrial Range

MODEL	SLOT	STUD	CODE	ex GST	inc GST
CK-12B	16mm	M12x1.75	C096A	\$220	\$242
CK-16	18mm	M16x2	C097	\$250	\$275
CK-18	20mm	M18x2.5	C098	\$450	\$495
CK-20	22mm	M20x2.5	C099	\$490	\$539

# **Flanged Nuts**





Te	ee	Ν	uts

#### Made ii Taiwan SLOT THREAD в С CODE ex GST inc GST Α 5/8" 1/2"UNC 1" 11/32" 5/8" C084 \$13.00 \$14.30 10mm M8 16mm 6mm 12mm C085 \$13.00 \$14.30 \$14.30 12mm M10 18mm 7mm 14mm C085A \$13.00 14mm M12 22mm 8mm 16mm C086 \$13.00 \$14.30 16mm M12 25mm 8mm 16mm C087 \$13.00 \$14.30 18mm M16 28mm 11mm 20mm C088 \$13.00 \$14.30

THREAD

1/2"UNC

M10

M12

M16

CODE

N084

N085

N086

N088

Mini Clamp Kits - 10 piece	÷
<ul> <li>Zinc plated finish</li> <li>Rolled threads</li> <li>100mm stud length</li> <li>Hardened steel</li> </ul>	-+-

#### STUDS SLOT CODE ex GST inc GST M6 x 1.0mm 8mm C0954 \$30 \$33.00 \$30 \$33.00



Material S45C, easy adjustment



S 1/2

M12

	0012				
STUDS	SLOT	CODE	ex GST	inc GST	
" x 13TPI	5/8"	C083	\$85	<b>\$93</b> .50	•

\$65

\$71.50

ex GST inc GST

\$31.90

\$31.90

\$35.20

\$29

\$29

\$32



Supplied individually

SLOT CODE G 13.8mm 24mm 41mm 46mm C0861

14mm **C0832** 

15.8mm 27mm 50mm 55mm C0871 17.5mm 29mm 50mm 55mm C0881



Kit Includes:

6 x Tee nuts 6 x Flanged nuts

4 x Coupling nuts

6 x Step clamps

12 x Step blocks

Threaded studs:

ex GST inc GST

\$13 20

\$13.20

\$13.20

\$13.20

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Made in

Taiwar

**T**M

\$12

\$12

\$12

\$12

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4 x 75mm 4 x 100mm 4 x 125mm 4 x 150mm 4 x 175mm 4 x 200mm

	<ul><li>Accurately</li><li>Supplied as</li></ul>			0	ound paralle	
ARRA LE	TYPE	CODE	AV COT	ine CCT		i.

#### CODE ex GST inc GST V003 \$75 \$82.50 75x50x50mm 100x63x63mm V004 \$95 \$104.50 V006 150x50x100mm \$160 \$176.00

Vee Blocks - Cast Iron

# Vee Blocks - Steel

- · Hardened and precision ground
- · Matched pair of Vee blocks • Includes one clamp



LxWxH	CODE	ex GST	inc GST
63 x 50 x 50mm	V010	\$150	\$165

# **Angle Plates**

- Manufactured from high quality close grain cast iron
- Precision ground finish

PRECISION GROUND Open End	CODE	ex GST	inc GS
112 x 88 x 75mm	M242	\$70	\$77.00
150 x 125 x 112mm	M243	\$110	\$121.0
200 x 150 x 125mm	M244	\$180	\$198.0
PRECISION GROUND Webbed End	CODE		
228 x 150 x 175mm	M245	\$220	\$242.0
250 x 200 x 150mm	M246	\$300	\$330.0

# ЗT 00 00 M244 )0 00

**HAFCO** 

# Swivel Angle Plates

- 3 Machined T-slots for easy mounting
- Calibrated angle scale to 1°
- Adjustable angle from 0-90°

LxWxH	CODE	ex GST	inc GST
203 x 255 x 165mm	M200	\$290	\$319

Adjustable Angle Plate

Adjustable 45° both sides

		Taiwan
CODE	ex GST	inc GST
M201	\$950	\$1,045
		CODE         ex GST           M201         \$950

Screw Jack Set - 7 Piece

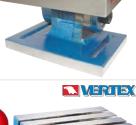
- Height range 56mm 85mm • Base size 31.75mm
- CODE ex GST inc GST

M2087 \$40 \$44

# Screw Jack Set

- Acme Threads · Manufactured from
- toughened steel 2 x Ø38mm 65-90mm
- 2 x Ø50mm 90 140mm .

CODE ex GST inc GST M208 **\$190** \$209







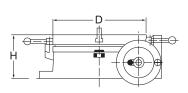






# **Rotary Table Kit**

- The Toolmaster rotary table kit is supplied with dividing plates and a 125mm 3-Jaw chuck. The rotary table is able to be used in both the horizontal or vertical plane.
- Worm is hardened and precision ground, with a ratio of 90:1
- Table is graduated to a full 360° so one turn of the handle moves the table 4°
  The collar on the handle is graduated with a vernier scale, readings down to 10 seconds are possible
- Includes:
- 1 x 150mm rotary table
- 1 x Dividing plates
- Crank and sector arms
- 1 x 125mm 3 jaw chuck
- Backing plate





HV-10 / HV-12

HV-14 / HV16

Made in

MODEL	DIAMETER (D)	CHUCK Ø	HEIGHT (H)	T-SLOT	WEIGHT	CODE	ex GST	inc GST
RTK-6	150mm	150mm	83mm	12mm	24ka	R0065	\$650	\$715

# **Rotary Tables**

- High level of accuracy
- Hardened and ground worm gear
- Gear ratio 90:1
- Vernier reading 10 seconds
- Can be used horizontally or vertically
- Table is graduated to 360° so one turn of the handle moves the table 4°

MODEL	DIAMETER (D)	HEIGHT (H)	T-SLOT	WEIGHT	CODE	ex GST	inc GST
HV-4	100mm	80mm	11mm	7.5kg	R005	<b>\$420</b>	\$462
HV-6	150mm	80mm	11mm	13.94kg	R006	<b>\$420</b>	\$462
HV-8	200mm	105mm	14mm	30kg	R008	\$670	\$737
HV-10	250mm	115mm	14mm	40kg	R010	\$850	\$935
HV-12	300mm	135mm	16mm	60kg	R012	\$1,090	\$1,199
HV-14	350mm	140mm	16mm	95kg	R012A	\$1,290	\$1,419
HV-16	406mm	155mm	16mm	118.7kg	R012B	\$1,950	\$2,145

# Super Indexing Head

- The 3-jaw chucks on both the 6" and 8" models have large through-bores
- Master indexing plate has 24 divisions and is permanently fixed inside the indexer. Divisions of 2, 3, 4, 6, 8 & 12 can also be achieved by using sub plates.
- When the chuck is removed, the unit can be used as a horizontal or vertical rotary table
- The worm gear has a ratio of 90:1. It can be disengaged for quick indexing work
- · Worm is hardened and precision ground to minimise wear
- Graduated in one minute increments and readings
   down to ten seconds can be set on the vernier scale
- The unit can be fitted with dividing plates
- Includes:
- 3-Jaw self-centring chuck, face plates & 6 indexing plates

														_	
CHUCK Ø	CENTRE HEIGHT	BORE	а	Α	b	В	С	е	f	h	i	WEIGHT	CODE	ex GST	inc GST
152mm	130mm	44mm	220	250	150	235	221	112	66	130	186	46.38kg	R002	\$1,250	\$1,375
203mm	155mm	63mm	225	310	160	285	243	125	75	155	232	76kg	R004	\$1,800	\$1,980

# www.machineryhouse.com.au

HV-6 / HV-8

# **T**M

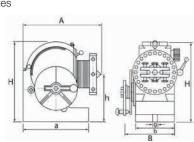
**NERIEX**°

# **Dividing Heads - Semi-Universal**

- Hardened and ground spindle rigidly held between taper roller bearings
- Dividing plates are designed to allow easy indexing on numbers 2, 3, 4, 6, 8, 12 & 24
- Improved design with spindle spigot nose for a more accurate chuck mount
- Worm is hardened and ground with ratio between worm and worm wheel 40:1
- The head swivels from 10° below horizontal to 90° vertical • Slotted base on dividing head & tailstock for use with key steel to align quickly on machine
- Includes:

#### ٠ Backing plate

- Dividing plates
- Tailstock



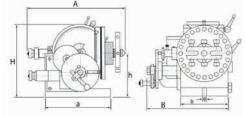
MODEL	Α	в	н	h	а	b	g	TAPER	BORE	WEIGHT	CODE	ex GST	inc GST
BS-0	189	140	173	100	160	91	13	2MT	18	20kg	D001	\$720	\$792
BS-1	293	156	220	128	207	114	16	3MT	20	37.75kg	D002	\$990	\$1,089

# **Dividing Heads - Universal**

- Hardened and ground spindle rigidly held between taper roller bearings
- Dividing plates are designed to allow easy indexing on numbers 2, 3, 4, 6, 8, 12 & 24
- Improved design with spindle spigot nose for a more accurate chuck mount
- Worm is hardened and ground with ratio between worm and worm wheel 40:1
- The head swivels from 10° below horizontal to 90° vertical Slotted base on dividing head & tailstock for use with key steel to align quickly on machine

## Includes:

- 12 x gears with mounting
- system for helical cutting
- Backing plate
- Dividing plates
- Tailstock





BS-0 Head + 3 Jaw Chuck Package Deal (D001 + C280) 9 inc GST (K4000) SAVE \$121 RR

BS-1 Head + 3 Jaw Chuck Package Deal (D002 + C2806) **51,199** inc GST (K4005) SAVE \$121 BR

А в

С

R016 Plate Specs 15, 16, 17, 18, 19, 20

21, 23, 27, 29, 31, 33

37, 39, 41, 43, 47, 49 R018 / R020 Plate Specs Double Sided Plate

MODEL	Α	в	н	h	а	b	g	TAPER	BORE	WEIGHT	CODE	ex GST	inc GST
BS-2	365	272	236	132.7	213	134	16	4MT	25.4	66kg	D003	\$1,790	\$1,969

**Optional Accessories For Indexing Heads & Rotary Tables** 

# Tailstocks

• When using super indexing spacers and rotary tables in the vertical position, these tailstocks can be used to support the work piece and ensure accurate alignment



Adjustab	le Height 1	ailstock Specifications				
MAX. HEIGHT	MIN. HEIGHT	TO SUIT	WEIGHT	CODE	ex GST	inc GST
110mm	75mm	R005, R006, D001	4.48kg	R013	\$180	\$198
155mm	110mm	R002, R008, D002, D003	5.90kg	R014	\$180	\$198
200mm	120mm	R010, R012, R004	8.86kg	R015	\$190	\$209

Dividing	Plates



						A	26, 30, 34, 38, 41, 44, 47, 51, 57
Dividing Plates		28, 32, 37, 39, 43,					
TO SUIT	PLATES	WEIGHT	CODE	ex GST	inc GST		46, 49, 53, 59
R005, R006	A-B-C	1.5kg	R016	\$140	\$154		Double Sided Plate
R008	A-B	4.5kg	R018	\$190	\$209		61, 67, 71, 77,
R010, R012 R012A, R012B R002, R004	A-B	5.0kg	R020	\$190	\$209	В	81, 87, 91, 97 63, 69, 73, 79, 83, 89, 93, 99

R012A

Made in Taiwan

# K-Type Milling Vices

- Jaws hardened and ground alloy steel Graduated swivel base
- All working surfaces, such as top and bottom of bed, jaw plates and base, are precision ground square and parallel

JAW WIDTH	OPEN	WEIGHT kg	CODE	ex GST	inc GST
100	62	11.41	V104	\$200	\$220
127	80	17.56	V105	\$270	\$297
152	112	29.06	V106	\$300	\$330
203	146	59	V108	\$570	\$627

# Anglock Machine Vices

- Spherical segment allows for all directional alignment
- Ductile steel body with hardened and ground moveable steel jaw
- All surfaces are precision ground and the bed is flame hardened

AW WIDTH	OPEN	WEIGHT kg	CODE	ex GST	inc GST
100	103	20.70	V304	\$400	\$440
127	110	31.13	V305	\$440	\$484
152	142	43.41	V306	\$460	\$506
203	197	80	V307	\$990	\$1,089

# Anglock Machine Vices

- Spherical segment allows for all directional alignment
- Ductile steel body with hardened and ground moveable steel jaw

JAW WIDTH	OPEN	CODE	ex GST	inc GST
160	165	V3061	\$290	\$319

# 3 Way Angle Milling Vice

- Angles can be set in 3 planes:
- 1. Swivel 360° around the base
- 2. Tilts 45° from side to side

JAW

• 3. The vice can be elevated through 90° from horizontal to vertical

	OPEN	WEIGHT kg	CODE	ex GST	inc GST
125	95	28	V115	\$350	\$385

## Tilting Machine Vice - 150mm

- Rotates 360° in the horizontal plane
- Tilts from 0 90° in the vertical plane
- Graduated degree markings on vice

JAW WIDTH	OPEN	CODE	ex GST	inc GST
152	155	V111	\$750	\$825

## **Toolmakers Vice**

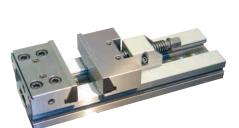
- One-piece solid construction, made of SK-2 alloy steel, Accuracy 0.005mm in squareness & parallelism
- All surfaces hardened to 56HRC & precision ground

SIZE	JAW DEPTH	JAW OPENING	LENGTH	CODE	ex GST	inc GST
73	35	100	190	V365	\$190	\$209

## **Modular Machine Vices**

- Manufactured to HRC60
- Keyways are 16mm H7 tolerance giving perfect alignment
- Space saving design allows for maximum use of clamping area

SIZE	OPEN	WEIGHT kg	CODE	ex GST	inc GST
152	200	28	V311	\$1,120	\$1,232
152	300	37	V311A	\$1,290	\$1,419
203	300	72	V312	\$2,090	\$2,299





**T**M

104 - V108



ſТМ

Made in

ŤΜ

**GTM** 

# **Precision Vices**

**SAFEWAY** has been manufacturing high precision work holding solutions in Taiwan for more than 35 years.

All vices are manufactured with precision ground surfaces, and vice beds are flame hardened to HRC45 to take up wear and maintain accuracy. The design, tolerance & engineering exceed international manufacturing standards and the same height guarantee allows these vices to be used as pairs and in multiple configurations. Extra Jaw configurations available, see website *www.machineryhouse.com.au* 

## Mechanical / Hydraulic Milling Vice - PHV Series

Safeway Precision PHV Series Mechanical / Hydraulic Milling Vices are designed for larger clamping applications with the unique design of the movable jaw that slides along the vice base

- Manufactured from rigid casting of high tensile ductile iron FCD60JIS (Equal to GGG60) with 60kgs/mm2 or 80,000 psi tensile strength
- Semi-sphere segment eliminates movable jaw lifting & creates a down force of 1kg for every 2kg of clamping force, preventing the work piece from tilting
- Large clamping range via adjustable moving jaw that can be pinned in 3 different positions on the vice base
- The vice can be used in either a mechanical mode or in a hydraulic mode 
   Optional swivel base available

MODEL	JAW WIDTH	JAW HEIGHT	OPENING	VICE HEIGHT	TOTAL HEIGHT	LENGTH without Handle	ORDER CODE	ex GST	inc GST
PHV-130	130	55	0-225	108	163	570	V330	\$1,290	\$1,419
PHV-160	160	58	0-310	121	179	640	V332	\$1,380	\$1,518

## **Compact Hydraulic Vices - CHV Series**

Safeway Precision CHV Series Compact Hydraulic Vices are suitable for applications where precise work holding is required in restricted spaces

- Manufactured from rigid casting of high tensile ductile iron FCD60JIS (Equal to GGG60) with 60kgs/mm2 or 80,000 psi tensile strength
- Semi-sphere segment eliminates movable jaw lifting & creates a down force of 1kg for every 2kg of clamping force, preventing the work piece from tilting
- Swarf covers fitted to minimise swarf build up over leadscrew
- Suitable to be used on its side 
   Optional jaws available for multiple clamping configurations

MODEL	JAW WIDTH	JAW HEIGHT	OPENING	VICE HEIGHT	TOTAL HEIGHT	LENGTH without Handle	ORDER CODE	ex GST	inc GST
CHV-100V	100	48	0-125	85	133	475	V320	\$1,590	\$1,749
CHV-130V	130	55	0-180	95	150	540	V321	\$1,800	\$1,980
CHV-160V	160	58	0-240	105	163	630	V322	\$2,050	\$2,255
CHV-200V	200	63	0-280	110	173	705	V323	\$2,600	\$2,860



**SAFEWAY** 

## **Pneumatic Production Vices - PQV Series**

Safeway Precision PQV Series Pneumatic Vices are designed for mass production applications on machining centres, milling machines, drilling machines or special purpose machines where fast & consistent clamping pressure is required with the simple ON/OFF operation

- Robust construction of one-piece casting consisting of fixed jaw & vice bed
- Manufactured from rigid casting of high tensile ductile iron FCD60JIS (Equal to GGG60) with 60kgs/mm2 or 80,000 psi tensile strength
- Compact pneumatic mechanism design, no oil is required only an air supply
- Easy and simple ON-OFF switch control for pneumatic operation Rapid ON-OFF in only 1.5 seconds
- Safety locking mechanism After pneumatic clamping, the work piece will remain clamped firmly even if there is a sudden loss of air supply
- · Safety protection Maximum pneumatic clamping stroke is 4mm to prevent inserting operator's finger during clamping operation
- Built in air regulator for adjusting clamping pressure from 0-1000 kgf
- Down trust "semi-spherical segment" mechanism eliminates the jaw and workpiece lifting
- Optional jaws available for multiple clamping configurations

MODEL	JAW WIDTH	JAW HEIGHT	OPENING	VICE HEIGHT	TOTAL HEIGHT	LENGTH without Handle	ORDER CODE	ex GST	inc GST
PQV-160V	160	58	150	105	163	534	V342	\$2,490	\$2,739
PQV-200V	200	63	200	125	188	627	V343	\$3,090	\$3,399



## Double Lock Vices - DAV Series

Safeway Precision DAV Series are designed as a Production vice suitable for machining centres and milling machines where multiple work piece holding is required and accuracy is important

- Manufactured from rigid casting of high tensile ductile iron FCD60JIS (Equal to GGG60) with 60kgs/mm2 or 80,000 psi tensile strength
- Suitable for clamping 2 separate work pieces with a size tolerance of ±1.5mm
- Jaws clamp simultaneously with equal clamping power
- Patented mechanical clamping lock down jaw mechanism prevent jaws and workpieces from lifting
- Swarf covers fitted to minimise swarf build up over leadscrew
- Removable stationary jaw so vice can also be used as a self-centring vice

MODEL	JAW WIDTH	JAW HEIGHT	OPENING	VICE HEIGHT	TOTAL HEIGHT	LENGTH without Handle	ORDER CODE	ex GST	inc GST
DAV-130V	130	55	0-85/0-85	85	140	535	V352	\$1,990	\$2,189
DAV-160V	160	58	0-100/0-100	90	148	585	V353	\$2,540	\$2,794
								<i>+_,•</i> .•	





# www.machineryhouse.com.au

Magnetic Chucks	Drilling Vices
<ul> <li>Cam-operated On/Off handle to hold and release the work-piece</li> <li>Powerful permanent magnet with side keeper plate</li> <li>Thick top and base plate for maximum rigidity</li> </ul>	V126
• Fine pitched magnetic poles make it suitable for small & thin pieces	
SIZE (L x W x H) CODE ex GST inc GST	SIZE TYPE CODE ex GST inc GST
250 x 125 x 48mm C300 \$400 \$440	100mm Flat V124 \$29 \$31.90
300 x 150 x 48mm C302 \$580 \$638	127mm Flat V125 \$45 \$49.50
450 x 150 x 53mm C306 \$790 \$869	152mm Flat <b>V126 \$55 \$60.50</b>
450 x 200 x 53mm C308 \$1,040 \$1,144	100mm Tilting V114 \$90 \$99.00 V114
Compound Table	Drill Press Vices
Manufactured in cast iron	Prismatic jaw for securely
Graduated dials	clamping round work pieces
<ul> <li>2 x 12mm tee slots</li> <li>0.001" hand wheel graduation</li> </ul>	<ul> <li>Compact design</li> <li>Guide screw lead in mechanism</li> </ul>
TABLE LONG CROSS TOTAL FOLSE WEIGHT CORE ex inc	SIZE         OPENING         DEPTH         CODE         ex GST         inc GST           100mm         100mm         30mm         V1270         \$80         \$88
TABLE         LONG         CROSS         TOTAL         T-SLOT         WEIGHT         CODE         ex         inc           SIZE         TRAVEL         TRAVEL         HEIGHT         T-SLOT         WEIGHT         CODE         GST         GST         GST	
155x470mm 290mm 177mm 130mm 12mm 28kg M198 <b>\$270 \$297</b>	100mm         100mm         30mm         V1441         \$110         \$121           130mm         120mm         35mm         V1451         \$140         \$154
Compound Table Swivel Base	Drill Press Vice
Manufactured from cast steel	Hardened prismatic jaws
Swivel base 360 degree	
Graduated dials	
	SIZE OPEN CODE ex GST inc GST
TABLE LONG CROSS TOTAL TO OF WEIGHT CODE ex inc	100mm 110mm V1541 \$140 \$154
SIZE TRAVEL TRAVEL HEIGHT	140mm 150mm V1551 \$240 \$264
240x425mm 200mm 150mm 165mm 12mm 58kg M2061 <b>\$650 \$715</b>	200mm 200mm <b>V1581 \$350 \$385</b>
90° Angle Vice Clamp	Precision Drill Press Vices
Self aligning jaws clamps 90°	Jaws hardened to HRC52
Clamps round, square, angle-iron, rectangle & channel sections	
	Made in
HAFCO	Taiwan
	SIZE OPEN CODE ex GST inc GST
MAX. JAW MAX. JAW MAX. JAW CODE ex inc GST GST	100mm 100mm V141 \$280 \$308
60mm 35mm 60mm V099 \$100 \$110	130mm 110mm V142 \$340 \$374
100mm 60mm 90mm <b>V100 \$150 \$165</b>	160mm 115mm V143 \$390 \$429
000 Angela Vice with Ten Oleman	
90° Angle Vice with Top Clamp	Heavy Duty Drill Press Vice
Top clamp swivels up & out for convenience	Australian made with 25 year warranty
Self aligning jaws clamps 90°	Manufactured from quality cast iron
Bottom & top clamps round, square, angle-lron, rectangle & channel sections	<ul> <li>Case hardened steel serrated jaws</li> <li>Accurately machine slide faces &amp; base</li> </ul>
Ideal for welding applications	
	"RALIAN ON"
	SIZE OPEN CODE ex GST inc GST
JAW OPENING WEIGHT CODE ex GST inc GST	100mm 120mm V138 \$336.36 \$370
100mm 25kg <b>V101 \$270 \$297</b>	125mm 250mm V139 \$545.45 \$600
Compound Drill Vices	Compound Drill Vices
Cast iron body     Adjustable slides	<ul><li>Cast iron body</li><li>Adjustable slides</li></ul>
	V1205
The second se	
Res all	
Light Duty Range	Heavy Duty Range
SIZE TRAVEL CODE ex GST inc GST	SIZE TRAVEL CODE ex GST inc GST
105mm 114 x 102 V120 \$80 \$88	105mm 100 x 100 V1204 \$90 \$99
150mm 203 x 152 V122 \$120 \$132	125mm 125 x 125 V1205 \$140 \$154



- Swivel head tilts left and right 90°
- 800 x 240mm work table size
- 560 x 230mm work table travel
- ٠ Dovetail vertical Z-Axis
- 0-100mm machining stroke range
- Strokes per minute 60-350 (6 ranges)
- Heavy duty cast iron construction •
- 14mm T-Slot on table •
- Suits 16mm diameter tooling
- . 370W/0.5hp, 240V motor
- Includes safety chuck guard with micro •
- Includes steel fabricated stand



Shown Slotting Keyway with Optional Clamps & Tooling



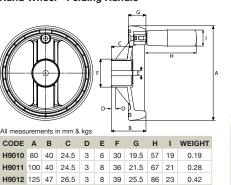
Swivel head tilts left and right 90°

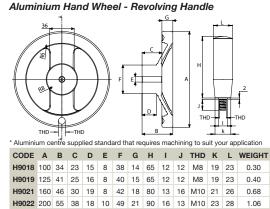
MODEL ORDER CODE		SL-100 S707
Maximum Stroke	mm	100
Ram Stroke	stroke/min	60-350 (6 steps)
Work Table Size	mm	800 x 240
Table Travels	mm	560 x 230
Motor Power	W / hp	370 / 0.5
Voltage	V	240
Weight	kg	330
PRICE	ex GST	\$4,750
PRICE	inc GST	\$5,225

# Handwheels

- ABS handwheels supplied with foldable handle Aluminium handwheels supplied with a revolving type phenolic handle
- All hand wheels included threaded grub screw to secure handwheel
   Black coloured finish
- Aluminium centre supplied with bore size that requires machining to suit your application

## Hand Wheel - Folding Handle





Female Thread -Adjustable Hand Levers

M6x1.0 11 40 25 5 4 13.5 10 0.03

80 M10x1.5 15 55 36.5 9 4 21.5 16 0.12

H9088 90 M12x1.75 20 70 43.5 12 5 24 19

14 45 31.5 7.5 3.5 18 13.5

12 H h1 h2 h3 D d1 WEIGHT

ents in mm & kas

0.07

0.17

d1

THD

M8x1.25

CODE L

**H9082** 45

H9084 63

H9086

H9018							
HANDLE TYPE		BORE	CODE	ex GST	inc GST		
ABS-Foldin	g	6mm	H9010	\$27	<b>\$29</b> .70		
ABS-Foldin	g	8mm	H9011	\$30	\$33.00		
ABS-Foldin	g	8mm	H9012	\$40	\$44.00		
HANDLE TYPE	В	ORE	CODE	ex GST	inc GST		
Aluminium	8	3mm	H9018	\$30	\$33.00		
Aluminium	8	Bmm	H9019	\$38	\$41.80		
	ABS-Foldin ABS-Foldin ABS-Foldin ABS-Foldin HANDLE Aluminium	ABS-Folding ABS-Folding ABS-Folding ABS-Folding HANDLE Aluminium 8	HANDLE TYPE     BORE       ABS-Folding     6mm       ABS-Folding     8mm       ABS-Folding     8mm       HANDLE     BORE       Aluminium     8mm	HANDLE TYPEBORECODEABS-Folding6mmH9010ABS-Folding8mmH9011ABS-Folding8mmH9012HANDLE AluminiumBORECODEAluminium8mmH9018	HANDLE BORE CODE GST ABS-Folding 6mm H9010 \$27 ABS-Folding 8mm H9011 \$30 ABS-Folding 8mm H9012 \$40 HANDLE BORE CODE GST Aluminium 8mm H9018 \$30		

Ø160mm Aluminium 8mm H9021 \$54 \$59.40

Ø200mm Aluminium 10mm H9022 \$68 \$74.80

THREAD

CODE

M6x1.0 40mm - EXT H9072 **\$17 \$18.70** M8x1.25 40mm - EXT H9074 **\$22 \$24.20** 

M10x1.5 50mm - EXT H9076 \$29 \$31.90

M12x1.75 50mm - EXT H9078 \$32 \$35.20

M6x1.0 40mm - EXT H9082 \$17 \$18.70

M8x1.25 40mm - EXT H9084 \$22 \$24.20

M10x1.5 50mm - EXT H9086 \$29 \$31.90

92mm M12x1.75 50mm - EXT H9088 \$32 \$35.20

HANDLE THREAD

45mm

63mm

78mm

92mm

45mm

63mm

78mm

HAFCO

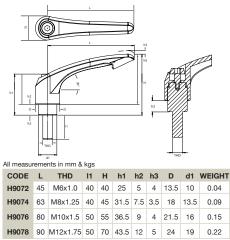
inc GST

GST

# Adjustable Hand Levers

- Designed for applications where space is constrained and components have to be clamped at a particular lever angle. The lever disengages and can be swivelled to the desired clamping position
- Handle made from zinc alloy
   Available with internal or external threads
   Sold in pairs

## Male Thread -Adjustable Hand Levers



# **Revolving Handles**





www.machineryhouse.com.au

S092

\$75

\$82.50

Waldown

PRICE

inc GST

\$33

\$99

\$27.50

\$55

\$165



#### Hex & Torx Key Sets - Industrial Series TM • Metric Hex Set: 1.5, 2, 2.5, 3, 4, 5, 6, 8 and 10mm (H810) • Imperial Hex Set: 1/16, 5/64, 3/32, 1/8, 5/32, 3/16, 1/4, 5/16, 3/8" (H811) • Torx Set: T10, T15 & T20 T25, T27, T30, T40, T45 & T50 (H812) • Extra long for increase reach and leverage • Hardened S2 with satin finish & powder coated • Ball head design allows turning of hard to reach fasteners (H810 & H811 only) Metric Imperial **Hex Set** Hex Set Torx Set Shown Open Ball End - Metric & Imperial only TYPE RANGE SET CODE ex GST inc GST Metric Hex 1.5 - 10mm 9 piece H810 \$35 \$38.50 Imperial Hex 1/16 - 3/8' 9 piece H811 \$35 \$38.50 \$38.50 T10 - T50 9 piece H812 \$35 Torx ACP-155 Automatic Centre Punch Cold Chisel Set - 3 Piece ΤM • No need to use a hammer, just line up, · Manufactured from Hi-grade Chrome Vanadium Steel press to automatically punch a centre point • Flat Cold Chisels Centre punch can be removed & sharpened • Width x shaft hex x length: 9.9 x 8.0 x 138mm 155mm long - ergonomically shaped body 12.6 x 11.0 x 150mm Made in 16.2 x 12 x 165mm CODE ex GST inc GST CODE ex GST inc GST \$25 \$27.50 P363 \$15 \$16.50 P368 Magnetic Swarf Remover Excisi@n<sup>®</sup> Magnetic Floor Sweeper HAFCO • Pick up steel swarf & small items MFS-14 • Body constructed from Ø25mm stainless steel · Pick up metal shavings up to 13kg • Adjustable material stop release via plastic ring • Adjustable head sweeping height 19-44mm • 600mm wide head Quick release magnet • 180mm rubber tyre wheels • 630 to 1020mm handle LENGTH CODE ex GST inc GST \$80 \$88 CODE ex GST inc GST 400mm L300 L301 \$100 \$110 M9991 **\$100** \$110 700mm UTS-1 Universal Tool Stand **HAFCO** UTS-3HD Universal Stand HAFC 100kg maximum load capacity Heavy steel construction • 335 x 590 x 770mm top area • 200kg maximum load capacity • 4 x Ø10mm top mounting holes • 585 x 390 table surface @ 280 x 540mm centres • 50 x 50 x 4mm steel angle legs • 430mm high centre support frame with adjustable feet • 560 x 820mm leg floor space 3mm plate steel top · Steel plate top offers the ability to drill & tap for solid mounting CODE ex GST inc GST CODE ex GST inc GST W810 **\$60** \$66 W811 **\$125 \$137**.50





# LED Work Lights

## HL-35LT

- 7W LED, 60° lighting angle
- 580 lux at 1 metre
- 5700K daylight white
- · Flexible gooseneck arm, 500mm long
- Mounting via Magnetic base or 4 holes through base
- 1.8 metre cord, 240V 10amp

# HL-72L

- 14WIFD
- 5700K daylight white
- Dimmer control 10% -100%
- 2.25x clear magnification lens on centre of light head
- 800mm long arm permits the light to reach a large area
- 4 off mounting holes on base
- 1.8 metre cord, 240V 10amp •



IL-14LT	
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• 14W LED

Н

- 300mm long aluminium lamp head
- 5700K daylight white
- Dimmer control 10% -100%
- Flexible gooseneck arm, . 500mm long
- Mounting via Magnetic base or 4 holes through base
- 1.8 metre cord, 240V 10amp

## HL-57L

- Low voltage AC/DC 24V operation
- 1.8 metre cord (no plug)
- HL-57L & HL-57LT Features
- 14W LED, 60° lighting angle
- 1934 lux at 1 metre
- 5700K colour temperature
- 400mm length arms
- Head swivels 310° and base 360°
- Totally enclosed dust and splash proof lighting head (IP-65)
- 4 off mounting holes on base



## HL-57LT

• 1.8 metre cord, 240V 10amp

MODEL	WORK LIGHT TYPE	VOLTAGE	CODE	ex GST	inc GST		
HL-35LT	7W LED Light Flexible Arm	240V	L2814	\$130	\$143.00		
HL-57L	14W LED Light Swivel Head & Base	24V	L2841	\$160	\$176.00	HL-57L	HL-57LT
HL-57LT	14W LED Light Swivel Head & Base	240V	L2851	\$160	\$176.00		
HL-14LT	14W LED Light & Dimmer Control - Flexible Arm	240V	L2816	\$160	\$176.00		
HL-72L	14W LED Light With Magnifier & Dimmer Control	240V	L2821	\$220	\$242.00	N.	

# Soft Face Hammer

- Ø40mm soft faces
- 2 x Plastic inserts •
- 1 x Nylon insert
- ٠ 1 x Brass insert
- 250mm genuine hickory handle

CODE ex GST inc GST

H870

**\$35 \$38**.50

MARKER TYPE

Trades Marker - All Purpose

Refill Pack 12 Pcs - Orange

Silver Streak - Welders Pencil

Silver Streak - Marker Pen

White Marker - Valve Action

Markers - Paint & Pencil

CODE ex GST inc GST

\$35

\$30

\$3

\$35

\$15

\$38.50

\$33.00

\$3.30

\$38.50

\$16.50

W104

W104A

W104B

W104C

W104D

# Nylon Face Hammer

- Ø40mm press fit nylon faces
- Heads filled with shot
- which removes recoil
- Dead blow type
- Fabricated steel head •
- 250mm genuine hickory handle

CODE ex GST inc GST H880 **\$54 \$59**.40

Markal



CODE ex GST inc GST

\$15

\$30

\$3

\$20

\$20

\$16.50

\$33.00

\$3.30

\$22.00

\$22.00

W104E

W104G

W104H

W104I

W104J

# Soft Face Hammer

- Ø45mm soft faces
- 1 x Copper insert
- 1 x Steel insert 1 x Aluminium insert
- 1 x Polyurethane
- 300mm genuine hickory handle

#### \$90 \$99 H875 • Quality &

CODE ex GST inc GST

durable markers



MARKER TYPE

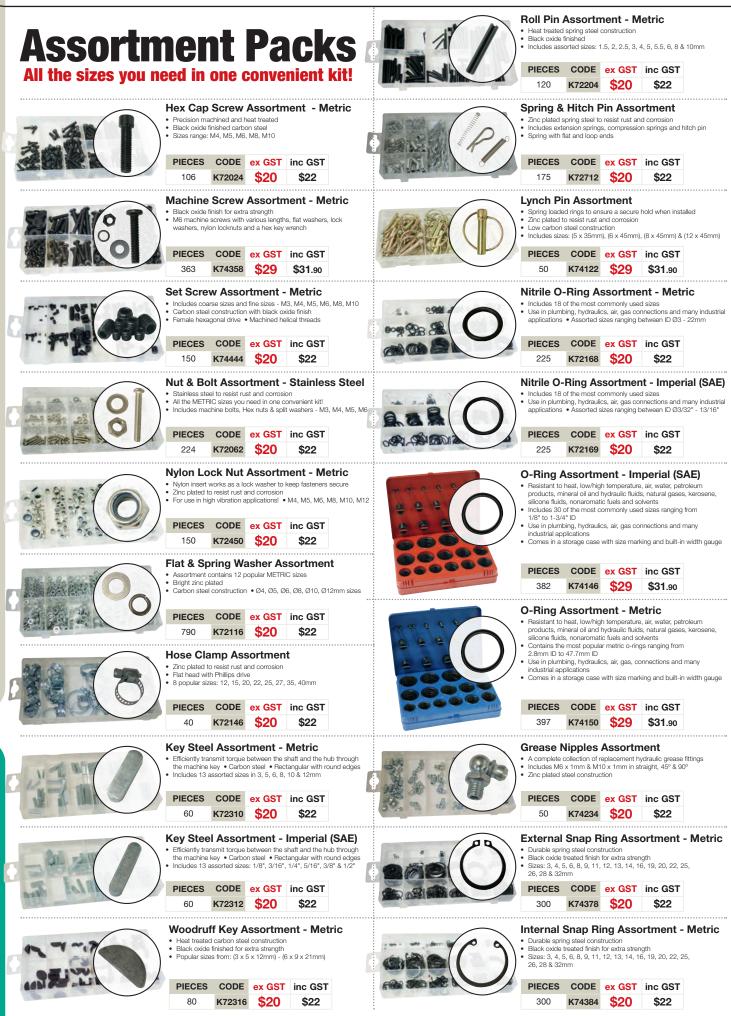
Yellow Marker - Valve Action

Refill Pack 6 Pcs - Silver Streak

Red Ritter - Welders Pencil

White Paint Marker - 3 Pack

Yellow Paint Marker - 3 Pack



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# Fitting & Machining, Sheet Metal, Welding & Technical Engineering



## **HAFCO**

## Fitting & Machining 640 Pages

- Workshop Safety & Hints
- Limits-Fits & Tolerances
- Cutting Fluids & Lubricants
- Cutting Speed & Feed Rate
- Fasteners & Screw Threads
- Hand Tools, Drills & Reamers
- Work-Holding Methods
- Marking & Measuring Tools
- Drilling Machines Centre Lathes
- Vertical Boring Machines
- Shaping-Slotting-Planing
- Milling Machines
- Cutting Of Gears By Milling
- Grinding-Surface-Cylinders-Tools •
- Centre Less Grinding
- Honing & Lapping
- Keys, Key Ways, Splines & Pins
- Power Transmission •
- Lifting & Slinging
- Fluid Power-Hydraulics
- Portable Power Tools
- Preventive Maintenance & Care Of Machines & Tools

### CODE ex GST inc GST L341 **\$90 \$**99

**HAFCO** 

How to Weld

History Overview

Gas Welding

Safety

•

•

•

•

•

.

•

How To Weld is both a perfect

excellent refresher for veterans

Tools for Metal Fabrication

Types/Properties of Metals

Joint Designs, Weld Positions

Oxygen, Acetylene & Gases

Braze Welding & Soldering

Introduction to Arc Welding

Shielded Metal Arc Welding

Gas Tungsten Arc Welding

Gas Metal Arc Welding

Fabrication & Projects

Acknowledgements

CODE ex GST inc GST

\$33

About the Author

**Cutting Processes** 

Resources

L3456 **\$30** 

Index

introduction for beginners and an

207 Pages



# HAFCO

## **Sheet Metal Fabrication** 304 Pages

This book is for people who love old cars and who want to make their old car's sheet metal better than new with their two hands.

- Getting Started
- Techniques Welding Sheet Metal
- · Brazing, Soldering & Riveting
- Cutting Sheet Metal With The Oxyacetylene Torch & Plasma
- Beginning Sheet Metal Shaping
- The Small Gas Tank Project
- Advanced Sheet Metal Shaping
- Building A Fender From Concept To Completion
- · Building A Custom Pedal Car
- Floor-Pans, Rocker Panels, & Rear Quarter Panels
- Repairing Doors

CODE ex GST inc GST

L3455 **\$69 \$75**.90

• Repairing Fenders, Hoods & Truck Lids

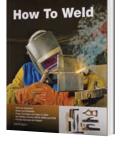
# SHEET METAL SHAPING

# HAFCO

## Sheet Metal Shaping Tools, **Skills & Projects** 240 Pages

- The Peasant's Toolkit
- Building Your Own English Wheel
- Building A Power Hammer From A Kit
- Introduction To Shape & Form
- The Low Crown Panel
- The High Crown Panel
- The Reverse Curve Panel
- Scratch-Built Fender
- Patch Panelpalooza
- Shiny Trim Repair •
- The Nayslayrr Model T Speedster
- Re-Creating An Indy Race Car
- Building An Aluminium Motorcycle Fairing
- Building A Pair Of Early Cadillac Fenders •
- . Building A 1934 Plymouth Fender
- . Pourable Foam Buck
- Louvered Hoods
- MGB "Zagato" •





STORBOOKS WORKSHOP





## **Engineers Black Book** 235 Pages

This pocket book contains a wealth of up-todate, useful, practical & hard to find information such as data sheets, formulae, reference tables & equivalent charts

- Tables-Standards-Illustrations
- Grinding Wheels
- Conversion Factors
- Lubricants-Coolants
- Spur Gear Calculations
- Hardening and Tempering
- Engineering Drawing Standards
- Geometrical Construction
- Sharpening-Tungsten Carbide
- Bolts & Nuts-Keys & Keyways • Formulae-Plastics-Tapers
- · Weights of Metals
- Tapping Drill Sizes
- Speeds & Feeds
- Equivalent Charts
- Tolerances & G Codes

CODE ex GST inc GST L343 **\$80** \$88

Specifications & prices are subject to change without notification, please refer to the website for the most up to date pricing & information

**Fasteners Black Book** 247 Pages

The ultimate fastener reference book - Inch. Metric, ISO, DIN and more ...

Dimensional Specifications - Din / Iso / Ansi

\$88

97

- Screw Thread Fundamentals
- Standards
- Heat Treatment
- Thread Classes •
- Grades

•

•

• Galling

•

• Plating

- Materials & Coatings
- Failures & Corrosion
- Thread Terminology

 Elevated Temperature Effects CODE ex GST inc GST

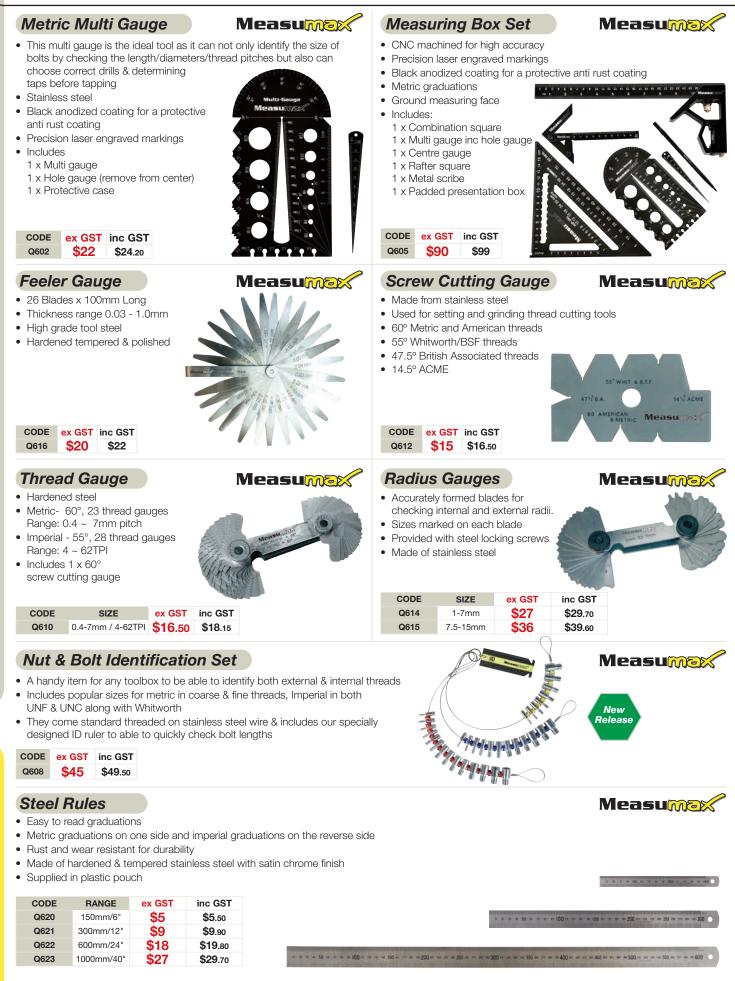
Fastener Strengths & Markings Tolerances • Hydrogen Embitterment

Screw Thread Profiles

Material Selection

Torque Control

L344 **\$80** 



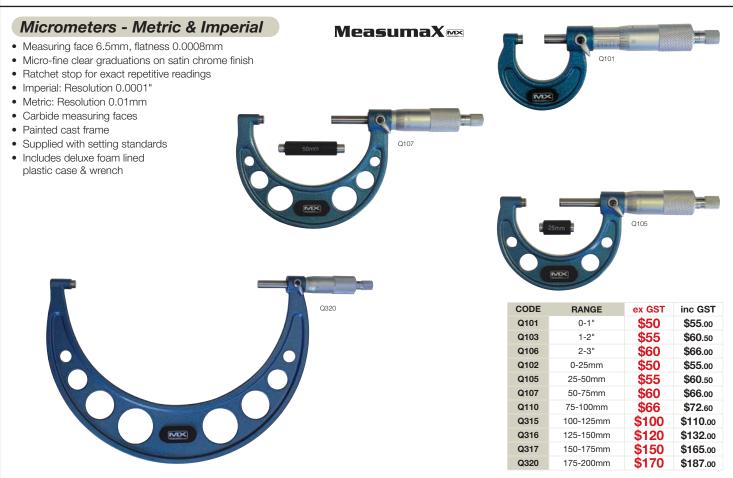
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	Measuring Equipment
<ul> <li>Pocket Pen Scriber Measure</li> <li>This durable carbide tipped scriber is designed to etch or mark very hard objects including; metals, stones, glass, plastics, ceramics, hardwood's, and concrete</li> <li>Diamond knurled for comfortable and secure grip</li> <li>Precision ground tungsten carbide scribe tip</li> <li>Includes pick up magnetic end</li> </ul>	<ul> <li>Double Ended Scriber</li> <li>190mm in length. Designed with 1 straight &amp; 1 bent point with knurled grip and steel body. Fine line marking on metal, stone, ceramic and glass. Metal fabrication, construction marking, hobby and model making, miniature engineering and much more.</li> <li>Precision manufactured tool with hardened steel tips</li> <li>Features straight and 90° tips with knurled body</li> </ul>
CODE       TYPE       SIZE       ex GST       inc GST         Q631       Pocket       150mm       \$25       \$27.50         Precision Steel Squares         MCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC	CODE       TYPE       SIZE       ex GST       inc GST         Q630       Double Ended       190mm       \$14       \$15.40         Spring Calipers       Measumer         • Made from carbon steel with uniformly hardened spring & working edges       • Hardened spring and legs         • Hardened spring and legs       • Polished finish
CODE       SIZE       ex GST       inc GST         Q644       75mm       \$25       \$27,50         Q645       100mm       \$30       \$33.00         Q646       150mm       \$35       \$38.50         Q647       225mm       \$55       \$60.50         Measumax telescopic gauge set is used to measure internal dimensions of workpieces by	CODE       TYPE       ex GST       inc GST         Q634       Dividers       \$16       \$17.60         Q635       Inside       \$16       \$17.60         Q636       Outside       \$16       \$17.60         Pocket Protractor       Measume         • Stainless steel       • Etched graduations         • O-180° range       • Brass lock nut         • 150mm rule length       • Brass lock nut
comparing the dimension taken with an external micrometer • 6 piece set • Capacity 8 ~ 150mm (5/16" ~ 6") • Spring loaded adjustable movement CODE ex GST inc GST Q618 \$65 \$71.50	CODE         ex GST         inc GST           Q601         \$32         \$35.20
<ul> <li>Portable Hardness Tester</li> <li>Measuring range: (170-960)HLD, (17-68.5)HRC, (19-651)HB, (80-976)HV, (30-100)HS, (59-85)HRA, (13-100)HRB</li> <li>Measuring direction: 360°</li> <li>Display: segment LCD</li> <li>Hardness scale: Leeb, Brinell, Rockwell A,B,C, Vicker, Shore (HL, HB, HRB, HRC, HRA, HV, HS)</li> <li>Data memory: max. 100 groups (relative to impact times 32~1)</li> <li>Working voltage: 3V (2 AA size alkaline battery)</li> <li>Continuous working period: about 100 hours</li> </ul>	<ul> <li>Digital Protractor</li> <li>IP-65 waterproof rating</li> <li>Full 360° range (90° x 4)</li> <li>Resolution: 0.05°</li> <li>Large back light LCD screen</li> <li>Aluminium frame</li> <li>Auto shut off timer - 5 minutes</li> <li>Auto back light shut off timer</li> <li>Absolute &amp; incremental</li> </ul>
(With back light off) • Communication interface: USB	CODE ex GST inc GST Q2041 \$150 \$165



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## Micrometers - Metric with interchangeable anvils

- Baked enamel blue cast frame resolution 0.01mm
- Interchangeable anvils fitted with adjusting collar to set the overall measurement
- Carbide measuring faces, flatness 0.0008mm
- Ratchet thimble for exact repetitive readings
- Micro-fine clear graduations on satin chrome finish



MeasumaX



0120 & Q123 style frame

CODE	RANGE	ACCURACY	ANVILS	ex GST	inc GST
Q120	100-200mm	0.007	4	\$390	\$429
Q123	200-300mm	0.009	4	\$420	\$462
Q340	300-400mm	0.011	4	\$570	\$627
Q350	400-500mm	0.013	4	\$650	\$715
Q360	500-600mm	0.015	4	\$750	\$825
Q370	600-700mm	0.016	4	\$950	\$1,045
Q380	700-800mm	0.018	4	\$1,090	\$1,199
Q390	800-900mm	0.020	4	\$1,250	\$1,375
Q391	900-1000mm	0.020	4	\$1,400	\$1,540
Q420	1000-1200mm	0.020	-	\$2,000	\$2,200





## Screw Thread Micrometers

- V-shaped and cones-shaped anvils (interchangeable) are supplied
- 60° metric anvil set
- Dimensions of anvil-tail: Ø5 x 15mm
- Resolution: 0.01mm/0.0001"
- Ratchet friction thimble
- Painted frame, rotating spindle

are sup	plied		
8	4	=9	40

		Q139				
	CODE	RANGE	PITCH	ACCURACY	ex GST	inc GST
	Q138	0-25mm	0.4-5mm	±0.004mm	\$190	\$209
0	Q139	25-50mm	0.6-7mm	±0.004mm	\$200	\$220
	Q1391	50-75mm	0.6-7mm	±0.004mm	\$230	\$253
	Q1392	75-100mm	0.6-7mm	±0.005mm	\$250	\$275

# Micrometer Sets - Metric & Imperial

- Easy adjustment for re-calibrating
- Carbide tipped anvils, flatness 0.0008mm
- Micro-fine clear graduations on satin chrome finish
- All sets include adjustment wrenches and setting standards
- Deluxe blow mould case
- Painted cast frame
- Resolution: 0.01mm



0

MX







CODE	RANGE	CASE TYPE	QTY	ex GST	inc GST
Q111	0-75mm	Blow mould	3	\$150	\$165
Q114	0-100mm	Blow mould	4	\$200	\$220
Q115	0-150mm	Aluminium	6	\$420	\$462
Q118	150-300mm	Wooden	6	\$760	\$836
Q116	0-4"	Blow mould	4	\$200	\$220
Q117	0-6"	Aluminium	6	\$420	\$462

# MeasumaX 🔤

Internal Micrometers

•

#### **Caliper Jaw Type** · Measumax caliper type micrometers allow internal measurements flat anvils, provide a wide measuring range of small parts to be uniform and extremely accurate • The interchangeable rods are held securely under the top ratchet Micro-fine graduations on satin chrome finish section and have individual adjustment for resetting if required The base is hardened, ground and lapped for accuracy • Carbide measuring faces • Jaws made from high grade tool steel Ratchet stop for exact • repetitive readings • Standard setting ring supplied • Positive locking clamp • Accuracy: 05mm • Resolution: Metric 0.01mm 013 Q135 Q145 CODE RANGE ex GST inc GST CODE RANGE BASE ex GST inc GST Q134 5-30mm \$140 \$154 Q145 0-50mm 100mm \$180 \$198 Q135 25-50mm \$150 \$165 Q146 0-100mm 100mm \$250 \$275 MeasumaX 📼 Internal Micrometers **3-Point Internal Micrometers** · Each interchangeable rod is marked with the range · Self-centring 3-points for accurate Resolution: 0.01mm metric measurement of internal diameters Carbide-tipped contact points • Resolution: 01" imperial ٠ • Up to 50mm: Accuracy 04mm ٠ Over 50mm: Accuracy 05mm • Within 12mm: Resolution 01mm Over 12mm: Resolution 05mm • Includes setting rings

MeasumaX 🔤

## MeasumaX



CODE	RANGE	INDIVIDUAL RANGE	ex GST	inc GST
Q160	6-12mm	6-8, 8-10, 10-12mm	\$1,150	\$1,265
Q161	12-20mm	12-16, 16-20mm	\$650	\$715
Q162	20-50mm	20-25, 25-30, 30-40, 40-50mm	\$1,450	\$1,595
Q163	50-100mm	50-63, 62-75, 75-88, 87-100mm	\$1,850	\$2,035

# 3-Point Internal Micrometer - Large

The Micrometers are self-centring for accurate measurement of internal diameters

EXTENSION BODS

2 rods

10 rods

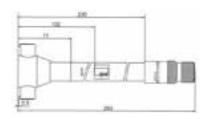
13, 25, 2 x 50, 100mm

0.5", 1", 2"(2pce), 4"

13, 25, 2 x 50, 100, 200mm

25, 50, 100, 200, 2x400mm

- Carbide-tipped contact points
- · Sets supplied with setting ring
- Resolution: 0.01mm (metric), 001" (imperial)
- Measurements can be taken closer to the bottom of a blind • bore, & can be taken in a deep hole with an extension



## MeasumaX



CODE	RANGE	ACCURACY	SETTING RINGS	Α	L	ex GST	inc GST
Q165	100-150mm	0.005mm	100mm	0.5mm	230mm	\$1,250	\$1,375

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# MeasumaX

· High accuracy interchangeable rods with hardened and micro lapped

**Depth Micrometers** 





TYPE

Rod

Rod

Tube

Tube

Tube

Tube

Tube Type

RANGE

25-50mm

50-300mm

50-300mm

2-12"

50-500mm

100-1300mm

CODE

Q148

Q149

Q1491

Q1495

Q150

Q155



ex GST \$220

\$330

\$280

\$280

\$350

\$1.150

С



inc GST

\$242

\$363

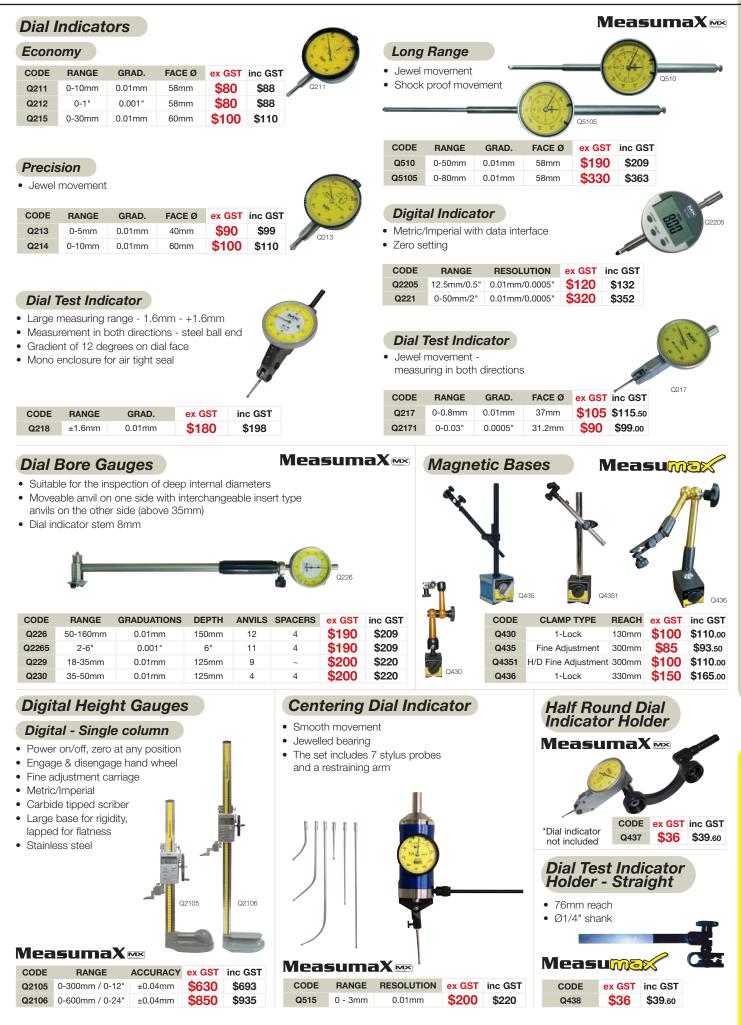
\$308

\$308

\$385

\$1,265

Rod Type



# **Precision Machine Levels**

- Accuracy per metre 0.02mm
- Base surface comes with vee-shaped recess
- Two vials built in one horizontal, one across the level
- Flatness of the base less than 05mm

# **Precision Frame Level**

- Accuracy per metre 0.02mm
- Size: 200 x 200mm
- Weight: 3.5kg

CODE	Length	ex GST	inc GST
Q208	200 x 200	\$270	\$297

# **Gauge Block Sets**

# • Measumax gauge blocks are to ISO3650 standard (Q260)

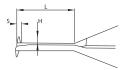
- The standards are taken at 20°C
- With high accuracy & lower surface roughness
- High tolerance stability
- All blocks meet ISO/JIS & DIN861 standards
- With round and straight chamfered on each corner of gauge blocks

# MeasumaX 🗪

CODE	No. BLOCKS	GRADE	ex GST	inc GST
Q265	11	1	\$210	\$231
Q260	83	2	\$500	\$550

# **Digital Caliper Gauges - Internal**

- Suited for measuring bores, internal grooves & other hard to reach internal dimensions
- Metric/Imperial conversion
- Remembers the data of max. & min. or hold data
- Direct RS232 output (uses cable Q401)
- Accuracy 0.03mm



## MeasumaX 📟

CODE	RANGE	L	S	н	ex GST	inc GST
Q244	10 - 30mm / 0.4 - 1.2"	55	2	3.5	\$330	\$363
Q245	30 - 50mm / 1.2 - 2.0"	80	3	8.5	\$330	\$363

# Digital Caliper Gauge - External

- Suitable for the measurement of grooves or dimensions that cannot be reached with a micrometer or vernier caliper
- Remembers the data of max. & min. or hold data
- Metric/Imperial conversion
- Accuracy 0.03mm



# MeasumaX 🗪

CODE	RANGE	L	S	н	ex GST	inc GST
Q239	0 - 20mm / 0.0 - 0.8"	80	6.5	25	\$330	\$363

		_		
	MX	_	_	
-	of the local division of the local divisiono			

# MeasumaX

CODE	Length	ex GST	Inc GST
Q205	200	\$190	\$209
Q207	300	\$260	\$286



# MeasumaX



# **Combination Sets**

- Satin chrome rule
- 4 piece set Engraved graduations
- on protractor
- Cast iron construction & finished ground

## MeasumaX 🔤

CODE	RULE	ACCURACY	ex GST	inc GST
Q200	300mm/12"	Standard	\$120	\$132
Q200A	300mm	Standard	\$120	\$132

# **Bevel Protractors**

- Magnifying lens for easy readings (Q201)
- Dial face indicating the
- angle & minutes (Q2015) • Fine adjustment



## MeasumaX 🚥

CODE	RANGE	TYPE	INDEX VALUE	ACCURACY	ex GST	inc GST
Q201	0-360°	Vernier	5'	± 5'	\$140	\$154
Q2015	0-360°	Dial	5'	± 5'	\$160	\$176

# Granite Surface Plate

- Manufactured to precision DIN standards grade 'O'
- Flatness within 3.253/µm
- Test certificate supplied
- Each plate is calibrated in a controlled environment at 20°
- Adjustable levelling metal stand
- Plate sits on 5 adjustable jacks for easy levelling
- 600 x 600 x 100mm granite plate size

# 1000mm working height MeasumaX mm

 CODE
 ex GST
 inc GST

 Q810
 \$890
 \$979

# **Dial Thickness Gauge**

- The dial thickness gauges are used to measure the thickness of paper, leather, rubber, fabric, metal plate, glass and plastic plate etc
- Standard steel contact point & anvil Ø10mm
- Compact design
- Suited for quick inspection

## MeasumaX 🚥

CODE	RANGE	GRAD.	ex GST	inc GST
Q506	0-10mm	0.01mm	\$110	\$121

# **Dial Depth Gauge**

- Equipped with a shock-proof dial indicator
- Interchangeable rods (spherical head) for
- wide measuring 0-100mmResolution: 0.01mm
- Resolution: 0.01mm
- Accuracy: 0.012mm
- 80mm base length

# MeasumaX

 CODE
 RANGE
 DIAL RANGE
 ex GST
 inc GST

 Q225
 0-100mm
 0-10mm
 \$190
 \$209







Mitutoyo Japanese	Precision Measuring Equipment
M108	Mitutoyo Digital Readouts Also Available, Ask For A Quotation
Digital Calipers - Coolant Proof IP67           Nange code ex GST inc GST 130mm/5" M106 \$120 \$132 180mm/7" M108 \$140 \$154 280mm/11" M112 \$270 \$297           Code ex GST inc GST Coolant Proof IP67           RANGE CODE ex GST inc G 150mm/6" M113 \$270 \$2 200mm/8" M114 \$360 \$3	97 8" M103 \$330 \$363 00 600N M057 \$140 \$154
Dial Test Indicator         Metric Dial Indicator           TYPE CODE ex GST inc GST Metric M081 \$220 \$242 Imperial M083 \$270 \$297         Same and a state of the state of	Metric Dial Indicator         Metric Code       ex GST         Imm       M084         \$270       \$297
	Image: Set inc GST inc GST inc GST Mor2 \$236.36 \$260       Image: Set inc GST inc GST Mor2 \$236.36 \$260       Image: Set inc GST mor2 \$236.36 \$260
Z-Axis Preset Gauge - Electronic• Magnetic base for easy set-up• Red lamp illuminates when touched• 50mm height• Accuracy: 05mmCODEex GSTinc GSTM691\$220\$242	<ul> <li>Touch Point Sensor</li> <li>Bright red LED light illuminates in conjunction with a loud audible beep sound when prob touches conductive work piece</li> <li>Ø10mm hardened &amp; ground ball end probe</li> <li>Accuracy: 05mm</li> <li>20mm shank • 156mm long</li> </ul>
<ul> <li><i>Z-Axis Preset Gauge - Dial Type</i></li> <li>Dial gauge allows the operator to read amount of over travel</li> <li>Zero setting and test function</li> <li>Resolution 05mm</li> <li>50mm height</li> <li>Magnetic base</li> </ul>	CODE       ex GST       inc GST         M690       \$85       \$93.50         Centre & Edge Finders         • Manufactured from tool steel & hardened throughout         • Shank Ø9.52mm, Ø5mm & centre tip (M692)         • Shank Ø10mm, Ø4mm tip, Ø10 & Ø20mm body (M6925)
Universal 3D Tester's O.01mm accuracy X, Y & Z-Axis in any direction	CODEex GSTinc GSTM692\$17\$18.70M6925\$40\$44.00
<ul> <li>Zero position needle indicates work piece edge</li> <li>No calculating of the probe's ball diameter is required</li> <li>Finds the centre of a bore</li> <li>135mm length without shank (M695)</li> <li>113mm length without shank (M694)</li> </ul>	<ul> <li>Straight Edge with Bevel</li> <li>Straight edge &amp; 35° bevelled edge</li> <li>Carbon tool steel</li> <li>Precision ground finish on both sides and edges</li> <li>Workshop grade manufactured to DIN 866 B.</li> </ul>
CODE         ex GST         inc GST           M695         \$540         \$594           M694         \$950         \$1,045	LENGTH WIDTH THICKNESSCODEex GSTinc GST500mm40mm8mmM706\$1541000mm40mm8mmM708\$260\$286

MeasumaX

# MX-30i Digital Display Units – Multi Function

- 3 axis model allow up to 3 linear scales to be connected
- 7" colour LCD screen provides a clear and easy to read display with graphics
- Multiple pre-set display colours to choose from
- Easy to use step by step graphical guidance for DRO functions when entering required parameters
- On screen drawing of actual programmed result prior to processing PCD, Line of holes or Arc contour
- One touch axis zero keys with data recovery
- Durable and wipe clean front panel graphic overlay with die-cast casting
- Supplied with a mounting arm
- 2-year warranty

## **Functions Include**

- Metric / Imperial
- Measuring Function
   ABS/INC Coordinate
- ✓ 16 Sets of Tool Offset
  ✓ 200 sets of SDM Coordinates

✓ Radius / Diameter Conversion

✓ REF function

✓ Feed Rate

✓ Line of holes

- 🖌 PCD
- Centring / 1/2
  - ✓ Smooth R & Simple R

MODEL	CODE	ex GST	inc GST
MX-30I	Q8500	\$320	\$352

# *Q***020 Q**00

**Linear Scales** 

Measumax linear scales are available in measuring lengths from 120 to 3000mm. With a 5µm resolution and a response speed of 60m/min these scales deliver 100% accuracy.

## Features

- NSK Japanese, five bearing sliding structure for a smooth and accurate movement along the length of the scale
- Glass scale with 5µm resolution
- Scale body made from extruded Aluminium with wiper seals providing IP54 protection
- 3m connection cable with 9 pin D-Sub connector

# MeasumaX 🔤

# DRO5 3 Axis Digital Readout

- Suits lathes & mill/drills
- X, Y, Z Axis
- Z0 rpm speed display
- IP50 rated protection
- Metric Inch setting
- 4 different LCD colour screen options





 CODE
 ex GST
 inc GST

 D695
 \$340
 \$374

## Compact

View Detailed List Of Functions

SCALES (5µm)						
LENGTH	MODEL	CODE	ex GST	inc GST		
120mm	MX-500	Q8510	\$180	\$198		
170mm	MX-500	Q8511	\$180	\$198		
220mm	MX-500	Q8512	\$180	\$198		
270mm	MX-500	Q8513	\$180	\$198		
320mm	MX-500	Q8514	\$190	\$209		

## DRO5-RHA

- 1.5 metre reader head cable
- Includes mounting bracket

CODE ex GST inc GST

1.5 metre magnetic scale Note: Can be cut to desired length

Magnetic Scale Strip

ex GST

\$40

\$77

inc GST

\$44

**OPTIMUM** 

\$70

D697

CODE

D694

DRO3-MS

# OPTIMUM<sup>®</sup> Horizontal Digital Scale

Scale and display unit for use on metal working, sheet metal and wood working machines.

- ON/OFF in any position
- Auto switch off after 4 minutes
- Metric or imperial, absolute or incremental









# Standard

SCALES (5µm)					
LENGTH	MODEL	CODE	ex GST	inc GST	
370mm	MX-300	Q8525	\$140	\$154	
420mm	MX-300	Q8526	\$140	\$154	
470mm	MX-300	Q8527	\$140	\$154	
520mm	MX-300	Q8528	\$150	\$165	
570mm	MX-300	Q8529	\$150	\$165	
620mm	MX-300	Q8530	\$150	\$165	
720mm	MX-300	Q8532	\$160	\$176	
820mm	MX-300	Q8534	\$170	\$187	
920mm	MX-300	Q8536	\$180	\$198	
1020mm	MX-300	Q8538	\$200	\$220	
1200mm	MX-600	Q8540	\$270	\$297	
1500mm	MX-600	Q8543	\$350	\$385	
2000mm	MX-600	Q8548	\$570	\$627	
3000mm	MX-600	Q8558	\$1,090	\$1,199	

# mpact

## Measuring Equipment

### **Digital Readouts & Scales**

#### **Digital Display Units - Multi Function**

Multi function display units can be used with either 1µm or 5µm scales. Individual programming allows you to select the following applications milling, lathe, boring, grinding and EDM function during the DRO set up



ES14-2x 2-Axis



ES14-3x 3-Axis



CABLE

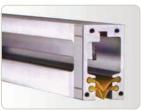
LENGTH STANDARD SCALES - 27.5

TRAVEL

durability. Protection to DIN 40050 & IP53

Scales

Double Seals Design



ex GST

inc GST

Double Seal Design

ORDER CODE

Aluminium backing plate only supplied with scales up to 500mm

RESOLUTION MODEL

x 33.5mm W x H (5µm)

Offers superior oil resistance, high elastic recovery properties and

MODEL		ES14-2x	ES14-3x	
ORDER CODE		D7142	D7143	
No. of Axis		2	3	
Accuracy		1µm or 5µm	1µm or 5µm	
Radius/Diameter		*	<ul> <li>✓</li> </ul>	
Multi-Language		<ul> <li>Image: A set of the set of the</li></ul>	<ul> <li>✓</li> </ul>	
Clear Zero		<ul> <li>Image: A set of the set of the</li></ul>	<ul> <li>✓</li> </ul>	
Centring (1/2)		<ul> <li>Image: A set of the set of the</li></ul>	<ul> <li>✓</li> </ul>	
mm / inch Display		<ul> <li>Image: A set of the set of the</li></ul>	<ul> <li>✓</li> </ul>	
Absolute / Incremental		✓	<ul> <li>✓</li> </ul>	
Power Off Memory		V	<ul> <li>✓</li> </ul>	
199 Sub Datum		<ul> <li>Image: A set of the set of the</li></ul>	<ul> <li>✓</li> </ul>	
Reference Memory		<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>	
Built in Calculator		<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>	
Pitch, Circle, Diameter (PCD)		<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>	
Line Hole Positioning (LHOL	Ξ)	<ul> <li>Image: A set of the set of the</li></ul>	~	
Inclined Machining (INCL)		<ul> <li>Image: A set of the set of the</li></ul>	<ul> <li>✓</li> </ul>	
Shrinkage Calculation		<ul> <li>Image: A set of the set of the</li></ul>	<ul> <li>✓</li> </ul>	
Simple "R" Function		✓	<ul> <li>✓</li> </ul>	
Smooth "R" Function		✓	<ul> <li>✓</li> </ul>	
Linear Error Compensation		✓	<ul> <li>✓</li> </ul>	
Non Linear Error Compensat	ion	✓	<ul> <li>✓</li> </ul>	
Vibration Filtering		<ul> <li>Image: A set of the set of the</li></ul>	<ul> <li>✓</li> </ul>	
Z Axis Summation		<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>	
Axis Speed Display		<ul> <li>Image: A set of the set of the</li></ul>	<ul> <li>✓</li> </ul>	
1, 5, 10 micron Display		<ul> <li>Image: A set of the set of the</li></ul>	<ul> <li>✓</li> </ul>	
PRICE	ex GST	\$340	\$420	
PRICE	inc GST	\$374	\$462	

#### 3 Metre VS10 D720 \$200 \$220.00 200mm 5µm VS10 D721 \$200 \$220.00 250mm 3 Metre 5um VS10 \$220.00 D722 \$200 300mm 3 Metre 5um 350mm 3 Metre VS10 D723 \$200 \$220.00 5µm VS10 \$210 \$231.00 400mm 3 Metre 5µm D724 450mm 3 Metre 5µm VS10 D725 \$210 \$231.00 VS10 D726 \$225 500mm 3 Metre 5µm \$247.50 600mm 3 Metre 5µm VS10 D728 \$230 \$253.00 VS10 \$230 \$253.00 700mm 3 Metre 5µm D730 800mm VS10 D732 \$230 \$253.00 3 Metre 5µm VS10 D734 \$250 900mm 3 Metre 5µm \$275.00 1000mm 3 Metre 5µm VS10 D736 \$250 \$275.00 VS10 D736A \$390 \$429.00 1100mm 5 Metre 5um VS10 1200mm 5 Metre 5µm D737 \$400 \$440.00 STANDARD SCALES - 27.5 x 40.1mm W x H (5µm) 1300mm 5 Metre 5µm VS20 D738 \$430 \$473.00 1500mm 5 Metre 5µm VS20 D739 \$500 \$550.00 VS20 D741 \$590 \$649.00 1700mm 7 Metre 5µm VS20 2000mm D745 \$900 \$990.00 7 Metre 5um D746 \$1,450 2400mm 9 Metre 5µm VS20 \$1,595.00 3000mm 9 Metre VS20 D750 \$1,890 \$2,079.00 5µm COMPACT SCALES - 20 x 28.5mm W x H (5µm) D719 \$190 \$209.00 150mm 3 Metre GS-30 5µm D720C 200mm 3 Metre 5µm GS-30 \$200 \$220 00 250mm GS-30 D721C \$200 \$220.00 3 Metre 5µm 300mm 3 Metre GS-30 D722C \$200 \$220.00 5µm

#### Long Scales - Magnetic Type

- Easson DRO compatible
- IP67 water proof 28 x 46mm (W x H) • Magnetic scale can be used in a very harsh • environment such as stone cutting, metal working machinery, laser cutting
- machinery & water jet cutting machines Each scale includes a reader head & cable



CODE	SCALE TRAVEL	ex GST	inc GST
D751	3000mm	\$1,690	\$1,859
D752	4000mm	\$1,990	\$2,189
D755	5000mm	\$2,290	\$2,519





ADDITIONAL BRACKET KIT suits any 3 axis install						
TYPE	ORDER CODE	ex GST	inc GST			
Z-Axis	D770	\$85	<b>\$93</b> .50			
7-Piece	D772	\$110	\$121.00			

EXTENSION CABLE	ORDER CODE	ex GST	inc GST
3 Metre	D709	\$80	\$88.00
5 Metre	D710	\$100	\$110.00
CABLE ADAPTORS	ORDER CODE	ex GST	inc GST
Suits: DSUB9-DIN7	D711	\$60	<b>\$66</b> .00
Suits: DIN7-DSUB9	D712	\$60	\$66.00











Hydraulic Down Feed Control BS-7L & BS-7DS



Bearing Blade Guides

BS-7L & BS-7DS

### METALMASTER BS-7L

- 305 x 178mm (W x H) rectangular capacity
- Adjustable hydraulic cutting feed rate for multiple applications
- Mitre cuts to 45° using calibrated vice
- Built-in coolant system with flow control valve for maximum cutting efficiency
- Automatic electric cut-out switch stops machine when cut is complete
- Adjustable blade roller guides provides accurate cutting
- Adjustable 4-speed pulley drive system enabling 22-34-49-64mpm
- Adjustable length stop for repetition cutting
- Wire wheel brush to clean swarf from blade
- Portable on wheels for ease of use
- Vertical cutting table included
- Heavy-duty 0.75kW / 1hp 240V motor

Includes: Coolant System 🗸 Length Stop 🗸

1 x Blade 🗸 Hydraylic Feed 🗸

### METALMASTER BS-7DS

- 215 x 178mm (W x H) rectangular capacity
- Swivel head ±45° for easy mitre cutting without moving material
- Adjustable hydraulic cutting feed rate for multiple applications
- Dual mitre cutting capabilities to 45° via swivelling head and sliding vice
- Built-in coolant system with flow control valve for maximum cutting efficiency
- Automatic electric cut-out switch stops machine when cut is complete
- Quick action material clamping lever
- Adjustable blade roller guides provides accurate cutting
- Adjustable 4-speed pulley drive system enabling 24-41-61-82mpm
- Adjustable length stop for repetition cutting
- Wire wheel brush to clean swarf from blade
- Heavy-duty 0.75kW /1hp 240V motor

Includes: Coolant System ✓ Length Stop ✓ 1 x Blade ✓ Hydraylic Feed ✓

MODEL ORDER CODE				BS-7L B006	BS-7DS B008A
Cutting Head Beam	Au	to/M	anual	Manual	Manual
Operation Type	Sw	/ivel/	Fixed	Fixed	Swivel
	С	uttin	ig Cap	acities:	
		90° 45°	mm mm	178 127	178 127
		90° 45°	mm mm	178 115	178 85
	(WxH) (WxH)		mm mm	305 x 178 120 x 115	215 x 178 140 x 85
Cutting Beam Return			Туре	Manual	Manual
Vice Clamping Fixture	е		Туре	Manual	Manual
Coolant System			~/ 🗸	<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>
Table Working Height	t		mm	550	850
Blade Speeds		Ν	//min	22, 34, 49, 64	24, 41, 61, 82
Blade Size (LxWxT)			mm	2362 x 19 x 0.8	2362 x 19 x 0.8
Motor Power		k	W/hp	0.75 / 1	0.75 / 1
Voltage			V	240	240
Weight			kg	153	165
PRICE PRICE			<mark>GST</mark> GST	<b>\$1,540</b> \$1,694	<b>\$2,590</b> \$2,849

Quick Action Vice Lever

BS-7DS



### METALMASTER BS-912

- 305 x 178mm (W x H) rectangular capacity
- Adjustable hydraulic cutting feed rate for multiple applications
- Mitre cuts to 45° using calibrated vice
- Built-in coolant system on both blade guides with flow control valve for maximum cutting efficiency
- Automatic electric cut-out switch stops machine when cut is complete
- Quick action material clamping lever
- Adjustable blade roller guides provides accurate cutting
- Adjustable 4-speed pulley drive system enabling 26-50-73-95m/min
- Adjustable length stop for repetition cutting
- Wire wheel brush to clean swarf from blade
- Portable on wheels for ease of use
- Heavy-duty 0.75kW / 1hp 240V motor





Hydraulic Down Feed Control BS-912











## METALMASTER BS-916A

- 350 x 228mm (W x H) rectangular capacity
- Mitre cuts to 45° using calibrated vice
- Built-in coolant system for maximum cutting efficiency
- Adjustable hydraulic cutting feed rate for multiple applications
- Automatic electric cut-out switch stops machine
   when cut is complete
- Cast Iron frame with heavy duty fabricated base
- Control panel located on top of arm for easy use
- Quick action material clamping system
- Blade tension lever with scale for optimum settings
- Adjustable carbide & roller bearing blade guides provides accurate cutting
- Adjustable 4-speed pulley drive system enabling 25-40-52-72mpm
- Adjustable length stop for repetition cutting
- Wire wheel brush to clean swarf from blade
- Heavy-duty 1.1kW / 1.5hp 240V motor



BS-916A



### METALMASTER BS-10LS

- 468 x 250mm (W x H) rectangular capacity
- Swivel head for easy mitre cutting without moving material
- Adjustable hydraulic cutting feed rate for multiple applications
- Mitre cuts to 45° using swivel head with quick action clamp
- Built-in coolant system for maximum cutting efficiency
- Automatic electric cut-out switch stops machine when cut is complete
- Control panel located on top of arm for easy use
- Large mitre scale easy to read
- Cast Iron frame with heavy duty fabricated base
- Adjustable carbide & roller bearing blade guides
   provides accurate cutting
- Variable speed drive system changes blade speed from 18-102mpm
- Adjustable length stop for repetition cutting
- Wire wheel brush to clean swarf from blade
- Heavy-duty 1.5kW / 2hp 415V motor











BS-10LS



Blades fo	Blades for BS-912				
TYPE	TPI	Section Size	CODE	ex GST	inc GST
Bi-Metal	4-6	51 - 80mm	B412	\$75	\$82.50
Bi-Metal	6-10	16 - 30mm	B414	\$75	<b>\$82</b> .50
Bi-Metal	10-14	Up to 10mm	B418	\$75	\$82.50

Blades fo	Blades for BS-916A				
TYPE	TPI	Section Size	CODE	ex GST	inc GST
Bi-Metal	4-6	51 - 80mm	B510	\$80	\$88
Bi-Metal	6-10	16 - 30mm	B512	\$80	\$88
Bi-Metal	10-14	Up to 10mm	B514	\$80	\$88

Blades fo					
TYPE	TPI	Section Size	CODE	ex GST	inc GST
Bi-Metal	4-6	51 - 80mm	B560	\$85	<b>\$93</b> .50
Bi-Metal	6-10	16 - 30mm	B562	\$85	<b>\$93</b> .50
Bi-Metal	10-14	Up to 10mm	B564	\$85	<b>\$93</b> .50

MODEL		BS-912	BS-916A	BS-10LS
ORDER CODE		B014	B015	B021
Cutting Head Beam	Auto/Manual	Manual	Manual	Manual
Operation Type	Swivel/Fixed	Fixed	Fixed	Swivel
		Cutting Capacitie	s:	
	90° mm 45° mm	230 150	228 180	250 235
	90° mm 45° mm	230 127	228 150	250 235
	кН) 90° mm кН) 45° mm	305 x 178 150 x 127	350 x 228 240 x 180	468 x 250 250 x 240
Cutting Beam Return	п Туре	Manual	Manual	Manual
Vice Clamping Fixtur	ге Туре	Manual	Manual	Manual
Coolant System	~/ 🗸	~	~	~
Table Working Heigh	nt mm	640	675	570
Blade Speeds	M/min	26, 50, 73, 95	25, 40, 52, 72	Variable (18-102)
Blade Size (LxWxT)	mm	2654 x 27 x 0.9	2908 x 27 x 0.9	3090 x 27 x 0.9
Motor Power	kW/hp	0.75 / 1	1.1 / 1.5	1.5 / 2
Voltage	V / Amp	240	240 / 15	415
Weight	kg	185	290	380
PRICE	ex GST	\$2,690	\$4,190	\$5,990
PRICE	inc GST	\$2,959	\$4,609	\$6,589



## METALMASTER BS-10AS

- 400 x 230mm (W x H) rectangular capacity
- Swivel head to 45° for easy mitre cutting without moving material
- Semi-automatic operation, automatic arm rise after completion of cut ٠
- · Adjustable hydraulic cutting feed rate for multiple applications
- Built-in coolant system for maximum cutting efficiency
- Adjustable 4-speed pulley drive system enabling 24-38-53-81mpm
- · Limit switch stops machine when cut is complete
- Electric control panel mounted on base for guick operation
- · Combination roller bearing & carbide blade guides
- Heavy duty steel fabricated base & beam with cast iron bed & blade arms
- · Adjustable length stop for repetition cutting
- Wire wheel brush to clean swarf from blade
- Heavy-duty gearbox driven by a • 1.5kW / 2hp 415V motor





Bearing & Carbide Blade Guides BS-10AS



BS-10AS



BS-13DS







## HAFCO BS-13DS Dual Mitre

- 458 x 235mm (W x H) rectangular capacity
- Dual mitre swivel head for easy mitre cutting without moving material
- Semi-automatic operation, machine returns to open height position after finishing the cutting process
- Variable speed drive system changes blade speed from 19-102mpm
- Blade breakage sensor fitted that automatically shuts machine off
- Built-in coolant system with wash down trigger ٠
- Automatic hydraulic vice incorporated with a manual hand wheel
- Adjustable pressure regulator on hydraulic vice
- · Adjustable hydraulic cutting feed rate for multiple applications
- Mitre cuts to 45° right & 60° left using swivel head
- Laser line guide assist in lining up material positioning
- Adjustable roller bearing & carbide blade guides
- Wire wheel brush to clean swarf from blade
- Industrial-duty gearbox driven by a 1.5kW / 2hp 415V motor







BMSO-320

#### BEKAMAK BMSO-320

- Ø320mm round capacity
- 300 x 300mm (W x H) square capacity
- Pre-set cut counter, machine stops when count cycle is reached
- Automatic material feed roller system with micro switch stop
- Blade breakage sensor fitted that automatically shuts machine off
- Variable speed drive system changes blade speed from 20-100mpm
- Automatic operation, automatic arm rise after completion of cut
- Adjustable hydraulic cutting feed rate for multiple applications
- Built-in coolant system for maximum cutting efficiency
- Adjustable carbide blade guides provides accurate cutting
- Integrated hydraulic unit with arm feed control trimming
- Adjustable length stop with micro for repetition cutting
- Wire wheel brush to clean swarf from blade
- Designed for accurate 90° multiple job cutting
  Heavy-duty gearbox driven by a 2.2kW / 3hp 415V motor





#### BEKAMAK swiing machines BMSY-320DGH

- Large 320mm round & 450 x 320mm (W x H) rectangular capacity
- Swivel head dual mitre between +45° and -60° for easy angle cutting without moving material
- Digital readout display mounted on pendant to measure angles for accurate mitre cutting
- Inverter controlled infinitely variable blade speed 20-100mpm
- Semi-automatic operation, saw head returns to open height position
- Full stroke hydraulic clamping vice provides quicker set-up of jobs
- Hydraulic vice is adjustable to slide left & right side of the blade
- Hydraulic blade tension device with gauge & blade breakage sensor
- Swivelling pendant control panel mounted on base for quick operation
- Roller bearing with carbide blade guide system provide additional blade support for accurate cutting
- Wire wheel brush to clean swarf from blade
- Industrial duty gearbox driven by a 2.25kW / 3hp 415V motor
- All electrical components are of European quality supplied by Schneider Electric, Omron & Relpol







Blades for BMSY-440-DGH						
TYPE	TPI	Section Size	CODE	ex GST	inc GST	
Bi-Metal	3-4	81 - 120mm	B656	\$200	\$220.00	
Bi-Metal	4-6	51 - 80mm	B657	\$200	\$220.00	
Bi-Metal	6-10	16 - 30mm	B658	\$200	\$220.00	
Bi-Metal	8-12	0 - 10mm	B659	\$200	\$220.00	

Blade Speeds

Motor Power

Voltage

Weight

PRICE

PRICE

Blade Size (LxWxT)

M/min

kW/hp

ex GST

inc GST

mm

V

kg

Variable (20-100)

3660 x 27 x 0.9

22/3

415

735

\$13,750

\$15,125

Variable (20-100)

4160 x 34 x 1.1

22/3

415

1040

\$18,750

\$20,625

Variable (20-100)

5200 x 34 x 1.1

3/4

415

1540

\$27,250

\$29,975



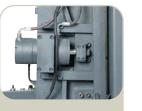
BMSY-440-CGH

#### BMSY-440-CGH 695 x 425mm BMSY-540-CGH 750 x 540mm BMSY-810-CGH 810 x 770mm

- Swivel head for mitre cutting up to 60°
- 2° blade incline for improved cutting
- Inverter variable blade speed control
- Hydraulic blade tension device
- Laser liner material pointer
- Digital readout display for accurate mitre cutting
- Head mitre hydraulic brake locking system
- Linear guide ways for improved accuracy
- Sensitivity cutting pressure dial & blade cover safety interlock switches
- SITI industrial duty gearbox driven by a 4kW / 5.5hp, 415V motor
- Includes SAP coolant pump system & saw blade cleaning brush
- Hydraulic material top clamp
- Hydraulic material side clamping vice & top clamp (BMSY-810-CGH)
- 500mm high vice jaws (BMSY-540-CGH)
- 600mm high vice jaws (BMSY-810-CGH)
- Hydraulic material clamping vice & auto optical material height adjustment







Hydraulic Blade Tension



Pointer Shown





Optional Accessories: Motorised conveyor system ✓ Chip/swarf conveyor system ✓ ILC micro-spray blade device ✓

#### **Bi-Metal Blades for model BMSY-440-CGH**

TPI	Section Size	CODE	ex GST	inc GST
2-3	121 - 200mm	B630	\$200	<b>\$220</b> .00
3-4	81 - 120mm	B632	\$200	<b>\$220</b> .00

#### Bi-Metal Blades for model BMSY-540-CGH

TPI	Section Size	CODE	ex GST	inc GST
2-3	121 - 200mm	B623	\$240	<b>\$264</b> .00
3-4	81 - 120mm	B624	\$240	<b>\$264</b> .00
4-6	51 - 80mm	B625	\$240	<b>\$264</b> .00

#### **Bi-Metal Blades for model BMSY-810-CGH**

TPI	Section Size	CODE	ex GST	inc GST
5-8	31 - 50mm	B640	\$240	<b>\$264</b> .00

MODEL		BMSY-440-CGH	BMSY-540-CGH	BMSY-810-CGH						
ORDER CODE		BM31-440-CGH B140	B141	B142						
	Auto/Manual	Semi-Automatic	Semi-Automatic	Semi-Automatic						
Cutting Head Beam	Auto/ivianuai	Semi-Automatic	Semi-Automatic	Semi-Automatic						
Operation Type	Swivel/Fixed	Swivel	Swivel	Swivel						
Cutting Capacities:										
	90° mm	450	540	810						
	45° mm	430	510	555						
	60° mm	320	270	320						
	90° mm	425	540	770						
	45° mm	425	450	555						
	60° mm	290	250	310						
	(WxH) 90° mm	695 x 425	750 x 540	810 x 770						
	(WxH) 45° mm	430 x 425	450 x 540	555 x 770						
	(WxH) 60° mm	260 x 425	250 x 540	310 x 770						
Cutting Beam Return	п Туре	Auto-Hydraulic	Auto-Hydraulic	Auto-Hydraulic						
Vice Clamping Fixtur	re Type	Auto-Hydraulic	Auto-Hydraulic	Auto-Hydraulic						
Coolant System	~/ 🖌	v	<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>						
Table Working Heigh	nt mm	690	695	725						
Blade Speeds	M/min	Variable (20-100)	Variable (20-100)	Variable (20-100)						
Blade Size (LxWxT)	mm	5400 x 41 x 1.3	6000 x 41 x 1.3	8400 x 41 x 1.3						
Motor Power	kW/hp	4 / 5.5	4 / 5.5	4 / 5.5						
Voltage	V	415	415	415						
Weight	kg	1765	2367	3920						
PRICE	ex GST	\$37,950	\$42,950	\$63,500						
PRICE	inc GST	\$41,745	\$47,245	\$69,850						

### NC Double Column & Automatic Feed

## **Metal Cutting Saws**



Specifications & prices are subject to change without notification, please refer to the website for the most up to date pricing & information

See website for more

details

H-550SA

H-1300SAT 1300 x 1300mm





	20	$\mathbf{A}$							
	n.e	N. A.				HAFCO METALMASTER	EB-330	DSC Dual N	Лitre
	Ū Ŧ			Dual Mitre	DSC	<ul> <li>295 x 230mm (W</li> <li>Swivel head dual r</li> <li>Control panel with</li> <li>Quick action vice I</li> <li>Quick action vice I</li> <li>Coolant system for</li> <li>Adjustable hydrau</li> <li>2-speed motor en</li> <li>User friendly blade</li> <li>Vice table rotates</li> <li>Ball bearing blade</li> </ul> Includes: In & Out F Material length stop	mitre cut to 45 a auto, manual lever material of lever for material or cutting efficient lic cylinder for abling blade s e tension syste with swivel he guides increa	<sup>10</sup> left, 60° right & setup modes clamp ial setup ency & blade life auto feed peeds of 36 & 72m em with gauge ad on ball bearings ses blade life r System ✓	
			_			HAFCO METALMASTER	EB-351	<b>DSA</b> Semi A Dual N	Automatic /itre
				ual itre Se	mi-Auto	<ul> <li>Swivel head dual r</li> <li>Quick action lock/</li> <li>Coolant system fo</li> <li>Adjustable hydrau</li> <li>Unique sliding vice</li> <li>2-speed motor en</li> <li>Input support rolle</li> <li>User friendly blade</li> <li>Ball bearing blade</li> </ul>	ic clamping view wacity than commitre cut to 45 release lever from or cutting efficient lic cylinder for e design for du abling blade s er for long stoce e tension system	ce nventional cold saw '° left, 60° right or swivel head ency and blade life auto feed ual mitre operation peeds of 36 & 72m k em with gauge es minimal blade cla	ıpm
	je -	2.11	1			Vibration free, low     & high precision ci			Made in Taiwan
ļ						Vibration free, low     & high precision cr		EB-330DSC	Taiwan EB-351DSA
ļ			-			Vibration free, low     & high precision cr      MODEL     ORDER CODE	uts	EB-330DSC B075	Taiwan
				EB-33	51DSA	Vibration free, low     & high precision cr      MODEL     ORDER CODE     Cutting Head Beam		EB-330DSC	EB-351DSA B072
				EB-33	51DSA	Vibration free, low     & high precision cr      MODEL     ORDER CODE	Auto/Manual Swivel/Fixed	EB-330DSC B075 Manual Return	EB-351DSA B072 Semi-Auto
	Optional	Accessories		EB-33	51DSA	Vibration free, low     & high precision cr      MODEL     ORDER CODE     Cutting Head Beam	Auto/Manual Swivel/Fixed	EB-330DSC B075 Manual Return Dual Swivel	EB-351DSA B072 Semi-Auto
	Optional	Accessories		EB-38	51DSA	Vibration free, low     & high precision cr      MODEL     ORDER CODE     Cutting Head Beam	Auto/Manual Swivel/Fixed Cutting 90° mm 45° mm	EB-330DSC B075 Manual Return Dual Swivel Capacities: 260 240	EB-351DSA B072 Semi-Auto Dual Swivel 270 230
	Optional	Accessories		EB-33	51DSA	Vibration free, low     & high precision cr      MODEL     ORDER CODE     Cutting Head Beam	Auto/Manual Swivel/Fixed Cutting 90° mm 45° mm 60° mm	EB-330DSC B075 Manual Return Dual Swivel Capacities: 260 240 160	EB-351DSA B072 Semi-Auto Dual Swivel 270 230 135
	Optional	Accessories		EB-3t	51DSA	Vibration free, low     & high precision cr      MODEL     ORDER CODE     Cutting Head Beam	Auto/Manual Swivel/Fixed Cutting 90° mm 45° mm	EB-330DSC B075 Manual Return Dual Swivel Capacities: 260 240	EB-351DSA B072 Semi-Auto Dual Swivel 270 230
T	Optional Dil26	Accessories	p119	EB-38	51DSA	Vibration free, low     & high precision co     MODEL     ORDER CODE     Cutting Head Beam     Operation Type	Auto/Manual Swivel/Fixed 90° mm 45° mm 60° mm 90° mm 45° mm 60° mm	EB-330DSC B075 Manual Return Dual Swivel Capacities: 260 240 160 230 210 130	EB-351DSA           B072           Semi-Auto           Dual Swivel           270           230           135           260           210           150
T	TÊ		р119	EB-33	51DSA	Vibration free, low     & high precision co     MODEL     ORDER CODE     Cutting Head Beam     Operation Type     Operation Type     (Wy	Auto/Manual Swivel/Fixed 90° mm 45° mm 60° mm 45° mm 45° mm 60° mm	EB-330DSC B075 Manual Return Dual Swivel Capacities: 260 240 160 230 210 130 295 x 230	EB-351DSA           B072           Semi-Auto           Dual Swivel           270           230           135           260           210           150           345 x 205
T	TÊ		p119	EB-3	51DSA	Vibration free, low & high precision co MODEL ORDER CODE Cutting Head Beam Operation Type     Operation Type     (W)	Auto/Manual Swivel/Fixed 90° mm 45° mm 60° mm 90° mm 45° mm 60° mm	EB-330DSC B075 Manual Return Dual Swivel Capacities: 260 240 160 230 210 130	EB-351DSA           B072           Semi-Auto           Dual Swivel           270           230           135           260           210           150
T	0126 F	А р126	p119	EB-38	51DSA	Vibration free, low & high precision co MODEL ORDER CODE Cutting Head Beam Operation Type     Operation Type     (W)	Auto/Manual Swivel/Fixed 90° mm 45° mm 60° mm 60° mm 60° mm 60° mm 60° mm 60° mm 60° mm	EB-330DSC B075           Manual Return           Dual Swivel           Capacities:           260 240 160           230 210 130           295 x 230 225 x 210	EB-351DSA B072           Semi-Auto           Dual Swivel           270           230           135           260           210           150           345 x 205           230 x 150
۲.	0126 F	А р126	p119 CODE	EB-38	51DSA	Vibration free, low & high precision co <b>MODEL</b> <b>ORDER CODE</b> Cutting Head Beam Operation Type	Auto/Manual Swivel/Fixed 90° mm 45° mm 60° mm 60° mm 60° mm 60° mm 60° mm 60° mm 60° mm 60° mm	EB-330DSC B075           Manual Return           Dual Swivel           Capacities:           260           240           160           230           210           130           295 x 230           225 x 210           160 x 130	EB-351DSA B072           Semi-Auto           Dual Swivel           270           230           135           260           210           150           345 x 205           230 x 150           135 x 135
Blades for	126 F	p126				Vibration free, low & high precision co MODEL ORDER CODE Cutting Head Beam Operation Type     Operation Type     (W3	Auto/Manual Swivel/Fixed 90° mm 45° mm 60° mm 45° mm 60° mm 45° mm 45° mm 45° mm 45° mm 45° mm 45° mm 45° mm	EB-330DSC B075           Manual Return           Dual Swivel           Capacities:           260 240 160           230 210 130           295 x 230 225 x 210 160 x 130           295 x 230 225 x 210 160 x 130           Manual	EB-351DSA B072           Semi-Auto           Dual Swivel           270           230           135           260           210           150           345 x 205           230 x 150           135 x 135           Auto-Hydraulic
Blades for TYPE	r EB-330DS TPI	βC Section Size	CODE	ex GST	inc GST	Vibration free, low & high precision co <b>MODEL</b> <b>ORDER CODE</b> Cutting Head Beam Operation Type Operation Type (W)	Auto/Manual Swivel/Fixed 90° mm 45° mm 60° mm 45° mm 60° mm 45° mm 45° mm 45° mm 45° mm 45° mm 45° mm 45° mm 45° mm 50° mm	EB-330DSC B075           Manual Return           Dual Swivel           Capacities:           260 240 160           230 210 130           295 x 230 225 x 210 160 x 130           295 x 230 225 x 210 160 x 130           Manual           Manual	EB-351DSA B072           Semi-Auto           Dual Swivel           270           230           135           260           210           150           345 x 205           230 x 150           135 x 135           Auto-Hydraulic           Auto-Hydraulic
Blades for TYPE Bi-Metal	n EB-330DS TPI 4-6	p126 SC Section Size 51 - 80mm	CODE B534	ex GST \$80	inc GST \$88	Vibration free, low & high precision co <b>MODEL</b> <b>ORDER CODE</b> Cutting Head Beam Operation Type Operation Type (W)	Auto/Manual Swivel/Fixed 90° mm 45° mm 60° mm 45° mm 60° mm 45° mm 60° mm 45° mm 60° mm 7ype Type Type 7/ /	EB-330DSC B075 Manual Return Dual Swivel Capacities: 260 240 160 230 210 130 295 x 230 225 x 210 160 x 130 Manual Manual	EB-351DSA B072           Semi-Auto           Dual Swivel           270           230           135           260           210           150           345 x 205           230 x 150           135 x 135           Auto-Hydraulic           Auto-Hydraulic
Blades for TYPE Bi-Metal Bi-Metal Bi-Metal	<b>EB-330DS</b> <b>TPI</b> 4-6 6-10 10-14	A           p126           SC           Section Size           51 - 80mm           16 - 30mm           Up to 10mm	CODE B534 B535	ex GST \$80 \$80	inc GST \$88 \$88	Vibration free, low & high precision co <b>MODEL</b> <b>ORDER CODE</b> Cutting Head Beam Operation Type Operation Type (Wa	Auto/Manual Swivel/Fixed 90° mm 45° mm 60° mm 45° mm 60° mm 45° mm 60° mm 45° mm 60° mm 7ype 7ype 7ype 7ype 7ype	EB-330DSC B075 Manual Return Dual Swivel Capacities: 260 240 160 230 210 130 295 x 230 225 x 210 160 x 130 Manual Manual Manual	EB-351DSA B072           Semi-Auto           Dual Swivel           270           230           135           260           210           150           345 x 205           230 x 150           135 x 135           Auto-Hydraulic           Auto-Hydraulic           950
Blades for TYPE Bi-Metal Bi-Metal Bi-Metal Bi-Metal	r EB-330DS TPI 4-6 6-10 10-14 r EB-351DS	A         p126         SC         Section Size         51 - 80mm         16 - 30mm         Up to 10mm         SA	CODE B534 B535 B536	ex GST \$80 \$80 \$80	inc GST \$88 \$88 \$88 \$88	Vibration free, low & high precision co MODEL ORDER CODE Cutting Head Beam Operation Type Cutting Beam Return Vice Clamping Fixture Coolant System Table Working Height Blade Speeds	Auto/Manual Swivel/Fixed 90° mm 45° mm 60° mm 45° mm 60° mm 45° mm 60° mm 45° mm 60° mm 45° mm 45° mm 60° mm 45° mm 45° mm 60° mm	EB-330DSC B075         Manual Return         Dual Swivel         Capacities:         260 240 160         230 210 130         230 210 160×130         295 x 230 225 x 210 160 x 130         Manual         Manual         Manual         950         36, 72	EB-351DSA B072         Semi-Auto         Dual Swivel         270         230         135         260         210         150         345 x 205         230 x 150         135 x 135         Auto-Hydraulic         Auto-Hydraulic         950         36, 72
Blades for TYPE Bi-Metal Bi-Metal Bi-Metal Blades for TYPE	r EB-330DS TPI 4-6 6-10 10-14 r EB-351DS TPI	SC Section Size 51 - 80mm 16 - 30mm Up to 10mm SA Section Size	CODE B534 B535 B536 CODE	ex GST \$80 \$80 \$80 \$80	inc GST \$88 \$88 \$88 inc GST	Vibration free, low & high precision co MODEL ORDER CODE Cutting Head Beam Operation Type Operation Type Cutting Beam Return Vice Clamping Fixture Coolant System Table Working Height Blade Size (LxWxT)	Auto/Manual Swivel/Fixed Swivel/Fixed Cutting 90° mm 45° mm 60° mm	EB-330DSC B075         Manual Return         Dual Swivel         Capacities:         260 240 160         230 210 130         230 210 130         230 210 130         230 210 130         230 210 160 × 130         Manual         Manual         Manual         950         36, 72         2965 × 27 × 0.9	EB-351DSA B072         Semi-Auto         Dual Swivel         270         230         135         260         210         150         345 x 205         230 x 150         135 x 135         Auto-Hydraulic         Auto-Hydraulic         950         36, 72         2925 x 27 x 0.9
Blades for TYPE Bi-Metal Bi-Metal Bi-Metal Bi-Metal	r EB-330DS TPI 4-6 6-10 10-14 r EB-351DS TPI 4-6	A	CODE B534 B535 B536 CODE B521	ex GST \$80 \$80 \$80 \$80 ex GST \$80	inc GST \$88 \$88 \$88 inc GST \$88	Vibration free, low & high precision co MODEL ORDER CODE Cutting Head Beam Operation Type Colant Type Coolant System Table Working Height Blade Size (LxWxT) Motor Power     Konstant State	Auto/Manual Swivel/Fixed 90° mm 45° mm 60° mm 45° mm 60° mm 45° mm 45° mm 60° mm 45° mm	EB-330DSC B075         Manual Return         Dual Swivel         Capacities:         260         240         160         230         210         130         295 x 230         225 x 210         160 x 130         Manual         Manual         950         36, 72         2965 x 27 x 0.9         1.2 / 1.6         415         404	EB-351DSA B072         Semi-Auto         Dual Swivel         270         230         135         260         210         150         345 x 205         230 x 150         135 x 135         Auto-Hydraulic         Auto-Hydraulic         950         36, 72         2925 x 27 x 0.9         1.87 / 2.5         415         650
Blades for TYPE Bi-Metal Bi-Metal Bi-Metal Blades for TYPE	r EB-330DS TPI 4-6 6-10 10-14 r EB-351DS TPI	SC Section Size 51 - 80mm 16 - 30mm Up to 10mm SA Section Size	CODE B534 B535 B536 CODE	ex GST \$80 \$80 \$80 \$80	inc GST \$88 \$88 \$88 inc GST	Vibration free, low & high precision co MODEL ORDER CODE Cutting Head Beam Operation Type Operation Type	Auto/Manual Swivel/Fixed 90° mm 45° mm 60° mm 45° mm 60° mm 45° mm 60° mm 45° mm 60° mm 45° mm 45° mm 40° m	EB-330DSC B075         Manual Return         Dual Swivel         Capacities:         260         240         160         230         210         130         295 x 230         225 x 210         160 x 130         Manual         Manual         950         36, 72         2965 x 27 x 0.9         1.2 / 1.6         415	EB-351DSA B072         Semi-Auto         Dual Swivel         270         230         135         260         210         150         345 x 205         230 x 150         135 x 135         Auto-Hydraulic         Auto-Hydraulic         950         36, 72         2925 x 27 x 0.9         1.87 / 2.5         415



### NC Swivel Head Band Saw

**EB-330FAS** Automatic Hitch Feed

- 345 x 230mm (W x H) rectangular capacity
- Mitre cutting from 0° to 45° right in automatic cycle and from 0° to 60° right in semi-automatic cycle
- 7" NC touch screen controller
- Programmable controller with 20 stored programs
- Bi-metal blade function retracts vice after cut to prevent blade rubbing on return
- Trim cut function allows to start your cutting from a square & clean surface

- 500mm stroke hitch feed vice with ballscrews & servo driven motor
- Inverter controlled infinitely variable blade speed 25-85mpm
- Vibration free, low noise operation ensures clean & high precision cuts
- Mechanical device (position sensor) that allows the saw frame to lower quickly toward the material and detect automatically the start-cut point
- Coolant system incorporating a wash down hose with trigger gun
- Machine stand with integrated coolant tank with easy access for cleaning



MODEL		EB-330FAS								
ORDER CODE		B080								
Cutting Head Beam	Auto/Manual	Automatic								
Operation Type	Swivel/Fixed	Swivel Head Automatic Hitch Feed								
Cutting Capacities:										
90° mm 45° mm 60° mm		260 240 130								
90° mm 45° mm 60° mm		345 x 230 225 x 215 150 x 130								
(WxH) 90° mm (WxH) 45° mm (WxH) 60° mm		230 x 230 215 x 215 130 x 130								
Cutting Beam Return	Туре	Auto Hydraulic Return								
Vice Clamping Fixtur	е Туре	Adjustable Hydraulic								
Coolant System	~/ 🖌	<ul> <li>✓</li> </ul>								
Table Working Heigh	t mm	930								
Blade Speeds	M/min	Variable 25-85								
Blade Size (LxWxT)	mm	2965 x 27 x 0.9								
Motor Power	kW/hp	1.5 / 2								
Voltage	V	415								
Weight	kg	760								
PRICE	ex GST	\$19,950								
PRICE	inc GST	\$21,945								



### **Cold Saw Blades - Premium Quality**





BLADES TO SUIT HAFCO, SOCO, BROBO, MACC, THOMAS COLD SAWS HSS HSS + COBALT inc GST DIA BORE THICK ORDER CODE TO SUIT **AVAILABLE TEETH** ex GST ex GST inc GST S155A - S155E Ø250 Ø32 2.5 Hafco/Macc/Thomas 160, 180, 200, 220, 240 \$170 \$187.00 Ø275 Ø32 2.5 S156 - S156Z Hafco/Macc/Thomas 140, 160, 180, 200, 220, 240 \$170 \$187.00 \$240 \$264.00 \$230 \$310 Ø300 Ø32 2.5 S157 - S157J Macc/Thomas 140, 160, 180, 200, 220, 260 \$253.00 \$341.00 Ø300 Ø40 2.5 S131A - S131H Brobo 160, 180, 200, 220, 240 \$230 \$253.00 \$310 \$341.00 Ø315 Ø32 2.5 S158 - S158Y Hafco/Macc/Thomas/Soco 120, 160, 180, 200, 220, 240, 260, 280 \$230 \$253.00 \$341.00 \$310 \$230 \$253.00 Ø40 2.5 S134 - S135E 140, 160, 180, 200, 220, 240, 260 \$341.00 Ø315 Brobo \$310 Ø350 Ø32 2.5 S161 - S161H Hafco/Macc/Thomas 140, 160, 180, 200, 240, 260 \$270 \$297.00 \$370 \$407.00 Ø350 Ø40 2.5 S136 - S137E Brobo 140, 160, 180, 200, 220, 240, 260, 280 \$270 \$297.00 \$370 \$407.00 \$360 Ø370 Ø32 3 S159A - S159O Soco 160, 180, 200, 220, 240, 280, 300 \$396.00 \$450 \$495.00 Ø400 Ø40 3 S138 - S139E Brobo 140, 160, 180, 200, 220, 240, 260 \$390 \$429.00 \$500 \$550.00

### Semi Auto

## **Metal Cutting Saws**





## Hydraulic Horizontal Benders

## **Sheet Metal / Fabrication**



### **BRAMLEY** Pro Bender 35T

- 35 Ton bending force
- Angle folding attachment 100mm
- Mandrel pin for bending 90 degree
- Quick action slide in/out self aligning vee block system
- Adjustable ram positioning stop 
   Pressure gauge
- Electric starter with emergency stop Storage shelves

#### Mild steel bending capacity

- Flat bar: 100mm x 12mm with standard former
- Flat bar: 75mm x 16mm or 50mm x 20mm requires optional former (P35T-LV)
- Square bar: 25mm x 25mm
- Round bar: ø25mm



Includes: Standard small vee bending attachment 🗸

#### **Optional Accessories:**

				3	MODEL		Pro Bender 35T
Por m	the first of the		07		ORDER	CODE	P550
(P35T-LV)	(P35T-RSA) (P35T-	-PBA)	(P35) P35	T-TBAR, T-TBAS)	Capacity	Tonne	35 Tonne
				1 2, 10,	Bending (	Capacity mm	100 x 12
MODEL	TYPE	CODE	ex GST	inc GST	Ram Stro	ke mm	300
P35T-LV	Large Vee Block	P5501	\$490	\$539	Motor Po	wer kW/hp	3 / 4
P35T-RSA	Rebar & Straightening Bender Attachment	P5503	\$1,100	\$1,210			
P35T-PBA	1/2" - 2" Pipe Bender Attachment	P5502	\$1,290	\$1,419	Voltage	V	415
P35T-TBAR	1/2" - 1" Round Tube Bender Attachment	P5504	\$1,800	\$1,980	PRICE	ex GST	\$8,490
P35T-TBAS	1/2" - 1" Square Tube Bender Attachment	P5505	\$1,900	\$2,090	PRICE	inc GST	\$9,339



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2 A 📬

# SUNRISE HBM-40/NC & HBM-75/NC - CE Approved

The hydraulic horizontal bending machine is the new addition to the SUNRISE product line of high quality and reliable hydraulic metal working machines.

- NC touch screen control features 50 programs, each program has up to 10 steps
- Automatic, manual and jog modes
- ±0.1mm cylinder stroke repeatability & accuracy
- Adjustable pressure dial with gauge
- 1000mm NC backgauge (HBM-40NC & 75NC)



For optional attachments please visit www.machineryhouse.com.au

MODEL		HBM-40 / HBM-40NC	HBM-75 / HBM-75NC
ORDER (	CODE	P157 / P157C	P159 / P159C
Capacity	Tonne	40 Tonne	75 Tonne
Backgauge	е Туре	Manual / NC Control	Manual / NC Control
Bending C	ap. mm	200 x 12	300 x 12
Ram Strok	e mm	250	350
Forw./Rev.	mm/sec	9.6 / 14.5	8.9 / 9.9
Voltage	V	415	415
Weight	kg	990 / 1145	2025 / 2190
PRICE	ex GST	\$21,950 / \$33,950	\$31,950 / \$45,950
PRICE	inc GST	\$24,145 / \$37,345	\$35,145 / \$50,545







FLAT BAR SHEAR

- Adjustable hold-down for cleaner cut
  Good visibility to blade line
- Table support with guides
- Curved shear blade for minimal job distortion



NOTCHING • 50.8 x 90mm • IW60H only



BAR SHEARAdjustable hold-down for cleaner cut



ANGLE SHEAR
Adjustable hold-down for cleaner cut
Mitre cut at 45°

### Sunrise Single Cylinder Series

- Sunrise Single Cylinder Punch & Shears are manufactured in Taiwan and offer a wide range of features in a user-friendly and robust single-operator design providing 45-60 tonnes of power to overcome any Punching, Notching, Plate Shearing, Angle Iron Shearing and Bar Shearing application
- Sold for over 25 years in the Australian market, Sunrise is ISO-9001 certified by BVQI, and all models meet CE safety requirements & regulations

### SUNRISE Features: IW-45M

 This durable and economical model is heavier and stronger than any other machine in its class and is available in 415V or 240V making it the ideal solution for any small workshop or as an additional machine

### SUNRISE Features: IW-60H

• The IW-60H features the "Z" shape aperture at the angle station which makes this model capable of doing both the internal and external mitre shear on angles. The round/square bar shearing on this model is a stand-alone station that has large shearing capability

#### **SUNRISE** Features:

- Punching capacity up to 40mm standard
- Guarding to all workstations providing maximum operator safety
- Jog function for safe and accurate tool setting
- Monoblock frame construction for maximum rigidity
- Adjustable stroke length to improve efficiency
- Quick change punch retaining system for fast tooling change
- Punch tables fitted with stops & guides as standard
- Punch table has removable front section for ease of punching angle iron

Made in

Taiwan

- Adjustable length stop fitted to shearing station
- Magnetic base LED lamp (IW-60H)

### *Includes:* 6 sets of round punches & dies: 20, 22, 24, 26, 28 & 30mm ✓

MODEL		IW-45M	IW-60H
ORDER CODE		P170 / P170A	P173
PUNCHING:			
Punching Pressure	Tonne	45	60
Punching Capacity (Diameter x Thickness	Øxmm s)Øxmm	Ø22 x 15 Ø40 x 8	Ø28 x 15 Ø40 x 11
Throat Depth	mm	175	220
FLAT BAR SHEARIN	G:		
Flat Bar Shear (Width x Thickness)	mm mm	350 x 8 180 x 12	350 x 15 210 x 20
ANGLE SHEARING:			
at 90° Shearing	mm	80 x 80 x 8	100 x 100 x 13
at 45° Shearing	mm	50 x 50 x 6	80 x 80 x 8
BAR SHEARING:			
Round Bar Shear	mm	Ø25	Ø40
Square Bar Shear	mm	25 x 25	38 x 38
NOTCHING:			
Rectangular Notcher	mm	~	50.8 x 90 x 8
Work Table Height	mm	~	1006
Motor Voltage	V	415 / 240 15Amp	415
Motor Power	kW/hp	3.75/5 / 2.2/3	5.5 / 7.5
Weight	kg	930	1600
PRICE	ex GST	\$9,950/\$10,950	\$14,650
PRICE	inc GST	\$10,945/\$12,045	\$16,115

## Hydraulic Punch & Shears

# Sheet Metal / Fabrication



### SUNRISE Compact Series

 Sunrise Compact-Series are a specially designed punch & shear with vertical movement on all stations. The entire main slide moves in an up and down motion to provide optimum results for punching, shearing, notching and bending

### SUNRise Features: IW-45K

• The IW-45K is a compact model that comes complete with a notcher. The frame recess below the punching station allows punching on the flange of large size channel or beam profiles

### SUNRISE Features: IW-60B

• The IW-60B is the latest addition to the Compact-Series by Sunrise. It includes a 300mm wide multi-vee bending station making it the ideal solution for any punching, shearing & bending application

### SUNRISE Features:

- Compact space saving design
- Punching capacity up to 40mm standard
- Guarding to all workstations providing maximum operator safety
- Jog function for safe and accurate tool setting
- Monoblock frame construction for maximum rigidity
- Fast stroke speed with adjustable stroke length to improve efficiency
- Quick change punch retaining system for fast tooling change
- Punch tables fitted with stops & guides as standard
- Punch table has removable front section for ease of punching angle iron
- Auto touch & cut 1000mm length stop fitted to shearing station
- 300mm multi vee die block with 10, 15, 20 & 30mm vee openings (IW-60B)
- Magnetic base LED lamp



*Includes:* 6 sets of round punches & dies: 20, 22, 24, 26, 28 & 30mm ✓

MODEL		IW-45K	IW-60B
ORDER CODE		P171	P172
PUNCHING:			
Punching Pressure	Tonne	45	60
Punching Capacity (Diameter x Thickness)	Ø x mm Ø x mm	Ø22 x 15 Ø40 x 8	Ø28 x 15 Ø40 x 11
FLAT BAR SHEARING:			
Flat Bar Shear (Width x Thickness)	mm mm	300 x 10 ~	350 x 15 210 x 20B
ANGLE SHEARING:			
at 90° Shearing	mm	75 x 75 x 6	100 x 100 x 8
BAR SHEARING:			
Round Bar Shear	mm	Ø30	Ø40
Square Bar Shear	mm	25 x 25	38 x 38
NOTCHING:			
Rectangular Notcher	mm	50.8 x 90 x 7	~
BENDING:			
Bending Capacity (Mild Steel)	mm	~	300 x 8
Motor Voltage	V	415	415
Motor Power	kW/hp	3.75 / 5	5.5 / 7.5
Weight	kg	940	1360
PRICE	ex GST	\$12,490	\$17,990
PRICE	inc GST	\$13,739	\$19,789

### SUNRISE Dual Cylinder Series

Sunrise Dual Cylinder "S, SH & SD Series" Punch & Shears are manufactured in Taiwan and range in capacities from 60 to 165 Tonne and feature two High-Speed cylinders so separate punching and shearing operations can be safely performed simultaneously without interference. All models include Five workstations for Punching, Notching, Plate Shearing, Angle Iron Shearing and Bar Shearing applications and are guarded providing maximum operator safety.

### SUNRISE Features: IW-S, IW-SH & IW-SD

- Two-pedal operation enabling separate operations to be safely performed simultaneously
- Dual cylinders feature a separate cylinder for independent operation from shearing stations
- Punching capacity up to 50mm standard
- · Low pressure setting for tool change provides maximum operation safety
- Long punching cylinder stroke and deep throat enable mounting a wide range of special equipment
- Large punching base with the "T-slot" mounting provides a solid base for securing the punching tooling
- Cylinder ram is guided at three positions to provide extra support and absorb side-load forces for added protection of cylinder seals
- Hydraulic hold down to flat bar shearing station (IW-100SH, IW-125SH, IW-165SD)
- Frame of machine is of a Monoblock construction that integrates both bolts & welding reinforcement to provide maximum frame structure rigidity
- · Fast stroke speed with adjustable stroke length at all stations to improve efficiency

#### Includes: 6 sets of round punches & dies: 20, 22, 24, 26, 28 & 30mm 🗸





Monoblock Design For Rigid Frame Structure

MODEL		IW-60S	IW-80S	IW-100SH	IW-125SH	IW-165SDH			
ORDER CODE		P174	P175	P176	P176 P177 P178H				
PUNCHING:									
Punching Pressure	Tonne	60	80	100	125	165			
Punching Table	Туре	Manual	Manual	Manual	Manual	Manual			
Punching Capacity (Diameter x Thickness)	Ø x mm Ø x mm	Ø22 x 20 Ø50 x 9	Ø26 x 22 Ø50 x 12	Ø28 x 26 Ø50 x 15	Ø33 x 27 Ø50 x 18	Ø37 x 32 Ø50 x 24			
Throat Depth	mm	310 (510 opt.)	310 (510 opt.)	310 (510 opt.)	310 (510 opt.)	510			
FLAT BAR SHEARING:									
Flat Bar Shear (Width x Thickness)	mm mm	350 x 15 240 x 20	460 x 15 300 x 20	610 x 16 400 x 20	610 x 18 400 x 25	760 x 20 400 x 30			
Hydraulic Clamp		~	~	<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>			
ANGLE SHEARING:									
Angle Shearing at 90°	mm	130 x 130 x 13	152 x 152 x 13	152 x 152 x 15	152 x 152 x 18	205 x 205 x 20			
Angle Shearing at 45°	mm	65 x 65 x 8	80 x 80 x 10						
Work Table Height	mm	1115	1165	1216	1185	1185			
BAR SHEARING:									
Round Bar Shear	mm	Ø40	Ø45	Ø45	Ø50	Ø60			
Square Bar Shear	mm	38 x 38	45 x 45	45 x 45	50 x 50	60 x 60			
NOTCHING:									
Rectangular Notcher	mm	50.8 x 90 x 9	50.8 x 90 x 12	63.5 x 90 x 12	63.5 x 90 x 13	63.5 x 90 x 16			
Motor Power (415V)	kW/hp	5.6 / 7.5	7.5 / 10	7.5 / 10	11.2 / 15	15 / 20			
Weight	kg	1950	2360	3180	3590	5250			
PRICE PRICE	ex GST inc GST	<b>\$20,250</b> \$22,275	<b>\$24,250</b> \$26,675	<b>\$28,500</b> \$31,350	<b>\$34,950</b> \$38,445	<b>\$51,950</b> \$57,145			



### SUNRISE Hydraulic Punching Machines

Sunrise "PM" Series Hydraulic Punching machines are manufactured in Taiwan and range in capacity from 35 to 200 Tonne. All models feature High-Speed cylinders to enable the punching stroke to retract faster.

All optional tooling used on the punching station of S/SD Punch & Shears can also be used on the PM models, turning

the punching machine into a universal machine.

## SUNRISE PM Features

- Punching machines ranging from 35 to 200 tons of punching capacities
- 35T, 55T & 80T models available with choice of 310, 510 or 760mm throat depth
- 120T, 160T & 200T models available with choice of 510 or 760mm throat depth
- Patented dual-piston hydraulic cylinder enables the machine to retract faster
- Punching capacity up to 50mm standard
- · Punch tables fitted with stops & guides as standard

Includes: 6 sets of round punches & dies: 20, 22, 24, 26, 28 & 30mm 🗸



### SUNRISE Optional Punch & Shear Accessories:



Angle Bending Press



Single-Vee Pressbrake















Laser Guide System





### SUNRISE Round Punch & Dies - Suits Punch & Shears

Round Punches From	ex \$50	inc \$55				Rou Die Fro	s	ex \$50	ind \$5			- D				8. II						
CODE	D	CODE	D	CODE	D	co	DDE	D	c	ODE	D	COI	DE	D	C	DDE	D	со	DE	D	CODE	D
P704	4mm	P717	17mm	P730	30mm	P7	04B	4.2mm	P	711B	11.2mm	P71	7 <b>A</b>	17.7mm	P7	24B	24.2mm	P73	0A	30.7mm	P737B	37.2mm
P705	5mm	P718	18mm	P731	31mm	P7	05B	5.2mm	P	711A	11.7mm	P71	8B	18.2mm	P7	24A	24.7mm	P73	1B	31.2mm	P737A	37.7mm
P706	6mm	P719	19mm	P732	32mm	P7	05A	5.5mm	P	712B	12.2mm	P71	8A	18.7mm	P7	25B	25.2mm	P73	1A	31.7mm	P738B	38.2mm
P707	7mm	P720	20mm	P733	33mm	P7	06B	6.2mm	P	712A	12.7mm	P71	9B	19.2mm	P7	25A	25.7mm	P73	2B	32.2mm	P738A	38.7mm
P708	8mm	P721	21mm	P734	34mm	P7	06A	6.5mm	P	713B	13.2mm	P71	9A	19.7mm	P7	26B	26.2mm	P73	2A	32.7mm	P739B	39.2mm
P709	9mm	P722	22mm	P735	35mm	P7	07B	7.2mm	P	713A	13.7mm	P72	0B	20.2mm	P7	26A	26.7mm	P73	3B	33.2mm	P739A	39.7mm
P710	10mm	P723	23mm	P736	36mm	P7	07A	7.7mm	P	714B	14.2mm	P72	0A	20.7mm	P7	27B	27.2mm	P73	ЗА	33.7mm	P740B	40.2mm
P711	11mm	P724	24mm	P737	37mm	P7	08B	8.2mm	P	714A	14.7mm	P72	1B	21.2mm	P7	27A	27.7mm	P73	4B	34.2mm	P740A	40.7mm
P712	12mm	P725	25mm	P738	38mm	P7	08A	8.7mm	P	715B	15.2mm	P72	1A	21.7mm	P7	28B	28.2mm	P73	4 <b>A</b>	34.7mm	P741B	41.2mm
P713	13mm	P726	26mm	P739	39mm	P7	09B	9.2mm	P	715A	15.7mm	P72	2B	22.2mm	P7	28A	28.7mm	P73	5B	35.2mm	P741A	41.7mm
P714	14mm	P727	27mm	P740	40mm	P7	09A	9.7mm	P	716B	16.2mm	P72	2A	22.7mm	P7	29B	29.2mm	P73	5A	35.7mm	P750A	50.7mm
P715	15mm	P728	28mm	P750	50mm	P7	10B	10.2mm	P	716A	16.7mm	P72	3B	23.2mm	P7	29A	29.7mm	P73	6B	36.2mm	P751A	51.7mm
P716	16mm	P729	29mm	P751	51mm	P7	10A	10.7mm	P	717B	17.2mm	P72	3A	23.7mm	P7	30B	30.2mm	P73	6A	36.7mm		

33.2mm

39.2mm

41.2mm

32mm

38mm

40mm

### SUNRISE Round Punch & Dies - 20 Pieces = 10 Sets

#### PDS-26 (6-26mm)

. 20 20	10 2011
Punch	Die
6mm	6.2mm
8mm	8.7mm
10mm	10.7mm
12mm	12.7mm
14mm	14.7mm
16mm	16.7mm
18mm	18.7mm
20mm	20.7mm
22mm	23.2mm
26mm	27.2mm

P6067

P6073

12x25mm

12x30mm

P6205

P6211

22x30mm

22x40mm



Code: ex inc P165 \$500 \$550

5	Sunrise Shaped Punch & Dies												
Shaped Punches From	ex inc \$100 \$110	D		]	Shaped Dies From	ex inc \$120 \$132							
CODE	WxL	CODE	WxL										
P6001	8x8mm	P6095	14x25mm										
P6005	8x20mm	P6101	14x30mm		CODE	WxL	CODE	WxL					
P6011	8x30mm	P6125	16x25mm		P6002	8.7x8.7mm	P6068	12.7x25.7m					
P6021	10x10mm	P6131	16x30mm		P6006	8.7x20.7mm	P6074	12.7x30.7m					
P6025	10x20mm	P6137	16x40mm		P6012	8.7x30.7mm	P6096	14.7x25.7m					
P6031	10x25mm	P6155	18x25mm		P6022	10.7x10.7mm	P6097	15.2x26.2m					
P6037	10x30mm	P6161	18x30mm		P6026	10.7x20.7mm	P6102	14.7x30.7m					
P6051	12x12mm	P6167	18x40mm		P6032	10.7x25.7mm	P6103	15.2x31.2m					
P6061	12x20mm	P6185	20x30mm		P6038	10.7x30.7mm	P6126	16.7x25.7m					

PDS-40	) (11-40)
Punch	Die
11mm	11.7mm
13mm	13.7mm
19mm	19.7mm
24mm	25.2mm
25mm	26.2mm
28mm	29.2mm
30mm	31.2mm
0.0	00.0

ex inc Code: P166 **\$600** \$660



WxL	CODE	WxL	CODE	WxL
12.7x25.7mm	P6133	17.2x31.2mm	P6186	20.7x30.7mm
12.7x30.7mm	P6138	16.7x40.7mm	P6187	21.2x31.2mm
14.7x25.7mm	P6139	17.2x41.2mm	P6206	22.7x30.7mm
15.2x26.2mm	P6156	18.7x25.7mm	P6207	23.2x31.2mm
14.7x30.7mm	P6157	19.2x26.2mm	P6212	22.7x40.7mm
15.2x31.2mm	P6162	18.7x30.7mm	P6213	23.2x41.2mm
16.7x25.7mm	P6163	19.2x31.2mm		
17.2x26.2mm	P6168	18.7x40.7mm		
16.7x30.7mm	P6169	19.2x41.2mm		

P6127

P6132

P6052 12.7x12.7mm

P6062 12.7x20.7mm



### www.machineryhouse.com.au

\$4,650

\$5,115

560

\$6,250

\$6,875

1173

\$7,950

\$8,745

Weight

PRICE

PRICE

kg

ex GST

inc GST

\$2,590

\$2,849

### Mechanical Guillotines

II

Control Panel

## Sheet Metal / Fabrication





### Metalmaster Mechanical

- Quick action blade clearance adjustment to suit material thickness
- Blades made from 9CrSi material suitable for cutting stainless steel
- Manual rear backgauge includes digital readout display
- Plate support tables with transfer balls for quick & easy material alignment and manoeuvrability
- One-shot oil lubrication pump & reservoir for slide-ways
- Front sheet supports with ball bearing guides
- Photo electric rear guarding with 3 beams
- Equipped with LED shadow line lighting-alignment device
- Clamp beam design allows clear view to shadow line on material











MODEL		MG-440	MG-840
ORDER CODE		S924A	S926A
Shearing Thickness (MS)	mm	4	4
Shearing Thickness (SS)	mm	2.5	2.5
Shearing Length	mm	1300	2500
Backgauge Control	Туре	Manual with DRO	Manual with DRO
Quick Action Blade Clearance Adj.	Туре	Screw - Internal	Lever - External
Strokes	per/min	22	24
Blade Angle	deg	2°	2°
Backgauge Travel	mm	500	760
Motor Power	kW/hp	4 / 5.3	7.5 / 10
Voltage	V	415	415
Weight	kg	1450	2590
PRICE e	x GST	\$9,450	\$13,950
PRICE in	c GST	\$10,395	\$15,345

Specifications & prices are subject to change without notification, please refer to the website for the most up to date pricing & information



### www.machineryhouse.com.au

inc GST

\$15,895

\$17,545

PRICE

ensures accurate bending repeatability

### Guillotines

## **Sheet Metal / Fabrication**



PRICE

inc GST

\$17,545

program, assuring production accuracy & repeatability every time.

\$19,195



Optional Sheet Supports On Some Models

MODEL		HG-2504E	HG-2506E	HG-3206E	HG-4006E	HG-3212	HG-4012
ORDER CODE		S9341	S9371	S9401	S9461S	S942	S948
Shearing Thickness (MS)	mm	4	6	6	6	12	12
Shearing Thickness (SS)	mm	2.5	4	4	4	8	8
Shearing Length	mm	2500	2500	3200	4000	3200	4000
Backgauge Control	Туре	Estun E21S	Estun E21S	Estun E21S	Estun E21S	Estun E21S	Estun E21S
Pneumatic Sheet Suppor	rts	S Model Available	S Model Available	S Model Available	Standard		
Strokes	min	22	20	14	14	9	8
Blade Angle	deg	1°30'	1°30'	1°30'	1°30'	1.5°	1.5°
Backgauge Travel	mm	800	1000	1000	1000	1000	1000
Depth of Throat	mm	130	150	150	250	300	300
Motor Power	kW/hp	4 / 5.5	7.5 / 10	7.5 / 10	7.5 / 10	18.5 / 25	18.5 / 25
Voltage	V	415	415	415	415	415	415
Floor Space	cm	320 x 345 x 185	320 x 340 x 185	390 x 340 x 185	482 x 360 x 170	400 x 380 x 200	480 x 380 x 215
Weight	kg	3450	4820	6150	8860 / 9000	11000	13500
PRICE	ex GST	\$18,950	\$21,450	\$24,950	\$34,950	\$47,950	\$54,950
PRICE	inc GST	\$20,845	\$23,595	\$27,445	\$38,445	\$52,745	\$60,445



) mm	8	8	12	16	12
mm	5	5	8	10	8
mm	3200	4000	3200	3200	4000
per/min	12	10	8	7	6
deg	Variable 0~2°	Variable 0~2°	Variable 0~2.5°	Variable 0~2.5°	Variable 0~2.5°
mm	1000	1000	1000	1000	1000
mm	120	120	120	120	120
rts	S Model Available	S Model Available	S Model Available	Optional	S Model Available
kW/hp	7.5 / 10	7.5 / 10	15 / 20	15 / 20	15 / 20
V	415	415	415	415	415
kg	7800 / 7980	9500 / 9700	10800 / 10980	12200	14800 / 15000
ex GST	\$37,950	\$44,950	\$51,450	\$57,950	\$62,950
inc GST	\$41,745	\$49,445	\$56,595	\$63,745	\$69,245
	mm Per/min Per	mm         5           mm         3200           per/min         12           deg         Variable 0~2°           mm         1000           mm         120           rts         S Model Available           kW/hp         7.5 / 10           V         415           kg         7800 / 7980           ex GST         \$37,950	mm         5         5           mm         3200         4000           per/min         12         10           deg         Variable 0~2°         Variable 0~2°           mm         1000         1000           mm         120         120           mm         7.5 / 10         7.5 / 10           kW/hp         7.5 / 10         7.5 / 10           kg         7800 / 7980         9500 / 9700           ex GST         \$37,950         \$44,950	mm         5         8           mm         3200         4000         3200           per/min         12         10         8           deg         Variable 0~2°         Variable 0~2°         Variable 0~2°           mm         1000         1000         1000           mm         1000         1000         1000           mm         120         120         120           mm         5 Model Available         S Model Available         S Model Available           kW/hp         7.5 / 10         7.5 / 10         15 / 20           kg         7800 / 7980         9500 / 9700         10800 / 10980           ex GST         \$37,950         \$44,950         \$51,450	mm         5         8         10           mm         5         8         10           mm         3200         4000         3200         3200           per/min         12         10         8         7           deg         Variable 0-2°         Variable 0-2°         Variable 0-2.5°         Variable 0-2.5°           mm         1000         1000         1000         1000           mm         1000         120         120         120           mm         120         120         120         120           mm         120         120         120         120           mm         120         120         120         120           mm         5 Model Available         S Model Available         Optional           fts         5 Model Available         5 Model Available         Optional           kW/hp         7.5/10         7.5/10         15/20         15/20           V         415         415         415         415           kg         7800/7980         9500/9700         10800/10980         12200           ex GST         \$37,950         \$44,950         \$51,450         \$57,950 </td



#### BRAMLEY 2F

- 610mm x 1.2mm capacity, bench mounting
- Heavy duty all steel construction
- Made to quality and precision specifications of larger machines, but with compact size and economy
- Interchangeable fingers for wide variety of box and pan sizes
- Removable individual bending fingers for pans or boxes
- Mild steel capacity is rated on hot rolled material with 250MPA
- Cam adjustment on top beam provides simple and positive setting for different material thickness
- Simple robust clamping action



## METALMASTER PB-24

- 600mm x 1.0mm capacity
- Steel fabricated construction
- Oiling points on bearing areas
- Clamping blade has adjustments for clamping pressure and materials thickness
- Adjustable clamping pressure beam to prevent distortion during bending
- Multiple finger widths for bending of pans or boxes
- 250MPA mild steel capacity rated on hot rolled material

## METALMASTER PB-4

- 1220mm x 1.2mm capacity
- Steel fabricated construction
- Oiling points on bearing areas
- Clamping blade has adjustments for clamping pressure and materials thickness
- Adjustable clamping pressure beam to prevent distortion during bending
- Multiple finger widths for bending of pans or boxes
- Includes fabricated metal stand
- 250MPA mild steel capacity rated on hot rolled material

HAFCO PB-416D

- 1260 x 1.5mm capacity
- High quality finish
- Robust steel fabricated construction
- Foot clamping, allowing material to be positioned & clamped at the same time
- Ideal for schools, bending is assisted by heavy duty telescopic springs
- · Removable individual bending fingers for pans or boxes
- Mild steel capacity is rated on hot rolled material with 250MPA

MODEL ORDER CODE		2F S523	PB-24 S249	PB-4 S250	PB-416D S260
Bending Length	mm	610	600	1220	1260
Mild Steel Capacity	mm	1.2	1	1.2	1.5
Weight	kg	35	44	175	370
PRICE	ex GST	\$1,650	\$420	\$1,290	\$2,790
PRICE	inc GST	\$1,815	\$462	\$1,419	\$3,069



inc GST

\$4,950







MODEL		PB-422A	PB-820A
ORDER CODE		S262	S264
Bending Length	mm	1250	2440
Mild Steel Cap.	mm	2	2
Weight	kg	920	1450
PRICE	ex GST	\$3,850	\$6,450
PRICE	inc GST	\$4,235	\$7,095

## Hydraulic NC Panbrake

## **Sheet Metal / Fabrication**





### METALMASTER PB-820L

- 2500mm x 2mm capacity
- Easy to use single angle programmable control incorporating digital readout for angles from 0-125  $^{\circ}$
- Auto cycle: after clamping bottom beam will bend to pre-set angle and return
- Hydraulic bending & hydraulic material clamp system
- Ground segmented fingers can be repositioned to suit many applications
- Heavy duty steel fabricated frame provides accurate bends
- Grease nipples located on all rotating parts
- Extended fingers allows bending of pans or boxes to a depth of 230mm
- Quick action beam adjustment for varying material thickness
- Includes rear manual backgauge

Includes: Adjustable Rear Manual Backgauge 🖌





Hydraulic Ram



Extended Removable Fingers



Adjustable Back Stop



MODEL ORDER CODE		PB-820L S583
Control	Туре	Digital Single Program
Bending Length	mm	2500
Mild Steel Capacity	mm	2
Stainless Steel	mm	1
Bending & Clamping	Туре	Hydraulic
Bending Angle	deg	0-125°
Backgauge Travel	mm	1000
Motor Power	kW/hp	2.2 / 3
Voltage	V	240
Weight	kg	1600
PRICE	ex GST	\$10,950
PRICE	inc GST	\$12,045

240V





METALMASTER PB-440T ~ PB-860T

- Hydraulic bending and material clamping system
- Ezy-Touch NC programmable touch screen controller features 99 programs, each program

has up to 20 bends & each bend has material compensation. It also incorporates a quick bend function for jobbing work

- Quick action rapid head adjustment to optimise the bending radius on material thickness selected
- Ezy-Touch NC digital angle programmable control for angles from 0-125°
- High quality components ensure reliable performance for years of continuous operation
- Auto cycle: after clamping bottom beam bends to pre-set angle & return, head un-clamps to set position
- Extended fingers allows bending of pans or boxes to a depth of 230mm
- Includes an adjustable rear manual backgauge, also adjustable for tapered material
- Mild steel capacity is rated on hot rolled material with 250MPA

PB-1030T Shown







MODEL		PB-440	PB-440T	PB-825A	PB-830A	PB-830T	PB-860T	PB-1030T
ORDER CODE		S581A	S581T	S583B	S584A	S584T	S586T	S585T
Control	Туре	NC-89	Ezy-Touch NC	NC-89	NC-89	Ezy-Touch NC	Ezy-Touch NC	Ezy-Touch NC
Bending Length	mm	1300	1300	2500	2500	2500	2500	3050
Mild Steel Capacity	mm	4	4	2.5	4	4	6	3.2
Stainless Steel	mm	2	2	1.2	2	2	3	1.6
Bending & Clamping T	уре	Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic
Bending Angle	deg	0-125°	0-125°	0-125°	0-125°	0-125°	0-125°	0-125°
Backgauge Travel	mm	1000	1000	1000	1000	1000	1000	1000
Motor Power	kW/hp	4 / 5.3	4 / 5.3	4 / 5.3	5.5 / 7.5	5.5 / 7.5	7.5 / 10	5.5 / 7.5
Voltage	V	415	415	415	415	415	415	415
Weight	kg	1220	1220	1793	2776	2776	3364	3258
PRICE	ex GST	\$11,950	\$13,250	\$12,950	\$17,500	\$18,250	\$23,450	\$20,750
PRICE	inc GST	\$13,145	\$14,575	\$14,245	\$19,250	\$20,075	\$25,795	\$22,825

## Hydraulic Pressbrakes

## METALMASTER PB-GL Series

- Estun NC-E21 programmable controls the X back gauge in programmable steps as well as the Y axis nut adjustment for automatic beam positioning to change the bend angle
- Hydraulic / Mechanical ram, synchronised positive stop design built into each cylinder
- Mono-block steel frame design, welded then machined to ensure minimal bed deflection under load
- Segmented heavy duty 86° offset top punch is segmented for return bend clearance
- (Segmented 35° top punch on PB-40A & PB-70E)
- Multi-vee bottom die is made from one solid die block design to handle heavy plate
- Reinforced side frames providing additional support strength to machine throat
- Hydraulic MPA pressure gauge mounted on right side of support frame with quick adjusting pressure control
- LED superior bright work lights provides clearer view to workpiece (excludes PB-63E, PB-70E & PB-135E)



40 unique programs with 25 automatic bending steps in each individual program, assuring production accuracy & repeatability every time.

L.IL





Adjustable Sliding Front Sheet Supports



Laser Safety Guarding



\*NOTE: Price does not include guarding system

MODEL		<b>PB-40A</b>	<b>PB-70E</b>	<b>PB-70E</b>	PB-135E	PB-135B	PB-170B	PB-200B
ORDER CODE		S970GL	S900GL	S901GL	S905GL	S906GL / S908GL	S909GL / S910GL	S912GL
Nominal Pressure	Ton	44	70	70	135	135	176	220
Nominal Pressure	kN	400	630	630	1250	1250	1600	2000
Length of Work Table	mm	2000	2500	3200	3200	3200 / 4000	3200 / 4000	4000
Distance Between Col	umns mm	1615	2050	2600	2600	2650 / 3200	2600 / 3200	3200
Backgauge Travel	mm	600	520	520	520	600	550	550
Throat Depth	mm	200	260	260	320	415	420	420
Motor Power	kW/hp	4 / 5.3	7.5 / 10	7.5 / 10	7.5 / 10	7.5 / 10	11 / 15	15 / 20
Weight	kg	3800	4400	5000	6500	8600 / 10350	11100 / 14100	16500
PRICE	ex GST	\$25,950	\$28,450	\$31,450	\$37,450	\$40,450/\$43,950	\$49,450/\$55,450	\$60,950
PRICE	inc GST	\$28.545	\$31,295	\$34,595	\$41.195	\$44.495/\$48.345	\$54.395/\$60.995	\$67.045

90.0

9.0

51

### METALMASTER PB-CL Model

Advanced CL package only available on S970, S902, S906, S908, S910 & S912

#### CYBELEC CybTouch CNC Controller

- Large, vivid and high-contrast fully touchscreen control mounted on a swivel pendant for optimal ergonomics
- Intuitive 2D graphical touch draw part profile programming
- Simple pages, clear display, large keys
- Bend material allowance calculation
- Radius bump bending calculation function
- Bending angle and back gauge correction
- Various automatic calculations of other bend functions
- Complete programming for efficient mass production with multiple bends
- Bending sequences and programs can be saved for future use
- Easy single bends with EasyBend page
- Easy manual movement
- On-line help and interactive warning pop-ups

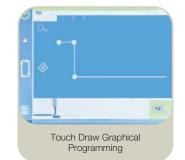
#### Includes

- CYBELEC Touch 12 2D Graphical CNC Control
- Touch draw profile programming
- Easy bend function for quick one off jobs even if you are in the middle of a production bending program
- Laser safety guarding system
- Servo motor X & Y axis for ultimate speed & performance



Servo Driven X & Y Axis







# METALMASTER Laser Safety Guarding

- Guarding systems are required on pressbrakes for OHS compliance
- Advanced laser system fully compliant with the requirements of AS 4024.1 Australian standard for safety guarding
- Laser guarding allows the operator to work closer to the press brake tooling without risk of injury
- Easy height adjustment of laser guarding system to cater for different tooling lengths
- Top beam speed and stopping performance monitoring to ensure maximum safety



### **METALMASTER** Segmented Tooling Available



### METALMASTER SPB Series

The Metalmaster Synchro series pressbrakes adopt a heavy duty integral welded steel structure that is furnace tempered post welding to relieve residual stresses and ensure accuracy & longevity of the machine.

The hydraulic cylinders are manufactured from high resistance steel incorporating chromium plated ground & lapped pistons to ensure longevity of the Swedish brand SKF hydraulic seals.

The hydraulics system consists of electronically controlled proportional valves with independent 3 point closed loop safety monitoring of the two cylinders as well as the main hydraulic system.

Italian manufactured DSP Laser Guarding ensures operator safety whilst in operation. The Laser system is designed to cater for many different types and sizes of top tooling ensuring safety at the appropriate points as required by the AUS/NZ standards.

At the heart of the electrical system is the Italian made MCS safety control module which controls & monitors all pressbrake functionality, the MCS provides dual monitoring & closed loop feedback for all critical safety functions such as Hydraulic valves, Emergency stop circuits, doors, guards, foot pedal, DSP lasers to name a few functions. This ensures the machinery to be Compliant with AS/NZS 4024.1 – 2019 Safety of Machinery Series

### METALMASTER Features

- 5 CNC Controlled Axis (Y1, Y2, X, R, V) as standard
- Y1 & Y2 Axis is controlled by advanced safety monitored hydraulic proportional valves ensuring accuracy in movement
- Bending compensation & accuracy is maintained using GIVI (Italy) Linear scales mounted on either end of the machine bed to measure any frame deflection
- CNC controlled auto crowning table (V) adjusts accordingly based on material, length & thickness specified in program
- Servo driven X & R Axis provides fast response & accuracy when positioning the backgauge
- Flip up type back gauge fingers mounted on linear rails complete with micro adjusters are provided as standard
- Advanced push button quick release tooling top clamps allow for the top tooling to be removed from the front of the clamp rather than sliding
- all of the tooling left & or right, this saves time and ensures you are not shifting all your tooling just to change 1 piece
- Premium front sheet supports, fully adjustable in the vertical direction & mounted on linear rails for ease of use



## METALMASTER CYBELEC Cyb Touch

- Large, vivid and high-contrast fully touchscreen control mounted on a swivel pendant for optimal ergonomics
- Intuitive 2D graphical touch draw part profile programming
- Simple pages, clear display, large keys
- Bend material allowance calculation
- Radius bump bending calculation function
- Bending angle and back gauge correction
- Various automatic calculations of other bend functions
- Complete programming for efficient mass production with multiple bends
- Bending sequences and programs can be saved for future use
- Easy single bends with EasyBend page
- Easy manual movement
- On-line help and interactive warning pop-ups

#### Includes

- CYBELEC Touch 12 2D Graphical CNC Control
- Touch draw profile programming
- Easy bend function for quick one off jobs even if you are in the middle of a production bending program
- Laser safety guarding system
- Servo motor X & Y axis for ultimate speed & performance



#### Electro-Hydraulic Synchronous Control

The advanced Hydraulic system containing safety monitored proportional valves is integrated into the CNC control. Receiving real time feedback from the Y axis linear scales to the controller can compensate for deflection during bending, providing repeatable & precise control of the machine tool.









#### CNC X-Axis & R-Axis

The X-axis linear guides, ball screws and servo motors ensure accurate & fast positioning of the X-axis. The R-axis adopts a spur gear guide rail, high-power servo motor and reducer to provide fast response times and precise positioning. Flip up type back gauge fingers are provided with multi steps and micro adjustment



MODEL		SPB-1640	SPB-2563	SPB-3263	SPB-32125	SPB-40125	SPB-32160	SPB-32200	SPB-40200
ORDER CODE		S9710	S9712	S9713	S9714	S9715	S9716	S9718	S9719
Control Unit	Туре				CYBELEC	TOUCH 12			
Nominal Pressure	Ton	40	63	63	125	125	160	200	200
Nominal Pressure	kN	400	630	630	1250	1250	1600	2000	2000
Length of Work Table	mm	1600	2500	3200	3200	4000	3200	3200	4000
Distance Between Columns	mm	1200	1980	2655	2655	3355	2655	2655	3355
Throat Depth	mm	250	300	300	350	350	350	350	350
Max. Open Height	mm	370	400	400	455	455	475	475	475
Ram Stroke	mm	150	150	150	200	200	200	200	200
Machine Axis	No.	5	5	5	5	5	5	5	5
Backgauge Travel	mm	600	600	600	600	600	600	600	600
Motor Power	kW/hp	4 / 5.5	5.5 / 7.5	5.5 / 7.5	11 / 15	11 / 15	11 / 15	15 / 20	15 / 20
Weight	kg	2800	4250	6800	7100	7800	8500	9000	10300
PRICE	ex GST	\$59,950	\$64,450	\$67,950	\$77,450	\$82,950	\$87,450	\$89,950	\$97,950
PRICE	inc GST	\$65,945	\$70,895	\$74,745	\$85,195	\$91,245	\$96,195	\$98,945	\$107,745

## APHS-PRO

Over the years, manufacturers have been developing different solutions to improve the performance of their products, Through tools, functionalities and technological innovations sheet metal press brakes have evolved.

The Baykal APHS model CNC Press Brakes are not only fast, accurate and repeatable, with standard features such as DELEM CNC Controllers, Multi Axis back gauges and longer stroke / daylight for bending complex parts makes Baykal APHS a world leader.



## Models Available from 40~600 Tonne in 2 to 6 Metre Versions

## کھرکھ Delem CNC Systems

The new generation DELEM DA-Touch controls offer an even higher grade of efficiency in programming, operation and control of today's pressbrakes. Ease of use combined with state-of-the-art technology go hand in hand, improving productivity.

The touch screen gives access to the proven Delem user-interface and enables direct navigation between programming and production. Functions are directly located where you need them, offering optimised ergonomics throughout the application.

- 17" high resolution colour TFT
- Automatic bend sequence calculation
- Collision detection function
- Full programmability of ram speeds, dwells, and beam positions
- USB & LAN interface for easy connection of external devices
- Real time Windows system for multi-tasking & file management
- Built in help manuals to assist with every operation



The DA-66T offers 2D programming that includes automatic bend sequence calculation and collision detection. Full 3D machine set-up with multiple tool stations giving true feedback on the product feasibility and handling.

- 2D graphical touch screen controller
- Offline programming software Profile TL on DA66T



# APHS-HYBRID

Hybrid Pressbrakes are a new developed technology which use Servo-Hydraulic power to control the bending beam, Benefits of this technology include substantial power savings as you don't have a conventional AC motor running hydraulics all or most the time. The servos only activate as required. You get incredibly fast response times and you can expect higher speeds for both high-speed approach and high-speed return. This increased production efficiency along with the power savings makes the Hybrid Technology a greener alternative.



## Models Available from 120~300 Tonne in 3 or 4 Metre Versions

## كمر DA-69T 3D

The DA-69T offers 2D as well as 3D programming that includes automatic bend sequence calculation and collision detection. Full 3D machine set-up with multiple tool stations giving true feedback on the product feasibility and handling.

- 3D & 2D graphical touch screen controller
- 3D Visulisation in simulation & production modes
- Offline programming software Profile T3D on DA69T

3D Simulation & 3D Production modes DA69T



## Barkels Profile • T Offline

DA-Offline software maximises machine efficiency and productivity of your press brakes. The Profile-T software facilitates offline programming and simulation of the bending process. Production preparation, feasibility studies and tooling verification, operator training, adding notes for production and many other functions can be carried out offline.





# 3-in-1 Pressbrake, Guillotine & Curving Rolls

# Sheet Metal / Fabrication







MODEL ORDER CODE		CM-300 S648	CM-760 S650	CM-1000 S652	CM-1310S S654S
Useful Length	mm	300	760	1000	1310
Mild Steel Cap.	mm	1	1	1	1
Rolls Diameter	mm	38	42	42	50
Includes Stand	~ / 🖌	~	~	~	<ul> <li></li> </ul>
Weight	kg	45	153	215	378
PRICE	ex GST	\$370	\$830	\$1,290	\$3,250
PRICE	inc GST	\$407	\$913	\$1,419	\$3,575

# Sheet Metal / Fabrication Manual Sheet Metal Curving Rolls













## METALMASTER SRG-12

- Bench or vice mountable
- Carbon steel rollers
- Swivel top roller
- Gear driven rollers
- Mild steel capacity is rated on hot rolled material with 250MPA

# METALMASTER SRG-24H

- Bench Model
- Cast-iron construction end frames
- Ground rolls with wiring grooves
- Swivel top roller
- Quick action top roller
- Mild steel capacity is rated on hot rolled material with 250MPA

MODEL ORDER CODE		SRG-12 S267	SRG-24H S269
Roll Type	Initial Pinch	00	<b>0</b> .
Useful Length	mm	305	610
Mild Steel Capacity	mm	1	1
Rolls Diameter	mm	32	40
Minimum Rolling Diameter	mm	48	60
Includes Stand	~/ 🖌	~	~
Weight	kg	13.1	50
PRICE	ex GST	\$200	\$450
PRICE	inc GST	\$220	\$495

## METALMASTER SRG Series

- Cast-iron construction support ends
- Quick action swivel top roller
- 3:1 gear drive reduction ratio curving rolls (SRG-50G)
- Large hand dials for easy curving adjustment (SRG-50G)
- Mild steel capacity is rated on hot rolled material with 250MPA

#### Includes: Stand 🗸





Swing Out Top Roll SRG-40

MODEL ORDER CODE		SRG-40 S270	SRG-50G S272
Roll Type	Initial Pinch	0	
Useful Length	mm	1000	1270
Mild Steel Capacity	mm	1.2	1.5
Rolls Diameter	mm	50	75
Minimum Rolling Diameter	mm	75	110
Includes Stand	~ / 🖌	<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>
Weight	kg	130	298
PRICE	ex GST	\$990	\$1,890
PRICE	inc GST	\$1,089	\$2,079





### METALMASTER SRG-50E

- Single hand wheel adjustment via European design wedge system for material thickness
- Single hand wheel adjustment for rear curving roller with cam action worm gear
- 2 speed roller drive system, 3.5:1 & 1:1 ratio
- Machined slit 10mm deep in top roller
- Cast-iron construction
- Quick action swivel top roller

#### Includes: Heavy Duty Stand 🗸

### BRAMLEY 2.5X50

- Top roller lifts out for small diameter rolling
- Quick roller adjustment
- Solid steel cast construction
- Sheet Metal base for stability
- Standard grooves for wiring work
- Excellent design features

#### Includes: Stand





Made in Australia

Made in Turkiye

### 🖸 (Stan) RS1270x90

- SAE 150 quality certified steel rolls with high tensile strength
- Precision ground rolls
- Cast Iron end frames
- Conical bending device
- Single handle adjustment of bottom rolls

2.5mm mild steel capacity

Includes: Stand







MODEL		SRG-50E	2.5X50	RS1270x90
ORDER CODE		S276	S274	S783
Roll Type	Initial Pinch	<b>0</b> 0		<b>0</b> .
Useful Length	mm	1250	1270	1270
Mild Steel Capacity	mm	1.6	1.6	2.5
Rolls Diameter	mm	75	63	90
Minimum Rolling Diameter	er mm	130	95	135
Includes Stand	~ / 🗸	<ul> <li>✓</li> </ul>	<ul> <li></li> </ul>	<ul> <li>Image: A set of the set of the</li></ul>
Weight	kg	260	140	450
PRICE	ex GST	\$2,150	\$2,650	\$5,450
PRICE	inc GST	\$2,365	\$2,915	\$5,995

Specifications & prices are subject to change without notification, please refer to the website for the most up to date pricing & information



### METALMASTER PR-132H

- 1300 x 1.6mm curving capacity
- Cast iron end frames with conical curving device
- Two rolls powered by gearbox drive system
- Precision ground rolls with wiring grooves
- Swing out end enables complete cylinder to be removed
- Safety wire interlock system with emergency shut-off
- Micro adjustment for material thickness
- 0.75kW / 1hp 240V motor



### Metalmaster PR-133A ~ PR-136A

- 1300 x 2.5mm (PR-133A)
   1300 x 4mm (PR-134A)
   1300 x 6.5mm (PR-136A)
- Motorised up & down rear curving roll
- Digital readout display on rear curving roll position
- Conical bending device
- Safety wire interlock system with emergency shut-off
- Swing out top roller enables cylinder to be removed
- Two rolls powered by gearbox drive system
- Rolls include wiring grooves

### METALMASTER PR-204A

- 2000 x 4mm (PR-204A)
- Motorised up & down rear curving roll
- Digital readout display on rear curving roll position
- Conical bending device
  - Swing out top roller enables cylinder to be removed
    - Safety wire interlock system with emergency shut-off
    - Two rolls powered by gearbox drive system
      - Rolls include wiring grooves











PR-133A ~ PR-204A





MODEL ORDER CODE		PR-132H S763A	PR-133A \$802	PR-134A S803	PR-136A S804	PR-204A S805
Roll Type	Initial Pinch	0				
Useful Length	mm	1300	1300	1300	1300	2000
Mild Steel Capacity	mm	1.6	2.5	4	6.5	4
Roll Diameter	mm	75	90	120	150	150
Motor Power	kW/hp	0.75 / 1	1.1 / 1.5	2.2 / 3	2.2 / 3	2.2 / 3
Motor Voltage	V	240	415	415	415	415
Weight	kg	400	645	855	1320	1620
PRICE	ex GST	\$3,190	\$6,150	\$7,290	\$9,490	\$11,950
PRICE	inc GST	\$3.509	\$6.765	\$8.019	\$10.439	\$13,145









METALMASTER These Pyramid style rolls offer great value all round, not to mention the

additional section rollers on the end. Available in 3100 x 8mm or 2550 x 12mm capacities both models include a digital display for top roll position and a safety trip wire enabling power cut off.

# HAFCO PR-3108 & PR-2512

- Two rolls powered by gearbox and gear system
- · Power up & down top roll for curving adjustment
- Digital readout display for top roller position
- Swing out end enables complete cylinder to be removed
- Heavy duty steel welded main frames
- Mobile control panel with forward and reverse on the foot pedal
- · Precision ground rolls with wiring grooves
- · Safety wire interlock system with emergency shut-off
- · Motorised up & down top roll for curving adjustment
- Includes Section roll system with flat bar and pipe dies









Safety Wire Interlock System PR-2512

MODEL ORDER CODE		PR-3108 S770	PR-2512 S769
Initial Pinch / Pyramid	Туре		
Useful Length	mm	3100	2550
Mild Steel Capacity	mm	8	12
Roll Diameter	mm	230	240
Motor Power	kW/hp	5.5 / 7.37	7.5 / 10
Motor Voltage	V	415	415
Weight	kg	4820	5200
PRICE	ex GST	\$24,500	\$25,950
PRICE	inc GST	\$26,950	\$28,545





### IRM & MRM-S Series

The Isitan IRM & MRM-S 3 Roll Initial Pinch Plate Rolling machines have a heavy-duty frame construction for superior rigidity and are used for many applications including stainless steel.

The asymmetric design provides pre-bending capability on the machine and the swing out top roll allows for removal of complete cylindrical components.

The asymmetrical design allows the sheet metal to be correctly aligned before bending. True alignment is achieved by pinching the sheet between two rolls allowing it to maintain position during the entire bending process

## 🖸 asalam Features

- Two rolls are driven by electric motor, planetary reducer and with gear system
- SAE 150 quality certified steel rolls with high tensile strength
- Induction hardened rolls suitable for stainless steel
- Ductile cast iron main frame (IRM series)
- Steel welded main frame (MRM-S series)
- Swing out top roll for removal of complete cylinders
- Roving control panel with DRO, emergency stop, forward and reverse pedals
- Conical bending device
- Central lubrication system
- Top roll support system
- · Brake motor standard for precision bending
- Motorised up & down on rear roll
- Digital readout display for rear roll position •
- Safety trip wire around the machine •
- Wire grooves at the end of the rolls -4, 6, 10, 12mm (IRM series)







IRM Models Only



MODEL ORDER CODE		IRM 1270x140 S785	MRM-S 1550x130 S7965	IRM 2550x140 S795D	MRM-S 2550x150 S7965	MRM-S 2550x190 S7968
Initial Pinch / Pyramid	Туре	0.				
Bending Length	mm	1270	1550	2550	2550	2550
Mild Steel Capacity	mm	5	5 / 6	2.5	3 / 4	5 / 6
Mild Steel Pre-Bending Capacity	mm	~	4 / 5	~	2/3	4 / 5
Top & Bottom Roll Diameter	mm	140	130	140	150	190
Minimum Rolling Diamater	mm	210	195	210	225	285
Motor Power (415V)	kW / hp	2.2 / 3	2.2 / 3	2.2 / 3	2.2 / 3	4 / 5
Weight	kg	1350	1400	1850	2150	3400
PRICE	ex GST	\$20,450	\$30,450	\$31,450	\$30,450	\$41,450
PRICE	inc GST	\$22,495	\$34,595	\$34,595	\$33,495	\$45,595





## 💮 頭血症 4R HS/HSS Series

The Sahinler 4 roll hydraulic plate bending machines are of a 4 roll design with powered top and bottom pinch rolls and hydraulically adjusted side rolls. 4 roll bending greatly assists the operator, especially when rolling full cylinders and for multiple radius bending, as the work piece is always pinched between the top and bottom rolls. Pre-bending can be performed on both side rolls without removing the workpiece from the machine. All models have hydraulic drop end and are supplied with digital read outs to all three adjustable rolls to indicate roll position.

# 

- 4R HS Series Top and bottom rolls are powered by hydraulic motor, gearbox and cardan drive
- 4R HSS Series Top and bottom rolls are powered by a hydraulic motor and planetary gearbox (3 driven rolls)
- Hydraulic up and down roll movement
- Hydraulic pinching
- Induction hardened rolls with optimal crown
- Hydraulic drop end for easy removal of workpiece
- DRO for both side rollers and pinch roll to indicate roll position
- Double pre bending to front and rear edge of plate
- Cone bending device
- Welded steel construction
- Safety trip wire around the machine
- Mobile control panel
- Two rolling speeds
- Central lubrication system (4R HSS Series)

# Settimer Optional

- Hydraulic left & right side supports for supporting large diameters
- Overhead crane for supporting large diameters
- Ground and polished rolls
- Variable speed
- NC playback control system



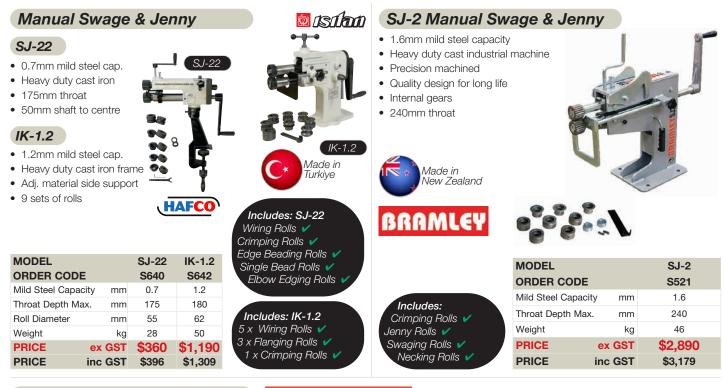
4R HS 30-260

Shown with optional overhead crane & left & right side supports

4R - Roll System



MODEL		4R HS 25-200	4R HS 25-245	4R HS 30-260	4R HSS 30-280	4R HSS 40-350
ORDER CODE		S7750	S7760	S7770	S7780	~
Bending Length	mm	2550	2550	3100	3100	4100
Mild Steel Capacity	mm	8	10	10	12	12
Mild Steel Pre-bending Capacity	mm	6	8	8	10	10
Top & Bottom Roll Diameter	mm	200	245	260	280	350
Side Rolls	mm	160	180	200	220	260
Motor Power (415V)	kW/hp	5.5 / 7.5	7.5 / 10	7.5 / 10	15 / 20	23.5 / 31.5
Voltage / Amperage	V/Amp	415	415	415	415	415
Weight	kg	4550	5700	7500	10600	19000
PRICE	ex GST	\$69,950	\$84,950	POA	POA	POA
PRICE	inc GST	\$76,945	\$93,445	POA	POA	POA



### Motorised Swage and Jenny

#### SJM-1.2, SJM-2.5V

- Heavy duty cast iron head (SJM-1.2)
- Steel welded fabricated construction (SJM-2.5V)
- Roving foot pedal control
- Mild steel capacity is rated on hot rolled material with 250MPA

### ETALMASTER

SJM-2.5

#### Includes: SJM-1.2 S1 Swaging ✓ S2 Crimping ✓ S3 Double Bead ✓ S4 Necking ✓ E1 Cutting ✓ E2 Bevel Flange ✓ E3 Right Angle ✓ E4 Wiring ✓

#### Includes: SJM-2.5 Cutting Crimping 6mm Swaging / Wiring 8.5mm Swaging / Wiring Necking 9 Double beading rolls Right angle flange Bevel flange 9

MODEL ORDER CODE		SJM-1.2 S639	SJM-2.5V S636A
Mild Steel Capacity	mm	1.2 / 18	2.5 / 12
Throat Depth Max.	mm	240	360
Roll Diameter	mm	62	90
Output Drive Speed	rpm	32	20
Motor Power	kW/hp	0.75 / 1	1.5 / 2
Voltage	V	415	240
Weight	kg	135	296
PRICE	ex GST	\$2,290	\$3,490
PRICE	inc GST	\$2,519	\$3,839

### Motorised Swage & Jenny

SJM-1.2

#### IBKS-2.5, IBKS-4.0

- Heavy duty cast iron construction
- Adjustable side support
- Reduction motor with brake
- Roving foot pedal control
- Adjustable idle







Includes: IBKS Series Necking Rolls 🗸 Groove Rolls 🗸 Folding Rolls 🗸 Flattening Rolls (IBKS-4.0) 🗸

MODEL ORDER CODE		IBKS-2.5 S644	IBKS-4.0 S645
Mild Steel Capacity	mm	2.5	4.0
Shaft to Frame	mm	410	500
Roll Diameter	mm	96	126
Motor Power	kW/hp	1.5/2	2.2/3
Voltage	V	415	415
Weight	kg	350	500
PRICE	ex GST	\$7,590	\$9,950
PRICE	inc GST	\$8.349	\$10.945



Adjustable Right Lateral Guide Roller

Hydraulic Top Bending Roller Weight

PRICE

PRICE

490

\$7,390

\$8,129

ka

ex GST

inc GST





## 

- Rolls are hardened & made from high quality steel
- Drive shafts are hardened & ground with double taper roller bearing support
- Variable speed inverter controlled
- Machine can be set up in a horizontal or vertical working position
- Standard rolls & guide rolls are included
- Two rollers are powered
- Steel welded frame construction
- Roving foot pedal with E-Stop
- Optional lateral side guide roll supports for rolling angle iron available



## 

- Hydraulic top roller adjustment with DRO display
- Rolls are hardened & made from high quality steel
- Drive shafts are hardened and ground with double taper roller bearing support
- Machine can be set up in horizontal or vertical working position
- Roving foot pedal control with emergency stop
- Geared direct drive via motor & gearbox
- Standard rolls and guide rolls are included
- Two rollers are powered
- Steel welded frame construction
- Optional lateral side guide roll supports for rolling angle iron available



### **顾 照 前 加 平 K-50**

- All 3 rolls are driven at all times
- Hydraulic top roller adjustment
- Digital display for top roll position
- Rolls are hardened & made from high quality steel
- Drive shafts are hardened and ground with double taper roller bearing support
- Machine can be set up in horizontal or vertical working position
- Roving foot pedal control with emergency stop
- Geared direct drive via motor & gearbox
- Standard rolls and guide rolls are included
- Two rollers are powered
- Steel welded frame construction
- Electrical and hydraulic protection against overloads
- Optional lateral side guide roll supports for rolling angle iron available

#### Optional Accessories To Suit Models PK-35F, HPK-45 & HPK-50

Tube, Pipe & Angle Sets

			18.27	
SIZE	TYPE	CODE	ex GST	inc GST
25.4mm	Tube	S740D	\$570	\$627
31.8mm	Tube	S740E	\$570	\$627
38.1mm	Tube	S740A	\$680	\$748
50.8mm	Tube	S740B	\$760	\$836
1"	Pipe	S741B	\$570	\$627
1-1/4"	Pipe	S741C	\$690	\$759
1-1/2"	Pipe	S741D	\$690	\$759
2"	Pipe	S741F	\$780	\$858
40 x 40 x 3mm	Angle	S745H	\$1,090	\$1,199
50 x 50 x 5mm	Angle	S741H	\$1,090	\$1,199

Lateral Side Guide Roll Supports

Made in

Turkiye



CODE ex GST inc GST S7455 **\$1,540 \$1,694** 





The Sahinler HPK Section Rolls are manufactured in Turkiye using high strength welded steel. All three rolls are driven further increasing accuracy and torque in addition to minimising the slip of the materials during the bending process.

# 

- Steel welded frame construction
- All 3 rolls are driven at all times
- Drive shafts are hardened & ground with double taper roller bearing support
- Rolls are hardened & made from high quality steel
- · Electrical and hydraulic protection against overloads
- Machine can be set up in a horizontal working position when rolling larger diamaters
- · Roving control station with emergency stop
- Standard rolls & guides are included
- Hydraulic and electrical components (Bosch, Rexroth, Parker & Siemens)

## 

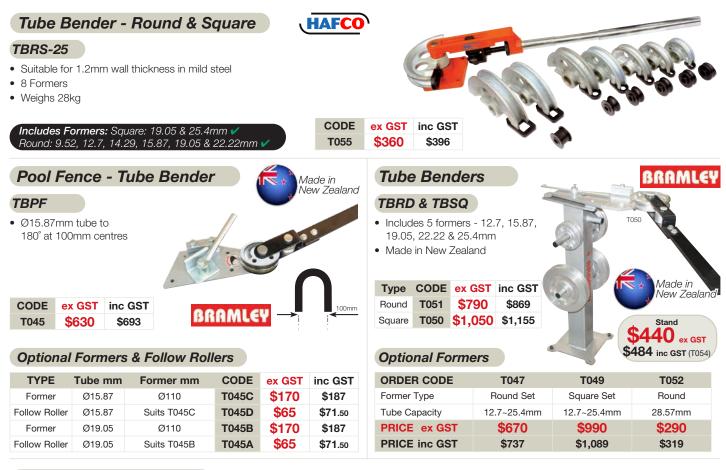
- Two digital readout displays, displaying the position of the bottom rollers
- · Independently adjustable hydraulic bottom rollers allowing prebend in both directions
- Brake motor equipped for precision bending
- 3 axis mechanical adjusted lateral angle side guide rollers

# MPK-80NC / 100NC Additional Features

- NC Playback control system with 7.7" display
- Independently adjustable hydraulic bottom rollers allowing prebend in both directions
- 3 axis lateral angle guide rollers with 2 axis hydraulic operated via controls
- Pneumatic positioning material length encoder
- Material length reference proximity switch
- 3 driven rolls are powered by a hydraulic motor and planetary gearbox for maximum torque (HKP-100NC only)

#### \* Requires Additional Tooling

	MODEL	PK-35F	/HPK-45	HPK-	50	HPK-6	65	HPK-80/HP	K-80NC	HPK-100	NC
	ORDER CODE	S745	/S749	S75	0	S754		S756/S7	756C	S7580	>
	Profile Section	max. size	min. int.Ø								
		60x10	500	60x10	600	60x10	500	80x20	800	100x20	800
		40x10	400	20x10	300	20x5	250	30x10	300	30x10	400
		100x15	450	100x15	600	80x20	500	125x25	600	160x35	800
<b>Optional Pipe &amp; Tube Dies</b>		60x10	350	50x10	300	50x5	250	60x5	300	80x5	400
To Suit HPK-80		35x35	900	35x35	600	32x32	400	45x45	500	60x60	750
		20x20	300	15x15	300	12x12	250	15x15	380	15x15	400
	*	Ø35	600	Ø35	600	Ø35	350	Ø50	500	Ø75	800
54		Ø30	400	Ø20	300	Ø10	250	Ø15	380	Ø15	450
	*	Ø70x2	1000	Ø70x2	1200	Ø60x2	600	Ø100x2.5	1200	Ø125x2.5	1400
Tuba		Ø30x2	500	Ø25x1.5	400	Ø15x1.5	200	Ø15x1	380	Ø15x1	450
Tube SIZE CODE ex GST inc GST	*	Ø2"x2.9	1000	Ø2"x2.9	1000	Ø2"x3.91	400	Ø3"x5.48	800	Ø4"x6.02	1000
31.8mm <b>S757B \$1,350 \$1,485</b>		Ø1"x2.3	350	Ø1/2"x2.3	300	Ø1/2"x2.77	200	Ø1/2"x2.77	380	Ø1/2"x2.77	450
38.1mm S757C \$1,450 \$1,595	*	50x50x3	1700	50x50x3	1600	45x45x3	600	70x70x3	1300	80x80x5	1500
50.8mm S757D \$1,540 \$1,694		40x40x3	600	20x20x2	400	20x20x2	300	25x25x2	400	25x25x2	450
63.5mm <b>S757E \$1,690 \$1,859</b>	1000	50x50x5	1000	50x50x6	600	60x60x6	650	80x80x8	800	100x100x12	1000
		40x40x5	600	30x30x3	400	30x30x4	350	30x30x3	450	40x40x4	700
Pipe	Motor Power kW/V	1.5/240 -	~ 1.5/415	1.1/41	15	3/415		4/415	5	7.5/415	5
SIZE         CODE         ex GST         inc GST           1-1/4"         S757H         \$1,450         \$1,595	Weight kg	400	/ 450	500		1000		1700	)	3650	
1-1/2" <b>S757I \$1,450 \$1,595</b>	PRICE ex GST	\$6,290	)/POA	\$11,9	50	\$21,4	50	\$25,250/\$	36,950	\$55,50	)0
2" \$757J <b>\$1,540</b> \$1,694	PRICE inc GST	\$6,91	9/POA	\$13,1	45	\$23,59	95	\$27,775/\$	40,645	\$61,05	0



### Hydraulic Pipe Benders

#### MPB-2 & MPB-2SH

- 6 x pipe formers (1/2", 3/4", 1", 1-1/4", 1-1/2", 2")
- Designed to work on its side as well as vertically
- Long stroke 12 tonne ram for up to a 90° bend in one operation
- Quick action removable pins allows fast tooling change
- Hydraulic ram 2 stage pump (MPB-2SH)
- Quick action flip over top frame (MPB-2SH)
- Portable on wheels (MPB-2SH)

### PB-2 & 022E

- 6 x (1/2", 3/4", 1", 1-1/4", 1-1/2", 2")
- Light weight aluminium alloy formers with large angle of arc to support pipe during
- Cross section of formers is of "elliptical" form to minimise flattening of bend
- Solid frame fabrication eliminates flexing during bending operation
- Built for heavy work bends pipe without distortion
- Manual/Hydraulic (PB-2), 240V Electric/Hydraulic (022E)
- Made in New Zealand



**MPB-2** 





022E

Made in

New Zealand

BRAMLEY

**TB-70** 



### Digital - Electric Pipe & Tube Benders

TB Series - Digital electric pipe & tube benders are accurate powerful bending machines. With the ability to bend large diameters as well as thin delicate pipes with optimum, constant bending radii without any pipe deformation. This compact & versatile pipe and tube bending unit represents great value for a minimal investment.

**TB-60** 

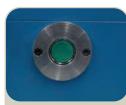
#### **TB Series**

- Cast iron body tube bender
- User friendly digital control panel with microprocessor, allowing users to set the required bending angles. Capable of storing 50 programs with 9 bends per program
- Electric brake and automatic return to stop
- Designed to bend tube and pipe with constant bending radius without deformation
- Pipe formers consist of a die former & a follow roller to suit each size
- 210° maximum bending angle
- Includes formers: (1/2", 3/4", 1" & 1-1/4" NB Pipe)





Included Formers



Deadman's Safety Buttons-Left & Right



Digital Control Panel

Quick Action Clamp

### **Optional Accessories**



MODEL		TB-60	TB-70
ORDER CODE		T606	T607
Steel Tube (OD)	mm	Ø51 x 2	Ø51 x 3
Copper & Annealed Brass Tub	e (OD) mm	Ø51 x 2	Ø51 x 4
Stainless Steel Tube (OD)	mm	Ø38 x 1.6	Ø51 x 2
Aluminium Tube (OD)	mm	Ø51 x 3	Ø51 x 5
Steel Pipe - Medium (NB)	Inch	1-1/4" x 1/8"	2" x 1/8"
Centre Line Bending Radius		3 - 4 x Diameter	3 - 4 x Diameter
Motor Power	kW/hp	1.1 / 1.5	2.2 / 3
Voltage	V	240	415
Dimensions (LxWxH)	cm	78 x 48 x 59	87 x 62 x 115
Weight	kg	157	274
PRICE	ex GST	\$7,390	\$14,950
PRICE	inc GST	\$8,129	\$16,445



-



## Pipe & Tube Rotary Draw Bender

### BAILEIGH RDB-050 - Manual

- Tackles up to 63.5mm OD mild steel with 3.05mm wall thickness, 50.8mm OD Chromoly with 3.05mm wall thickness and 1-1/2" NB schedule 40 pipe
- Choose from depending on material type, OD, and wall thickness, to proper speed for each application
- 3 Bending speeds 1 produces 4° per pull, 2 produces 8° per pull for intermediate materials, 3 produces 12° per pull for lighter gauge materials
- Bends up to 200° in one shot without you needing to stop and reset the machine
- All pivot points use aluminium bronze bushings and thrust washers for long machine life
- Quick-release hook arm inserts assist, can do complete changeover in 1 minute or less
- Anti-spring back mechanism holds each bend in place as the operator ratchets forward

Includes: Stand 🗸 Bend Handle 🗸 Degree Dial 🗸





MODEL ORDER CODE		RDB-050 B8000
Round Tube - Steel, Aluminium	mm	Ø19.05 ~ Ø63.5
Round Tube - Stainless, Chrom	oly mm	Ø19.05 ~ Ø50.8
Round Tube Wall Thickness - S	teel mm	Ø3.05
Round Pipe (NB) - Steel	mm	3/4 ~ 1-1/2"
Solid Rod - Mild Steel	mm	25.4
Weight	kg	132
PRICE	ex GST	\$3,250
PRICE	inc GST	\$3,575

## Hydraulic Pipe & Tube Rotary Draw Bender

## BAILEIGH RDB-125 - Hydraulic

- Requires only 240-volt, single-phase power for easy plug-in almost anywhere
- Bends up to 63.5mm OD tubing, 50.8mm OD Chromoly, 50.8mm square tubing, and 2" schedule 40 pipe
- Bends up to 200°, allowing for true 180° bends without having to re-pin the die set
- Built-in anti-spring back mechanism lets hydraulic cylinder retract without losing its place in the bend



Includes: Foot Pedal Control with Forward & Reverse 🕨

MODEL ORDER CODE		RDB-125 B8075
Operation	Туре	Hydraulic
Round Tube - Mild Steel	mm	Ø6.35 ~ Ø63.5
Round Tube - Aluminium	mm	Ø6.35 ~ Ø63.5
Round Tube - Stainless Steel	mm	Ø6.35 ~ Ø60.32
Round Tube - Chromoly	mm	Ø6.35 ~ Ø50.8
Square Tube - RHS Mild Steel	mm	19.05 ~ 50.8
Round Pipe (NB) - Steel, Aluminium	Inch	Ø1/2" ~ Ø2"
Round Pipe (NB) - Stainless Steel	Inch	Ø1/2" ~ Ø1-1/2"
Round Tube Wall Thickness - Steel	mm	3.17
Solid Rod - Mild Steel	mm	Ø31.75
Voltage	V	240
Weight	kg	250
PRICE	ex GST	\$10,950
PRICE	inc GST	\$12,045



see www.machineryhouse.com.au





Digital Auto Stop



Industrial Grade Low Pressure

Hydraulic System

Full Range Of

Formers Available

see www.machineryhouse.com.au



see www.machineryhouse.com.au

## BAILLEIGH RDB-175

- Maximum capacity of 2" schedule 40 pipe and up to 63.5mm OD tubing with a wall thickness of 3.048mm mild steel
- Rotary draw executes 180° bends in a smooth single motion
- · Auto-stop programming lets you achieve the desired bend angle without worrying about accuracy
- Easy-to-read digital degree indicator to monitor bend progress and ٠ check angles
- Ratcheting counter die adjustment allows for quick tooling changes



Includes: Foot Pedal Control with Forward & Reverse

MODEL ORDER CODE		RDB-175 B8080
Round Tube - Steel, Aluminium	mm	Ø6.35 ~ Ø63.5
Round Tube - Stainless Steel	mm	Ø6.35 ~ Ø60.32
Round Tube - Chromoly	mm	Ø6.35 ~ Ø50.8
Square Tube - RHS Mild Steel	mm	19.05 ~ Ø50.8
Round Pipe (NB) - Steel, Aluminium	Inch	Ø1/2" ~ Ø2"
Round Pipe (NB) - Stainless Steel	Inch	Ø1/2" ~ Ø1-1/2"
Round Tube Wall Thickness - Steel	mm	3.17
Solid Rod - Mild Steel	mm	Ø31.75
Centre Line Radius	Inch	1" ~ 9"
Angle Capacity	deg	180°
Voltage	V	240
Weight	kg	318
PRICE ex	GST	\$14,950
PRICE inc	GST	\$16,445

#### BAILEIGH **RDB-500**

- Industrial-grade, low-pressure hydraulic system runs on 415Volt 3-phase power
- Maximum capacity of Ø3" schedule 40 pipe, 76.2mm square & 88.9mm round tube (4.77mm wall mild steel)
- Maximum centre line radius of 508mm, depending on wall thickness and material
- Bends pipe up to 206° in a single shot, without stopping or ratcheting
- Digital auto-stop accepts desired bend degree for ease & accuracy
- Solid steel framework, ensures durability & accuracy



**RDB-500** 

B8105 Ø6.35 ~ Ø76.2

Ø6.35 ~ Ø88.9

Ø6.35 ~ Ø73

19.05 ~ 50.8

Ø1/2" ~ Ø3"

Ø1/2" ~ Ø2-1/2"

Ø1/2" ~ Ø3-1/2"

6.5

Ø50.8

1" ~ 20"

206°

415

880

\$45,500

\$50,050

mm

mm

mm

Inch

Inch

Inch

mm

mm

Inch

deg

V

kg

ex GST

inc GST

#### Includes: Foot Pedal Control 🖌





<ul> <li>LS-20 Lockseamer</li> <li>0.4 - 1mm mild steel capacity</li> <li>Hardened form rolls &amp; gears - 58HRC</li> <li>Hardened &amp; ground shafts fitted with precision needle bearings</li> <li>Reinforced steel plate stand provides rigiditys</li> <li>Positive lubrication to all moving parts through grease nipples</li> <li>Dual station fitted with pittsburgh rolls &amp; double seam rolls</li> <li>Power flanger fitted to top of machine</li> </ul>		ETALN	IASTER
<ul> <li>Hardened material guides</li> <li>Forming speed 5m/min maximum</li> <li>Mild steel capacity is rated on hot rolled material with 250MPA</li> </ul>	MODEL ORDER CODE Mild Steel Capacity	mm	LS-20 S730 0.4 - 1mm
TALMAS	Stations	No.	5
www.machineryhou	Work Height Pittsburgh	mm	810
	Work Height - Power Fla		990
	Motor Power	kW/V	1.1 / 1.5
	Voltage	V / hp	240 / 10
	Weight	kg	148
	PRICE	ex GST	\$5,390
Hardened Rolls Includes Power Flanger	PRICE	inc GST	\$5,929
N-16 Sheet Metal Notcher	MODEL		N-16
Bottom blades have 4 cutting edges	ORDER CODE		S247
Cast base & body insures extreme	Max. Thickness (I	VIS) mm	1.6
rigidity & durability	Notcher Capacity	mm	150 x 150
Adjustable guides	Stroke on Ram	mm	20
6	Weight	kg	83
HAFCO	PRICE	ex GST	\$700
METALMASTER	PRICE	inc GST	\$770

## METALMASTER

### Hydraulic / Pneumatic Sheet Metal Notchers

PN-130 - Pneumatic - 130 x 130 x 3mm HN-220 - Hydraulic - 200 x 200 x 4mm

- A transparent safety blade guard enables scribed lines to be lined to the cutting blade quickly and accurately
- Adjustable material stops and guides on both sides of the cutting blade
- Heavy constructed cast iron working table





HAFCO

METALMASTER

Mitre Guide PN-130

MODEL ORDER CODE		PN-130 S231	HN-220 S232
Operation Type		Pneumatic	Hydraulic
Notcher Capacity	mm	130 x 130	200 x 200
Max. Thickness (MS)	mm	3	4
Table Size	mm	600 x 460	700 x 600
Strokes	per/min	50	50
Working Force	Tonne	2.2	12
Working Pressure	PSI	115	~
Motor Power	kW / hp	~	2.2 / 3
Voltage	V	~	415
Weight	kg	246.2	410
PRICE	ex GST	\$4,190	\$8,450
PRICE	inc GST	\$4,609	\$9,295

Specifications & prices are subject to change without notification, please refer to the website for the most up to date pricing & information



## **Pipe & Tube Notchers**

# METALMASTER Features

- Powerful 3kW / 4hp, 415V motor with overload protection
- 2 x speed motor 1400rpm for stainless steel, 2800rpm for steel
- Quick action compound swivel vice from 30-90°
- · Heavy duty leadscrew vice for increasing clamp pressure
- Quick change belt system for fast and easy change of grinding rolls - no tools required
- · Solid pedestal stand with built in storage rack for notching rollers
- HAFCO **PN-76E** METALMASTER
- Double working stations for Notching & de-burring
- · Spring device allows for continuous belt tension

#### HAFCO PN-76HD METALMASTER

- Triple working stations for Notching, de-burring & edge sanding
- Large diameter bearings on notching rollers for HD applications
- Pre-set spring device allows for continuous belt tension



#### Includes: Ø1-1/4" NB pipe or Ø42mm tube 🗸 1 x linishing belt

#### **Optional Rollers - suits PN-76E**

48

\$90

\$99

Tube

PRICE

inc GST

\$18,425

PRICE ex GST

**PRICE inc GST** 

mm

				1 <b></b> 1	
ORDER	CODE	L853	L854	L855	L856
NB Pipe	Inch	1/2"	3/4"	1"	1-1/4"
Tube	mm	20	26	32	42
PRICE	ex GST	\$60	\$65	\$70	\$80
PRICE	inc GST	\$66	\$71.50	\$77	\$88
			-	8	
ORDER	CODE	L857	L858	L859	
NB Pipe	Inch	1-1/2"	2"	2-1/2"	

60

\$90

\$99

76

\$100

\$110



PN-76HD



Covered Storage Rack for Included Rollers PN-76HD

#### Includes Rollers to Suit:

Ø1/2" NB pipe or Ø20mm tube 🗸 Ø3/4" NB pipe or Ø26mm tube 🗸 Ø1" NB pipe or Ø32mm tube 🖌 Ø1-1/4" NB pipe or Ø42mm tube 🗸 Ø1-1/2" NB pipe or Ø48mm tube 🗸 Ø2" NB pipe or Ø60mm tube 🖌 Ø2-1/2" NB pipe or Ø76mm tube 🛚

MODEL ORDER CODE		PN-76E L850	PN-76HD L851
NB Pipe Capacity	Inch	Ø1/2" - Ø2-1/2"	Ø1/2" - Ø2-1/2"
Tube Capacity	mm	Ø20 - Ø76	Ø20 - Ø76
Belt Size	mm	100 x 2000	100 x 2000
Motor Speed	rpm	1400 / 2800	1400 / 2800
Motor Power	kW/hp	3 / 4	3 / 4
Voltage	V	415	415
Weight	kg	160	160
PRICE	ex GST	\$1,690	\$2,250
PRICE	inc GST	\$1,859	\$2,475

## BAILEIGH TN-800-CE

- 1hp motor runs on 240-volt power
- Notches up to 60°
- Carefully-chosen milling speed of 300rpm balances cutting power with long machine life and low wear and tear
- Our tooling-free design lets you simply dial in the OD that you want to notch & the tube notcher will change its eccentric path and produce a perfect notch
- Vice adjusts in just about every way possible, featuring X and Y-axis control to ensure a good cutting position
- Degree or angle-finder makes it simple to check the angle and ensure repeatability





Watch Video



## www.machineryhouse.com.au

METALMASTER

H887 **\$320** 

\$352

METALMASTER

H885

**\$90** 

\$99

HAFCO

H886

\$220

\$242



### Leather Steel Shot & Sand Bags

METALMASTER

Thick grain leather bag for extended life and blemish free metal surface. These bags have suede outer surface for forming and a extremely tough inner surface to resist abrasive wear from media, also includes a reinforced hook & loop seal for easy adjustment of the fill to suit your requirements and the ability to change to different media such as lead shot.



## Universal Rotisserie

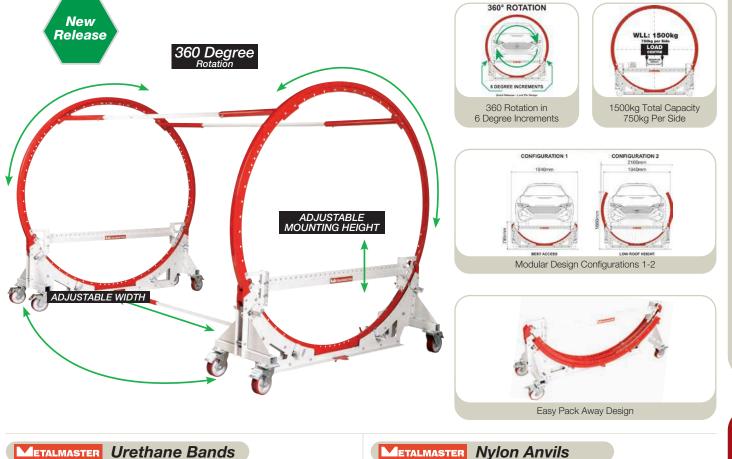


Shown with Car Body Rear View

### **METALMASTER** ROT8A-360

- 1500kg (750kg each side) WLL capacity
- 1940-3000mm adjustable width
- 360° (6 degree increments) rotation angle
- Designed & developed in Australia with leading automotive craftsmen
- Modular design to suit low clearance openings such as most standard garage doors
- Indexable rotation with locking points every 6 degrees of rotation
- Space saving design with no overhang past chassis once mounted
- Heavy duty Ø150mm castor wheels with brakes for easy movement
- Adjustable cross beam to assist with load balancing for easy & safe rotation
- Lifting & tie down points for moving / loading & unloading
- Easy pack away design











Lower Cradle Adjustment EWBT-40



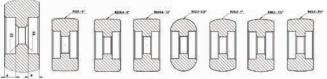
### METALMASTER EWBT-40

• 400mm throat depth

- Heavy duty 8mm thick plate steel side plates
- · Heavy steel frame spacer at the base for vice mounting
- 1.2mm mild steel capacity
- Upper wheel Ø146 x 25.4mm wide
- Wheel & anvils hardened to 45-50HRC

Includes: 7 lower anvils (all 24.5mm wide) in the following radius: 12.7mm (1/2"), 25.4mm (1"), 38.1mm (1-1/2"), 63.5mm (2-1/2"), 127.0mm (5"), 228.6mm (9") & 304.8mm (12") ✓

CODE S2245	ex GST <b>\$350</b>	inc GST \$385
all the second	3	







Cam Action Lever Tension



## METALMASTER EWM-75

- 711mm throat capacity
- 1.6mm mild steel capacity
- 2mm copper & aluminium capacity
- Top anvil Ø203 x 50mm
- Heat treated dies

Includes: 50.8, 76.2, 101.6, 152.4, 203.2, 304.8mm radius dies 🗸 1 x flat die 🗸

CODE	ex GST	inc GST
S225	\$650	\$715

#### Optional Accessories \*see page 175 for details

Туре	SIZE mm	PCS	CODE	ex GST	inc GST
Urethane Band	50.8 x 203	1	S2160	\$27	<b>\$29</b> .70
Nylon Anvils	50.8	5	S2170	\$250	\$275
Nylon Anvils	50.8	4	S2172	\$200	\$220







Quick Release Cam Function



Hand Wheel

Quick Release Cam, With

Independant Side Adjust.

Heavy Steel Frame



- 650mm throat depth
- 1.6mm mild steel capacity
- · Heavy duty steel frame using twin 10mm plates for extra rigidity
- Upper wheel Ø203 x 50.8mm wide
- Wheel & anvils hardened to 45-50HRC
- Quick release anvil cradle for rapid & easy panel removal
- Comes with 7 lower anvils (all 50.8mm wide) in the following radius: flat, 50.8, 76.2, 101.6, 152.4, 203.2, 304.8mm

CODE	ex GST	inc GST
S2252	\$1,090	\$1,199

#### Optional Accessories \*see page 175 for details

Туре	SIZE mm	PCS	CODE	ex GST	inc GST
Urethane Band	50.8 x 203	1	S2160	\$27	<b>\$29</b> .70
Nylon Anvils	50.8	5	S2170	\$250	\$275
Nylon Anvils	50.8	4	S2172	\$200	\$220

### METALMASTER EWHD-80

- 810mm throat depth
- 1.6mm mild steel capacity
- Top anvil Ø197 x 70mm
- Heavy duty steel frame using twin 10mm plates for extra rigidity
- Wheel & anvils hardened to 45-50HRC
- · Independent adjustment on lower anvil cradle

Includes: 50.8, 101.6, 152.4, 203.2, 304.8, 609.6, 914.4mm radius dies ✓ 1 x flat die ✓

CODE	ex GST	inc GST
S2254	\$2,350	\$2,585

#### Optional Accessories \*see page 175 for details

Туре	SIZE mm	PCS	CODE	ex GST	inc GST
Urethane Band	70 x 197	1	S2161	\$35	\$38.50
Nylon Anvils	70	5	S2174	\$270	\$297
Nylon Anvils	70	4	S2176	\$220	\$242

### METALMASTER EWHD-100

- 1016mm throat depth
- 1.6mm mild steel capacity
- Upper wheel Ø254 x 76.2mm wide
- Heavy duty steel frame using twin 14mm plates for extra rigidity
- Wheel & anvils hardened to 45-50HRC
- Independent adjustment on lower anvil cradle

Includes: 254 x 76.2mm upper wheel, 8 lower anvils in the following radii 50.8, 101.6, 152.4, 203.2, 304.8, 609.6, 914.4 & 1219.2mm, convenient anvil storage rack ✓



Optional Accessories \*see page 175 for details

Туре	SIZE mm				
Urethane Band	76.2x 254	1	S2162	\$45	<b>\$49</b> .50







Die Stroage Rack EWHD-100



EWHD-100

SJ-24D

S641

1.2

1.6

460

52

46

\$320

\$352

Made From Steel





### METALMASTER MBR-475XT Motorised

- 1.2mm mild steel capacity
- Heavy steel plate dual wall construction for increased rigidity
- Inverter controlled variable speed
- Forward / reverse via foot pedals
- Ø25mm drive shafts
- 22mm spigot for mounting rollers

Includes: Supplied with the following dies: 1/4" (6.35mm) bead roll set, 3/8" (9mm) bead roll set, 1/2" (12.7mm) bead roll set, 1/16" (1.6mm) flange roll set, 1/8" (3mm) flange roll set, 1/4" (6.35mm) flange roll set, Shearing roll set <

MODEL ORDER CODE		MBR-475XT S631
Mild Steel Capacity	mm	1.2
Aluminium Capacity	mm	1.6
Throat Depth Max.	mm	475
Throat Height	mm	50
Roll Diameter	mm	52
Weight	kg	70
PRICE	ex GST	\$900
PRICE	inc GST	\$990







METALMASTER BR-4RO - Round Over Dies

• Suits SJ-24D & MBR-450 bead rollers

• Includes 4 sets to create radius

• Dies are machined out of CR12

steel with a 35 HRC hardness

edges from 5/16" to 1-1/2"

CODE ex GST inc GST

\$220

\$200

S6412

· Fits most bead rollers with a 22mm shaft

# METALMASTER BR-10FD - Forming Dies

- Suits SJ-24D & MBR-450 bead rollers
- 9 steel dies
- Polyurethane lower wheel

CODE ex GST inc GST

S6411 **\$220** \$242

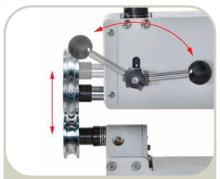
- Create offsets & flanges,
- form style lines, contours & channels
  Dies are machined out of CR12 steel with a 35 HRC hardness



### METALMASTER MBR-610XT Motorised

- New quick release mechanism on the top shaft
- Variable speed dial for superior control on all applications
- Forward / reverse foot pedal switches with emergency stop
- Heavy duty steel plate construction for increased rigidity
- Ø70mm hardened & keyed rollers for positive drive
- Both top & bottom shafts are geared & electrically driven
- 1.2mm mild steel capacity with 610mm throat
- Top shaft adjusts horizontally to easily & accurately align dies
- Ø25mm drive shafts with grease-able bronze bushes, Ø20mm spigot for mounting rollers
- Adjustable material depth guide
- Throat design allows clearance for up to 80mm on 90° return bends
- 300W 240V variable speed motor with reduction gearbox
- Fitted with two rear wheels to allow easy mobility

Includes: 12 sets of hardened rolls, (Ø20mm bore): 5/32" (4mm) beading dies, 1/4" (6.35mm) beading dies, 3/8" (9.5mm) beading dies, 15/32" (12mm) beading dies, 19/32" (15mm) beading dies, 1/16" (1.6mm) flanging dies, 1/8" (3mm) flanging dies, 1/4" (6.35mm) flanging dies, 3/8" (9.5mm) flanging dies, Ogee beading dies, Wiring dies, Sharring dies,



Quick release lever to the upper die shaft allowing you to remove your panel & then quickly go back to the same position without having to wind the adjustment handle

### MBR-FWT - Steel Support Work Table

Great optional extra addition that simply makes it so much easier to support your sheet metal material

- Suits MBR-610 & MBR-1070 bead rollers
- 610 x 410mm table
- Fabricated from steel
- Powder coated finish

 Image: Adjustable Depth Gauge



### MBR-4ST - Radius Bead Roller Sets

- Suits MBR-610 & MBR-1070 bead rollers
- 4 x roller sets made from CR12 steel & hardened up to 45 HRC
- 1 x 5/16" radius roller set
- 1 x 1/2" radius roller set
- 1 x 1" radius roller set
- 1 x 1-1/2" radius roller set
- Polyurethane lower wheel





**ETALMASTER** 

CODE ex GST inc GST S6332 \$290 \$319

MBR-10K - Roller Kit

**\$100** \$110

- Suits MBR-610 & MBR-1070 bead rollers
- Hardened steel rolls

S6338

- Inside & outside offset dies
- Lower edge forming die
- 180 degree lower die

CODE	ex GST	inc GST
S6331	\$320	\$352

		U	

- 3/8" & 1/2" tipping dies
  Knife edge tipping die
- Knife edge tipping die
- 50mm knife edge artwork die
- Round tipping die
- Lower forming die
- Polyurethane lower wheel



(MBR-LST)

(MBR-TST)

ETALMASTER

MBR-1070

lardened

Rolls

# Automotive Restoration

## **METALMASTER MBR-1070XT** Motorised

- · New quick release mechanism on the top shaft
- 1.2mm mild steel capacity with 1070mm throat
- Variable speed dial for superior control on all applications •
- Forward / reverse foot pedal switches with emergency stop
- Ø70mm hardened & keyed rollers for positive drive
- 105mm gap height between roller support arms •
- Allows clearance of up to 80mm on 90° return bends ٠
- · Heavy duty steel plate construction for increased rigidity
- Top & bottom roller shafts are geared & electrically driven ٠
- Adjustable top roller with 38mm of vertical travel
- Top shaft adjusts horizontally to easily & accurately align dies ٠ •
  - Ø25mm drive shafts with grease-able bronze bushes, Ø20mm spigot for mounting rollers
- · Adjustable material depth guide
- 0.25kW / 0.33hp, 240V variable speed motor with reduction gearbox •
- Fitted with two rear wheels to allow easy mobility •
- Includes a comprehensive range of rolls supplied as standard

Includes: 12 sets of hardened rolls, (Ø20mm bore): 5/32 (4mm) beading dies, 1/4" (6.35mm) beading dies, 3/8" (9.5mm) beading dies, 15/32" (12mm) beading dies, 19/32" (15mm) beading dies, 1/16" (1.6mm) flanging dies, 1/8" (3mm) flanging dies, 1/4" (6.35mm) flanging dies, 3/8" (9.5mm) flanging dies, Ogee beading dies, Wiring dies, Chorging dies, earing dies

			MODEL		MBR-610XT	MBR-1	070XT
Adjustable Depth Gauge A	Adjustable Top Roller		ORDER COD	E	S633	S6	
			Mild Steel Cap.	_	1.2	1.2	-
	100	0	Throat Depth	mm	610	107	70
		altin	Roll Diameter	mm	70	70	)
			Variable Speed	rpm	0 ~ 18	0 ~	18
			Motor Power	hp / V	0.33 / 240	0.33 /	240
			Shipping Dim	cm	115 x 85 x 43	170 x 9	5 x 43
		0	Weight	kg	115	15	0
Keyway on die for positive		Locking Levers For Top	PRICE	ex GST	\$1,250	\$1,7	750
drive	Quick Release Lever	Shaft Die Alignment	PRICE	inc GST	\$1,375	\$1,9	
Great for detail work in tight areas	56342	• 1 x flat m	male & female step				
Nylon S6341 \$35 \$38.50							
φουιου			GST inc GST				T
Steel         S6342         \$45         \$49.50	METALMAS		GST         inc GST           220         \$242		MASTER		T
Steel         \$6342         \$45         \$49.50           Rollers & Sets	d rollers			METAL		TALMA	STER
Steel       \$6342       \$45       \$49.50         Rollers & Sets         • Suits MBR-610 & MBR-1070 beau         • Can be machined up to your spece	d rollers		220 \$242	Type		TALMA: ex GST	
Steel     \$6342     \$45     \$49.50       Rollers & Sets       • Suits MBR-610 & MBR-1070 beau       • Can be machined up to your spece	d rollers		220 \$242 (MBR-MDL) Model		CODE	ex GST	

Specifications & prices are subject to change without notification, please refer to the website for the most up to date pricing & information

(MBR-2BK)

\$71.50

\$27.50

S6335

S6336

\$65

\$25

MBR-2BK 2 x Blank Bead Roller Sets

Mandrel Roller Holder

MBR-MDL

# **Automotive Restoration**



## Shrinker Stretchers

# **Automotive Restoration**



## Want to learn how to make the most of your metal shaping products?

Our classes held in various locations in Australia, using your own METALMASTER products you will learn how to shrink, stretch, dome, edge turn, bead and form louvers. You will also have access to our Power Hammers, Shrinker Stretchers, English Wheels and Planishing Hammers.

More info at: www.machineryhouse.com.au & www.motorretro.com.au



# **Automotive Restoration**



MODEL ORDER CODE		PPH-60 S2275
Mild Steel Cap.	mm	1.2
Throat Depth	mm	610
Radius Anvil Size	s mm	25, 50, 76, 158, 368, 914
Speed	bpm	1800 - 4600
Weight	kg	23
PRICE	ex GST	\$450
PRICE	inc GST	\$495

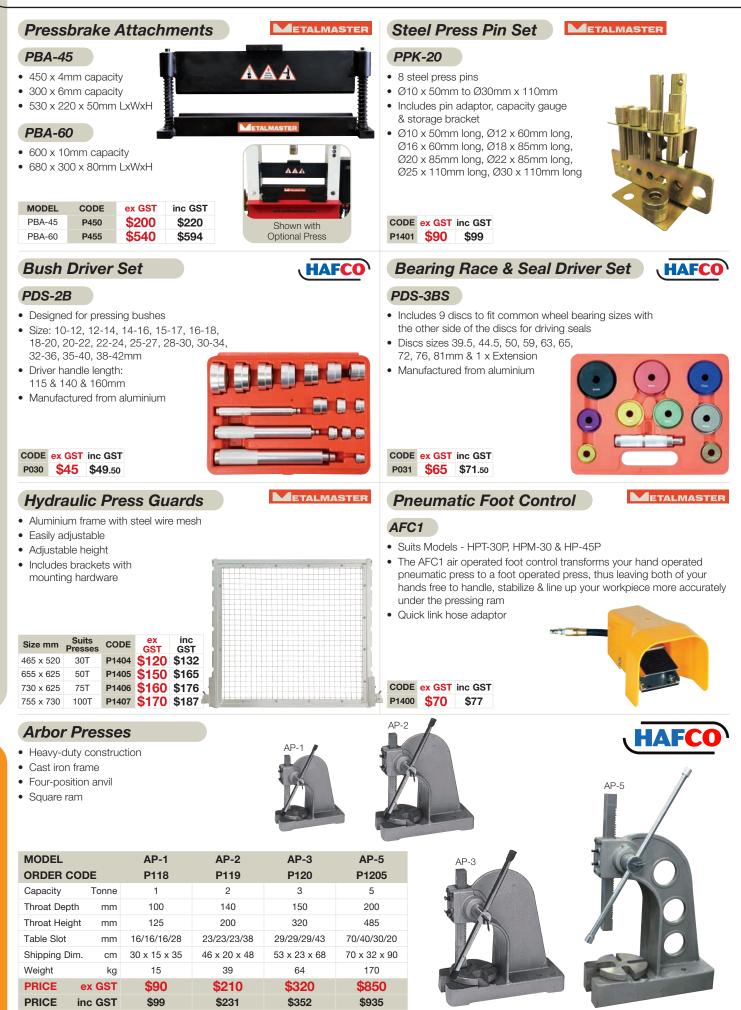
PH-60

Die Tray Holder

# **Automotive Restoration**



# Presses



## Workshop Hydraulic Presses





\$520

\$572

\$790

\$869

ex GST

inc GST

PRICE

PRICE

\$320

\$352

\$1,540

\$1,694

# **Presses**



## **Hydraulic Presses**

Width Between Front Posts

Width Between Side Posts

Max. Ram to Table

Weight

PRICE

PRICE

Shipping Dim. (LxWxH)

510

132

1118

194 x 70.5 x 31

147

\$890

\$979

mm

mm

mm

cm

kg **ex GST** 

inc GST

535

138

1035

190 x 78 x 27

200

\$1,090

\$1,199





790

208

730

195 x 110 x 50

358

\$4,690

\$5,159

730

205

1050

340

\$2,290

\$2,519

730

205

1050

409

\$3,990

\$4,389

97.5 x 211 x 31.5 202 x 100 x 112 114 x 80 x 189.6 120 x 99 x 183.7

800

215

884

451

\$3,590

\$3,949

787

265

993

658

\$5,650

\$6,215

## **Presses**

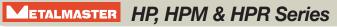
METALMASTER

HP-63T

HPM-300

 $\mathbb{A}$ 

METALMASTER

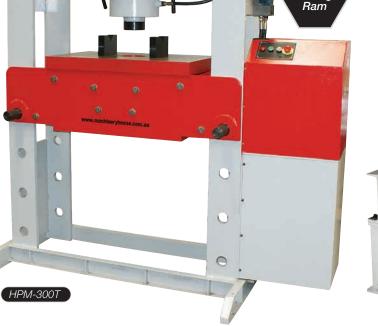


- Heavy duty welded steel fabricated frame
- Heavy duty one piece table plate insert (HP & HPM Series)
- Horizontal sliding ram via hand wheel with cam action locks (HPM Series & HPR-100T)
- Press frame slides over table bed & can be repositioned & locked (HPR-100T)
- Heavy duty stationary tale bed 1680 x 1040mm (HPR-100T)
- Extra heavy duty table support with high tensile setting pins
- Includes vee-block and lifting chains (HP & HPM Series)
- Adjustable table height via the hydraulic ram
- Fitted with pressure gauge & safety overload valve
- Hydraulic joystick control lever
- Supplied with hydraulic oil

## **METALMASTER** HPR-100T Roll Frame Press with Movable Head



MODEL		HP-63T / HPM-63T	HP-100T / HPM-100T	HPR-100T	HPM-150T	HPM-200T	HPM-300T
ORDER CODE		P400 / P400M	P402 / P402M	P402T	P404M	P406M	P408M
Capacity	Tonne	63	100	100	150	200	300
Width Between Front	Posts mm	895	1050	1060	1100	1250	1300
Max. Ram to Table	mm	900	900	890	900	700	860
Ram Stroke	mm	300	350	350	350	350	370
Ram Diameter	mm	80	100	100	130	160	200
Working Speed	mm/sec	6.2	7.6	7.9	4.9	3.9	5.9
Motor Power	kW/hp	4 / 5.3	7.5 / 10	7.5 / 10	7.5 / 10	7.5 / 10	22 / 30
Voltage	V	415	415	415	415	415	415
Shipping Dim. (LxWxI	H) cm	190 x 93 x 203	197 x 110 x 220	197 x 100 x 220	203 x 110 x 225	228 x 113 x 221	253 x 122 x 256
Weight	kg	869 / 912	1342 / 1384	1960	1792	2400	3900
PRICE	ex GST	\$4,950 / \$5,450	\$7,150 / \$7,650	\$13,500	\$10,950	\$12,950	\$19,950
PRICE	inc GST	\$5.445 / \$5.995	\$7.865 / \$8.415	\$14.850	\$12,045	\$14,245	\$21,945



Sliding



Made in Turkiye







T Slotted Bottom Table AP-1020/100









MODEL **DPM1070** AP-1020/100 **DPM-K1570 ORDER CODE** P136 P136P P138M Press Power Tonne 100 100 150 Width Between Front Posts 1070 1020 1570 mm Ram Stroke 300 300 300 mm Ram Diameter 220 220 280 mm Advance Speed mm/sec 8 8 8 Working Speed mm/sec 5 5 5 10 10 10 Return Speed mm/sec Motor Power kW/hp 5.5 / 7.5 7.5 / 10 11 / 15 Voltage V 415 415 415 Shipping Dim. (LxWxH) cm 210 x 105 x 220 210 x 105 x 222 263 x 100 x 248 Weight 1900 2100 kg 1500 POA PRICE ex GST \$11,450 \$25,450 PRICE inc GST \$12,595 \$27,995 POA

## **Bench - Pedestal Grinders** & Buffing Machines

**HAFCO** 

METALMASTER

## Industrial Bench Grinder Range

Overview Hafco industrial bench grinders are designed to suit the most demanding environments while providing years of trouble-free operation.

#### **Industrial Series**

- Powerful induction motor featuring a cast iron body to ensure years of trouble-free performance
- Fully sealed ball bearings for prolonged life
- Cast iron base including anti-vibration feet for smooth operation
- 50mm wide wheel guards to accept the use of wire wheels
- Large safety eye shields
- · Fully adjustable tool rests for quick & easy adjustment
- · Supplied with a coarse & fine grinding wheels







## Deluxe Industrial Series

#### Upgraded Features

- Internal fan for improved duty cycle
- Fitted with work light,
- water tray & wheel dresser
- Eye shield with magnifying lens
- NVR Start/Stop switch



#### **GSS-200W Grinder Stand**

- Suits 150 250mm grinders
- 800mm stand height
- Includes water tray

CODE ex GST inc GST G182 \$90 \$99



#### Heavy Duty Industrial Series

- Powerful high-capacity duty cycle induction motor
- Dynamically balanced wheels & wheel flanges for superior performance ٠
- NVR Start/Stop switch including emergency stop button ٠
- Large HD adjustable tool rests
- Dust extraction ports
- Overload protection system





Series		Industrial			Deluxe	Heavy Duty Industrial			
MODEL		HG-150	HG-200	HG-250	DG-200	BG-8	BG-10	BG-12	BUFF-225
ORDER CODE		G140	G142	G146	G144	G161	G162	G164	G166
Wheel Diameter	mm	150	200	250	200	200	250	305	225
Wheel Width	mm	25	25	25	25	25	38	50	25
Shaft Thread	mm/inch	M12	M16	M32	M16	5/8"	1"	1"	Tapered
Motor Power	hp	1	1	1	1	1	1.3	2	1
Voltage	v	240V	240V	240V	240V	240V	240V	415V	240V
Weight	kg	10.6	21.5	32.5	21.5	24	49	119	69
PRICE	ex GST	\$100	\$180	\$270	\$230	\$400	\$690	\$1,390	\$700
PRICE	inc GST	\$110	\$198	\$297	\$253	\$440	\$759	\$1,529	\$770



#### AA362W8

- Linishing attachment fully assembled out of the box
- Linisher adjusts in 6° increments angle without disassembly
- Easy belt tracking adjustment knob & lock

## The Ultimate Linishing Tool

- The Multitool linishing attachment is perfect for fabricator's for sharpening all kinds of tools
- Uses include basic notching of tube, cleaning up welds, removing scale from steel quickly & cleanly removes burrs from freshly cut steel & other materials like wood, plastics, metals & ceramics
- Quick change linishing belt system
- Includes 1/2", 5/8", 14mm, 15mm & 16mm bushes (P0362~P0484) 1" bore (PO484-1)

				-	-			
MODEL		P0362	P0364	P0482	P0484	P0484-1	POJIG	POMTA
ORDER COD	E	L085	L087	L088	L089	L090	L083	L086
Attachment T	уре	Multitool Attachment	Multitool Attachment	Multitool Attachment	Multitool Attachment	Multitool Attachment	Chisel Sharpening Jig	Tilt Table & Mitre Guide
Belt Size	mm	50 x 915	100 x 915	50 x 1220	100 x 1220	100 x 1220	~	~
Disc Dia.	mm	Ø175	Ø175	Ø175	Ø175	Ø175	~	~
PRICE ex G	ST	<b>\$226</b> .36	<b>\$435</b> .45	\$450	\$550	\$570	\$170	\$125
PRICE inc G	ST	\$249	\$479	\$495	\$605	\$627	\$187	\$137.50

## **Buffing Compounds**

Ŭ	Cristian												
SOAP	TYPE	CODE	PRICE ex GST	PRICE inc GST	Spino	lles							
	AUSUPACUT - Grey Cutting Only On Most Metals	G323	\$12	\$13.20									
	ATO32 - Brown Cutting & Finishing On Softer Metals	G320	\$12	\$13.20	Suits M16	x 2mm	Grinde	er Spi	indle				
	SF HYFIN - White	G325	¢10	\$13.20	Suits 5/8"	x 11TF	PI Grind	ler Sp	indle				
	Fast Cutting, Medium-High Finish On Most Metals	6325	\$12	\$13.20	THREAD	TYPE	CODE	ex GST	inc GST				
					16x2mm	Left Hand	G184	\$30	\$33				
	BRITESHINE - Light Blue Fine Finish On	G327	\$14	\$14	\$14	\$14	\$14	\$15.40	16x2mm	Right Hand	G184A	\$30	\$33
	Most Metals				5/8"x11TPI	Right Hand	G184B	\$30	\$33				

#### **Buffing Mops** HAFCO 50 Fold Loose Leaf Mop TYPE 2 Section Stitched Mop CODE G186A G175 G186 G174 Dia. (mm) 200 250 200 250 0 ex GST \$30 \$70 \$30 \$70 inc GST \$33 \$77 \$33 \$77 **HAFCO Buffing Kit** SDY179 - Ø200mm Mops • 1 x roughing mop & 1 x finishing mop • 1 x 16mm tapper spindle • 1 x green compound Suits most 200mm grinders 12 CODE ex GST inc GST

## Wire Wheels

\$65

G185

Brass coated steel wire
Bush 1/2", 5/8", 3/4", 7/8" & 1"

SIZE	CODE	PRICE ex GST	PRICE inc GST	State of the second
Ø150mm	G187	\$15	\$16.50	
Ø200mm	G188	\$25	\$27.50	
Ø250mm	G188A	\$50	\$55.00	Linishall

\$71.50

Grind Silicon Carl For Tungste	bide:		ls	1
SIZE	CODE	PRICE ex GST	PRICE inc GST	
Ø150mm	G168	\$25	\$27.50	Inc
Ø200mm	G170	\$40	\$44.00	1/



White - Alox: For High Speed Steel (80Grit)							
SIZE	CODE	PRICE ex GST					
Ø150mm	G169	\$25					
Ø200mm	G171	\$40					

Specifications & prices are subject to change without notification, please refer to the website for the most up to date pricing & information



Tapered Buffing



 Motor Power
 hp
 0.8

 Voltage
 v
 240V

 Weight
 kg
 23

 PRICE
 ex GST
 \$300 / \$325

 PRICE
 inc GST
 \$330 / \$357.50

mm

Belt Size

Multitoo INTERNATIONAL POMTA

P0362 Multitool — Attachment



50 x 915

0.8

240V

23

**\$480**.91

\$529



Chisel Sharpening

POJIG

Jig (L083)





• Overload protection on motors

· Price includes stand



- 2-Speed, 1420rpm & 2840rpm linishers (BS-76 & BS-152)
- 2800rpm linishers (BS-48 & L-100) • Tilting head
- Quick change belt system
- 100mm outlets for dust extraction

DO 150

Metal Dust Collector

• Ideal for multiple grinding applications

DCM-202





BS-48



) Linishali

L-100

	00 10				
MODEL		<b>BS-48</b>	L-100	BS-76	BS-152
ORDER CODE		L1185	L114	L119	L120
Belt Size	mm	100 x 1220	100 x 1500	75 x 2000	150 x 2000
Motor Power	kW/hp	1.5 / 2	1.5 / 2	2.2 / 3	2.8 / 3.7
Voltage	V	240	240	415	415
Weight	kg	36	74	81	99
PRICE	ex GST	\$630	\$1,120	\$1,090	\$1,390
PRICE	inc GST	\$693	\$1,232	\$1,199	\$1,529

## Linishers

#### L-1520

1.1kW 240V or • 415V motor

- 1520x100mm belt size •
- 175x100mm idler size •
- Complete with isolation switch





MODEL		L-1520			
ORDER COD	DE	L095	L094		
Belt Size	mm	1520 x 100	1520 x 100		
Idler Size	mm	175 x 100	175 x 100		
Motor / Voltage	e kW/V	1.1 / 415	1.1 / 240		
PRICE	ex GST	\$1,690	\$1,750		
PRICE i	nc GST	\$1,859	\$1,925		



Linishall)



HAFCO METALMASTER

• 3 x stage filtration system with 30, 5, & 1 micron • Portable on castor wheels • 2 x Ø100mm dust inlets 900CFM air flow Aluminium impeller • 1.1kW 1.5hp 240V 15A motor Bench lodel CODE ex GST inc GST W321 **\$1,290** \$1,419 **Optional Hose** 4 Metres Flame Retardant Hose (Suitable for Metals) CODE ex GST inc GST Rubber Contact Wheels Dust Collection Tray W322A **\$190** \$209

## Linishing Belts - Packs of 3



Aluminium Oxide (Suitable For Wood Or Metal)					
SIZE	GRIT	CODE	PRICE ex GST	PRICE inc GST	
915 x 50mm	40G	A8000	\$10	\$11	
915 x 50mm	60G	A8001	\$10	\$11	
915 x 50mm	80G	A8002	\$10	\$11	
915 x 50mm	100G	A8003	\$10	\$11	
915 x 50mm	120G	A8004	\$10	\$11	
915 x 50mm	240G	A8005	\$10	\$11	
915 x 50mm	400G	A8006	\$10	\$11	
915 x 100mm	40G	A8016	\$16	\$17.60	
915 x 100mm	60G	A8017	\$16	\$17.60	
915 x 100mm	80G	A8018	\$16	\$17.60	
915 x 100mm	100G	A8019	\$16	\$17.60	
915 x 100mm	120G	A8020	\$16	\$17.60	
1220 x 50mm	40G	A8030	\$12	\$13.20	
1220 x 50mm	60G	A8031	\$12	\$13.20	
1220 x 50mm	80G	A8032	\$12	\$13.20	
1220 x 50mm	100G	A8033	\$12	\$13.20	
1220 x 50mm	120G	A8034	\$12	\$13.20	
1220 x 100mm	40G	A8044	\$22	\$24.20	
1220 x 100mm	60G	A8045	\$22	\$24.20	
1220 x 100mm	80G	A8046	\$22	\$24.20	
1220 x 100mm	100G	A8047	\$22	\$24.20	
1220 x 100mm	120G	A8048	\$22	\$24.20	
1220 x 150mm	40G	A8058	\$27	\$29.70	
1220 x 150mm	60G	A8059	\$27	\$29.70	
1220 x 150mm	80G	A8060	\$27	<b>\$29</b> .70	
1220 x 150mm	100G	A8061	\$27	\$29.70	
1220 x 150mm	120G	A8062	\$27	\$29.70	
1500 x 100mm	40G	A8065	\$24	\$26.40	
1500 x 100mm	60G	A8066	\$24	\$26.40	
1500 x 100mm	80G	A8067	\$24	\$26.40	
1500 x 100mm	100G	A8068	\$24	\$26.40	
1500 x 100mm	120G	A8069	\$24	\$26.40	

irconia (Suitab	le For M	/letal)		
SIZE	GRIT	CODE	PRICE ex GST	PRICE
915 x 50mm	40G	A8009	\$16	\$17.60
915 x 50mm	60G	A8010	\$16	\$17.60
915 x 50mm	80G	A8011	\$16	\$17.60
915 x 50mm	100G	A8012	\$16	\$17.60
915 x 50mm	120G	A8013	\$16	\$17.60
915 x 100mm	40G	A8023	\$30	\$33.00
915 x 100mm	60G	A8024	\$30	\$33.00
915 x 100mm	80G	A8025	\$30	\$33.00
915 x 100mm	100G	A8026	\$30	\$33.00
915 x 100mm	120G	A8027	\$30	\$33.00
1220 x 50mm	40G	A8037	\$20	\$22.00
1220 x 50mm	60G	A8038	\$20	\$22.00
1220 x 50mm	80G	A8039	\$20	\$22.00
1220 x 50mm	100G	A8040	\$20	\$22.00
1220 x 50mm	120G	A8041	\$20	\$22.00
1220 x 100mm	40G	A8051	\$36	\$39.60
1220 x 100mm	60G	A8052	\$36	\$39.60
1220 x 100mm	80G	A8053	\$36	\$39.60
1220 x 100mm	100G	A8054	\$36	\$39.60
1220 x 100mm	120G	A8055	\$36	\$39.60
1500 x 100mm	40G	A8072	\$45	\$49.50
1500 x 100mm	60G	A8073	\$45	\$49.50
1500 x 100mm	80G	A8074	\$45	\$49.50
1500 x 100mm	100G	A8075	\$45	\$49.50
1500 x 100mm	120G	A8076	\$45	\$49.50
2000 x 75mm	40G	A8079	\$40	\$44.00
2000 x 75mm	60G	A8080	\$40	\$44.00
2000 x 75mm	80G	A8081	\$40	\$44.00
2000 x 75mm	100G	A8082	\$40	\$44.00
2000 x 75mm	120G	A8083	\$40	\$44.00
2000 x 100mm	36G	A8085	\$65	\$71.50
2000 x 150mm	40G	A8090	\$65	\$71.50
2000 x 150mm	60G	A8091	\$65	\$71.50
2000 x 150mm	80G	A8092	\$65	\$71.50
2000 x 150mm	100G	A8093	\$65	\$71.50

## Linishing Belts - Packs of 1

Aluminium Oxide (Suitable For Wood Or Metal)					
SIZE	GRIT	CODE	PRICE ex GST	PRICE inc GST	
1524 x 100mm	80G	A60408	\$10	\$11.00	
1524 x 100mm	100G	A60410	\$10	\$11.00	
2260 x 150mm	40G	A90604	\$19	\$20.90	
2260 x 150mm	60G	A90606	\$19	\$20.90	
2260 x 150mm	80G	A90608	\$19	\$20.90	
2260 x 150mm	100G	A90610	\$19	\$20.90	
2260 x 150mm	120G	A90612	\$19	\$20.90	
2515 x 150mm	60G	A99606	\$22	\$24.20	
2515 x 150mm	80G	A99608	\$22	\$24.20	
2515 x 150mm	100G	A99610	\$22	\$24.20	
2515 x 150mm	120G	A99612	\$22	\$24.20	

## **Belt Cleaning Stick**

	e Belt And D eaning Stick	ises	
CODE	ex GST	inc GST	(And And A
G183	\$9	\$9.90	BRASIVE

#### Zirconia (Suitable For Metal)

Elloonia (ounab						
SIZE	GRIT	CODE	PRICE ex GST	PRICE inc GST		
1524 x 100mm	80G	A60408Z	<b>\$20</b> .00	\$22.00		
1524 x 100mm	100G	A60410Z	<b>\$20</b> .00	\$22.00		
Scotchbelts HAFCO						

HAFCO





GRIT	915 x 50mm	1220 x 50mm
Super Fine	A36203	A48203
Fine	A36202	A48202
Medium	A36201	A48201
Coarse	A36200	A48200
ex GST	\$20	\$27
inc GST	\$22.00	\$29.70

#### Sanding Discs -Packs of 3



**HAFCO** 

## Aluminium Oxide (Suitable For Wood Or Metal)

SIZE	GRIT	CODE	PRICE ex GST	PRICE inc GST
Ø150mm	60G	A5312	\$5	\$5.50
Ø150mm	80G	A5313	\$5	\$5.50
Ø150mm	100G	A5314	\$5	<b>\$5</b> .50
Ø178mm	60G	A5332	\$6	<b>\$6</b> .60
Ø178mm	80G	A5333	\$6	\$6.60
Ø178mm	100G	A5334	\$6	<b>\$6</b> .60
Ø178mm	120G	A5335	\$6	<b>\$6</b> .60
Ø228mm	60G	A5352	\$9	\$9.90
Ø228mm	800G	A5353	\$9	\$9.90
Ø228mm	100G	A5354	\$9	\$9.90
Ø228mm	120G	A5355	\$9	<b>\$9</b> .90
Ø305mm	40G	A5371	\$16	\$17.60
Ø305mm	60G	A5372	\$16	\$17.60
Ø305mm	80G	A5373	\$16	\$17.60
Ø305mm	100G	A5374	\$16	\$17.60
Ø305mm	120G	A5375	\$16	\$17.60
Ø350mm	40G	A5391	\$18	\$19.80
Ø350mm	60G	A5392	\$18	\$19.80
Ø350mm	80G	A5393	\$18	\$19.80
Ø350mm	100G	A5394	\$18	\$19.80
Ø380mm	40G	A5401	\$22	\$24.20
Ø380mm	60G	A5402	\$22	\$24.20
Ø380mm	80G	A5403	\$22	\$24.20
Ø380mm	100G	A5404	\$22	\$24.20
Ø380mm	120G	A5405	\$22	\$24.20

#### Hook & Loop Discs Packs of 1



Hook & loop backing disc with self adhesive backing

SIZE	CODE	PRICE ex GST	PRICE inc GST
Ø150mm	A0600	\$17	\$18.70
Ø178mm	A0700	\$18	\$19.80
Ø228mm	A0900	\$19	\$20.90
Ø305mm	A1200	\$27	\$29.70
Ø350mm	A1400	\$35	\$38.50
Ø380mm	A1500	\$39	\$42.90

#### **Abrasive Rolls** 25mm x 33 Metre

#### Aluminium Oxide

- Tears easily from handy roll
- Suitable for maintenance and general engineering use

GRIT	CODE	PRICE ex GST	PRICE inc GST
80G	A8100	\$25	\$27.50
120G	A8101	\$25	\$27.50
180G	A8103	\$25	\$27.50

#### **Grinding Wheel Dressers Diamond Dresser** 0.5CT industrial diamond CODE ex GST inc GST • Ø3/8" x 4" long G189 \$24 **\$26**.40

#### **Rotary Wheel Dresser**

- Ø32mm x 12mm wide cutters
- Soft plastic hang grip
- 250mm overall length • 12mm wide support lugs



HAFCO

Universal D-BIT Grinder	MODEL ORDER CODE		TM-U3 G1975
	Grinding Wheel	type	Diamond Wheel
TM-U3	Taper Angle	deg	0-180
Diamond wheel	Relief Angle	deg	0-45
Halogen light 12V	Negative Angle	deg	0-26
	Collet	type	5C
	Spindle Speed	rpm	5200
Includes: Collets: 4, 6, 8, 10, 12, 16mm, 1/4", 3/8",	Motor Power	W	370
1/2", 5/8" V Wheel dresser with diamond 4 Drill grinding	Voltage	V	240
attachment 🗸 Diamond wheel 🗸 Aligning finger 🗸 End mill	Weight	kg	52
grinding attachment 🗸 Lathe grinding attachment 🗸 Wheel	PRICE	ex GST	\$1,390
flange mounted 🗸	PRICE	inc GST	\$1,529
Universal Tool & Cutter Grinder	MODEL		TM-6025Q
	ORDER CODE		G198
TM-6025Q	Maximum Grindir	ng Cap. Ø mn	n 250
High-precision linear ball slide rail	Long. Travel X-A	kis mn	n 350
Algri-precision linear ball slide rail     Algri-precision linear ball slide rail     Algri-precision linear ball slide rail	Cross Travel Y-A		n 150
	Vertical Travel Z-	Axis mn	า 140
150mm diamond dish grinding wheel	Swivel Head Cap	acity de	360°
Includes motorised work head & tailstock	Grinding Wheel S	-	
Watch Video	Centre Height	mn	n 135
	Centre Distance	mn	n 210
	Spindle Head Tap	per M	Г 4
	Table Size	mn	n 680 x 130
Includes: End Mill Grinding Attach. 🗸 Tool Rest Attach.	Motor Power	kW/h	0.37/ 0.5
4MT Dividing Attach. V Drill Grinding Attach. V	Voltage	Ň	/ 240
22, 27, 32mm Arbors 🗸 4MT Arbors & Lathe Tool Holders 🗸	Weight	k	212
5C Collets 6,8,10,12,16,20,25mm 🗸 Spanners & Manual 🗸	PRICE	ex GS	\$5,250
Lathe Tool Grinding Holder 🗸 Saucer Grinding Wheel 🗸	PRICE	inc GS	
Manual Surface Grinder		<u> </u>	AFCO ETALMASTER
	MODEL		SG-340
Ball bearing table slides	ORDER CODE		G203

- Vertical dial graduations 05mm
- Cross travel graduations 0mm •
- Magnetic chuck 300 x 150mm •
- 550W / 3/4hp 240V motor •
- Angular contact spindle bearings



## Manual / Hydraulic Surface Grinders

#### SG-820, SG-820H

- Hydraulic longitudinal table travel SG-820H
- Precision Japanese P4 spindle ball bearings
- Coolant system with flexible nozzle
- Cast iron machine body and stand
- Manual one shot lubrication pump
- Wheel balancing stand and arbor
- Magnetic Chuck 400 x 200mm
- Diamond wheel dresser
- Halogen work light





MODEL ORDER CODE		SG-340 G203
Chuck Size	mm	300 x 150
Longitudinal Table Traverse	mm	340
Cross Table Traverse	mm	170
Spindle to Table	mm	275
Wheel Diameter	mm	180
Vertical Graduations	mm	05
Vertical Graduations /Rev.	mm	1
Motor Power	kW / hp	550 / 3/4
Voltage	V	240
Weight	kg	260
PRICE	ex GST	\$4,990
PRICE	inc GST	\$5,489

# HAFCO METALMASTER

MODEL ORDER CO	DE	SG-820 G218	SG-820H G220
Operation	Man./Hyd.	Manual	Hydraulic
Chuck Size	mm	400 x 200	400 x 200
Long Traverse	e mm	530	530
Cross Travers	e mm	220	220
Spindle to Tak	ole mm	490	450
Wheel Diamet	er mm	200	200
Vertical Incren	nents mm	0.01	0.01
Motor Power	kW / hp	1.1 / 1.5	1.1 / 1.5
Voltage	V	415	415
Weight	kg	800	850
PRICE	ex GST	\$6,150	\$9,990
PRICE	inc GST	\$6,765	\$10,989

Senato

Hydraulic Table Feed Control BMT-3060AH

Programmable AD5

Controller

0

0

0 000

BMT-3060AH

Other Models

vailable

Coolant Pump & Tank BMT-3060AH

Auto Lubrication Pump

## **Precision Automatic Surface Grinders**

## 

- Spindle contains P4 grade pre-loaded precision angular contact bearings. The spindle and motor are dynamically balanced
- Automatic pressure lubrication system to slide-ways and screws with timer adjustment providing optimum machine conditions
- High-tensile ribbed cast iron base and column tempered and stress relived for maximum rigidity and minimum vibration
- Automatic down-feed AD5 controller and rapid UP/DOWN system (BMT-2550AH, BMT-3060AH & BMT-4080AH)
- V-way slides are coated with Turcite-B to minimise friction between slides
  - Design and quality assurance exceeds
     DIN, JIS and ISO standards



#### Standard Features BMT-2550AH, BMT-3060AH & BMT-4080AH

- Electro-magnetic chuck with demagnetizer
- Balancing arbor & balancing stand
- Parallel dresser
- Wheel flange

EM

- AD 5 Controller
- Coolant system & work light

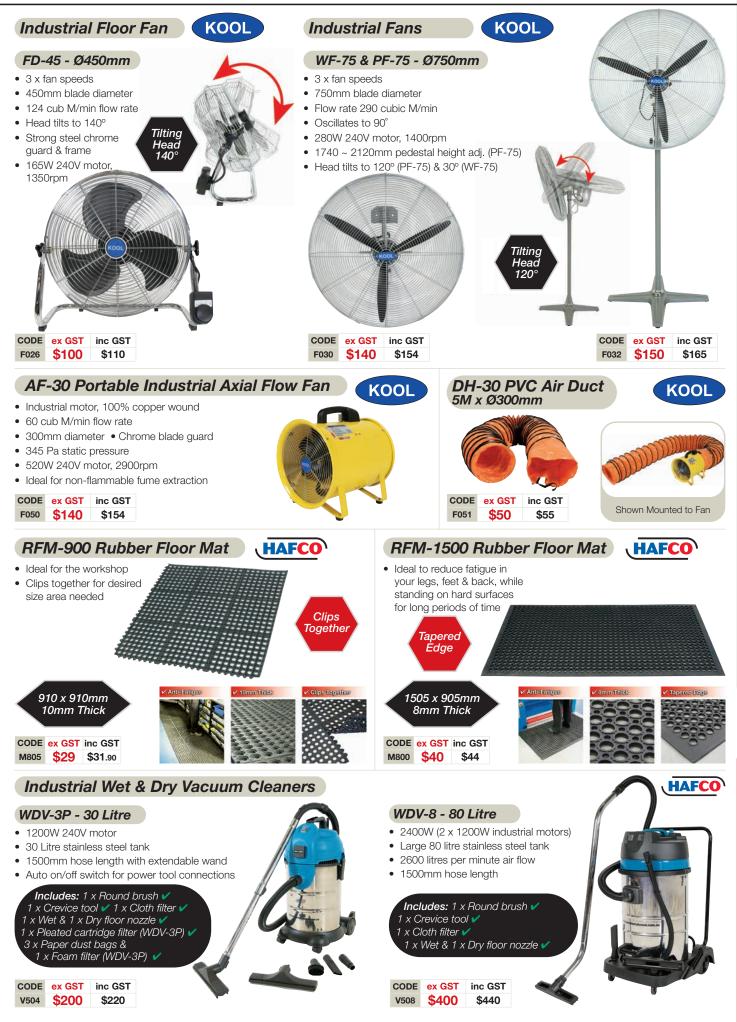
## **AD5 Features:** BMT-2550AH, BMT-3060AH & BMT-4080AH

- 2-step grinding procedure: roughing finishing
- Minimum incremental feed 0.001mm
- Plunge and surface grinding
- Preset spark out
- Rapid auto return to home positions

## **Optional Accessories**

• Magnetic separator for coolant system, Radius forming attachment, Dust extraction system, Auto paper strip, Filter & Punch former

MODEL		BMT-1545AH	BMT-2045AH	BMT-2550AH	BMT-3060AH	BMT-4080AH
ORDER CODE		G242	G243	G244	G248	G250
AD5 Automatic Controller	Manual / Automatic	Manual	Manual	AD 5 Automatic	AD 5 Automatic	AD 5 Automatic
Magnetic Chuck Size	mm	450 x 150	450 x 200	500 x 250	600 x 300	800 x 400
Table Travel (X & Y)	mm	500 x 185	500 x 235	550 x 270	670 x 340	860 x 450
Spindle Centre to Table	mm	450	450	500 (opt. 600)	500 (opt. 600)	550 (opt. 650)
Longitudinal Feed	M/min	5 ~ 25	5 ~ 25	5 ~ 25	5 ~ 25	5 ~ 25
Cross Feed - Hand Wheel	(mm/rev.) / (mm /grad.)	5 / 0.02	5 / 0.02	5 / 0.02	5 / 0.02	5 / 0.02
Cross Feed - Automatic	mm	0.1~12	0.1~12	0.1~12	0.1~20	0.1~20
Vertical Automatic Down Feed	d - AD5 mm/Time	~	~	0.001~0.099	0.001~0.099	0.001~0.099
Vertical Feed - Hand Wheel	(mm/rev.) / (mm/grad.)	2 / 0.01	2 / 0.01	2 / 0.005	2 / 0.005	2 / 0.005
Vertical Feed - Rapid	(mm/min)	450	450	350	350	350
Wheel Speed	rpm	2900	2900	2900	1450	1450
Grinding Wheel	mm	Ø205	Ø205	Ø205	Ø355	Ø405
Motor Power	kW/hp	1.5 / 2	1.5 / 2	1.5 / 2	3 / 5	3 / 5
Voltage	V	415	415	415	415	415
Weight	kg	1100	1150	1550	1950	3500
PRICE	ex GST	\$25,450	\$25,950	\$33,450	\$38,500	\$55,950
PRICE	inc GST	\$27,995	\$28,545	\$36,795	\$42,350	\$61,545





**ARMSTRONG** 

Better by des

## Vehicle Axle Stands

#### ARMAS3000R & ARMAS5000R

- Heavy duty, high quality ratchet type axle stands
- Tested to Australian standards
- ٠ A high quality axle stand that provides a safe & efficient means of supporting vehicles
- Sturdy welded construction for added safety & strength
- · One piece ratchet bar provides superior strength & durability
- Easy to use quick adjustment mechanism •
- that securely locks stands into position Supplied and priced as a set of 2 stands



MODEL	1	ARMAS3000R ARMAS5000R			
ORDER COD	E	A3435	A3445		
Capacity	Tonne	3000	5000		
Min/Max. He	ight mm	295~440	385~620		
PRICE	ex GST	\$140	\$210		
PRICE	inc GST	\$154	\$231		

## 2059T Hydrauli

- 500kg capacity •
- Hydraulic 2 stage telesco
- 2 way tilting saddle 9° for •
- Minimum height - 820mn
- Maximum height 1768n
- · Foot pedal allows use of
- 4 x steel swivel caster where the second seco

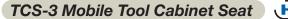
#### 

CODE ex GST inc GST A3452 \$680 \$748

## Mechanic's Sea

## RSP-500 - Round 1

- 5 swivel wheels
- Work tray under seat •
- Ø300mm round padded
- Min. chair height = 380m
- Max. chair height = 500n
- CODE ex GST inc GST A360 **\$50 \$**55



Side

old U

- 2 x magnetic fold up side
- Padded seat for comfort
- Rear tool or screwdriver l •
- 4 x swivel caster wheels
- Ball bearing drawer slides
- 670 x 359 x 406mm (LxV

CODE ex GST inc GST A001 **\$100 \$110** 

## **Professional Hydraulic Trolley Jacks**

**Tested to Australian Standards** 



MODEL ORDER CODE		ARMM800QL J021	ARMM901QL J022	ARMARJ2000 J024
Lifting Capacity	Tonne	2	2.5	2
Min.~Max. Height	mm	130-470	102-520	97-490
Weight	kg	35.5	44	23
PRICE	ex GST	<b>\$362</b> .73	\$480	<b>\$635</b> .45
PRICE	inc GST	\$399	\$528	\$699

lic Transmission Lifter	VJ-680 Vehicle Positioning Jacks
copic lift forward, 17° rearward m Bmm f both hands vheels	<ul> <li>Includes set of two jacks</li> <li>680kg load capacity per jack</li> <li>270mm maximum tyre width</li> <li>620mm maximum opening</li> <li>Hydraulic foot operated pump</li> <li>360° low friction caster wheels</li> <li>4 x heavy duty swivelling wheels</li> <li>MAFCO</li> </ul>
at & Stool Trolley Seat d seat rotates 360°	<ul> <li>GSP-795 - Garage Stool</li> <li>Pneumatic seat adjusts from 675 - 795mm</li> <li>Ø360mm high density foam padded seat</li> <li>Chrome plated heavy duty steel frame with footrest</li> <li>Seat allows 360° rotation</li> </ul>
nm imm	<ul> <li>135kg weight capacity</li> <li>CODE ex GST inc GST A359 \$90 \$99</li> </ul>
Tool Cabinet Seat	MKP-2 Mobile Knee Pads
de (3 drawer) trays t holder es kWxH)	<ul> <li>6 x oil resistant swivel caster wheels</li> <li>Shaped foam knee pads for cushion comfort</li> <li>Durable high impact plastic frame</li> <li>113kg load capacity</li> <li>Built-in tool storage tray</li> <li>640 x 255 x 90mm (L x W x H)</li> </ul>

CODE ex GST inc GST

\$44

A3615 **\$40** 



## STT-4W Service Tool Tray

- 740 x 510 x 20mm top tray (LxWxD)
- 860 to 1200mm adjustable tray height
- Non slip rubber liner on tray
- · 34kg total tray load capacity
- · Padded extension on vertical support
- 605mm wide inside wheel frame
- 650mm deep from padded vertical • support to front edge
- 4 x swivel wheels, 2 x include a brake

**HAFCO** 









Wheel Brace Clamp

HD

## Motorcycle & ATV Lifters

## MLR-454

454kg lifting capacity

CODE ex GST inc GST

T758 **\$160 \$176** 

- 200~770mm height Foot operated lever action •
- hydraulic pump to lift platform
- Foot operated lever to lower platform
- · Adjustable front wheel locking vice with rubber pads to assist bike stability, 0~170mm capacity
- · Adjustable front support arms with two screw stabilisers
- Ramp can be detached from platform allowing closer access to bike
- 8 hole tie down points on platform, 4 each side
- · Four steel caster wheels, (front wheels swivel)



# Hvdraulic Pump

Grease Guns



L-MPG MINI PISTOL Hand Operated







CODE ex GST inc GST G060 \$350 \$385





lubemate 📑 🌇 macnaught

L-PG450PV PISTOL GRIP K29 - FLEXIGUN® -Hand Operated (suits 450g)













CODE ex GST inc GST G076 **\$30** \$33

10 YEARS C16 - SUCTION GUN Hand Operated (500ml cap.) CODE ex GST inc GST G065 \$65 \$71.50





GLLF WESTERN ON

SUPER BL

## Grease Cartridge - 450g

· A superior multi-purpose grease for low and high temperatures possessing excellent lubrication characteristics for a wide range of anti-friction and plain bearings, gears and couplings in automotive, marine, agricultural and industrial application

## **Parts Washers**

#### APW-22 - Bench Model (22 Litre Tank)

- · Sealed re-circulating motor and a flexible hose
- 240V pump 113 Litres/hour
- 12 Litre fluid capacity
- Tank size 398 x 298 x 210mm
- Weight 7.5kg

#### APW-76 - Floor Model (76 Litre Tank)

- · Sealed re-circulating motor and a flexible hose
- Fusible hinged lid will close in event of fire
- 240V pump - 180 Litres/hour
- 45 Litre fluid capacity
- Tank size 700 x 480 x 250mm
- Weight 26kg

#### APW-140 - Floor Model (140 Litre Tank)

- · Sealed re-circulating motor and a flexible hose
- · Fusible hinged lid will close in event of fire
- 240V pump 180 Litres/hour
- 85 Litre fluid capacity
- Tank size 1060 x 520 x 270mm
- Weight 45kg



CODE ex GST

\$90

A370

inc GST

\$99



HAFCO

HAF

METALMASTER

PWC20

A377 20 200 \$130

\$143

#### **APW-BR Optional Brush**

- 230mm Brush
- 405mm Flexible hose

CODE ex GST inc GST A376 **\$16 \$17**.60

## **Parts Washer - Concentrate**

- Hafco MetalMaster Parts Cleaner is a water-based, safer alternative to solvent based degreaser. It is formulated for cleaning and degreasing engineering and industrial parts and washable surface.
- Dilution Rate 1:10
- Water Based
- Non toxic, non flammable, non caustic, non hazardous



For full specifications see

1			
	MODEL		PWC5
1	ORDER C	ODE	A378
1	Size	Litres	5
	Makes	Litres	50
	PRICE	ex GST	\$39
	PRICE	inc GST	\$42.90

## Electric Motors - 240V

- TEFC (Totally enclosed fan cooled)
- Reversible motors
- · Thermal overload with manual reset
- · Foot mounted



MODEL	hp	VOLTAGE	Amp	SHAFT	rpm	CODE	ex GST	inc GST
EM1-14	1	240V	10	Ø5/8"	1440	E040	\$220	\$242
EM2-14	2	240V	10	Ø19mm	1440	E092	\$310	\$341
EM25-28	2.5	240V	15	Ø19mm	2800	E084	\$270	\$297
EM3-28	3	240V	15	Ø19mm	2800	E112	\$290	\$319





## **Lifter Trolleys**

## 

## LT & LTH Series

- Ideal for stores & workshops to greatly minimise back injury
- Easy foot operated hydraulic action
- Positive wheel lock for safety
- Four wheels with the rear two swivelling

## **Extra Features: LTH Series**

- Smooth action hand lever for lowering table
- Heavy duty 125 x 35mm ball bearing wheels
- Heavy steel construction for extra rigidity
- Handle folds flat for easy storage (J055)
- Quality products sold for over 15 years









MODEL		LT-227	LT-360	LTH-500	LTH-350
ORDER CODE		J049	J051	J055	J052
Load Capacity	kg	227	360	500	350
Lift Height	mm	710	775	900	1300
Min. Table Height	mm	225	240	280	350
Table Length	mm	708	820	815	910
Table Width	mm	450	520	500	500
Shipping Dim. (LxWxH)	cm	83 x 51 x 31.5	95 x 57 x 33	97 x 55 x 55	101 x 55 x 53
Weight	kg	51	51	102	127
PRICE	ex GST	\$300	\$400	\$560	\$670
PRICE in	nc GST	\$330	\$440	\$616	\$737

## PT-2500 Hydraulic Pallet Truck

- 2500kg load capacity Fork: 1220 x 685mm (LxW)
- Polyurethane-coated cast iron wheels
- 180° turning circle with dual front wheels
- 3-stage control lever with overload bypass valve
- Fork legs reinforced with welded box section
- Front guide wheel to assist with pallet entry
- HAFCO F

## FLA-2T Forklift Jib Attachment

HAFCO

- T bar screw locks for fork tine's
- Swivel hook with latch
- Steel construction with 465mm fork tine centres
- 1200mm safety chain
- Complies with standard AS/NZS2359.1





•

Meets or exceeds other International Standards such

as GS, CE & ANSI

• Meets or exceeds other International Standards such as GS, CE & ANSI

MODEL		GLH025	GLH050	GLHLL075	GLHLL150
ORDER CO	DE	C171	C172	C173	C174
Capacity	Tonne	0.25	0.5	0.75	1.5
Lift Height	metres	1	1.5	1.5	1.5
PRICE	ex GST	\$120	\$155	\$200	\$260
PRICE	inc GST	\$132	\$170.50	\$220	\$286

## MGT-1T Mobile Girder Rail 1 Tonne

- 1 tonne load capacity
- 2540 - 3600mm adjustable gantry height with quick release safety locking pins - both ends
- 2300mm inside frame clearance
- 2600mm outside frame width
- 4 x swivel caster wheels with brake •
- 76mm I beam width



MODEL ORDER CODE		MGT-1T C188
Load Capacity	kg	1000
Inside Width	mm	2300
Ship Dim. (LxWxH	l) cm	228.5 x 52 x 21
Weight	kg	136
PRICE	ex GST	\$850
PRICE	inc GST	\$935



Package Deal

**SAVE \$77** 

- 1T Girder Trolley

T (K088)

C147

## www.machineryhouse.com.au

Lever Action Height Adjustment

## **Compact Wire Rope Hoists**

- · Designed for use on building sites and multi-storey units, these compact electric rope hoists are also suitable for a wide range of applications in warehouses, storage areas, factories, etc.
- Light weight and compact design
- Sensor arm automatically stops motor if the wire rope is under-wound •
- Dynamic & mechanical brake providing instant & safe braking •
- Automatic upper limit switch, when rope disc touches the limit arm
- Lower overwind limit switch ٠

Lift

Model

TBH250

TBH500

- Convenient 240 volt/single phase power supply
- Wire rope with 360° hook with safety latch
- Includes 3 metre power lead & plug, 10 metre heavy duty IP65 waterproof pendant control
- Complies with AS/NZS 1418.2 standard



## **Electric Chain Hoists**

- · Light weight, compact design with high efficiency motor
- Pressed steel structure, high strength body
- · High tensile alloy steel top & bottom hooks
- Grade 80 7.1mm alloy steel load chain
- · Limit switches fitted at top and bottom ends to prevent chain run-out
- 240V, 1200 watts, single speed motor
- 415V, 400/1200 watts, 2 speed motor

	By GARRIC	<b>]</b> <b>B</b>	Load lin					olies with S1418.2
	Model	Lift Capacity	Lift Height	Speed m/min	Voltage	CODE	ex GST	inc GST
	TECH0103	1 Tonne	3 metre	6	240	H250	\$2,400	\$2,640
	TECH2SP0103	1 Tonne	3 metre	1.2/3.5	415	H2562	\$2,700	\$2,970
	TECH0106	1 Tonne	6 metre	6	240	H251	\$2,700	\$2,970
	TECH2SP0103	1 Tonne	6 metre	1.2/3.5	415	H2561	\$3,100	\$3,410
	TECH0203	2 Tonne	3 metre	3	240	H254	\$2,800	\$3,080
	TECH0206	2 Tonne	6 metre	3	240	H255	\$3,200	\$3,520
	TECH0206-ET	2 Tonne	6 metre	3	240	H2551	\$4,650	\$5,115
_S-10	T	1					20T-KIT	. 1611



( F

## Load Skates & Accessories

- GLS-10T & GLS-15T load skates are designed to facilitate the moving, • positioning or installation of a wide range of loads over short distance.
- GLSK20-1 packing plates have a rubber cushion pad that protects the surface of your load and fits directly onto the load skate & helps the load from not sliding off.
- GLSK20-5-8-DB turntable & handle have a rubber cushion pad & fits directly onto the load skate & allows the skate to maneuver around corners
- The GLS-20T-KIT load skate kit includes 4 x 10T load skates, 2 x turntables & handles, 2 x packing plates, 2 x link bars, 1 x storage case & draw bar

## **Bow Shackles**

- Suitable applications: Marine, agricultural, towing, & general industrial
- Galvanised finish with yellow painted pin
- "Grade S" compliant & meets the requirement of AS 2741

Model	Capacity	Body Dia.	Pin Dia.	ORDER CODE	ex GST	inc GST
GSSB11	1.5 Tonne	11mm	13mm	H350	<b>\$5</b> .00	\$5.50
GSSB13	2.0 Tonne	13mm	16mm	H352	<b>\$6</b> .50	\$7.15
GSSB16	3.2 Tonne	16mm	19mm	H354	<b>\$9</b> .00	<b>\$9</b> .90
GSSB19	4.7 Tonne	19mm	22mm	H356	\$13.50	\$14.85
GSSB25	8.5 Tonne	25mm	29mm	H358	\$27.00	\$29.70
GSSB29	9.5 Tonne	29mm	32mm	H360	<b>\$36</b> .00	\$39.60

## Lifting Slings

Cap.

Size

1500kg 6Mx35mm H282

2500kg 9Mx50mm H284

750kg 5Mx25mm



ГНO

**GARRICK**)

## Made from polyester Meets Australian standards



CODE

H280

**ORDER RATCHET STRAPS** 

inc GST

\$14

\$22.50

\$27.75

ex GST \$12.73

**\$20**.45

\$25.23

COARDICK WLC 1 1000es	H300
	H307
GARRICK WIL 2 Jonnes	H310
10:2500	H284

	TECH0206-ET	2 Tonne	6 metre	3	240	H2551	\$4,650	\$5,115
\$14	10T .oad Skate 10 ex GST → 4 inc GST (C167)		)		V	- 207 I <b>\$9</b>	20T-KIT .oad Skate 50 ex GST 045 inc GS	r
\$15	(20-1 ing Plate → 50 ex GST 5 inc GST (C1681)			9		4 A		
Turnt \$23	(20-5-8-DB table & Handle						-0	
V	ertical Dr	um Cl	amp l	Lifter	r			

## **GDLC**

- For easy lifting and tilting of 20, 60 & 205 litre steel or plastic drums
- · High grade hooks
- Alloy steel chain
- Built to industrial standards
- 6 x 18 x 500mm chain



CODE ex GST inc GST C1775 **\$100** \$110

**Digital Crane Scale** 

## DCS-1T - 1000kg

- Hi resolution back-light LCD display screen 40 x 63mm
- Convenient swivel shackle & hook with latch
- Large number display 22 x 11mm (high x width)
- 0.5kg increments
- Can be used in kilograms (kg) or pound (lb)

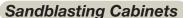




HAFCO



# Sandblasting



#### SB-100

- Portable but rugged steel cabinet
- Acrylic protective screen with replaceable shield
- Recommended to use 1 x 25kg abrasive grit & with a dust collector
- Recommended Free Air Delivery: 254L/min. @ 100psi

CODE ex GST inc GST

S288 \$200

SB-375

 Complete with internal low-voltage light, extra replacement shield, gloves, gun & ceramic tips

\$220



**HAFCO** 

INSIDE CABINET SIZE

(LxWxH) 590 x 500 x 300-360mm

Stands approx.
1.4 metres high
Recommended to be used with dust collector
Recommended to use 2 x 25kg abrasive grit
Recommended Free Air Delivery: 340L/min. @ 100psi
Complete with internal low-voltage LED light, tempered glass screen with replacement shields,

SB-200

stand & hopper

Acrylic protective screen

with replaceable shield

· Heavy-duty steel cabinet, includes

 CODE
 ex GST
 inc GST

 S289
 \$290
 \$319

gloves, gun & ceramic tips

INSIDE CABINET SIZE (LxWxH) 835 x 510 x 360-550mm



# **Standblasting**

Pr-

.

## Sandblasting Cabinets

- · Foot operated industrial blast gun
- Internal LED lighting system
- Built in 240V vacuum and filter system at rear of sandblast cabinet
- Powder coated steel construction •
- Recommended Free Air Delivery: 680L/min. @ 100psi

HAFCO

METALMASTER

Includes

Dust

Extraction

- Natural rubber-vinyl blast gloves
- · Fitted with an air regulator
- Recommended to use 3 x 25kg abrasive grit
- Complete with gloves, air regulator, internal LED • low-voltage light, air industrial duty blast gun with ceramic tips & extra shield

#### SB-420

- 2 side doors and front opening panel for easy access
- Stands 1675mm high with door closed

## SBC-990

- · Heavy duty foot pedal design with brass flow valve
- 2 x gas struts to assist front door opening •
- with 2 x safety interlocks • Stands 1770mm high with door closed



# Blast Media Removal

## Consumables

To suit SB-420 & SBC-990	CODE	ex GST	inc GST
FILM - Light (Pkt 5) SB-420 only	3SC0005	<b>\$15</b> .09	\$16.60
FILM - Light (Pkt 3) SBC-990 only	7SC0030	<b>\$13</b> .13	<b>\$14</b> .44
FILM - Screen (Pkt 5) SB-420 only	SC004	\$17.00	\$18.70
FILM - Screen (Pkt 4) SBC-990 only	7SC0024	<b>\$24</b> .00	<b>\$26</b> .40
NOZZLE 6mm (Pkt 2)	3SC0206	<b>\$16</b> .36	\$18.00
NOZZLE 7mm (Pkt 2)	3SC0207	\$17.00	\$18.70
GLOVES	2SC0035	<b>\$36</b> .50	<b>\$40</b> .15
BLAST GUN	3SC0300	<b>\$60</b> .00	\$66.00
AIR JET & SLEEVE	7SC5155	<b>\$32</b> .68	\$35.95



## Industrial Sandblasting **Dust Cyclone Extractor**

#### SB-C870

- 2-Stage filtration
- High volume flow rate for superior visibility whilst sandblasting
- Polyester Terephthalate (PET) pleated filter cartridge, filters out particulates 5 micron or larger
- Induction motor for smooth & quiet operation
- Powder coated steel construction
- Conveniently mounted on/off switch •
- Includes: 1.5m of 100mm flexible dust hose, flange mount hose chute, mounting template, fixing hardware to attach sandblast cabinets

CODE	ex GST	inc GST
S310	\$850	\$935



ncludes

Led

Lighting

340-570mm

inc GST

\$1,749

**SB-420 INSIDE CABINET SIZE** (LxWxH) 1200 x 600 x 340-570mm

ex GST

\$1,590

CODE

S302





#### Pilot Air Guarantee

#### Pilot Air, Tried, Tested and Proven for over 40 Years

- Pilot Air promises expertise, support & value that's exactly what we deliver
- All compressors are individually tested prior to shipping
  - Warranty: 12 month warranty • Backed by a nationwide service network
  - Custom built compressors also available





## **Compressor Pumps**

CODE

C397

GST

- C12 twin cylinder pump
- C16 triple cylinder pump



MODEL ORDER CODE		SUPER 16 C342	SUPER 16 C345	SS30 C332
Tank Capacity	Litres	60	125	150
Displacement	CFM / L/min	16.0 / 453	16.0 / 453	33 / 934
Free Air Delivery	CFM / L/min	11.6 / 328	11.6 / 328	21.5 / 609
Cylinders	Pump Type	3 x W-Triple	3 x W-Triple	3 x W-Triple
Motor / Engine	Туре	Electric	Electric	Electric
Motor Power	kW / hp	2/3	2/3	5.62 / 7.5
Voltage	V / Amps	240 / 15	240 / 15	415 / 15
Shipping Dim. (Lx)	NxH) cm	100x40x74	150x50x95	150x60x110
Weight	kg	84	114	160
PRICE	ex GST	\$1,270	\$1,690	\$2,900
PRICE	inc GST	\$1,397	\$1,859	\$3,190



- Manufactured to AS1210-3 and supplied with manufacturer's data report
- Supplied as standard with safety valve, pressure gauge and manual • condensate drain
- Finished in industrial grade enamel
- · Custom build and horizontal air receivers available on request



MODEL		3100150	3100300	3100600	31001000
ORDER CODI	Ξ	C550	C552	C555	C556
Tank Capacity	Litre	150	300	600	1000
Max. Pressure	PSI/KPA		160 /	1100	
Inlet/Outlet	Thread		1-1	/2"	
Tank Diameter	mm	420	600	600	800
Overall Height	mm	1550	1700	1900	2460
PRICE	ex GST	\$1,300	\$1,800	\$3,100	\$4,850
PRICE	inc GST	\$1,430	\$1,980	\$3,410	\$5,335

## **Air Compressors Hi-Flow Series** HAFCO SUPER 16

7.5 hp

en-1 601

SUBSE SERVES INDUSTRIAL

SS30 Industria

SS30

- · Hi-flow series
- · Quality, slow-running, efficient compressors suitable for home or factory use
- · Belt driven air compressor
- · Long lasting cast iron pump with stainless steel valves
- Fully automatic electric cut in/out
- Thermal overload motor protection ٠
- Includes filter regulator

## HAFCO SS30

- Compact twin tank design
- · Highly efficient reed valves
- Honda petrol engine
- with Honda National Service
- Network
- Anti vibration rubber pads

www.machineryhouse.com.au

C12

Model Suits

Super 12







Thermostatically controlled cooling

fans (K30SI & K50SI)

VII In One

ompac

240V or 415V



#### **Opilotair** Expertise. Support. Value.

- Steel cabinets lined with acoustic foam to deaden noise & maximise cooling air flow
- Thermostat controlled cooling combined with over-temp protection
- Low noise level 63 to 68 dBa
- Note: External air receiver is required with all SI series air compressors (see page 121)

	0136	nes an comp	1633013 (366 k	Jage 121)		
MODEL		K17SI/1	K17SI/2.2	K17SI	K30SI	K50SI
ORDER CODE		C539	C539A	C540	C542	C543
Cylinders/Stages		2/ 1	2 / 1	2 / 1	2/2	2/2
Max. Pressure	PSI/KPA	145 / 1000	145 / 1000	145 / 1000	160 / 1100	160 / 1100
Free Air Delivery	L/min	205.1	278.7	292.6	681	888
Motor Power	kW/V	1 / 240	2.2 / 240	2.2 / 415	5.5 / 415	7.5 / 415
Shipping Dim.	cm	73x64x110	73x64x110	73x64x110	90x64x110	90x64x110
Weight	kg	147	147	147	182	220
PRICE	ex GST	\$4,090	\$4,200	\$4,300	\$6,770	\$9,000
PRICE	inc GST	\$4,499	\$4,620	\$4,730	\$7,447	\$9,900

## **Rotary Screw Air Compressors Includes In-Built Air Dryer - 415V**



0.0.

## **Opilotair** PAC Series

- Ideal for use in larger industrial applications where a constant demand for compressed air is required
- "Ready To Go" Includes compressor, air receiver & refrigerated dryer all in one complete package ready to install
- Quiet operation 60 to 70 dBa
- Air receivers built to AS1210

## OTHER FEATURES:

- 3°C Dew point refrigerated dryer
- Belt drive with cast iron pulleys
- Electric components enclosed in an IP54 rated box
- Star Delta Starter included

MODEL ORDER CODE		PAC4-RM / RM-D C5341 / C5342	PAC5-RM / RM-D C5351 / C5352	PAC7.5-RM / RM-D/500 C5361 / C5362	PAC11-RM / RM-D C5371 / C5372	PAC15-RM / RM-D C5381 / C5382
Tank Capacity L	itres	150 / 268	150 / 268	268 / 500	268 / 500	268 / 500
Free Air Delivery L	/min	486	648	1002	1500	1848
Operating Pressure	BAR	10	10	10	10	10
Motor Power kW / h	p / V	4 / 5.5 / 415	5.5 / 7.5 / 415	7.5 / 10 / 415	11 / 15 / 415	15 / 20 / 415
Air Dryer ~	1 🗸	~ / 🖌	~ / 🖌	~ / 🖌	~ / 🖌	~ / 🖌
Noise Level	dBa	60	64	68	69	70
Shipping Dim. (LxWxH)	cm	150 x 60 x 151	150 x 60 x 151	190 x 72 x 180	190 x 72 x 180	190 x 72 x 180
Weight	kg	180 / 220	182 / 222	275 / 320	290 / 340	300 / 355
PRICE ex 0	GST	\$8,250 / \$10,800	\$8,800 / \$11,500	\$10,400 / \$12,600	\$11,200 / \$14,500	\$12,000 / \$15,900
PRICE inc 0	GST	\$9,075 / \$11,880	\$9,680 / \$12,650	\$11,440 / \$13,860	\$12,320 / \$15,950	\$13,200 / \$17,490

Made in

Australia





	Туре	Description	COD	E ex GST	inc GST		Туре	Size	CODE	ex GST	inc GS1
ell)	High-Flow	1/4" BSPT Female Coupling -	One Touch F94		\$13.20		Hex Nipple	1/4" - 1/4" BSPT	F860	\$5.00	<b>\$5</b> .5
-	High-Flow	1/4" BSPT Male Coupling - Or	ne Touch <b>F94</b>	\$12	\$13.20		Hex Nipple	3/8" - 1/4" BSPT	F862	<b>\$5</b> .00	\$5.
- 62)	High-Flow	Ø3/8" Hose Tail Coupling - Or	ne Touch F94		\$13.20	and press	Hex Nipple	3/8" - 3/8" BSPT	F864	<b>\$5</b> .00	\$5.
B42.0	High-Flow	1/4" BSPT Female Adaptor (pl			\$8.80		Reducing Bush	RB4x2 1/4" - 1/8" BSPT	F830	<b>\$4</b> .50	\$4.
	J .	1/4" BSPT Male Adaptor (pkt 2			\$8.80		Reducing Bush	RB6x4 3/8" - 1/4" BSPT	F832	<b>\$4</b> .09	<b>\$4</b> .
	J .						Reducing Bush	RB8x4 1/2" - 1/4" BSPT	F834	<b>\$5</b> .00	\$5.
	Hign-Flow	Ø3/8" Tail Adaptor (pkt 2)	F95	o \$0	<b>\$8</b> .80		Reducing Bush	RB8x6 1/2" - 3/8" BSPT	F836	<b>\$5</b> .00	\$5.
	High-Flow	5 piece 1/4" BSPT Set 1 x Touch 1/4" BSPT male cou	upling, F93	5 \$20	\$22	and (	Reducing Bush	RB12x4 3/4" - 1/4" BSPT	<b>F838</b>	<b>\$6</b> .36	\$7.
<b>.</b>	l	3 x male 1/4" BSPT adaptors 1 x female 1/4" BSPT adaptor	100	φ20	ΨLL		Reducing Bush	RB12x6 3/4" - 3/8" BSPT	<b>F840</b>	<b>\$6</b> .36	\$7.
						<b>()</b>	Reducing Bush	RB12x8 3/4" - 1/2" BSPT	<b>F842</b>	<b>\$6</b> .36	\$7.
Y	High-Flow	1/4" BSPT Splitter Coupling -	One Touch <b>F96</b>	<b>\$25</b>	<b>\$27</b> .50	<b>`</b>	Sleeve	1/4" BSPT	F845	<b>\$5</b> .00	\$5.
				<b>• • • • •</b>	<b>A-</b>	<b>`</b>	Sleeve	3/8" BSPT	F846	<b>\$5</b> .00	\$5.
		Ø3/8"-1/4" BSPT Tail/Male (pk			\$7.15		Plug	1/4" BSPT	F870	\$4.00	<b>\$</b> 4.
THE R. L.	Standard	Ø3/8"-1/4" BSPT Tail/Female (	(pkt 2) <b>F81</b>	1 \$7	<b>\$7</b> .70	2	'T' Piece	1/4"M - 1/4"F BSPT	F880	<b>\$12</b> .27	\$13
11	Standard	Ø1/4" BSPT Male/Female In-line valve	F93	<b>\$14</b>	<b>\$15</b> .40	<b>6</b>	3-Way Manifold Adaptor	1 x 1/4" BSP to 3 x 1/4" I	BSPT <b>F882</b>	<b>\$15</b> .41	\$16
						Õ	Hose Clamp (O Clip)	Ø15 - 18mm Hose	F888	\$5.45	\$6
High ab 40C to	80C work	ving it to lay flat during of nemical resistance ing temperature <b>0. CODE</b> ex GST inc GS	ST		R AIR HOSE	SIZI	g & plug	ex GST inc GST			Aade Taiwa
High ab 40C to <b>ENGTH</b> 5 Metres	rasion & cl 80C work I HOSE IE 9.5mm	nemical resistance ing temperature	ST			couplin	g & plug	ex GST inc GST \$30 \$33	] 		Cnau
iigh ab 40C to NGTH Metres Retra	HOSE IE s 9.5mm	nemical resistance         ing temperature         0. CODE ex GST inc GS         H008       \$54         \$59.4	ST			Couplin SIZI 7.5 Metres AR-HD1	g & plug	<b>\$30 \$</b> 33			Cnau
AR-HD	HOSE IE 9.5mm Actable 2	emical resistance ing temperature				SIZI 7.5 Metres	g & plug	\$30 \$33 RETRACTR DR418P-03 W315B-01 W320B-01 W415B-01			
AR-HD	HOSE IE 9.5mm Actable 2	AR-P10 Ho45	AR-HD2	AR-HD		Couplin SIZI 7.5 Metres AR-HD1	g & plug	\$30 \$33 RETRACTR DR418P-03 W315B-01 W320B-01 W415B-01 AW320B-01 H0106	AW415B-01		
igh ab 40C to NGTH Metres Petra Petra NR-HD	HOSE IE 9.5mm Actable 2	AR-P10 HOMA <sup>®</sup>	ST HAFCO	AR-HD H040		Couplin SIZI 7.5 Metres AR-HD1 AR-HD1	g & plug	\$30 \$33 RETRACTR DR418P-03 W315B-01 W320B-01 W415B-01 AW320B-01 H0106	AW415B-01 H0107		
NGTH Metres Retra	trasion & cl 80C work HOSE IE 9.5mm Actable CODE	AR-P10 HOMA <sup>®</sup>	AR-HD2 HAFCO	AR-HD H040		Couplin SIZI 7.5 Metres AR-HD1 AR-HD1	g & plug	\$30 \$33 RETRACTR DR418P-03 W315B-01 W320B-01 W320B-01 AW3 AW3 AW3 AW3 AW3 AW3 AW3 AW3			

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\$280

\$308

\$250

\$275

\$310

\$341

\$320

\$352

\$650

\$715

\$150

\$165

\$135

**\$148**.50

ex GST

inc GST

\$260

\$286

PRICE

PRICE

64ka

364ka

364ka

The drawer system suits RSS-4WS industrial steel shelving (RSS-4WS) and can be

### **RSS-4WS Industrial Steel Shelving**

- 1955 x 610 x 1830mm (LxWxH) assembled •
- Industrial 4 shelf rack with reinforced wire mesh
- Corrosive resistant powder coated finish
- Adjustable grid pattern wire shelving
- 364kg per shelf capacity •
- Adjustable shelf height position with interlocking tabs •
- Vertical posts are 64 x 38 x 1.6mm heavy duty C - Stud Section
- Cross members for wire mesh are 70 x 18 x 1.6mm heavy duty C Section •
- Strengthening supports are 40 x 18 x 1.4mm C Section



2 x fixed & 2 x swivel

wheels with brakes

CODE ex GST inc GST

Ø100mm Wheels

400kg each wheel cap.

50mm wheel width

4

MODEL QTY

CW-102

CW-102S 2

\$55

TYPE

2 Fixed,

2 Swivel/Brake

2 Swivel/Brake C409

**Industrial Caster Wheel Sets** 

Mounting plate

102 x 80mm

C410 **\$50** 

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MODEL ORDER CODE		RSS-4WS S014
Shelves	No.	4
Shelf Load Capacity	kg	364
Shipping Dim. (LxWxH	H) cm	192 x 70 x 20
Weight	kg	55
PRICE	ex GST	\$270
PRICE	inc GST	\$297



•

# RSS-4WSA Industrial Steel Shelf Extension

 The shelf extention suits industrial steel shelving RSS-4WS & can be mounted on either side of the shelving system

HAFCO

· Steel wheel with bonded polyurethane & ball bearing sealed race on main shaft

CODE ex GST inc GST

\$121

\$77

\$110

\$70

C408

364kg per shelf capacity when attached to RSS-4WS



Foot operated

Mounting plate

75 x 120mm

lock & lift release

CODE ex GST inc GST

W935 **\$100 \$110** 

Ø125mm Wheels

410kg each wheel cap.

50mm wheel width

4

MODEL QTY

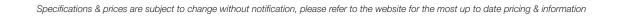
CW-125

CW-125S 2

mounted to the left or right side

Suits industrial steel shelving RSS-4WS

2 x 412 x 540 x 110mm drawers - (WxDxH)



2 Swivel/Brake C412

TYPE

2 Fixed,

2 Swivel/Brake

HAFCO

CODE ex GST

C411

\$130

\$80

inc GST

\$143

\$88

### 217

inc GST

\$165

\$99

New

LOAD CAP. CODE ex GST inc GST

CODE ex GST

\$150

\$90

C413

\$24

\$36

\$26.40

\$39.60

C4064

C4068

Release

500ka

1000kg

TYPE

2 Fixed,

2 Swivel/Brake

2 Swivel/Brake C414

HAFC

OTY

1

1

Ø150mm Wheels

450kg each wheel cap.

50mm wheel width

4

MODEL QTY

CW-150

CW-150S 2

MODEL

GD-80F

GD-120F









**Mobile Work Station** 

### **HAFCO** Professional Series

The Mobile Work Station is the ultimate solution for anyone with limited space, such as small workshop or home garage. Or potentially you the perfect accompaniment for those that need their entire array of tools and a bench to go from job to job within one workshop.

- Gloss nardo gray finish
- Hard wearing wooden bench top
- Maximum storage with adjustable shelving and racks.
- Ball bearing slides on all drawers
- Dual slides on larger drawers for extra weight
- Anti-slip foam lined drawers
- Brakes on two wheels
- Large handle
- Key lockable

MODEL ORDER CODE		TWS-622 T6890
Drawers	No.	10
Overall Dim. (LxWxH	H) mm	119 x 77 x 103
Weight	kg	173
PRICE	ex GST	\$1,050
PRICE	inc GST	\$1,155

### **Service Carts**

### **HAFCO**

### PSC-3T - Plastic

- Moulded storage trays ideal for tools
- Size 1010 x 435 x 840mm (LxWxH)
- 3 trays (790 x 440 x 70mm)
- Ø127mm wheels
   (2 swivel & 2 fixed wh
- (2 swivel & 2 fixed wheels)
- 250kg total load rating, approx 83kg per trayIncludes storage tray handle
- that attaches to either side of cart

### CODE ex GST inc GST T748 **\$190 \$209**

### SDC-2L - Steel

- 705 x 370 x 830mm (LxWxH)
- Top table slides apart for tool access
- 2 x drawers with ball bearing slides
- Key lockable top slide cover
- Side screwdriver holder & side tray
- Includes paper towel holder
- 2 x swivel wheels with brake & 2 fixed wheels

 CODE
 ex GST
 inc GST

 T751
 \$250
 \$275

### ETT-1D Steel Gearbox & Engine Tear Down Table

- A work bench, tool cart, and tear-down table all in one package to work on your mowers, small engines, gearboxes & transmissions etc.
- 340 x 415 x 110mm lockable tool drawer
- 275 x 385 x 130mm removable oil & fluid drain bucket underneath bench
- 1200 x 640mm table top, 875mm table height
- 4 swivel caster wheels, 2 with brake
- 136kg table capacity
- 15mm safety edge around table
- Grooved in table drains oil or fluid into collection pan under bench





MODEL		ETT-1D
ORDER CODE		A385
Shipping Dim. (LxWxH	l) cm	125 x 74 x 24
Weight	kg	62
PRICE	ex GST	\$380
PRICE	inc GST	\$418

### SDH-MAG Can & Screwdriver Holder

- This magnetic device is perfect for keeping all your frequently used items in one place for easy access
- Holds 5 screwdrivers & 2 spray cans
- Magnetic backing easily attaches to toolboxes
- Six rubber-coated magnets won't scratch surfaces
- 2.5kg weight capacity

### CODE ex GST inc GST

T703 **\$20 \$22** 



- approx 125kg per tray
- Includes storage tray handle
   CODE ex GST inc GST

T749 **\$220 \$242** 

### SDC-5E - Steel / Deluxe

- Overall size 763 x 488 x 1050mm (LxWxH)
- 647 x 480 x 120mm top compartment
- Ball bearing drawer slides
- Key lockable drawers
- Gas struts support lid
- Durable powder coated finish
- 2 Swivel with brake and 2 fixed wheels

### CODE ex GST inc GST T755 \$420 \$462



- Solid steel construction, 2 metres of bench top with 3 lockable drawers, plus huge shelve storage below, great for the workshop or garage.
- 2000 x 640 x 870mm (LxWxH)
- Heavy duty steel construction
- Huge shelf compartment
- 2 metres of work bench space
- 3 Lockable drawers
- Heavy duty mechanical bearing slide drawers



Mechanical Bearing Slides

\*Please Note: Table top load capacity is calculated on even weight distribution over entire table top area

MODEL         WBS-3D           ORDER CODE         A380           Drawer         No.           Shipping Dim. (LxWxH)         cm           Weight         kg           PRICE         ex GST
Drawer No. 3 Shipping Dim. (LxWxH) cm 204 x 71 x 23 Weight kg 88.5
Shipping Dim. (LxWxH)         cm         204 x 71 x 23           Weight         kg         88.5
Weight kg 88.5
5
PRICE ex GST \$400
PRICE inc GST \$539

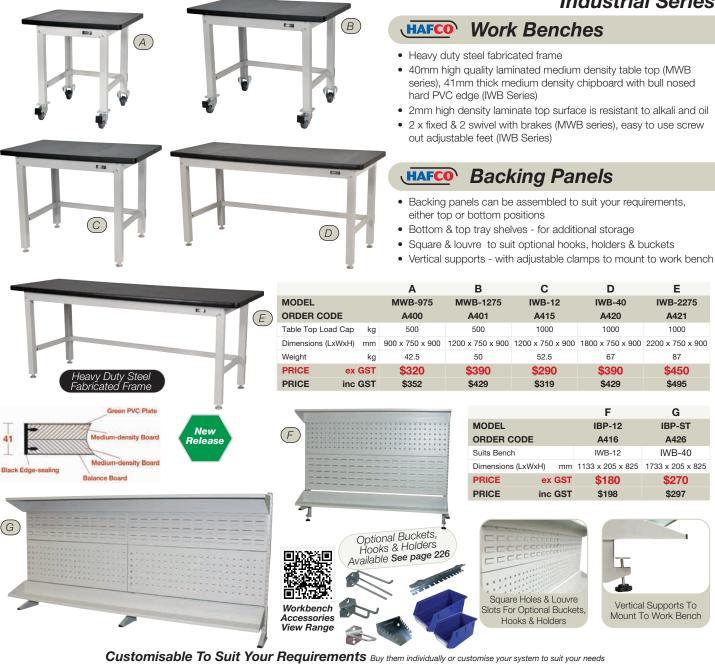












Choose Your Package Deal Combo						
HC-2	• HC-2	<u>co</u> .	Toolii	ng Cab	nder Be inets mount under t	
Shown Mounted Under Work Bench	<ul><li>Ideal</li><li>Heavenue</li></ul>	for garag /y duty ful	es or wor l extensio	n sliding ball b	penches bearing drawer	S
HC-2W	runn	ers with 9	7% drawe	er access		
40kg load		MODEL		HC-2	HC-2W	HC-3
cap drawers		ORDER C		A422	A4225	A423
		WxDxH			815 x 580 x 280	565 x 580 x 450
		Weight PRICE	kg ex GST	30 <b>\$200</b>	30 <b>\$270</b>	36 <b>\$270</b>
		PRICE	inc GST	\$200	\$270 \$297	\$270



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# Industrial Storage Cabinets



ORDER CODE

Taper Holders

Size

PRICE

PRICE

N٦

No.

mm

ex GST

inc GST



# HAFCO SC-1800 & SC-2000

- 4 x Shelves adjustable in height with 150kg load capacity each
- 600kg maximum total load capacity
- 1 x 100mm Deep Drawer with ball bearing slides & 75kg load capacity
- 1 x 200mm Deep Drawer with ball bearing slides & 75kg load capacity
- Key lockable doors with 3-point lock design
- Drawers come standard with 10 steel dividers per drawer



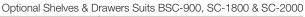


MODEL		SC-1800	SC-2000
ORDER CODE		T762	T763
Shelf Load Capacity	kg	150	150
Drawer Load Capaci	ty kg	75	75
Dimensions (LxWxH)	mm	900 x 450 x 1800	1100 x 653 x 2000
Weight	kg	120	150
PRICE	ex GST	\$720	\$950
PRICE in	nc GST	\$792	\$1,045

### Industrial Storage Cabinet Accessories

Optional NT/BT Drawer & Holders Suits BSC-900 & SC-1800





BT-40         Type         2 x Shelf Kit         Drawer         Drawer         2 x Shelf Kit         Drawer           Size         mm         840 x 380 x 30         100 Depth         200 Depth         1040 x 585 x 30         100 Depth           spth         Suits         SC-1800 & BSC-900         SC-2000         SC-2000         SC-2000						50 000, 00 1
8         Size         mm         840 x 380 x 30         100 Depth         200 Depth         1040 x 585 x 30         100 Depth           00 Depth         Suits         SC-1800 & BSC-900         SC-2000         SC-2000	ORDER CO	DE T762C	T762A	T762B	T763C	T763A
100 Depth         Suits         SC-1800 & BSC-900         SC-2000	Г-40 & ВТ-40 Туре	2 x Shelf Kit	Drawer	Drawer	2 x Shelf Kit	Drawer
	8 Size	mm 840 x 380 x 30	100 Depth	200 Depth	1040 x 585 x 30	100 Depth
	100 Depth Suits		SC-1800 & BSC-90	0		SC-2000
\$150 PRICE ex GST \$80 \$110 \$150 \$100 \$150	\$150 PRICE ex (	GST <b>\$80</b>	\$110	\$150	\$100	\$150
\$165 PRICE inc GST \$88 \$121 \$165 \$110 \$165	\$165 PRICE inc	GST \$88	\$121	\$165	\$110	\$165





### Customisable Modular System To Suit Your Requirements Buy them individually or customise your system to suit your needs

(D)

(C

### HAFCO ITC-1, ITC-4, ITC-5, ITC-6

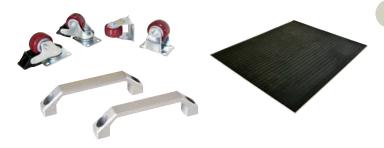
- Heavy duty tooling cabinets
- · Ideal for industrial applications & serious workshops
- Each drawer is rated at 100kg load capacity with 97% drawer access (ITC-4, ITC-5, ITC-6)
- Reversible door to use on either side
- Single key lock design
- 565 x 653 x 750mm dimensions



		Α	В	С	D
MODEL		ITC-1	ITC-4	ITC-5	ITC-6
ORDER CODE		T7680	T7684	T7685	T7686
Number of Drawers	mm	~	4	5	6
Drawer Load Cap.	kg	~	100	100	100
Max. Total Load Cap.	. mm	75	600	600	600
WxDxH	mm	565x653x750	565x653x750	565x653x750	565x653x750
Weight	kg	35	77	82.5	88
PRICE e	x GST	\$290	\$500	\$540	\$590
PRICE in	c GST	\$319	\$550	\$594	\$649

\*Images shown with tooling cabinets, trolley kit, bench top & kick board kit





### HAFCO ITC-WK1 Trolley Kit

- Hard wearing & non marking high density polymer wheels
- Heavy protective rubber sheet to protect your cabinet & your tools while in use
- Includes 2 x wheels with brake, 2 x fixed wheels, 2 x cast metal handles, heavy steel tray







### HAFCO ITC-TOPK Bench Top & Kick Board Kit

- Bench top 1700 x 653 x 40mm
- 40mm high quality laminated MDF bench top with a 500kg load capacity
- 2mm high density laminate top surface is resistant to alkali and oil
- Bench top square edges hard PVC edge for flush finish with the cabinets
- Separate steel kick board bases for each cabinet with adjustable feet for levelling on uneven floor surfaces
- Ergonomic designed recessed "Toe Kick"





### Steel Frame Backing Panels BPF-565 & BPF-723

### To Suit Industrial Tooling Cabinets

- Suits 565 x 580mm (WxD) cabinets (BPF-565)
- Suits 723 x 653mm (WxD) cabinets (BPF-723)
- Backing panel accepts hooks & prongs attachments
- Steel fame construction
- Rubber protective base cover



MODEL		BPF-565	BPF-723
ORDER CO	DE	T781	T783
Suits W x D	mm	565 x 580	723 x 653
PRICE	ex GST	\$75	\$85
PRICE	inc GST	\$82.50	\$93.50

### Accessories to suit Tooling Cabinets



Suits (T764, T765, T767, T768, T773, K065 & K068)						
Plastic Buckets	CODE	ex GST	inc GST			
75 x 75 x 46mm	A427	<b>\$6</b>	\$6.60			
150 x 75 x 46mm	A428	\$8	\$8.80			
150 x 150 x 46mm	A429	\$10	\$11.00			

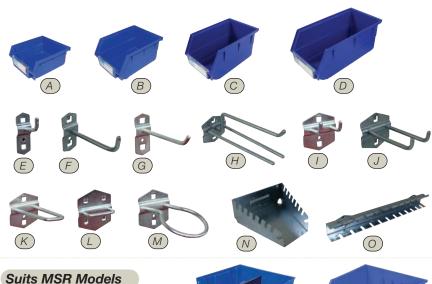


Suits (T764, T765, T767, T76	68, T77	2, K065	& K068)
Wheel Kit Ø125mm	CODE	ex GST	inc GST
2 x Fixed & 2 x Swivel Brake	T776	\$100	\$110.00

### Suits (T764, T765, T767, T768, T772, K065 & K068) **Steel Dividers** CODE ex GST inc GST 75mm High Drawers (154 x 43mm) **T784** \$2 \$2.20 100mm High Drawers (154 x 65mm) T786 \$2 \$2.20 150mm High Drawers (154 x 115mm) **T**787 \$3 \$3.30 200mm High Drawers **T**788 \$4 \$4.40 (154 x 165mm)



### **HAFCO** Hooks, Holders & Plastic Buckets Suits IBP-ST, WTC-1450, LP-900, SP-900 & SR-DSL





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# Suits (1764, 1765 & K065) Slotted Rails CODE ex GST inc GST 75mm High Drawers (375 x 46mm) 1784B \$4 \$4.40 100mm High Drawers (375 x 71mm) 1786B \$5 \$5.50 150mm High Drawers (375 x 121mm) 1787B \$7 \$7.70

### Suits (T767, T768 & K068)

Slotted Rails	CODE	ex GST	inc GST
75mm High Drawers (450 x 46mm)	T784A	\$4	\$4.40
100mm High Drawers (450 x 71mm)	T786A	\$5	\$5.50
150mm High Drawers (450 x 121mm)	T787A	\$6	\$6.60
200mm High Drawers (450 x 171mm)	T788A	\$7	\$7.70

### Suits (T772)

Slotted Rails	CODE	ex GST	inc GST
150mm High Drawers (450 x 121mm)	T787A	\$6	\$6.60
200mm High Drawers (450 x 171mm)	T788A	\$7	\$7.70

					_	
	Model	Plastic Buckets		CODI	ex GST	inc GST
Α	BK-110	105 x 110 x 50mm (WxDxH	ł)	A430	\$6	\$6.60
в	BK-140	105 x 140 x 75mm (WxDxH	A432	\$8	\$8.80	
С	BK-220	140 x 220 x 125mm (WxDx	A434	\$15	\$16.50	
D	BK-270	140 x 270 x 125mm (WxDx	A436	\$18	\$19.80	
	Hooks &	Holders	C	ODE	ex GST	inc GST
Е	Single Ho	ok 25mm long	4	439	<b>\$3</b> .00	\$3.30
F	Single Ho	ok 75mm long	A	4440	\$3.30	
G	Single Ho	ok 100mm long	Α	4401	<b>\$3</b> .00	\$3.30
н	Plier Hold	er - 3 Prong 150mm long	ŀ	444	<b>\$6</b> .00	\$6.60
Т	Double Ho	ook 25mm long	ŀ	441	<b>\$3</b> .50	\$3.85
J	Double Ho	ook 75mm long	ŀ	442	<b>\$4</b> .00	\$4.40
κ	U Shape H	Holder 70 x 25mm	ŀ	449	\$4.00	\$4.40
L	U Shape H	Holder 23 x 55mm	Α	4492	\$4.00	\$4.40
м	Round To	ol Holder 23 x 55mm	A	4496	\$4.00	\$4.40
Ν	Spanner H	lolder - 135mm long	ŀ	446	\$11.00	\$12.10
ο	Screwdriv	er Holder - 390mm long	ŀ	448	<b>\$13</b> .00	\$14.30

	Model	Size	CODE	ex GST	inc GST
Α	BK-164	164 x 375 x 105mm (WxDxH)	S028	<b>\$18</b>	\$19.80
в	BK-210	210 x 375 x 178mm (WxDxH)	S030	\$20	\$22.00
С	BK-420	420 x 375 x 178mm (WxDxH)	S031	\$29	\$31.90
D	BK-42	420 x 370 x 175 (WxDxH)	S0304	\$29	\$31.90
Е	BK-214	214 x 370 x 175 (WxDxH)	S0302	\$24	\$26.40
	Model	Туре	CODE	ex GST	inc GST
F	BK-SF	Plastic Stacking Feet - PKT 16	S0308	\$16	\$17.60
G	BK-DIV	Plastic Dividers - PKT 8	S0306	<b>\$18</b>	\$19.80

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optional storage buckets

G





BINS - Acrylonitrile butadiene styrene (ABS) is a common thermoplastic polymer. The styrene gives the plastic a shiny, impervious surface. The most important mechanical properties of ABS are impact resistance and toughness.

MODEL		PTB-20	PTB-32	<b>PTB-60</b>	PTB-24C	PTB-48C	PTB-48CD	PTB-30CHD
ORDER CODE		T7951	T7952	T7953	T7955	T7956	T7958	T7964
Bins / Dividers	Qty	20 / 20	32 / 32	60 / 60	24 / 24	48 / 48	48 / 48	30 / 60
Bin Type		ABS	ABS	ABS	ABS + Clear	ABS + Clear	ABS + Clear	ABS + Clear
Bin Size (LxWxH)	mm	90x218x70	90x218x70	90x218x70	120x218x69	120x218x69	120x218x69	164x375x105
Cabinet Size (LxWxH)	mm	586x222x350	466x222x642	586x222x937	444x222x642	586x222x937	586x270x970	880x400x880
Bin Load Capacity - Each	kg	10	10	10	10	10	10	20
PRICE ex G	ST	\$200	\$250	\$400	\$230	\$360	\$500	\$650
PRICE inc G	ST	\$220	\$275	\$440	\$253	\$396	\$550	\$715







MODEL		BK-308	BK-306	BK-305	BK-304
ORDER CODE		S0360	S0361	S0362	S0363
Buckets / Bins Total Q	ty No.	8	6	5	4
Dimensions (LxWxH)	mm	303 x 87 x 203	303 x 106 x 253	603 x 123 x 153	603 x 167 x 203
Weight	kg	1	1	1	1
PRICE	ex GST	\$30	\$22	\$27	\$32
PRICE	inc GST	\$33	<b>\$24</b> .20	<b>\$29</b> .70	\$35.20



- 4 x Bucket Sizes Available
- S Size 58.4 x 54.9 x 63.5mm L Size 103 x 87.3 x 99.3mm
- M Size 80.8 x 72.2 x 79.8mm XL Size 128.9 x 122.6 x 132.1mm

MODEL ORDER CODE		MSS-46MF K200	MSS-60F K204
Total Number of Bins	No.	46	60
Plastic Bin (Qty x S)	No.	16	~
Plastic Bin (Qty x M)	No.	12	60
Plastic Bin (Qty x L)	No.	10	~
Plastic Bin (Qty x XL)	No.	8	~
Assembled Dim. (LxWxH	H) mm	690 x 560 x 1460	690 x 560 x 1460
Weight	kg	37.5	37.5
PRICE	ex GST	\$450	\$420
PRICE	inc GST	\$495	\$462

### Mobile Storage Bin Systems

### HAFCO MSS-46MF & MSS-60F

- Quality mobile storage system for small components such as screws, bolts, tools, great for keeping your work area organised
- Ideal for workshops and industrial applications
- Steel frame with grey powder coated finish
- 4 x Ø75mm swivel casters (2 x lockable)
- · Side mounted handle for easy movability
- ABS bins oil & impact resistant
- · Removable bins for easy access and refilling
- Bins open smoothly to a 40° angle & securely clip when closed
- · Clear front window to easily identify parts
- · Provisions to add additional storage bins/plastic buckets on rear side



### **MSS-40B Bucket System**

1 x MSS-690 Mobile Storage Frame	S0350
2 x BKT-690 Brackets (4 per pack)	S0357
24 x BK-140 Plastic Buckets (105 x 140 x 75mm)	A432
12 x BK-220 Plastic Buckets (140 x 220 x 125mm)	A434
4 x BK-270 Plastic Buckets (140 x 270 x 125mm)	A436

Package Deal inc GST (K210) SAVE \$136.40 F



# **Meat Processing Equipment**





Large 1120 x 825mm worktable (Fume shroud closed)

\$4,785

\$6,875

\$5,995

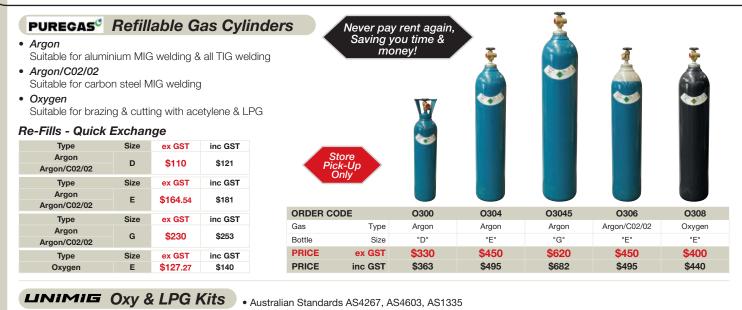
inc GST

PRICE

231





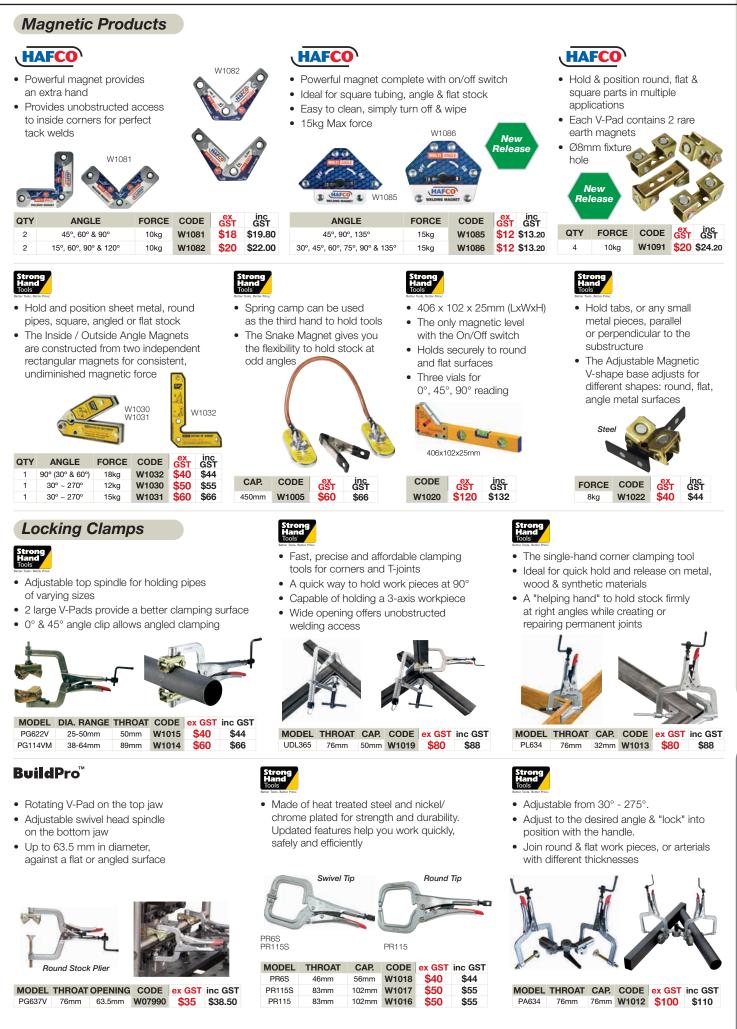


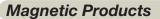
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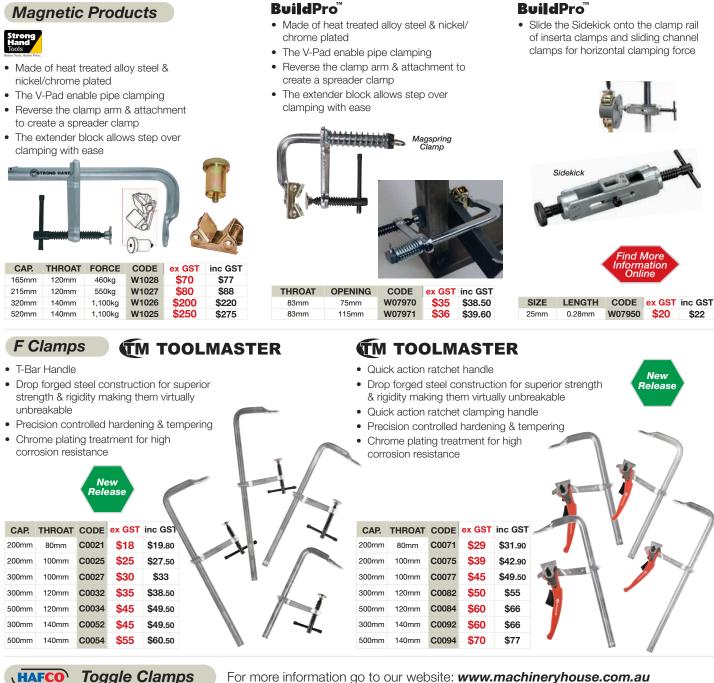
inc GST











For more information go to our website: www.machineryhouse.com.au

loriz	onta	l Clarr	np	6 KL-201	-C		Straig	ght L	.ine				KL-3	6020
Model	CAP.	HANDLE	BAR	COD	E GS		Model	CAP.	HANDLE	PLUNGER	CODE	ex GST	inc GST	
L-201C	100kg	87°	79°	C100			KL-36020	220kg	144.5°	29.3mm	C1008	\$24	\$26.40	
L-225D	250kg	65°	90°	C100			MP-303-EM	450kg	190°	50mm	C1009	\$35	\$38.50	
P-20235	340kg	50°	85°	C100	c ¢0	4 000 in		0001	190°	62mm	01010	000	A 4 9 4 4	
F-20233	orong	00	00	0100	6 \$2	4 \$26.40	MP-304-HN	1 680kg	190-	0211111	C1010	\$39	\$42.90	
Strai	ight	Line w	vith		<b>6 ⊅</b> ∠			cal C	Clamp	PAD		⇒39 ex iST	\$42.90 inc GST	KL-102E
Strai	ight	Line w	vith		0 \$2	4 \$20.40	Verti	cal (	Clamp	BAR MOVES	DDE G	ex IST	inc	KL-102E
itrai Thre	ight adec	Line w d Colla HANDLE	vith ar BAR	00	ex	inc	Verti Model	CAP.	Clamp HANDLE MOVES	BAR MOVES 90° C	DDE G	ex IST 16	inc GST	KL-102E
Strai	ight adec CAP.	Line w d Colla HANDLE	bar Moves	CODE CODE	ex GST		Verti Model KL-102B	CAP.	Clamp HANDLE MOVES 65°	BAR MOVES         C/           90°         C'           100°         C	DDE G 1001 \$ 100 \$	ex IST 16 5 18 5	inc GST \$17.60	KL-102E











The Metalmaster M16 Pro Series welding tables are manufactured using heavy S355 plate steel & featuring welded & ribbed construction to maintain rigidity. The surface is CNC machined to a nominal thickness of 12mm while achieving a high flatness tolerance of +/- 0.1mm over 1m2 for an accurate welding surface. The precision bored Ø16mm holes ensure a hole distance tolerance of +/- 0.05mmm the industry standard 50 x 50mm hole pattern gives you a multitude of fixture holes. Our Pro Series tables include engraved grid lines every 50mm & three models include perimeter ruler to give you millimetre precision along with plasma nitriding coating which thermochemically case hardens the surface so not only making it harder but also spatter, wear & rust resistant.

### 

- Precision CNC machined to ensure flatness of +/- 0.1mm over 1m2
- Ø16mm Precision bored fixing holes at 50mm centres
- 50 x 50mm hole grid pattern with 50mm grid lines
- 3 Models available with perimeter ruler engraving & plasma nitriding surface finish

## MIGERE Standard Range

2000 x 1000mm - WT16-2010

- Plain steel Finish
- Round steel legs with adjustable feet

### 

1200 x 1200mm - WT16-1212N 2000 x 1000mm - WT16-2010N 2400 x 1200mm - WT16-2412N

- Plasma nitride surface finish
- Perimeter engraving
- · Heavy duty square steel legs with caster feet

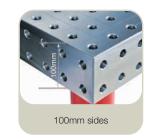


50 x 50mm Hole

Centres Pattern



Perimeter Ruler Engraving



MODEL ORDER CODE		WT16-2010 W07804	WT16-1212N W07809	WT16-2010N W07811	WT16-2412N W07812
Table Top Finish		Standard	Plasma Nitriding Coating	Plasma Nitriding Coating	Plasma Nitriding Coating
Table Top Size	mm	2000 x 1000	1200 x 1200	2000 x 1000	2400 x 1200
Table Side Height	mm	100	100	100	100
Weight	kg	315	264	315	431
PRICE	ex GST	\$3,950	\$3,150	\$4,950	\$6,750
PRICE	inc GST	\$4,345	\$3,465	\$5,445	\$7,425

16mm Diameter Holes

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WT16-1212N

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### **Pro Series Welding Table**

Welding Equipment



Specifications & prices are subject to change without notification, please refer to the website for the most up to date pricing & information





### Welding Tables





# Wood Machinery & Accessories





Ball Bearing Blade Guides



Cast Iron Tilt Table to 45°

# HAFCO BP-255

- 375W / 1/2 hp 240V induction motor
- Ball bearing blade guides to ensures smooth operation
- Safety magnetic switch with dust cover and emergency stop
- LED work light on flexible arm
- Cast iron table tilts 0-45° with mitre guide
- Geared rack on cutting height adjustment
- 2 blade speeds 400 & 800m/min
- Aluminium rip fence with quick action lock
- Steel stand with slide dust compartment drawer

Includes: Stand ✔ Mitre Guide ✔ Rip Fence ✔ 100mm Dust Port ✔ Push Stick ✔ Allen Keys & Spanner ✔

Blades to											
TYPE	TPI	TYPE	CODE	ex GST	inc GST						
Carbon	6	Medium	W950A	\$18	\$19.80						
Carbon	3	Coarse	W950B	\$18	\$19.80						
Carbon	6 Narrow	Medium	W950F	\$18	<b>\$19</b> .80						



Ball Bearing Blade Guides



Cast Iron Tilt Table to 45°

HAFCO	
WOODMASTER	<b>BP-310</b>

- 750W / 1hp 240V induction motor
- · Ball bearing blade guides to ensures smooth operation
- · Safety magnetic switch with dust cover and emergency stop
- LED work light on flexible arm
- Cast iron table tilts 0-45° with mitre guide
- Quick release blade tension lever
- 2 blade speeds 370 & 800m/min
- Aluminium rip fence with quick action lock
- Steel stand with slide dust compartment drawer

Includes: Stand ✓ Mitre Guide ✓ Rip Fence ✓ 100mm Dust Port ✓ Push Stick ✓ Allen Keys & Spanner (

### Blades to suit: BP-310

TYPE	TPI	TYPE	CODE	ex GST	inc GST
Carbon	6	Medium	W420A	\$18	<b>\$19</b> .80
Carbon	3	Coarse	W420B	\$18	\$19.80
Carbon	6 Narrow	Medium	W420F	<b>\$18</b>	\$19.80

Watch Video





**Optional Circle Cutting Attachments** 

MODEL	CIRCLE	SUITS	CODE	ех	inc
CCA-255	110-600mm	BP-255	W949	\$40	\$44
CCA-310	110-730mm	BP-310	W9492	\$40	\$44
CCA-360	110-800mm	BP-360	W9495	\$40	\$44





Ball Bearing Blade Guides



Dust Collection Drawer

### HAFCO WOODMASTER BP-360

- 1100W / 1.5hp 240V induction motor
- Ball bearing blade guides to ensures smooth operation
- · Safety magnetic switch with dust cover and emergency stop
- LED work light on flexible arm
- Cast iron table tilts 0-45° with mitre guide
- Quick release blade tension lever
- 2 blade speeds 370 & 800m/min
- Aluminium rip fence with quick action lock
- Steel stand with slide dust compartment drawer

### Includes: Stand ✓ Mitre Guide ✓ Rip Fence ✓ 100mm Dust Port ✓ Push Stick ✓ Allen Keys & Spanner ✓

Blades t	o suit: I				
TYPE	TPI	TYPE	CODE	ex GST	inc GST
Carbon	6	Medium	W955A	\$25	<b>\$27</b> .50
Carbon	3	Coarse	W955B	\$25	<b>\$27</b> .50
Carbon	6 Narrow	Medium	W955F	\$25	<b>\$27</b> .50



Quick Action Blade Tension



Cast Iron Table Tilts to 45 Degrees

### HAFCO WOODMASTER BP-355

- 1.5kW / 2hp 240V motor
- 2 x blade speeds (420 / 840m/min.)
- Ball bearing blade guides
- Blade tension sight indicator
- Cast iron table tilts to 45°
- Safety magnetic switch with emergency stop
- · Curved hinged blade guards with safety micro-switches
- Heavy duty steel fabricated frame
- Quick-release blade tension mechanism
- 100mm dust collector port

Includes: Mitre Guide ✓ Rip Fence ✓ Dust Chutes ✓ Aluminium Rip Fence ✓ Mitre Guide ✓

Blades to	suit: BP-	-355			
TYPE	TPI	TYPE	CODE	ex GST	inc GST
Carbon	6	Medium	W4224A	\$27	<b>\$29</b> .70
Carbon	3	Coarse	W4224B	\$27	<b>\$29</b> .70
Carbon	6 Narrow	Medium	W4224F	\$27	<b>\$29</b> .70

MODEL		BP-255	BP-310	BP-360	BP-355
ORDER CODE		W950	W952	W955	W4224
Throat Capacity	mm	245	305	340	345
Wheel Diameter	mm	Ø255	Ø310	Ø360	Ø355
Height Capacity	mm	152	165	225	245
Table Size	mm	360 x 320	480 x 390	545 x 515	535 x 435
Assembled Height	mm	1430	1620	1730	
Blade CODE	No.	W950A/B/F	W420A/B/F	W955A/B/F	W4224A/B/F
Blade Size (LxWxT)	mm	1826 x 12.5 x 0.65	2240 x 12.5 x 0.65	2560 x 16 x 0.65	2750 x 16 x 0.65
Motor Power	kW/hp	0.375 / 0.5	0.75 / 1	1.1 / 1.5	1.5 / 2
Voltage	V/Amp	240 / 10	240 / 10	240 / 10	240 / 10
Weight	kg	39.5	63	82	121
PRICE	ex GST	\$490	\$790	\$990	\$1,290
PRICE	inc GST	\$539	\$869	\$1,089	\$1,419

# Wood Machinery & Accessories



# 

# HAFCO BP-430A

### • 1500W / 2hp 240V motor

- 2 x blade speeds (488 / 1010m/min.)
- 415mm throat capacity
- 2 height options rip fence 150mm & 12mm
- Magnetic braking system to stop blade
- Magnetic NVR on/off switch
- Ball bearing blade guides
- · Heavy duty cast iron wheels
- Quick-action blade tension
- Cast iron table tilts to 45°, with inside extension to vertical frame
- Micro-switch protection on blade guard doors
- Rack & pinion adjustment on top blade guide
- Twin 100mm dust chutes
- CE safety standard compliant



Includes: Mitre Guide 🗸 Rip Fence 🗸 Dust Chutes 🗸

### Blades to suit: BP-430A

TYPE	TPI	TYPE	CODE	ex GST	inc GST
Carbon	6	Medium	W433A	\$32	\$35.20
Carbon	3	Coarse	W433B	\$32	\$35.20
Carbon	6 Narrow	Medium	W433C	\$29	\$31.90



Ball Bearing Blade Guides



Rip Fence - High Position



Rip Fence - Low Position

# WOODMASTER BP-480A

- 1500W / 2hp 240V motor
- 2 x blade speeds (488 / 1010m/min.)
- 462mm throat capacity
- 2 height options rip fence 150mm & 12mm
- Magnetic braking system to stop blade
- Magnetic NVR on/off switch
- Ball bearing blade guides
- Heavy duty cast iron wheels
- Quick-action blade tension
- Large cast iron table to vertical frame & tilts to 45 via H/D trunnions
- Micro-switch protection on blade guard doors
- Rack & pinion adjustment on top blade guide
- Twin 100mm dust chutes



Includes: Mitre Guide 🗸 Rip Fence 🗸 Dust Chutes 🗸

### Blades to suit: BP-480A

TYPE	TPI	TYPE	CODE	ex GST	inc GST
Carbon	6	Medium	W434A	\$39	\$42.90
Carbon	3	Coarse	W434B	\$39	<b>\$42</b> .90



### HAFCO WOODMASTER BP-500

- 2.2kW / 3hp 240V motor
- 2 x blade speeds (565 / 670m/min.)
- Foot brake with micro-switch
- Cast iron table tilts to 45°
- Magnetic switch with overload protection
- Heavy duty cast iron wheels and ripping fence
- 100mm dust chute
- Blade width tension indicator



### Includes: Mitre Guide 🗸 Rip Fence

### Blades to suit: BP-500

TYPE	TPI	TYPE	CODE	ex GST	inc GST
Carbon	6	Medium	W425B	\$45	<b>\$49</b> .50
Carbon	3	Coarse	W425A	\$45	<b>\$49</b> .50
Carbon	1	Medium	W425C	\$70	\$77.00



- 2.2kW / 3hp 415V motor
- 2 x blade speeds (590 & 740m/min)
- Foot brake with micro-switch
- Cast iron table tilts to 45°
- Magnetic switch with overload protection
- · Heavy duty cast iron wheels and ripping fence
- 100mm dust chute
- Blade width tension indicator



### Includes: Mitre Guide 🗸 Rip Fence

Blades to					
TYPE	TPI	TYPE	CODE	ex GST	inc GST
Carbon	6	Medium	W429A	<b>\$65</b>	\$71.50
Carbon	3	Coarse	W429B	<b>\$65</b>	\$71.50

MODEL		BP-430A	BP-480A	BP-500	BP-630
ORDER CODE		W4330	W4340	W425	W429
Throat Capacity	mm	415	462	510	615
Wheel Diameter	mm	Ø430	Ø480	Ø525	Ø630
Height Capacity	mm	310	310	335	370
Table Size	mm	585 x 435	680 x 480	508 x 612	542 x 660
Blade CODE	No.	W433A/B/C	W434A/B	W425A/B	W429A/B
Blade Size (LxWxT)	mm	3345 x 16 x 0.65	3630 x 19 x 0.8	3937 x 25 x 0.7	4483 x 25.4 x 0.9
Motor Power	kW/hp	1.5 / 2	1.5 / 2	2.2 / 3	2.2 / 3
Voltage	V/Amp	240 / 10	240 / 10	240 / 15	415
Weight	kg	181	214	290	350
PRICE	ex GST	\$2,350	\$2,690	\$3,190	\$4,750
PRICE	inc GST	\$2,585	\$2,959	\$3,509	\$5,225

# Wood Machinery & Accessories

								Circula	ar Plung	e & I	Mitre C	ut Saw
			1						pach cs-5			
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Alter.			10	SA VO	5	R.C.		40*	Cut Depth 90%	45°	mm	55 / 41
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		P			1 x Plunge & 1 x Aluminiur	Mitre Cut Sa	w W875 W876	The Sek	neppach circular (	olunge cu	ut saw cs-55 "	Three Saws
4		500			1 x Guide Jo	iner, Clamps Over Saw Cla	& Stop W87	7 in One" Bapal di	can be used as a zing saw, anyone	. 0		
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	Saw Blac		E CONTRACTOR	Deco B-18V				<ul> <li>125W</li> <li>406m</li> <li>LED I</li> <li>Accep</li> <li>Air bli</li> <li>Flexik polish</li> <li>Include Polishing</li> <li>HAFCC</li> <li>WOOD</li> <li>120W</li> </ul>	/ 240V motor • Im throat capacit amp with 2 x AAv ots pinned & non ower incorporate ole shaft drive. 3.2 ning, engraving & s: Foot Peddle Si g, Grinding & Sand MASTER B- / 240V motor •	Variable I y • Larg A batterie -pinned I d in macl Rmm chu moulding vitch V D ding Kit Variable I Variable I	blade speed ge aluminium t as blades hine uck for drilling, g Dust Outlet	ilt table 0-45° sanding,
	Saw Black Spiral End		FEBRAL					<ul> <li>125W</li> <li>406m</li> <li>LED I</li> <li>Accel</li> <li>Air bli</li> <li>Flexik polish</li> <li>Include Polishing</li> <li>HAFCC</li> <li>WOOD</li> <li>120W</li> <li>450m</li> </ul>	/ 240V motor • Im throat capacit amp with 2 x AAv ots pinned & non ower incorporate ole shaft drive. 3.2 ning, engraving & s: Foot Peddle Si g, Grinding & Sand MASTER B- / 240V motor • Im throat capacit	Variable I y • Larg A batterie -pinned I d in macl Rmm chu moulding vitch V D ding Kit Variable I y • Idea	blade speed ge aluminium t as blades hine uck for drilling, g Dust Outlet blade speed al for wood, me	ilt table 0-45° sanding,
Spiral -	Spiral En	d		B-18V	-XL			<ul> <li>125W</li> <li>406m</li> <li>LED I</li> <li>Acces</li> <li>Air bli</li> <li>Flexik polish</li> <li>Include Polishing</li> <li>HAFCC WOOD</li> <li>120W</li> <li>450m</li> <li>Cast</li> </ul>	/ 240V motor • Im throat capacit amp with 2 x AAv ots pinned & non ower incorporate ole shaft drive. 3.2 ning, engraving & s: Foot Peddle Si g, Grinding & Sand MASTER B- / 240V motor •	Variable I y • Larg A batterie -pinned I d in macl Rmm chu moulding vitch / D ding Kit Variable I y • Idea to the lei	blade speed ge aluminium t es blades hine lock for drilling, g Dust Outlet	ilt table 0-45° sanding,
	Spiral En		inc GST \$16.50	B-18V	-XL	Grinding & S		<ul> <li>125W</li> <li>406m</li> <li>LED I</li> <li>Accep</li> <li>Air bli</li> <li>Flexiti polish</li> <li>Include Polishing</li> <li>120W</li> <li>450m</li> <li>Cast</li> <li>Accep</li> </ul>	<ul> <li>/ 240V motor •</li> <li>Im throat capacit amp with 2 x AA ots pinned &amp; non over incorporate ble shaft drive. 3.2 hing, engraving &amp; s: Foot Peddle Stg, Grinding &amp; Sand</li> <li>/ Adv motor •</li> <li>/ 240V motor •</li> <li>Im throat capacit iron table tilts 45° ots pinned &amp; non s: Air Blower v f</li> </ul>	Variable I y • Larg A batterie -pinned I d in macl 2mm chu moulding witch / D ding Kit <b>18V</b> Variable I y • Idea to the lei -pinned I	blade speed ge aluminium t es blades hine ick for drilling, g <i>Dust Outlet</i> blade speed al for wood, ma ft & 8° right blades • Wei	ilt table 0-45° sanding,
<b>Spiral</b> - <b>TPI QT</b> 36 12 41 12	Y CODE W355C W355B	d ex GST \$15 \$15	\$16.50 \$16.50	B-18V Spiral TPI Q1 36 1	-XL	Grinding & S	anding Kit	<ul> <li>125W</li> <li>406m</li> <li>LED I</li> <li>Accep</li> <li>Air bli</li> <li>Flexiti polish</li> <li>Include Polishing</li> <li>120W</li> <li>450m</li> <li>Cast</li> <li>Accep</li> </ul>	/ 240V motor • Im throat capacit amp with 2 x AA ots pinned & non ower incorporate ole shaft drive. 3.2 ing, engraving & s: Foot Peddle St g, Grinding & Sand MASTER B- / 240V motor • Im throat capacit iron table tilts 45° ots pinned & non	Variable I y • Larg A batterie -pinned I d in macl 2mm chu moulding witch / D ding Kit <b>18V</b> Variable I y • Idea to the lei -pinned I	blade speed ge aluminium t es blades hine ick for drilling, g <i>Dust Outlet</i> blade speed al for wood, ma ft & 8° right blades • Wei	ilt table 0-45° sanding,
<b>Spiral</b> - <b>TPI QT</b> 36 12 41 12 46 12	Y CODE W355C W355B	d ex GST \$15 \$15 \$15 \$15	\$16.50	B-18V Spiral	-XL	Grinding & S	anding Kit	<ul> <li>125W</li> <li>406m</li> <li>LED I</li> <li>Accep</li> <li>Air bli</li> <li>Flexiti polish</li> <li>Include Polishing</li> <li>120W</li> <li>450m</li> <li>Cast</li> <li>Accep</li> </ul>	/ 240V motor • Im throat capacit amp with 2 x AAv ots pinned & non ower incorporate ole shaft drive. 3.2 ning, engraving & s: Foot Peddle St g, Grinding & Sand MASTER B- / 240V motor • Im throat capacit iron table tilts 45° ots pinned & non s: Air Blower ✓ Foust Outlet MODEL	Variable I y • Larg A batterie -pinned k d in macl 2mm chu moulding witch / L ding Kit / 18V Variable I y • Idea to the lei -pinned k Flexible W	blade speed ge aluminium t es blades hine uck for drilling, g Dust Outlet blade speed al for wood, me ft & 8° right blades • Wei /ork Light	ilt table 0-45° sanding, etal or plastic ght 22.5kg <b>B-18V</b>
<b>Spiral</b> - <b>TPI QT</b> 36 12 41 12 46 12	Y CODE W355C W355B	d ex GST \$15 \$15 \$15 \$15	\$16.50 \$16.50	<b>B-18V</b> <b>Spiral</b> <b>TPI</b> 36 1 41 1	-XL -XL -XL -XL -XL -XL -XL -XL	ex GST in \$15 \$	anding Kit	<ul> <li>125W</li> <li>406m</li> <li>LED I</li> <li>Acception</li> <li>Air bline</li> <li>Flexik polish</li> <li>Include</li> <li>Polishing</li> <li>120W</li> <li>120W</li> <li>450m</li> <li>Cast</li> <li>Acception</li> <l< th=""><th>/ 240V motor • Im throat capacit amp with 2 x AA ots pinned &amp; non ower incorporate ole shaft drive. 3.2 ning, engraving &amp; s: Foot Peddle SI g, Grinding &amp; Sand MASTER B- / 240V motor • Im throat capacit iron table tilts 45° ots pinned &amp; non s: Air Blower ✓ Foundation</th><th>Variable I y • Larg A batterie -pinned k d in macl 2mm chu moulding witch / L ding Kit / 18V Variable I y • Idea to the lei -pinned k Flexible W E</th><th>blade speed ge aluminium t es blades hine uck for drilling, g Dust Outlet blade speed al for wood, ma ft &amp; 8° right blades • Wei /ork Light</th><th>ilt table 0-45° sanding, etal or plastic ght 22.5kg</th></l<></ul>	/ 240V motor • Im throat capacit amp with 2 x AA ots pinned & non ower incorporate ole shaft drive. 3.2 ning, engraving & s: Foot Peddle SI g, Grinding & Sand MASTER B- / 240V motor • Im throat capacit iron table tilts 45° ots pinned & non s: Air Blower ✓ Foundation	Variable I y • Larg A batterie -pinned k d in macl 2mm chu moulding witch / L ding Kit / 18V Variable I y • Idea to the lei -pinned k Flexible W E	blade speed ge aluminium t es blades hine uck for drilling, g Dust Outlet blade speed al for wood, ma ft & 8° right blades • Wei /ork Light	ilt table 0-45° sanding, etal or plastic ght 22.5kg
<b>Spiral</b> - <b>TPI QT</b> 36 12 41 12 46 12 <b>Straigh</b>	Spiral End Y CODE 2 W355C 2 W355B 2 W355A 2 W355A 0t - Pinned	d ex GST \$15 \$15 \$15 d End	\$16.50 \$16.50 \$16.50	<b>B-18V</b> <b>Spiral</b> <b>TPI</b> 36 1 41 1	-XL -XL -XL -XL -XL -XL -XL -XL	ex GST in \$15 \$	anding Kit	<ul> <li>125W</li> <li>406m</li> <li>LED I</li> <li>Acception</li> <li>Air bline</li> <li>Flexik polish</li> <li>Include</li> <li>Polishing</li> <li>120W</li> <li>120W</li> <li>450m</li> <li>Cast</li> <li>Acception</li> <l< th=""><th>/ 240V motor • Im throat capacit amp with 2 x AAv ots pinned &amp; non ower incorporate ole shaft drive. 3.2 ing, engraving &amp; s: Foot Peddle Sto g, Grinding &amp; Sand MASTER B- / 240V motor • Im throat capacit iron table tilts 45° ots pinned &amp; non s: Air Blower ✓ Post Outlet ✓ MODEL ORDER COD Throat Capacity Variable Speeds</th><th>Variable I y • Larg A batterie -pinned k d in macl 2mm chu moulding witch ✓ D ding Kit Variable I y • Idea to the lef -pinned k Texible W E mm s rpm</th><th>blade speed ge aluminium t es blades hine uck for drilling, g Dust Outlet blade speed al for wood, ma ft &amp; 8° right blades • Wei <i>(ork Light )</i> <b>DECO-XL</b> W350 406 550 - 1600</th><th>ilt table 0-45° sanding, etal or plastic ght 22.5kg B-18V W352 450 550 - 1600</th></l<></ul>	/ 240V motor • Im throat capacit amp with 2 x AAv ots pinned & non ower incorporate ole shaft drive. 3.2 ing, engraving & s: Foot Peddle Sto g, Grinding & Sand MASTER B- / 240V motor • Im throat capacit iron table tilts 45° ots pinned & non s: Air Blower ✓ Post Outlet ✓ MODEL ORDER COD Throat Capacity Variable Speeds	Variable I y • Larg A batterie -pinned k d in macl 2mm chu moulding witch ✓ D ding Kit Variable I y • Idea to the lef -pinned k Texible W E mm s rpm	blade speed ge aluminium t es blades hine uck for drilling, g Dust Outlet blade speed al for wood, ma ft & 8° right blades • Wei <i>(ork Light )</i> <b>DECO-XL</b> W350 406 550 - 1600	ilt table 0-45° sanding, etal or plastic ght 22.5kg B-18V W352 450 550 - 1600
Spiral -           TPI QT           36         12           41         12           46         12           Straight           TPI QT           10         12	Spiral End Y CODE 2 W355C 2 W355B 2 W355A 2 W355A 2 CODE 2 W354A	d ex GST \$15 \$15 \$15 d End ex GST \$15	\$16.50 \$16.50 \$16.50 inc GST \$16.50	<b>B-18V</b> <b>Spiral</b> <b>TPI</b> 36 1 41 1	-XL -XL -XL -XL -XL -XL -XL -XL	ex GST in \$15 \$ \$15 \$ \$kip Toc	anding Kit	<ul> <li>125W</li> <li>406m</li> <li>LED I</li> <li>Acception</li> <li>Air bline</li> <li>Flexik polish</li> <li>Include</li> <li>Polishing</li> <li>120W</li> <li>120W</li> <li>450m</li> <li>Cast</li> <li>Acception</li> <l< th=""><th><ul> <li>✓ 240V motor •</li> <li>Im throat capacit amp with 2 x AAvots pinned &amp; non over incorporate ole shaft drive. 3.2</li> <li>S: Foot Peddle Statistics, engraving &amp; Sand</li> <li>S: Foot Peddle Statistics, Grinding &amp; Sand</li> <li>✓ Advormed a statistics, and the statistics of the statis of the statistics of the statistics of the statistics of</li></ul></th><th>Variable I y • Larg A batterie -pinned k d in macl 2mm chu moulding witch ✓ E ding Kit Variable I y • Idea to the lef -pinned k -pinned k E mm</th><th>blade speed ge aluminium t es blades hine uck for drilling, g Dust Outlet blade speed al for wood, ma ft &amp; 8° right blades • Wei <i>lork Light</i></th><th>ilt table 0-45° sanding, etal or plastic ght 22.5kg B-18V W352 450</th></l<></ul>	<ul> <li>✓ 240V motor •</li> <li>Im throat capacit amp with 2 x AAvots pinned &amp; non over incorporate ole shaft drive. 3.2</li> <li>S: Foot Peddle Statistics, engraving &amp; Sand</li> <li>S: Foot Peddle Statistics, Grinding &amp; Sand</li> <li>✓ Advormed a statistics, and the statistics of the statis of the statistics of the statistics of the statistics of</li></ul>	Variable I y • Larg A batterie -pinned k d in macl 2mm chu moulding witch ✓ E ding Kit Variable I y • Idea to the lef -pinned k -pinned k E mm	blade speed ge aluminium t es blades hine uck for drilling, g Dust Outlet blade speed al for wood, ma ft & 8° right blades • Wei <i>lork Light</i>	ilt table 0-45° sanding, etal or plastic ght 22.5kg B-18V W352 450
Spiral -           TPI QT           36         12           41         12           46         12           Straight           TPI QT           10         12           15         12	Spiral En           Y         CODE           2         W355C           2         W355B           2         W355A           tt         - Pinnec           Y         CODE           Y         CODE           W354A         W354B	d ex GST \$15 \$15 \$15 d End ex GST \$15 \$15	\$16.50 \$16.50 \$16.50 inc GST \$16.50 \$16.50	B-18V Spiral Spiral TPI Q1 36 1 41 1 Niqua TPI Q1 12.5 1	-XL -XL - Flat End TY CODE 2 W355E Straight TY CODE 2 W356F	ex GST in \$15 \$ \$15 \$ \$kip Toc ex GST \$13.18	anding Kit	<ul> <li>125W</li> <li>406m</li> <li>LED I</li> <li>Acception</li> <li>Air bline</li> <li>Flexik polish</li> <li>Include</li> <li>Polishing</li> <li>120W</li> <li>120W</li> <li>450m</li> <li>Cast</li> <li>Acception</li> <l< th=""><th><ul> <li>/ 240V motor •</li> <li>Im throat capacit amp with 2 x AA ots pinned &amp; non over incorporate ble shaft drive. 3.2 hing, engraving &amp; s: Foot Peddle State drive. 3.2</li> <li>S: Air Blower V Foot Outlet drive. 3.2</li> <li>S: Air Blower V Foot Capacity. Variable Speeds Table Tilt Motor Power Voltage</li> </ul></th><th>Variable I y • Larg A batterie -pinned I d in macl 2mm chu moulding vitch • D ding Kit • <b>18V</b> Variable I y • Idea to the lef -pinned I Texible W E mm deg. W V/Amp</th><th>blade speed ge aluminium t es blades hine uck for drilling, g Dust Outlet blade speed al for wood, me ft &amp; 8° right blades • Weie /ork Light /ork Light /ork Light /ork Cuther blades • Ukie /ork Light /ork Light /06 550 - 1600 0 - 45° (L) 125 240 / 10</th><th>ilt table 0-45° sanding, etal or plastic ght 22.5kg <b>B-18V w352</b> 450 550 - 1600 45° (L) - 8° (R) 120 240 / 10</th></l<></ul>	<ul> <li>/ 240V motor •</li> <li>Im throat capacit amp with 2 x AA ots pinned &amp; non over incorporate ble shaft drive. 3.2 hing, engraving &amp; s: Foot Peddle State drive. 3.2</li> <li>S: Air Blower V Foot Outlet drive. 3.2</li> <li>S: Air Blower V Foot Capacity. Variable Speeds Table Tilt Motor Power Voltage</li> </ul>	Variable I y • Larg A batterie -pinned I d in macl 2mm chu moulding vitch • D ding Kit • <b>18V</b> Variable I y • Idea to the lef -pinned I Texible W E mm deg. W V/Amp	blade speed ge aluminium t es blades hine uck for drilling, g Dust Outlet blade speed al for wood, me ft & 8° right blades • Weie /ork Light /ork Light /ork Light /ork Cuther blades • Ukie /ork Light /ork Light /06 550 - 1600 0 - 45° (L) 125 240 / 10	ilt table 0-45° sanding, etal or plastic ght 22.5kg <b>B-18V w352</b> 450 550 - 1600 45° (L) - 8° (R) 120 240 / 10
Spiral -           TPI QT           36         12           41         12           46         12           Straight           TPI QT           10         12	Spiral En           Y         CODE           2         W355C           2         W355B           2         W355A           tt         - Pinnec           Y         CODE           2         W354A           2         W354B           2         W354C	d ex GST \$15 \$15 \$15 d End ex GST \$15	\$16.50 \$16.50 \$16.50 inc GST \$16.50	B-18V Spiral Spiral 1 1 1 1 Niqua	-XL -XL - Flat End TY CODE 2 W355E Straight TY CODE 2 W356F 2 W356F	Grinding & S         ex GST         \$15         \$15         \$15         \$15         \$13.18	anding Kit	<ul> <li>125W</li> <li>406m</li> <li>LED I</li> <li>Acception</li> <li>Air bline</li> <li>Flexik polish</li> <li>Include</li> <li>Polishing</li> <li>120W</li> <li>120W</li> <li>450m</li> <li>Cast</li> <li>Acception</li> <l< th=""><th>/ 240V motor • Im throat capacit amp with 2 x AA ots pinned &amp; non ower incorporate ole shaft drive. 3.2 ing, engraving &amp; s: Foot Peddle SU and and and and s: Foot Peddle SU and and and MASTER B- / 240V motor • Im throat capacit iron table tilts 45° ots pinned &amp; non s: Air Blower ✓ Foundation bust Outlet ✓ MODEL ORDER COD Throat Capacity Variable Speeds Table Tilt Motor Power Voltage Weight</th><th>Variable I y • Larg A batterie -pinned I d in macl 2mm chu moulding vitch • D ding Kit • <b>18V</b> Variable I y • Idea to the lef -pinned I Texible W E mm s rpm deg. W</th><th>blade speed ge aluminium t es blades hine uck for drilling, g Dust Outlet blade speed al for wood, ma ft &amp; 8' right blades • Weie (ork Light <b>DECO-XL</b> W350 406 550 - 1600 0 - 45° (L) 125</th><th>ilt table 0-45° sanding, etal or plastic ght 22.5kg <b>B-18V</b> <b>W352</b> 450 550 - 1600 45° (L) - 8° (R) 120</th></l<></ul>	/ 240V motor • Im throat capacit amp with 2 x AA ots pinned & non ower incorporate ole shaft drive. 3.2 ing, engraving & s: Foot Peddle SU and and and and s: Foot Peddle SU and and and MASTER B- / 240V motor • Im throat capacit iron table tilts 45° ots pinned & non s: Air Blower ✓ Foundation bust Outlet ✓ MODEL ORDER COD Throat Capacity Variable Speeds Table Tilt Motor Power Voltage Weight	Variable I y • Larg A batterie -pinned I d in macl 2mm chu moulding vitch • D ding Kit • <b>18V</b> Variable I y • Idea to the lef -pinned I Texible W E mm s rpm deg. W	blade speed ge aluminium t es blades hine uck for drilling, g Dust Outlet blade speed al for wood, ma ft & 8' right blades • Weie (ork Light <b>DECO-XL</b> W350 406 550 - 1600 0 - 45° (L) 125	ilt table 0-45° sanding, etal or plastic ght 22.5kg <b>B-18V</b> <b>W352</b> 450 550 - 1600 45° (L) - 8° (R) 120
Spiral -           TPI QT           36         12           41         12           46         12           Straight           TPI QT           10         12           15         12           18         12	Spiral End           Y         CODE           2         W355C           2         W355B           2         W355A           tt         - Pinnec           Y         CODE           2         W354A           2         W354A           2         W354A           2         W354A           2         W354C           2         W354D	d ex GST \$15 \$15 \$15 d End ex GST \$15 \$15 \$15	\$16.50 \$16.50 \$16.50 inc GST \$16.50 \$16.50 \$16.50	B-18V Spiral Spiral 141 1 Niqua TPI 12.5 1 15 1	-XL -XL -XL -XL -XL -XL -XL -XL	ex GST       in         \$15       \$         Skip Toc         ex GST       \$13.18         \$13.18       \$13.18	anding Kit	<ul> <li>125W</li> <li>406m</li> <li>LED I</li> <li>Acception</li> <li>Air bline</li> <li>Flexik polish</li> <li>Include</li> <li>Polishing</li> <li>120W</li> <li>120W</li> <li>450m</li> <li>Cast</li> <li>Acception</li> <l< th=""><th>/ 240V motor • Im throat capacit amp with 2 x AAv ots pinned &amp; non ower incorporate ole shaft drive. 3.2 ing, engraving &amp; s: Foot Peddle St g, Grinding &amp; Sand MASTER B- / 240V motor • Im throat capacit iron table tilts 45° ots pinned &amp; non s: Air Blower ✓ F Oust Outlet ✓ MODEL ORDER COD Throat Capacity Variable Speeds Table Tilt Motor Power Voltage Weight PRICE</th><th>Variable I y • Larg A batterie -pinned k d in macl Rmm chu moulding vitch v D ding Kit v <b>18V</b> Variable I y • Idea to the let -pinned k Texible W E mm s rpm deg. W V/Amp kg</th><th>blade speed ge aluminium t es blades hine uck for drilling, g Dust Outlet blade speed al for wood, me ft &amp; 8° right blades • Weie fork Light <b>DECO-XL</b> W350 406 550 - 1600 0 - 45° (L) 125 240 / 10 13.2</th><th>ilt table 0-45° sanding, etal or plastic ght 22.5kg <b>B-18V</b> <b>w352</b> 450 550 - 1600 45° (L) - 8° (R) 120 240 / 10 18</th></l<></ul>	/ 240V motor • Im throat capacit amp with 2 x AAv ots pinned & non ower incorporate ole shaft drive. 3.2 ing, engraving & s: Foot Peddle St g, Grinding & Sand MASTER B- / 240V motor • Im throat capacit iron table tilts 45° ots pinned & non s: Air Blower ✓ F Oust Outlet ✓ MODEL ORDER COD Throat Capacity Variable Speeds Table Tilt Motor Power Voltage Weight PRICE	Variable I y • Larg A batterie -pinned k d in macl Rmm chu moulding vitch v D ding Kit v <b>18V</b> Variable I y • Idea to the let -pinned k Texible W E mm s rpm deg. W V/Amp kg	blade speed ge aluminium t es blades hine uck for drilling, g Dust Outlet blade speed al for wood, me ft & 8° right blades • Weie fork Light <b>DECO-XL</b> W350 406 550 - 1600 0 - 45° (L) 125 240 / 10 13.2	ilt table 0-45° sanding, etal or plastic ght 22.5kg <b>B-18V</b> <b>w352</b> 450 550 - 1600 45° (L) - 8° (R) 120 240 / 10 18



### **Table Saws**

ST-254

W486

Ø254

560 x 800

1170 x 800

75 / 60

950

2.2/3

240 / 10

190.5

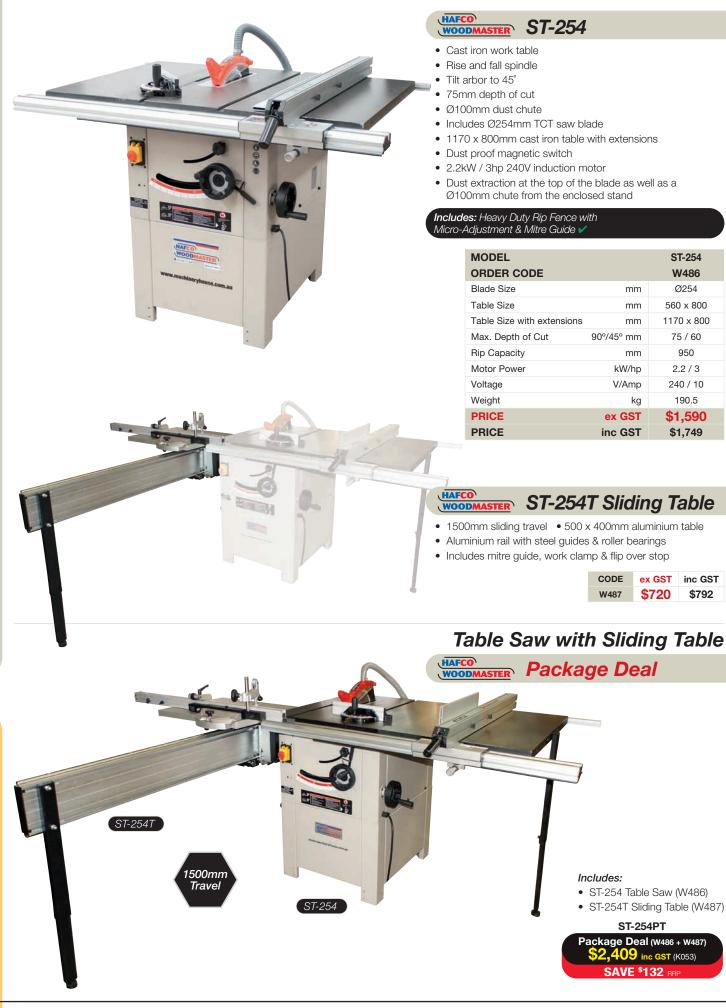
\$1,590

\$1,749

inc GST

\$792

# Wood Machinery & Accessories





### **ST-12D** WOODMASTER

- Robust machine suitable for the professional workshop
- Tilt arbor 45°
- Heavy-duty quick-action 1220mm rip fence
- Triple A-section V-belt drive for maximum power transmission
- · Heavy steel fabricated stand with Ø100mm dust chute
- Emergency stop contactor switch with overload protection



**ST-12D** 

Includes: Mobile Base 🗸 Mitre Guide 🗸 Ø305mm TCT blade 🗸



# Wood Machinery & Accessories









## WOODMASTER PJ-6B

#### 153mm width capacity

- 1.1kW / 1.5hp 240V motor
- Built in fan with dust chute & collection bag
- Magnetic safety power switch with stop button
- 10000rpm blade speed with 20000 cuts per minute
- Aluminium blade cover with quick action lock
- Cast iron table & fence
- 3mm maximum depth of cut
- 2 blade cutter head
- Anti vibration rubber feet
- Adjustable in-feed table

## WOODMASTER PT-6

- 150mm width capacity
- 0.75kW / 1hp 240V motor
- 3 blade cutter head
- Long 1170mm cast iron table with 8mm rebating
- Rigid quick action tilting fence to 45° with adjustable stops
- Magnetic safety switch with raised emergency stop button
- Spring loaded blade guard
- Adjustable in & out feed tables
- Quick action lever enables height adjustment for infeed table
   Optional: Spiral cutter head available see page 271

Includes: Sturdy Wide Foot Print Stand 🗸 Ø100mm Dust Chute 🗸





- Long 1800mm table with 13mm rebating
- Adjustable in & out feed tables
- 1.5kW / 2hp 240V motor
- Rigid quick action tilting fence to 45° with adjustable stops
- Magnetic safety switch with paddle emergency stop
- Enclosed stand with Ø100mm dust chute
- 4 blade cutter head
- Spring loaded blade guard

Optional: Spiral cutter head available - see page 271



MODEL ORDER CODE		PJ-6B W618	PT-6 W619	P-200H W629
Table Length	mm	730	1170	1800
Planer width Capacity	mm	153	150	200
Rebate	mm	~	8	13
Cutter Head - Blades	No.	2	3	4
Motor Power	kW/hp	1.1 / 1.5	0.75 / 1	1.5 / 2
Voltage	V/Amp	240 / 10	240 / 10	240 / 15
Weight	kg	40	105	208
PRICE	ex GST	\$470	\$790	\$1,290
PRICE	inc GST	\$517	\$869	\$1,419





P-200H



## HAFCO PT-254S

- Spiral cutter head including 44 carbide inserts
- 254mm planer width capacity
- 254 x 190mm thicknesser capacity
- Auto-feed thicknesser rollers 5m/min
- Cast iron tables for accurate & repeatability
- Fast & easy change from planing to thicknessing
- Powerful 2.2kW / 3hp heavy duty motor
- The planing fence can be quickly tilted to  $45^{\rm o}$
- 100mm dust collector port

Includes: Bonus 5 Cutting Inserts Plus A T-Bar Torx Wrench 🗸



#### HAFCO WOODMASTER PT-305S

- Spiral cutter head including 56 carbide inserts
- 305mm planer width capacity
- 305 x 225mm thicknesser capacity
- Fully sealed Japanese quality bearing on cutter head
- Cast iron tables for accurate & repeatability
- Fast & easy change from planing to thicknessing
- Powerful 3kW / 4hp heavy duty motor
- The planing fence can be quickly tilted to 45°
- 100mm dust collector port

Includes: Bonus 5 Cutting Inserts Plus A T-Bar Torx Wrench 🗸



Optional: Spare inserts & torx screw also available (W616 & W616S)



& 10 Screws

Includes 5 x Inserts





Spiral Cutter Head



Thicknesser Setup Rear View

MODEL		PT-254S	PT-305S
ORDER CODE		W611	W612
Cutter Head	Туре	Spiral	Spiral
Cutter Type	HSS/Carbide	Carbide Insert	Carbide Insert
Planer Capacity	mm	254	305
Table Length	mm	1110	1380
Thicknesser Capacity (WxH)	mm	254 x 190	305 x 225
Planer Width Capacity	mm	254	310
Feed Speed	M/min	5	5
Motor Power	kW/hp	2.2 / 3	3 / 4
Voltage	V/Amp	240 / 10	240 / 15
Weight	kg	216	303
PRICE	ex GST	\$2,850	\$3,690
PRICE	inc GST	\$3,135	\$4,059

<image/>						
<image/>	÷				-	Bobbin Sander
<image/>						scheppach OS-58
<image/>						narrow inner curves, horizontal, vertical, diagonal, with or
		AL.	5	7	<b>!</b>	Rotating & oscillating action 58 times /min
<image/>			S-58		OS-140	
<text></text>	Packs of 3	3				WOODMASTER OS-140
<text>       Strate     Note     Note     Note     Note     Note     Note     Note       Strate     Note     No</text>						Used for sanding deep and wide work pieces, front edge     narrow inner curves, horizontal, vertical, diagonal, with or
						Rotating & oscillating action 26 times /min
NDER CODE         W643         W792         W795           able Size         mm         370         280         370 x 370         609 x 609         600         100<						
able Height       mm       330       485       990         selitation Stroke       mm       16       24       38         ware Port       MW/hp       0.45 / 0.6       0.37 / 0.5       0.75 / 1         fords Power       MW/hp       0.45 / 0.6       0.37 / 0.5       0.75 / 1         fords Power       fw/hp       240 / 10       240 / 10       240 / 10         field point       kg       17.3       34.5       145         field point       kg       17.2       27.3       34.5         field point       kg       25.25       52.05       52.05       52.05         field point       kg       55.125       52.16       52.						I S WOODMASTER OVS-JM
	able Size	mm	370 x 290	370 x 370	609 x 609	Rotating and oscillating action ensures exceptional
souriadion Stobe I mini tor Power WWhp 0.45 / 0.6 0.37 / 0.5 0.1 125 125 126 126 126 126 126 127 126 126 126 126 126 126 127 126 126 126 126 127 127 127 127 127 127 127 127	able Height	mm	330	485	990	Ű
<ul> <li>Just Port mm 040 050 0100</li> <li>Just Port mm 040 050 0100</li> <li>Just Port mm 2000 1425 1725</li> <li>Just Port mm 2000 1425 1725</li> <li>Just Port Mu 240/10 240/10 240/10 240/10</li> <li>Just Port Mu 240/10 240/10 240/10 10 1000000000000000000000000000000</li></ul>	scillation Stroke	mm	16	24	38	
<ul> <li>Stor Power Wythp 0.45 / 0.5 0.37 / 0.5 0.75 / 1 bitage V/Amp 240 / 10 240 / 10 eight kg 17.3 3.4.5 145 NICE ex KGST \$290 \$520 \$2,850 NICE in c GST \$319 \$572 \$3,165</li> <li>Stor Synchrone Stor Synchrone</li></ul>	ust Port	mm	Ø40	Ø50	Ø100	
otor Speed       rpm       2000       1425       1725         sitage       V/Amp       240 / 10       240 / 11       240 / 10	otor Power	kW/hp	0.45 / 0.6	0.37 / 0.5	0.75 / 1	
<ul> <li>Vitage V/Am 2 240 / 10 240 / 10 240 / 10 240 / 10 0/05.40 0/0</li></ul>	otor Speed	rpm	2000	1425	1725	(points) (c)
<ul> <li>eight kg 17.3 34.5 145 NCE ex GST \$290 \$522 \$2,850 RCE in GST \$319 \$572 \$3,135</li> <li>ex GST \$290 \$520 \$2,850 Structure, ex GST \$319 \$572 \$3,135</li> <li>ex GST \$40,0 \$1,390 \$2,200</li> <li>ex GST \$400 \$1,390 \$2,200</li> <li>ex GST \$400 \$1,390 \$2,200</li> <li>ex GST \$400 \$1,390 \$2,200</li> </ul>	oltage	V/Amp	240 / 10	240 / 10	240 / 10	Table beight: 990mm
Note         Dix dist         Dix dist <thdix dist<="" th=""> <thdix dist<="" th=""> <thdi< td=""><td>eight</td><td>kg</td><td>17.3</td><td>34.5</td><td>145</td><td>• Ø100mm dust hood outlet</td></thdi<></thdix></thdix>	eight	kg	17.3	34.5	145	• Ø100mm dust hood outlet
RICE       inc GST       \$319       \$572       \$3,135       W798A-W795J)       \$48' 9.44', 1', 1-1/2', 2', 3' 8.4''         Disc Sander         Disc Sander         Disc Sander         WOODFAST       DS300         Control       Disc Sander         Disc Sander       0305mm sanding disc         0.75KW / 1bp 240V mator       Disc Sander         Disc Sander       0.75KW / 1bp 240V mator         Disc Sander       0305mm sanding disc         0.75KW / 1bp 240V mator       Disc Sander         Disc Sander       0305mm sanding disc         0.390 x 376mm cast iron table       Disc Sander         Disc Speed 1420pm       Disc Sander         0.390 x 376mm cast iron table       Disc Sander         Disc Speed 1420pm       Disc Seconder         Disc Speed 1482pm       Discoseconder	RICE	ex GST	\$290	\$520	\$2,850	1/4", 3/8", 1/2", 5/8", 3/4", 1", 1-1/2", 2", 3" & 4" Includes: 10 sanding spindle & sleeves: 1/4", 3/8", 1/2",
<image/>	RICE	inc GST	\$319	\$572	\$3,135	(W795A - W795J) 5/8", 3/4", 1", 1-1/2", 2", 3" & 4" ✔
<ul> <li>OSOSTOM sanding disc.</li> <li>OSOSTOM sanding disc.</li> <li>OSOSTOM sanding disc.</li> <li>OSOSTOM table size</li> <li>Disc speed 1420rpm</li> <li>Casy to use mechanical disc brake.</li> <li>Casy to use mechanical disc brake.</li></ul>						Disc Sander
<ul> <li>435 x 225mm table size</li> <li>Disc speed 1420rpm</li> <li>Easy to use mechanical disc brake</li> <li>Gear drive adjustable table tilt to 45°</li> <li>O.75kW / 1hp 240V motor</li> <li>Includes: Cast Alloy Mitre Guide *</li> <li>Cast of the adjustable table tilt to 45°</li> <li>O.75kW / 1hp 240V motor</li> <li>Includes: Cast Alloy Mitre Guide *</li> <li>Cast of the adjustable table tilt to 45°</li> <li>O.75kW / 1hp 240V motor</li> <li>Includes: Cast Alloy Mitre Guide *</li> <li>Cast of the adjustable table tilt to 45°</li> <li>O.75kW / 1hp 240V motor</li> <li>Includes: Cast Alloy Mitre Guide *</li> <li>Cast of the adjustable table tilt to 45°</li> <li>O.75kW / 1hp 240V motor</li> <li>Includes: Cast Alloy Mitre Guide *</li> <li>Cast of the adjustable table tilt to 45°</li> <li>O.75kW / 1hp 240V motor</li> <li>Includes: Cast Alloy Mitre Guide *</li> <li>Cast of the adjustable table table tilt to 45°</li> <li>O.75kW / 1hp 240V motor</li> <li>Includes: Cast Alloy Mitre Guide *</li> <li>Cast of the adjustable table table tilt to 45°</li> <li>O.75kW / 1hp 240V motor</li> <li>Includes: Cast Alloy Mitre Guide *</li> <li>Cast of the adjustable table ta</li></ul>				and a		WOODFAST DS300
<ul> <li>435 x 225mm table size</li> <li>Disc speed 1420rpm</li> <li>Easy to use mechanical disc brake</li> <li>Gear drive adjustable table tilt to 45°</li> <li>O.75kW / 1hp 240V motor</li> <li>Includes: Cast Alkoy Mitre Guide / Cast Alkoy Mitre</li></ul>						Ø305mm sanding disc
<ul> <li>Easy to use mechanical disc brake</li> <li>Gear drive adjustable table tilt to 45°</li> <li>O.75 KW / thp 240V motor</li> <li>Includes: Cast Alloy Mitre Guide 4</li> <li>OBS-12S</li> <li>OS300</li> <li>DS-12S</li> <li>OS300</li> <li>DS-12S</li> <li>OS300</li> <li>DS-12S</li> <li>OS305</li> <li>OS</li></ul>				<u> </u>		3
<ul> <li>Gear drive adjustable table tilt to 45°</li> <li>O.75kW / 1hp 240V motor</li> <li>Includes: Cast Alloy Mitre Guide V</li> <li>Banding Disc Size mm 2035</li> <li>DS-125</li> <li>MODEL</li> <li>DS300</li> <li>DS-125</li> <li>DS-125</li></ul>			4			Disc speed 1420rpm
Brake Motor       0.75kW / 1hp 240V motor         Image: Cast Alloy Mitre Guide V OG3mm Dust Extraction Port V         Image: Cast Alloy Mitre Guide V OG3mm Dust Extraction Port V         Image: Cast Alloy Mitre Guide V OG3mm Banding disc         Image: State minimized and the State Stat			~		r	Easy to use mechanical disc brake
Motor       Motor       Includes: Cast Alloy Mitted Guide V         Motor       Discusses       Discusses       Discusses         DS-300       DS-12S       Discusses       Discusses       Discusses         NODEL       DS300       DS-12S       DS-12S       Discusses       Discusses       Discusses         NODEL       DS300       DS-12S       DS-12S       Discusses						
Includes: Cast Alloy Mitre Guide V         OBS         DS-300         DS-125         NODEL       DS300         DS-125         NODEL       DS300         L1335       L135         L1355       L1355         RDER CODE       L1335         L1355       L1354         John Power       KW/hp         0.75 / 1       1.5 / 2         oltor Power       KW/hp         VAmp       240 / 10         40 / 10       240 / 10         Kg       36         RICE       ex GST         \$400       \$1,390         \$2,200       Powerful 1.5kW / 2hp brake motor					k	Motor
Image: Non-State       Non-State       Non-State       Non-State         NODEL       DS300       DS-12S       DS-12S       Image: Non-State       Non-State       Non-State         NODEL       DS300       DS-12S       DS-12S       Non-State       Non-State       Non-State         NODEL       DS300       DS-12S       DS-12S       Non-State       Non-State       Non-State         NODEL       DS300       DS-12S       DS-15S       Non-State       Non-State       Non-State         NODEL       L1335       L135       L1354       Non-State       Non-State       Non-State         Non-Power       KW/hp       0.75 / 1       0.75 / 1       1.5 / 2       Non-State       Non-State         Nate       VAmp       240 / 10       240 / 10       415       Non-State       Non-State         Rice       ex GST       \$400       \$1,390       \$2,200       Non-State       Non-State         Rice       ex GST       \$400       \$1,390       \$2,200       Non-State       Non-State			2	100		Includes: Cast Alloy Mitre Guide 🗸
NODELDS300DS-12SDS-12SNODELDS300DS-12SDS-15SRDER CODEL1335L135L1355L1356DS-12SNODELDS305Ø305Ø305Ø305Ø380otor PowerKW/hp0.75 / 10.75 / 10.75 / 1JageV/Amp240 / 10240 / 10RICEex GST\$400\$1,390\$2,200						
<ul> <li>Solution in the interval of the inter</li></ul>	T		0000	I IN		
<ul> <li>DS-300</li> <li>DS-125</li> <li>DS-12</li></ul>	7	×	100	-12		Ø305mm sanding disc
<ul> <li>DS-300</li> <li>DS-125</li> <li>DS-12</li></ul>	17			SO		• 390 x 376mm cast iron table
DS-300       DS-12S         DS-300       DS-12S         DS-12S       DS-12S <td< td=""><td>A</td><td></td><td></td><td></td><td></td><td>Mac</td></td<>	A					Mac
DS-300       DS-125         DS       DS-125         DDEL       DS300       DS-125       DS-155         RDER CODE       L1335       L135       L1354         Inding Disc Size       mm       Ø305       Ø380       Ø380         otor Power       kW/hp       0.75 / 1       0.75 / 1       1.5 / 2         litage       V/Amp       240 / 10       240 / 10       415         eight       kg       36       79       96         RICE       ex GST       \$400       \$1,390       \$2,200       Output	and a				I	Illing table up 0-15° / down 0-45°     Taiw Taiw
ODELDS300DS-12SDS-15SRDER CODEL1335L135L1354unding Disc SizemmØ305Ø305Ø380otor PowerkW/hp0.75 / 10.75 / 11.5 / 2ultageV/Amp240 / 10240 / 10415eightkg367996RICEex GST\$400\$1,390\$2,200		S-300	-	DS-12S		
ODEL         DS300         DS-12S         DS-15S           RDER CODE         L1335         L135         L1354           Inding Disc Size         mm         Ø305         Ø380           otor Power         kW/hp         0.75 / 1         0.75 / 1         1.5 / 2           Itage         V/Amp         240 / 10         2415           eight         kg         36         79         96           RICE         ex GST         \$400         \$1,390         \$2,200						
anding Disc Size       mm       Ø305       Ø305       Ø380         otor Power       kW/hp       0.75 / 1       0.75 / 1       1.5 / 2         bitage       V/Amp       240 / 10       2415         eight       kg       36       79       96         RICE       ex GST       \$400       \$1,390       \$2,200						WOODMASTER DS-15S
anding Disc Size         mm         Ø305         Ø380           otor Power         kW/hp         0.75 / 1         0.75 / 1         1.5 / 2           oltage         V/Amp         240 / 10         240 / 10         415           eight         kg         36         79         96           RICE         ex GST         \$400         \$1,390         \$2,200						Large Ø380mm sanding disc
oltage         V/Amp         240 / 10         240 / 10         415           Veight         kg         36         79         96           RICE         ex GST         \$400         \$1,390         \$2,200	•					ů ů
eight       kg       36       79       96         RICE       ex GST       \$400       \$1,390       \$2,200						Heavy 508 x 305mm cast iron table
ergint       rg       st       rg       st         RICE       ex GST       \$400       \$1,390       \$2,200       • Powerful 1.5kW / 2hp brake motor       • Taiw	-					Tilting table up 0-15° / down 0-45°
	-	-				Enclosed cabinet stand     Taiw
DS-15S Includes: Mitro Guide & Ø100mm Dust Port V						

## www.machineryhouse.com.au

DS-15S

Includes: Mitre Guide & Ø100mm Dust Port 🗸

PRICE

inc GST \$495

\$1,529 \$2,420







#### Optional Accessories



## scheppach BTS 900x

- Solid cast construction
- Quick release for belt change
- · Easy to use belt tracking
- 370W 240V induction motor
- Linishing work area 280 x 100mm
- 7.5m/sec belt speed ideal for timber
- Tilting table for use with disc or belt in the vertical position
- Ø150mm disc with hook & loop backing pad linishing belt can be used either vertically or horizontally

Includes: 1 x Linishing Belt ✓ 1 x Sanding Disc ✓ Mitre Guide ✓ Stand ✓



- 150 x 1220mm sanding belt
- Ø230mm disc with guarding
- 0.75kW / 1hp 240V motor
- Tilting table for use with disc or belt in the vertical position
- Robust cast iron construction with steel floor stand
- 55mm dust chute to belt & disc
- Quick action belt release

Includes: 1 x Linishing Belt ✓ 1 x Sanding Disc ✓ Mitre Guide ✓ Stand ✓

## WOODMASTER L-612A

- Takes 150mm x 1220mm belt
- Ø305mm sanding disc
- Tilting table to belt & disc
- Heavy duty 1.1kW / 1.5hp 240V motor
- Can use linisher in vertical or horizontal position
- Cast iron table on linisher
- Quick action belt release
- 65mm dust chute to belt & disc



Includes: 1 x Linishing Belt 🗸 1 x Sanding Disc 🗸 Mitre Guide 🖌 Stand 🗸



Linishing BTS 900x

Vertical View L-69A



MODEL		BTS 900x	L-69A	L-612A
ORDER CODE		L105	L107	L109
Linishing Belt	mm	100 x 915	150 x 1220	150 x 1220
Sanding Disc	mm	Ø150	Ø230	Ø305
Motor Power	kW/hp	0.37 / 1/2	0.75 / 1	1.1 / 1.5
Voltage	V / amp	240 / 10	240 / 10	240 / 10
Weight	kg	25	50	62
PRICE	ex GST	\$250	\$470	\$1,050
PRICE	inc GST	\$275	\$517	\$1,155

## **Belt Sander**



#### www.machineryhouse.com.au





Variable Speed Dial

Belt Tension Adjustment

## **Drum Sanders**

#### HAFCO WOODMASTER DS-1632

- Open side configuration with sanding capacity (400mm with 1 Pass) & (800mm with 2 Passes)
- 3.2 127mm thickness capacity
- Variable feed speeds from 0.6-3 M/min to suit various • sanding requirements and material widths
- Drum height is adjusted by turning a control hand wheel
- Rugged aluminium drum supports frame • Depth scale provided on the drum
- support frame for accurate reading of height adjustment



#### Includes: Stand

MODEL ORDER CODE		DS-1632 L110
Table Feed Speed	M/min	0.6 - 3
Sanding Drum Speed	rpm	1720
Sanding Belt Size (LxW)	mm	2330 x 78
Drum Diameter	mm	Ø127
Max. Sanding Width	mm	400
Max. Sanding Thickness	mm	127
Min. Sanding Thickness	mm	3.2
Dust Collector Ports	No./mm	1 x Ø63.5
Feed Motor Power	hp	1/8
Motor Power	kW/hp	0.75 / 1
Voltage	V/Amp	240 / 10
Weight	kg	70
PRICE	ex GST	\$1,540
PRICE	inc GST	\$1,694

## Twin Drum Sander





Sanding Belts: to suit DS-25

	SANDING BELTS		CODE	ex GST	inc GST	
	(LxW) 2750 x 100mm 80G	PREMIUM	A94408	\$25	\$27.50	
	(LxW) 2750 x 100mm 120G		A94412	\$25	\$27.50	



• Twin drum sanding, ideal for fast removal of material while giving a fine finish in a single pass

**DS-25** 

· 635mm width capacity

HAFCO

WOODMASTER

- 2 x Ø100mm dust outlets
- Variable speed conveyor feed
- Min/Max work piece (6 127mm)
- · Dynamically balanced sanding drums ensure smooth running
- 2 x Ø127mm sanding drums, •
- including (1 coarse & 1 fine) • 2.2kW / 3hp Induction 240V motor



MODEL ORDER CODE		DS-25 L129
Table Feed Speed	M/min	0.9 - 6
Sanding Drum Speed	rpm	1600
Sanding Belt Size (LxW)	mm	2750 x 100
Drum Diameter	mm	Ø127
Max. Sanding Width	mm	635
Max. Sanding Thickness	mm	127
Min. Sanding Thickness	mm	6
Dust Collector Ports	No./mm	2 x Ø100
Feed Motor Power	hp	1/8
Motor Power	kW/hp	2.2 / 3
Voltage	V/Amp	240 / 10
Weight	kg	225
PRICE	ex GST	\$3,750
PRICE	inc GST	\$4,125

#### **Electronic Variable Speed Mini Wood Lathe**

#### WL-14V

- Electronic variable speed (450-3850rpm)
- 356 x 470mm turning capacity
- · Cast iron bed, head & tailstock
- 2MT head & tailstock
- 2 speed belt change
- 0.55kW / 0.75hp 240V motor
- · Safety magnetic switch

Includes: Face Plate 🗸 300mm Tool Rest 🖌 150mm Tool Rest 🗸 Drive & Live Centres 🗸

#### **Optional Stand & Bed Extension:**

Swivel Head Wood Lathe

• Swivel head - ideal for bowl turning • Variable speed (500-2000rpm) • 900mm between centres

· Full cast iron head, bed and tailstock

Drive Centre ✓ Stand ✓ Live Centre ✓ Tool Rest ✓ Bowl Turning Attachment ✓

• 0.75kW / 1hp 240V motor

**Roller Steady** • 3 point roller steady suits

• 2MT, 1" x 10TPI spindle Hollow tailstock - 2MT • Dust proof magnetic switch Includes: Face Plate V

Model	Type & Length	CODE	ex GST	inc GST	ŀ	
WLS-1824	Stand - 470mm	W379	\$140	\$154	J	
WL-14X	Bed Ext 650mm	W385X	\$140	\$154	7	
WLS-1824X	Stand Ext 650mm	W379X	\$80	\$88		

WLS-1824

#### HAFCO WOODMASTER

HAFCO

WOODMASTER

PRICE

WI -14X

Digital

beed

MODEL



MODEL ORDER CODE		WL-18 W382
Swing Over Bed	mm	310
Between Centres	mm	900
Spindle Thread	size	1" x 10TPI
Motor Power	kW/hp	0.75 / 1
Voltage	V/Amp	240 / 10
Weight	kg	83
PRICE	ex GST	\$670
PRICE	inc GST	\$737



Tailstock

#### Swivel Head Wood Lathe

#### WL-20

WL-18

- · Swivel head ideal for bowl turning
- Variable speed (500-2000rpm)
- 1100mm between centres
- · Head slides along length of bed
- · Full cast iron head, bed and tailstock
- 0.75kW / 1hp 240V motor
- 2MT, 1" x 10TPI spindle
- Hollow tailstock 2MT
- Dust proof magnetic switch

#### Includes: Face Plate 🗸 Tailstock Drive Centre 🗸 Stand 🗸 Live Centre 🗸 Tool Rest 🗸 Bowl Turning Attachment 🕻

#### Roller Steady

• 3 point roller steady suits model WL-18 wood lathe

CODE ex GST inc GST W378 **\$50 \$**55

260







MODEL ORDER CODE		WL-20 W384
Swing Over Bed	mm	370
Between Centres	mm	1100
Spindle Thread	size	1" x 10TPI
Motor Power	kW/hp	0.75 / 1
Voltage	V/Amp	240 / 10
Weight	kg	96
PRICE	ex GST	\$770
PRICE	inc GST	\$847

WI S-1824X

www.machineryhouse.com.au



**ORDER CODE** 

Swing Over Bed

Between Centres

Spindle Thread



WL-14V

W385

356

470

M30 x 3.5mm 0.55 / 0.75

240 / 10

46

\$590

\$649

mm

mm

size

kg

kW/hp

V/Amp

ex GST

inc GST

Wood Lathe     When the speed (100-3200rpm)     Digital speed display     Heavy cast iron legs     Full cast iron head and bed     1.5kW / 2hp 240V motor			Heavy Duty Cast Iron		WL-46A
<ul> <li>462mm swing</li> </ul>					WL-46A W387
1194mm between centres			wing Over Bed	mm	462
<ul> <li>Dust proof magnetic switch</li> </ul>			Between Centres	mm	1194
Includes: Face Plate 🗸 Tailstock 🗸			pindle Thread	size	30 x 3.5mm
Tool Rest 🗸 Drive & Live Centres 🗸	-		Notor Power	kW/hp	1.5 / 2
Cast Iron Stand 🗸			oltage	V/Amp	240 / 10
<b>Optional Bowl Turning At</b>	<i>t</i> · · ·		Veight	kg	228
			PRICE	ex GST	\$2,490
Model Length CODE ex GST BTA-46 760mm W387A \$180			PRICE	inc GST	\$2,739
BTA-46 760mm <b>W387A \$180</b>	\$198				φ2,109
<ul> <li>WL-520A</li> <li>Electronic variable speed 50-3890rpm</li> <li>Digital readout display for spindle speed</li> <li>Finely ground bed for reduced friction</li> </ul>	ds	T	MODEL ORDER CODI		WL-520A W686
Heavy duty steel cabinet stand     Versatile 24 position indexing			Swing Over Bed		520
<ul><li>Versatile 24 position indexing</li><li>Heavy duty vibration absorbing cast iror</li></ul>		N	Between Centre		910
<ul> <li>Rear polished hand wheel brake</li> </ul>		WL-52	Spindle Thread	size	30 x 3.5mm
<ul> <li>2MT tailstock &amp; headstock spindle tape</li> </ul>	er D	M	Motor Power	kW/hp	1.5 / 2
• 4 large QUATRO design headstock bea			Voltage	V/Amp	240 / 10
• 720mm Max. bowl diameter on outboar	rd turning		Dimensions (LxV	,	187 x 65 x 125
Includes: Bowl Turning Attachment Stand Toolrest Spur Drive Live Centre RH Face Plate	B	B	Weight PRICE PRICE	ex GST inc GST	392 \$4,750 \$5,225
HAFCO Wood Turning Too	I Sets - High Speed S	Steel HAFCO M	lood Lathe	Chisel	Set
6 Piece Set Up to 350mm Handles	8 Piece Set Up to 230mm Hand	One lathe to function con     Includes inte	ol for all of your tu hbined in one all-ir erchangeable carbi	rning needs iclusive chis ide tips, 2" i	s, four chisels sel system radius end,
<ul> <li>12mm deep bowl chisel</li> <li>long handle</li> <li>24mm roughing gouge</li> <li>24mm oval skew chisel</li> <li>19mm domed scraper</li> </ul>	<ul> <li>26mm skew chisel</li> <li>26mm roughing gouge</li> <li>14mm spindle gouge</li> <li>7mm spindle gouge</li> </ul>	as well as a	end, 3/8" round e chip deflector that protecting hand a	magnetica	
<ul><li>5mm parting &amp; beading</li><li>9mm spindle gouge</li></ul>	<ul> <li>16mm parting &amp; beading</li> <li>14mm parting &amp; beading</li> <li>15mm domed scraper</li> </ul>		· · · · ·	CODE W300	ex inc GST GST \$70 \$77
CODE ex GST inc GST W302 \$120 \$132	CODE ex GST inc GST W301 <b>\$110</b> \$121	Replaceme Carbide Tij		CODE W300T	ex inc GST GST \$39 \$42.90
HAFCO Wood Turning Too	l Sets - High Speed S	Steel			
Pen Turning Tools Set Sta	arter Turning Tool Set	Professional Chisel Se	t Maste	er Chisel	Set
	" Roughing Gouge	• 1/4" & 1/2" Spindle Gouge		Roughing (	
	" Spindle Gouge	<ul> <li>1/2" Skew</li> <li>1/2" Skew</li> <li>1" Flat Skew</li> </ul>		eep Bowl G	0
-	" Deep Bowl Gouge	<ul> <li>3/8" Parting &amp; Beading</li> </ul>		Domed Sci	0
• 1/8'	" One Handed Parting	• 3/4" Domed Scraper	• 5/8" Fi	ngernail Pro	ofile Gauge
CODE ex GST inc GST COD	E ex GST inc GST	CODE ex GST inc GST	CODE	ex GST in	c GST

W3036 **\$230 \$253** 

W3034 **\$140 \$15**4

W3033 \$75 \$82.50

w3039 **\$330 \$363** 



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## Wet Stone Grinders

## Wood Machinery & Accessories

#### **TIGER 2000S**

- German design & technology
- Ø200mm stone, Ø225mm hone
- 120W 240V motor at 120rpm
- Splash proof motor & switch ٠
- Aluminium oxide grinding wheel suitable for sharpening high speed steel tools

Includes: Jig For Straight Edges 🗸 Plane Irons 🛛 Ripping Chisels 🗸 Angle Setting Jig For Measuring Angles 🛛

· Leather honing wheel removes the burr

200mm Grinding Stone

MODEL		TIGER 2000S
ORDER CODE		W859
Grinding Stone Diame	ter mm	Ø200 x 40
Leather Honing Whee	l Dia. mm	Ø225 x 30
Motor Power / Voltage	e W/V	120 / 240
Grinding Stone Speed	l rpm	120
Weight	kg	9.2
PRICE	ex GST	\$200
PRICE	inc GST	\$220

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**TIGER 2500** 

W868

Ø250 x 50

Ø200 x 30

200 / 240

90

18.5

\$290

\$319

mm

W/V

rpm

kg

ex GST

inc GST

scheppach

#### Abrasive Paste for Honing 🗸

#### **TIGER 2500**

- German design & technology •
- Ø250mm stone, Ø200mm hone
- 200W 240V motor at 90rpm ٠
- Splash proof motor & switch ٠
- Aluminium oxide grinding wheel suitable • for sharpening high speed steel tools
- Leather honing wheel removes the burr

Includes: Jig For Straight Edges ✔ Plane Irons ✔ Ripping Chisels ✔ Angle Setting Jig For Measuring Angles ↓ Abrasive Paste for Honing 🗸

250mm

Grinding

Stone

#### scheppach House Hold Sharpening Kit

#### JIG 40 The perfect attachment for JIG 120 Designed for knives with JIG 55 Grinds oblique edges, JIG 110 Ideal for tools that are Axes with a blade up to 170mm blade length of 100 to 200mm hollow chisels and planer blades difficult to clamp Suits Suits TIGER 2000S & TIGER 2500 **TIGER 2000S** & TIGER 2500 CODE ex GST inc GST CODE ex GST inc GST JIG 160 Designed for scissors Stone Grader Changes the grains on the and hedge shears W8615 **\$110 \$121** grinding wheel for fine abrasion W8625 \$110 \$121 Suits TIGER 2000S & TIGER 2500 **Honing Paste** Jig 60 - Knife Jig 120 - Knife **Stone Grader** · For use on the leather strop and Suitable for knives from a Suitable for knives with a • Changes grains on the grinding profiled leather honing wheels on minimum blade length blade length from wheel for fine abrasion wet stone grinders, this compound of 40 to 100mm, and for 100 to 200 mm Keeps wheel in good helps achieve an excellent drawing knives working order NA COLUMN CODE ex GST inc GST

edge to tools

CODE ex GST inc GST W8635 **\$30** \$33

#### Wheel Dressing Attachment

 Wheel dressing attachment ensuring that the grinding wheel is always perfectly round and level

CODE ex GST inc GST W8633 \$55 \$60.50



CODE ex GST inc GST W8642 **\$54 \$59**.40

#### Jig 110 - Grinding Rest

Ideal for tools that are difficult to clamp

CODE ex GST inc GST

W8646 \$35

\$66

W8643 **\$60** 

#### scheppach Wood Turners Sharpening Kit

Weight

PRICE

PRICE

MODEL

**ORDER CODE** 

Grinding Stone Diameter

Motor Power / Voltage

Grinding Stone Speed

Leather Honing Wheel Dia. mm

CODE ex GST inc GST W8636 \$25 \$27.50

## Angle Guides

For setting tool angles 20°, 25°, 30°, 35°, 40°, 60°

W8637

Suits CODE ex GST inc GST

\$14

250mm W8638 \$17.60 \$16

200mm

\$38.50

\$15.40

## **Bench Top Router**



www.machineryhouse.com.au



- Ø5/16" chisel Ø5.2mm drill shank 40mm depth
- Ø3/8" chisel Ø6.4mm drill shank 55mm depth
  Ø1/2" chisel Ø9.3mm drill shank 75mm depth
- Ø5/8" chisel Ø11.7mm

inc GST

\$60.50

drill shank - 90mm depth

ex GST

\$55

CODE

W411



**Timber Capacity** 

**Table Movement** 

Vert. Head Stroke

Motor Power

**Overall Height** 

Voltage

Weight

PRICE

PRICE

125

165 x 46

120

0.37 / 1/2

240 / 10

1400

42

\$450

\$495

mm

mm

mm

kW/hp

V/Amp

ex GST

inc GST

mm

ka

145

170 x 140

220

0.75 / 1

240 / 10

1520

98

\$1,290

\$1,419

160

255 x 180

125

0.75 / 1

240 / 10

1700

160

\$2.350

\$2,585

#### **Dust Collectors Economy Range**

• Copper wound induction motor

• Dynamically balanced steel impeller

Overview

**Features** 

Hafco Woodmaster dust collectors are perfect for small workshops or home enthusiasts looking to maintain a clean & safe workshop. Multiple options are available to suit your application.

• Single inlet on DC-2, dual inlet on

DC-3 & triple inlet on DC-7

HAFCO

Portable on wheels

5 Micron fine filter bags

#### Scheppach

#### Upgraded Features

DC-3

- Supplied with 2m of 100mm dust hose
- Supplied with 4 reducing sleeves

DCK-2

HPLV System on HA-1000
 (High Pressure Low Volume)



scheppach

DC-3





## DCC-310 Dust & Cyclone Collector

## WOODMASTER Package Deal

**DC-3:** Dust and shavings of LPHV extractors are sucked through the impeller fan blade and then the waste falls into the lower bag, the air being exhausted through the top filter bag, collecting some of the fine dust on the way.

**CDS-2/3:** Cyclone separator main advantages is the ability to extract and hold large particles and chips before they reach the dust collector impellers resulting in no more loss of suction from blocked filters.

Includes: DC-3 Dust collector (W394) ✓ FC-10 Filter cartridge (W328) ✓ CDS-2/3 Cyclone filter (W316) ✓ DCK-2 Dust acc. kit (W344) ✓



Package Deal

W316

6

CDS-2/3

W344 + W328

HAFCO MASTER

DC-90

DC-80

DC-90

Made in Taiwan

DC-90 Shown

#### **Dust Collectors Industrial Range**

**Overview** Hafco Woodmaster industrial dust collectors feature quality Taiwanese made components to ensure day in day out operation for professional woodworkers.

HAFCO

- Features
- Heavy duty copper wound induction motorDynamically balanced steel impeller
- Dynamically balanced steel imp
- Extra tall 1600mm 2 Micron fine filter bags to increase surface area & filtration area
- Portable on wheels



100mm Triple Inlets



Cyclone Dust Collectors

#### Upgraded Features

- Cyclone design to separate large particles before it reaches the filter
- Remote control start / stop function
- 1 Micron pleated fine filter cartridge
- Manually operated internal dust removal fingers in pleated filter to maintain airflow



Quick Release Handle for Bucket Empty



Rotary Hand Filter Cleaning





Remote Control Start



Made in Taiwan

MODEL ORDER CODE		DC-2 W332	HD12 W886	DC-3 W394	DC-7 W329	CD-20 W319	CD-30 W320	DC-80 W397	DC-90 W331
Air Flow	CFM	500	680	1200	2300	1020	1940	2800	3200
Inlets	No./mm	1 / Ø100	1 / Ø100	2 / Ø100	3 / Ø100	3 / Ø100	3 / Ø100	3 / Ø100	3 / Ø100
Motor Power	kW/hp	0.75 / 1	0.56/0.75	1.5 / 2	2/3	1.5 / 2	2.25 / 3	2/3	3.75 / 5
Voltage	V/Amp	240 / 10	240 / 10	240 / 10	240 / 10	240 / 15	240 / 15	415	415
Weight	kg	23	24	42	52	130	160	87	109
PRICE	ex GST	\$250	\$290	\$450	\$630	\$1,790	\$2,490	\$1,590	\$1,850
PRICE	inc GST	\$275	\$319	\$495	\$693	\$1,969	\$2,739	\$1,749	\$2,035

#### **Air Filtration Units**



scheppach

#### **AP-12**

- 1044cfm air flow capacity Remote control ON/OFF
- · Filtering 98% of all particles 5 microns in size
- Filtering 85% of all particles 1 micron in size
- · Can remove most airborne contaminants and maintain fresh air circulation
- 3 speed settings & 3 timer settings (1Hr, 2Hr , 4Hr)
- Easy filter element maintenance
- Designed for ceiling mount



MODEL		AP-12
ORDER COD	E	W326
Filtration	microns	1
Airflow	CFM	1044
Noise Level	dB	62 ~ 69
Motor Power	hp	0.2
Voltage	V/Amp	240 / 10
Dimensions (L	xWxH) cm	82 x 67 x 36
Weight	kg	27.5
PRICE	ex GST	\$490
PRICE	inc GST	\$539



#### ha 1000

- 109cfm airflow HPLV system
- 1.1kW / 1.5hp 240V motor
- 50 litre steel tank
- 5 micron fine filter
- Handle for easy moving
- Includes Ø100mm x 2M hose

MODEL		ha 1000
ORDER CO	DE	W885
Inlet Diameter	mm	100
Airflow	CFM	109
Motor Power	kW/hp	1.1 / 1.5
Motor Voltage	V/Amp	240 / 10
Ship. Dim. (Lx	WxH) cm	70 x 42 x 42
Weight	kg	14
PRICE	ex GST	\$200
PRICE	inc GST	\$220

# scheppach

ligh Pressure Low Volume

System

#### AF-400

Useful for reducing nuisance dust, particularly in small workshops. Filtration room volume efficiency for areas up to 113m3

- 400cfm capacity
- Two stage air filter with remote 3 speeds and time delay
- Remote control with programmable timer & three speeds
- Highly effective 2 stage fine filtration down to 1 micron
- Filters are easily removable for cleaning or replacing
- · Supplied with mounting hooks and chains

MODEL		AF-400
ORDER COD	E	W325
Filtration	microns	1
Airflow	CFM	400
Noise Level	dB	62 ~ 69
Motor Power	hp	0.125
Voltage	V/Amp	240 / 10
Dimensions (L	xWxH) cm	60 x 50 x 3
Weight	kg	15
PRICE	ex GST	\$270
PRICE	inc GST	\$297



#### Filter Cartridge

#### HAFCO WOODMASTER

- 1 micron filtration
- Increases filtering area by 700%
- · Rotary hand wheel for manual cleaning
- Includes 10 plastic collection bags
- Ø500mm x 600mm high



\$275

Rated For 3hp Dust

Collectors



Shown mounted on Dust Collector

#### Cyclone Dust Separator

#### CDS-2/3

- Separates up to 99% of dust
- Large 110 litre metal collection bin
- Air tight clamping with rubber seals
- Ø152mm inlet with 2 x Ø100mm reducer
- Ø152 25mm stepped outlet reducer, • Ø152, 125, 100, 75, 63, 50, 25mm
- · Viewing window on collection bin for waist level
- Capable of running dust bags in collection bin
- · Ideal for the up to 3hp dust collectors
- Portable, on wheels



ex GST inc GST W316 \$450 \$495



Stepped Reducer









## www.machineryhouse.com.au



\$250

W328



#### Wood Working Vice Guides

#### WVF-265

- Quick release mechanism
- Polished guide rods
- Front or end mount
- Acme screw
- Cast iron construction Note: Timber vice jaws
- and handle are not included
- Jaw Width Opening CODE ex GST inc GST 265mm 330mm **V189** \$90 \$99

#### **Carvers Vice**

#### WCV-130

- The vice can be securely attached to any work surface up to 4" thick
- Cast iron clamp jaws provides great holding power for heavy use
- Faceplate revolves 360°
- Pivoting support arm



#### Mitre Gauge & Fence

ex GST

\$65

inc GST

\$71.50

#### **MTR-24**

CODE

W310

- 335mm aluminium fence
- Fence extends to 615mm
- 70mm fence height 🦿 • Suits 3/8" or 3/4"
- table slots



CODE ex GST inc GST W308 **\$70** \$77

#### **Digital Moisture Meter**

#### **MM-50**

- Measures the moisture in wood 5 50%
- Measures the moisture in building material 1.5 33%
- Measuring accuracy: ±2%
   Backlit LCD screen
- · Lid cover used for calibration
- . Auto power off: 3 minutes inactive
- Low battery indicator: <7V Includes 9V battery

CODE	ex GST	inc GST
W6455	\$40	\$44

#### **Replacement Plastic Bags**

Suits dust collectors

SUITS MODELS	QTY	CODE	ex GST	inc GST
DC-2	10	CB025P	<b>\$42</b> .73	\$47.00
HD-12	10	3CD0006	<b>\$43</b> .00	\$47.30
DC-3, DC-7, DC-80, DC-90	10	CJ035P	<b>\$41</b> .50	\$45.65
DC-100	10	2CG038	\$107.00	\$117.70

#### Wood Working Vices

- Quick release mechanism
- Polished guide rods
- Acme screw Sliding stop dog
- Cast iron construction

	Jaw Width				
WV-180	178mm	203mm	V187	\$100	\$110
WV-230	230mm	260mm	V184	\$130	\$143

#### **Ripping Gauge**

#### **RG-190**

- 0 135mm clamp depth adjustment
- Locks into any 3/4" wide x 3/8" deep table slots
- Makes repetitive ripping of thin strips easy & safe
- Ball bearing roller support
- Cuts to the left of the blade, preventing burning, binding and kickback
- 190 x 75mm aluminium extrusion body with adjustable sliding extrusion clamp
  - CODE ex GST inc GST W311 \$54 \$59.40



#### Safety Push Block & Stick Set

#### PSK5

- 5 piece set
- 2 x 150mm push block with foam base
- 405mm long push block with foam base
- 19mm wide V-notch push stick
- 215mm saw guide

CODE	ex GST	inc GST
W309	\$30	\$33

#### **Twin Feather Board Set**

#### FBS-100

- Two feather boards that can be used individually, in tandem or stacked
- 115mm slide adjustment allows different widths of work
- Suits any 3/4" wide x 3/8" deep table slot

CODE ex GST inc GST W3130 \$40 \$44

#### **Replacement Filter Bags**

- · Suits dust collectors
- Ideal for MDF material

FILTRATION - MICRON	CODE	ex GST	inc GST
5	CB025	\$35.00	\$38.50
5	3CD0003	<b>\$51</b> .00	\$56.10
5	CJ035	<b>\$36</b> .75	\$40.43
2	CG008A	<b>\$134</b> .16	\$147.58
2.5	2CG020	<b>\$145</b> .45	\$160.00
30	3CP0007	<b>\$61</b> .36	\$67.50
	5 5 5 2 2.5	5         CB025           5         3CD0003           5         CJ035           2         CG008A           2.5         2CG020	5         CB025         \$35.00           5         3CD0003         \$51.00           5         CJ035         \$36.75           2         CG008A         \$134.16           2.5         2CG020         \$145.45







Thread Hardware Kits	Universa	J T-Track	Straight			
<ul> <li>1/4" or 5/16"</li> <li>149 piece</li> <li>Includes: 1" T-bolts, 2-1/2" T-bolts, T-nuts, 1" round insert knobs, 2" T-insert knobs, 4-star bolt knobs, 5-star bolt knobs, 1-1/2" T-bolts, 3-1/2" T-bolts, threaded inserts, washers, 4-star insert knobs, 5-star insert knobs &amp; storage case</li> </ul>	<ul> <li>1 x 1220mm</li> <li>Excellent acc</li> <li>19 x 9.5mm c</li> <li>Slot 9 x 4.9m</li> <li>CODE ex G</li> <li>C1028 \$3</li> </ul>	section piece essory for jig m deep aluminiun m deep, T-sec ST inc GST 5 \$38.50	tion 14mm wide			
TTTT March march	Deluxe I         • Sold in pairs         • External size         • 9 x 19mm sloc         • Excellent for j         • Made from al         CODE       ex G         C1024       \$3	26.5 x 8mm (W It screw hole d ig making & cla uminium <b>ST inc GST</b>	iameter			
	Straight 19mm straigh 1/2" (12.7mn Carbide tippe	nt cut n) Shank	For plunge- deep or rep in addition t groove, trim routing.	cutting etitive holes o normal		
Type         CODE         ex GST         inc GST         ex GST         inc GST           1/4" - 20 UNC         C1020         \$90         \$99           5/16" - 18 UNC         C1021         \$90         \$99	CODE ex G W646 \$8		CARBIDE TIP 12.7mm (1/2 PART No. T 1419M E/0	A in. mm	B in. mm 1-1/2 38.1 3	C in. mm -1/4 82
Spiral Cutter Heads						
<ul><li>Retro fits selected HAFCO planers &amp; thicknessers</li><li>Heads are pre-loaded with inserts</li></ul>		Spiral Carbi SUITS PT-6	de Cutter Heads t mm Spirals/Tips Ø64 4/28		ex GST	inc GST
See Website for more details	BIBID ARRAY	PT-0 PT-200H	Ø64         4 / 28           Ø78         4 / 40	W761 W763	\$470 \$520	\$517 \$572
1-1015	000	Spiral Carbi	de Cutter Heads t	o Suit Thic	knessers	
a doddob	ļ	SUITS	mm Spirals/Tip	CODE	ex GST	inc GST
(W761 & W763) (W752 & W754	1)	T-380A/S T-20	Ø76         4 / 68           Ø82         4 / 92	W752 W754	\$1,450 \$1,720	\$1,595 \$1,892
Caster Wheel Set Mobile B	ase		Mobile B	ase		
<ul> <li>4 x swivel caster wheel set</li> <li>Foot operated lock &amp; lift release</li> <li>Vertical mounting body design</li> <li>Steel fabricated frame</li> <li>Solid plastic wheels</li> <li>Steel fabricated frame</li> <li>Min. size 2</li> <li>Max. size 8</li> <li>Min. size 8</li> </ul>	els with lever action nave adjustable ho 179 x 279mm	Ų		s & hand so ube frame w 30 x 580mn	vith positioni n m mm	
CODE       ex GST       inc GST         W935       \$100       \$110			CODE ex GS W931 \$24			

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# **Drilling & Tapping Chart**

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## Drill Conversion Chart

			DRI	LL SIZ	E CO	NVERS	ION C	HART	- (Meti	ric, Inc	h, Nur	nber, L	.etter,	Decim	al Equ	ivalent	)		
Drill mm	Drill inch	Number & Letter	Dec. Equiv	Drill mm	Drill inch	Number & Letter	Dec. Equiv	Drill mm	Drill inch	Number & Letter		Drill mm	Drill inch	Number & Letter	Dec. Equiv	Drill mm	Drill inch	Number & Letter	Dec. Equiv
0.343		80	.0135	1.397		54	.0550	2.870		33	.1130	5.182		6	.2040	8.026		0	.3160
0.350			.0138	1.400			.0551	2.900			.1142	5.200			.2047	8.100			.3189
0.368		79	.0145	1.450			.0571	2.946		32	.1160	5.220		5	.2055	8.200			.3228
0.380			.0150	1.500			.0591	2.950			.1161	5.300			.2087	8.204		Р	.3230
0.397	1/64"		.0156	1.511		53	.0595	3.00			.1181	5.309		4	.2090	8.300			.3268
0.40			.0157	1.550			.0610	3.048		31	.1200	5.400			.2126	8.334	21/64"		.3281
0.406		78	.0160	1.588	1/16"		.0625	3.100			.1220	5.410		3	.2130	8.400			.3307
0.420			.0165	1.600			.0630	3.175	1/8"		.1250	5.500			.2165	8.433		Q	.3320
0.450			.0177	1.613		52	.0635	3.200			.1260	5.556	7/32"		.2188	8.500			.3346
0.457		77	.0180	1.650			.0650	3.264		30	.1285	5.600			.2205	8.600			.3386
0.480			.0189	1.700			.0669	3.300			.1299	5.613		2	.2210	8.611		R	.3390
0.50			.0197	1.702		51	.0670	3.400			.1339	5.700			.2244	8.700			.3425
0.508		76	.0200	1.750			.0689	3.454		29	.1360	5.791		1	.2280	8.731	11/32"		.3437
0.520			.0205	1.778		50	.0700	3.500			.1378	5.800			.2283	8.800			.3465
0.533		75	.0210	1.800			.0709	3.569		28	.1405	5.900			.2323	8.839		s	.3480
0.550			.0217	1.850			.0728	3.572	9/64"		.1406	5.944		A	.2340	8.900			.3504
0.572		74	.0225	1.854		49	.0730	3.600			.1417	5.953	15/64"		.2344	9.00			.3543
0.580			.0228	1.900			.0748	3.658		27	.1440	6.00			.2362	9.093		т	.3580
0.60			.0236	1.930		48	.0760	3.700			.1457	6.045		в	.2380	9.128	23/64"		.3594
0.610		73	.0240	1.950			.0768	3.734		26	.1470	6.100			.2402	9.200			.3622
0.635		72	.0250	1.984	5/64"		.0781	3.797		25	.1495	6.147		с	.2420	9.300		U	.3680
0.650			.0256	1.994		47	.0785	3.800			.1496	6.200			.2441	9.500			.3740
0.660		71	.0260	2.00			.0787	3.861		24	.1520	6.248		D	.2460	9.525	3/8"		.3750
0.70			.0276	2.050			.0807	3.900			.1535	6.300			.2480	9.576		v	.3770
0.711		70	.0280	2.057		46	.0810	3.912		23	.1540	6.350	1/4"	E	.2500	9.800			.3858
0.742		69	.0292	2.083		45	.0820	3.969	5/32"		.1563	6.400		-	.2520	9.804		w	.3860
0.750			.0295	2.100			.0827	3.988		22	.1570	6.500			.2559	9.900			.3898
0.787		68	.0310	2.150			.0846	4.00			.1575	6.528		F	.2570	9.922	25/64"		.3906
0.794	1/32"		.0313	2.184		44	.0860	4.039		21	.1590	6.600			.2598	10.00			.3937
0.80	17.02		.0315	2.200			.0866	4.089		20	.1610	6.629		G	.2610	10.084		x	.3970
0.813		67	.0320	2.250			.0886	4.100		20	.1614	6.700		ŭ	.2638	10.20		~	.4016
0.838		66	.0330	2.261		43	.0890	4.200			.1654	6.747	17/64"		.2656	10.262		Y	.4040
0.850			.0335	2.300			.0906	4.216		19	.1660	6.756		н	.2660	10.319	13/32"		.4063
0.889		65	.0350	2.350			.0925	4.300		13	.1693	6.800			.2677	10.490	10/02	z	.4130
0.90		00	.0354	2.375		42	.0935	4.305		18	.1695	6.900			.2717	10.500		2	.4134
0.914		64	.0360	2.381	3/32"	72	.0937	4.366	11/64"	10	.1719	6.909		1	.2720	10.716	27/64"		.4219
0.940		63	.0370	2.400	3/32		.0937	4.394	11/04	17	.1730	7.00			.2756	10.800	21/04		.4252
0.940		03	.0370	2.400		41	.0945	4.394		17	.1730	7.036		J	.2750	11.00			.4252
		60				41				16				J			7/161		
0.965		62 61	.0380 .0390	2.450 2.489	1	40	.0965 .0980	4.496 4.500		16	.1770 .1772	7.100		к	.2795 .2810	11.112 11.200	1/10.		.4375 .4409
		01			1	40				15			9/32"	r.					
1.00		60	.0394 .0400	2.500 2.527		39	0.984	4.572 4.600		15	.1800	7.144	9/32"		.2812 .2835	11.500 11.509	20/64#		.4528 .4531
1.016					1	39				14	.1811						23/04"		
1.041		59	.0410	2.550	1	20	.1004	4.623		14	.1820	7.300			.2874	11.800	15/00"		.4646
1.050			.0413	2.578		38	.1015	4.700	0/40"	13	.1850	7.366		L	.2900		15/32"		.4687
1.067	ļ	58	.0420	2.600		07	.1024	4.762	3/16"	10	.1875	7.400			.2913	12.00			.4724
1.092		57	.0430	2.642	1	37	.1040	4.800		12	.1890	7.493		м	.2950	12.200	a		.4803
1.100			.0433	2.650			.1043	4.851		11	.1910	7.500			.2953		31/64"		.4844
1.150			.0453	2.700	1		.1063	4.900			.1929	7.541	19/64"		.2969	12.500			.4921
1.181		56	.0465	2.705	-	36	.1065	4.915		10	.1935	7.600			.2992	12.700	1/2"		.5000
1.191	3/64"		.0469	2.750			.1083	4.978		9	.1960	7.671		N	.3020	12.800			.5039
1.200			.0472	2.778	7/64"	_	.1094	5.00			.1969	7.700			.3031	13.00			.5118
1.250	ļ		.0492	2.794	-	35	.1100	5.055		8	.1990	7.800			.3071	13.097	33/64"		.5156
1.300			.0512	2.800			.1102	5.100			.2008	7.900			.3110	13.494	17/32"		.5313
1.321		55	.0520	2.819	1	34	.1110	5.105		7	.2010	7.938	5/16"		.3125	13.500			.5315
1.350			.0531	2.850			.1122	5.159	13/64"		.2031	8.00			.3150	13.891	35/64"		.5469

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# **Drilling & Tapping Chart**

## Tapping Chart

Drill mm	Drill inch	Number & Letter	Dec. Equiv
14.00			.5512
14.288	9/16"		.5625
14.500			.5708
14.684	37/64"		.5781
15.00			.5906
15.081	19/32"		.5937
15.478	39/64"		.6094
15.500			.6102
15.875	5/8"		.6250
16.00			.6299
16.272	41/64"		.6406
16.500			.6496
16.669	21/32"		.6563
17.00			.6693
17.250	43/64"		.6719
17.462	43/64		.6875
17.462	11/10.		.6875
	45 (0.41		
17.859	45/64"		.7031
18.00			.7087
18.256	23/32"		.7187
18.500			.7283
18.653	47/64"		.7344
19.00			.7480
19.050	3/4"		.7500
19.447	49/64"		.7656
19.500			.7677
19.844	25/32"		.7813
20.00			.7874
20.241	51/64"		.7969
20.500			.8071
20.638	13/16"		.8125
21.00			.8268
21.034	53/64"		.8281
21.431	27/32"		.8437
21.500			.8465
21.828	55/64"		.8594
22.00			.8661
22.225	7/8"		.8750
22.500			.8858
22.622	57/64"		.8906
23.00			.9055
23.019	29/32"		.9063
23.416	59/64"		.9219
23.500			.9252
23.812	15/16"		.9375
24.00			.9449
24.209	61/64"		.9531
24.209	51/04		.9531
24.606	31/32"		.9687
24.000	51/02		.9843
25.00	63/64"		.9844
25.400	1"		1.0000

UNC							
TAP SIZE	TPI	DRILL SIZE mm					
No. 3	48	2.10					
No. 4	40	2.35					
No. 5	40	2.65					
No. 6	32	2.85					
No. 8	32	3.50					
No. 10	24	3.90					
No. 12	24	4.50					
1/4"	20	5.10					
5/16"	18	6.60					
3/8"	16	8.00					
7/16"	14	9.40					
1/2"	13	10.80					
9/16"	12	12.20					
5/8"	11	13.50					
3/4"	10	16.50					
7/8"	9	19.50					
1"	8	22.25					
1.1/8"	7	25.00					
1.1/4"	7	28.00					
1.3/8"	6	30.75					
1.1/2"	6	34.00					
1.3/4"	5	39.50					
2"	4.5	45.00					
	UNF						
TAP	UNF TPI	DRILL					
SIZE	TPI	SIZE mm					
SIZE No. 3	TPI 56	SIZE mm 2.15					
SIZE No. 3 No. 4	TPI 56 48	SIZE mm 2.15 2.40					
SIZE No. 3 No. 4 No. 5	TPI 56 48 44	SIZE mm 2.15 2.40 2.70					
SIZE No. 3 No. 4 No. 5 No. 6	TPI 56 48 44 40	SIZE mm 2.15 2.40 2.70 2.95					
SIZE No. 3 No. 4 No. 5 No. 6 No. 8	TPI 56 48 44 40 36	SIZE mm 2.15 2.40 2.70 2.95 3.50					
SIZE No. 3 No. 4 No. 5 No. 6 No. 8 No. 10	TPI 56 48 44 40 36 32	SIZE mm 2.15 2.40 2.70 2.95 3.50 4.10					
SIZE No. 3 No. 4 No. 5 No. 6 No. 8 No. 10 No. 12	TPI 56 48 44 40 36 32 28	SIZE mm 2.15 2.40 2.70 2.95 3.50 4.10 4.70					
SIZE No. 3 No. 4 No. 5 No. 6 No. 8 No. 10 No. 12 1/4"	TPI 56 48 44 40 36 32 28 28	SIZE mm 2.15 2.40 2.70 2.95 3.50 4.10 4.70 5.50					
SIZE No. 3 No. 4 No. 5 No. 6 No. 8 No. 10 No. 12 1/4" 5/16"	TPI 56 48 44 40 36 32 28 28 28 24	SIZE mm 2.15 2.40 2.70 2.95 3.50 4.10 4.70 5.50 6.90					
SIZE No. 3 No. 4 No. 5 No. 6 No. 8 No. 10 No. 12 1/4" 5/16" 3/8"	TPI 56 48 44 40 36 32 28 28 28 28 24 24	SIZE mm 2.15 2.40 2.70 2.95 3.50 4.10 4.70 5.50 6.90 8.50					
SIZE No. 3 No. 4 No. 5 No. 6 No. 10 No. 10 1/4" 5/16" 3/8"	TPI 56 48 44 40 36 32 28 28 28 28 24 24 20	SIZE mm 2.15 2.40 2.70 2.95 3.50 4.10 4.70 5.50 6.90 8.50 9.90					
SIZE No. 3 No. 4 No. 5 No. 6 No. 8 No. 10 No. 12 1/4" 5/16" 3/8" 7/16"	TPI 56 48 44 40 36 32 28 28 28 24 24 24 20 20	SIZE mm 2.15 2.40 2.70 2.95 3.50 4.10 4.70 5.50 6.90 8.50 9.90 11.50					
SIZE No. 3 No. 4 No. 5 No. 6 No. 8 No. 10 No. 12 1/4" 5/16" 3/8" 7/16" 1/2" 9/16"	TPI 56 48 44 40 36 32 28 28 28 24 24 20 20 18	SIZE mm 2.15 2.40 2.95 3.50 4.10 4.70 5.50 6.90 8.50 9.90 11.50 12.90					
SIZE No. 3 No. 4 No. 5 No. 6 No. 10 No. 10 1/4" 3/8" 7/16" 1/2" 9/16" 5/8"	TPI 56 48 44 40 36 32 28 28 28 24 24 24 20 20 18 18	SIZE mm 2.15 2.40 2.70 2.95 3.50 4.10 4.70 5.50 6.90 8.50 9.90 11.50 12.90 14.50					
SIZE No. 3 No. 4 No. 5 No. 6 No. 10 No. 10 1/4" 3/8" 7/16" 1/2" 9/16" 5/8" 3/4"	TPI 56 48 44 40 36 32 28 28 28 28 28 24 24 20 20 18 18 16	SIZE mm 2.15 2.40 2.70 2.95 3.50 4.10 4.70 5.50 6.90 6.90 8.50 9.90 11.50 12.90 14.50 14.50					
SIZE No. 3 No. 4 No. 5 No. 6 No. 10 No. 12 1/4" 5/16" 3/8" 7/16" 1/2" 9/16" 5/8" 3/4" 7/8"	TPI 56 48 44 40 36 32 28 28 28 24 24 20 20 18 18 18 18 16 14	SIZE mm 2.15 2.40 2.70 2.95 3.50 4.10 4.70 5.50 6.90 8.50 9.90 11.50 12.90 14.50 17.50 20.40					
SIZE No. 3 No. 4 No. 5 No. 6 No. 10 No. 12 1/4" 5/16" 3/8" 1/2" 9/16" 5/8" 3/4" 7/8" 1"	TPI 56 48 44 40 36 32 28 28 24 24 20 20 18 18 18 16 14 12	SIZE mm 2.15 2.40 2.70 2.95 3.50 4.10 4.70 5.50 6.90 8.50 9.90 11.50 12.90 14.50 14.50 17.50 20.40 23.25					
SIZE No. 3 No. 4 No. 5 No. 6 No. 10 No. 12 1/4" 3/8" 7/16" 1/2" 9/16" 3/8" 3/4" 3/4" 7/8" 1"	TPI 56 48 44 40 36 32 28 28 24 24 20 20 18 18 18 18 16 14 12 21 2	SIZE mm 2.15 2.40 2.95 3.50 4.10 4.70 5.50 6.90 8.50 9.90 11.50 12.90 14.50 14.50 17.50 20.40 23.25					
SIZE No. 3 No. 4 No. 5 No. 6 No. 10 No. 12 1/4" 3/8" 7/16" 3/8" 1/2" 9/16" 5/8" 3/4" 7/8" 1.1/8"	TPI 56 48 44 40 36 32 28 28 28 24 24 20 20 18 18 18 16 14 12 12 12	SIZE mm 2.15 2.40 2.70 2.95 3.50 4.10 4.70 5.50 6.90 6.90 11.50 12.90 14.50 14.50 14.50 20.40 23.25 26.50					
SIZE No. 3 No. 4 No. 5 No. 6 No. 10 No. 12 1/4" 3/8" 7/16" 1/2" 9/16" 3/8" 3/4" 3/4" 7/8" 1"	TPI 56 48 44 40 36 32 28 28 24 24 20 20 18 18 18 18 16 14 12 21 2	SIZE mm 2.15 2.40 2.95 3.50 4.10 4.70 5.50 6.90 8.50 9.90 11.50 12.90 14.50 14.50 17.50 20.40 23.25					

Metr	ic (ISO)	Coarse		
TAP SIZE	PITCH mm	DRILL SIZE mm		
М3	0.50	2.50		
M3.5	0.60	2.90		
M4	0.70	3.30		
M4.5	0.75	3.80		
M5	0.80	4.20		
M6	1.00	5.00		
M7	1.00	6.00		
M8	1.25	6.80		
M10	1.50	8.50		
M12	1.75	10.30		
M14	2.00	12.00		
M16	2.00	14.00		
M18	2.50	15.50		
M20	2.50	17.50		
M22	2.50	19.50		
M24	3.00	21.00		
M27	3.00	24.00		
M30	3.50	26.50		
M33	3.50	29.50		
M36	4.00	32.00		
M39	4.00	35.00		
M42	4.50	37.50		
M45	4.50	40.50		
Metric (ISO) Fine				

TAP SIZE	PITCH mm	DRILL SIZE mm
МЗ	0.35	2.65
M4	0.50	3.50
M5	0.50	4.50
M6	0.75	5.25
M7	0.75	6.25
M8	1.00	7.00
M10	1.25	8.80
M12	1.25	10.80
M14	1.50	12.50
M16	1.50	14.50
M18	1.50	16.50
M20	1.50	18.50
M22	1.50	20.50
M24	2.00	22.00
M27	1.50	25.50
M30	1.50	28.50
M32	1.50	30.50
M33	2.00	31.00

BSW					
TAP SIZE	TPI	DRILL SIZE			
1/16"	60	1.20			
3/32"	48	1.85			
1/8"	40	2.55			
5/32"	32	3.20			
3/16"	24	3.70			
7/32"	24	4.50			
1/4"	20	5.10			
5/16"	18	6.50			
3/8"	16	7.90			
7/16"	14	9.30			
1/2"	12	10.50			
9/16"	12	12.10			
5/8"	11	13.50			
11/16"	11	15.00			
3/4"	10	16.25			
13/16"	10	18.00			
7/8"	9	19.25			
15/16"	9	20.75			
1"	8	22.00			
1.1/8"	7	24.75			
1.1/4"	7	28.00			
1.3/8"	6	30.25			
1.1/2"	6	33.50			
BSF					

BSF					
TAP	TPI	DRILL	1		
SIZE		SIZE mm	1		
3/16"	32	4.00	2		
7/32"	28	4.60			
1/4"	26	5.30			
5/16"	22	6.80	T		
3/8"	20	8.30	N		
7/16"	18	9.70	N		
1/2"	16	11.10	N		
9/16"	16	12.70	N		
5/8"	14	14.00	N		
11/16"	14	15.50	N		
3/4"	12	16.75	N		
7/8"	11	19.75	N		
1"	10	22.75	N		
1.1/8"	9	25.50	N		
1.1/4"	9	28.50	N		
1.3/8"	8	31.50	N		
1.1/2"	8	34.50	N		
			N		

BSPT						
TAP SIZE	ТРІ	DRILL SIZE mm				
1/16"	28	6.40				
1/8"	28	8.40				
1/4"	19	11.20				
3/8"	19	14.75				
1/2"	14	18.25				
3/4"	14	23.75				
1"	11	30.00				
1.1/4"	11	38.50				
1.1/2"	11	44.50				
2"	11	58.00				
2.1/2"	11	71.00				

BSPP							
TAP SIZE	TPI	DRILL SIZE mm					
1/16"	28	6.80					
1/8"	28	8.80					
1/4"	19	11.80					
3/8"	19	15.25					
1/2"	14	18.75					
5/8"	14	21.00					
3/4"	14	24.50					
7/8"	14	28.25					
1"	11	30.75					
1.1/4"	11	39.50					
1.1/2"	11	45.00					
1.3/4"	11	51.00					
2"	11	56.75					

BA							
TAP SIZE	PITCH mm	DRILL SIZE mm					
No. 0	1.00	5.10					
No. 1	0.90	4.50					
No. 2	0.81	4.00					
No. 3	0.73	3.40					
No. 4	0.66	3.00					
No. 5	0.59	2.65					
No. 6	0.53	2.30					
No. 7	0.48	2.05					
No. 8	0.43	1.80					
No. 9	0.39	1.55					
No. 10	0.35	1.40					
No. 11	0.31	1.20					
No. 12	0.28	1.05					
No. 13	0.25	0.98					
No. 14	0.23	0.80					

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